



# The effect on enantioselectivity in a Diels-Alder reaction involving menthyl acrylate and cyclopentadiene

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## Introduction

The isolation of enantiopure compounds is critical in the pharmaceutical industry. Chiral auxiliaries are incorporated into the reaction to control the stereochemistry of the desired product. Chiral auxiliaries are not commonly used because they are extremely costly to synthesize and wasteful.

The purpose of the project is to synthesize an effective chiral auxiliary and develop a feasible method to isolate the chiral auxiliary so that it could be recycled. Previous experiments performed indicate that acrylates are effective chiral auxiliaries. Menthyl acrylate will be used as the chiral auxiliary and will undergo a Diels-Alder reaction with cyclopentadiene (shown in Scheme 1).

It is hypothesized that the Diels-Alder reaction would yield a higher proportion of one enantiomer in the acid product over the other.

## Methodology

Prepare the menthyl acrylate product from a reaction involving (-)-menthol and acryloyl chloride.

Prepare cyclopentadiene through the pyrolysis of dicyclopentadiene.

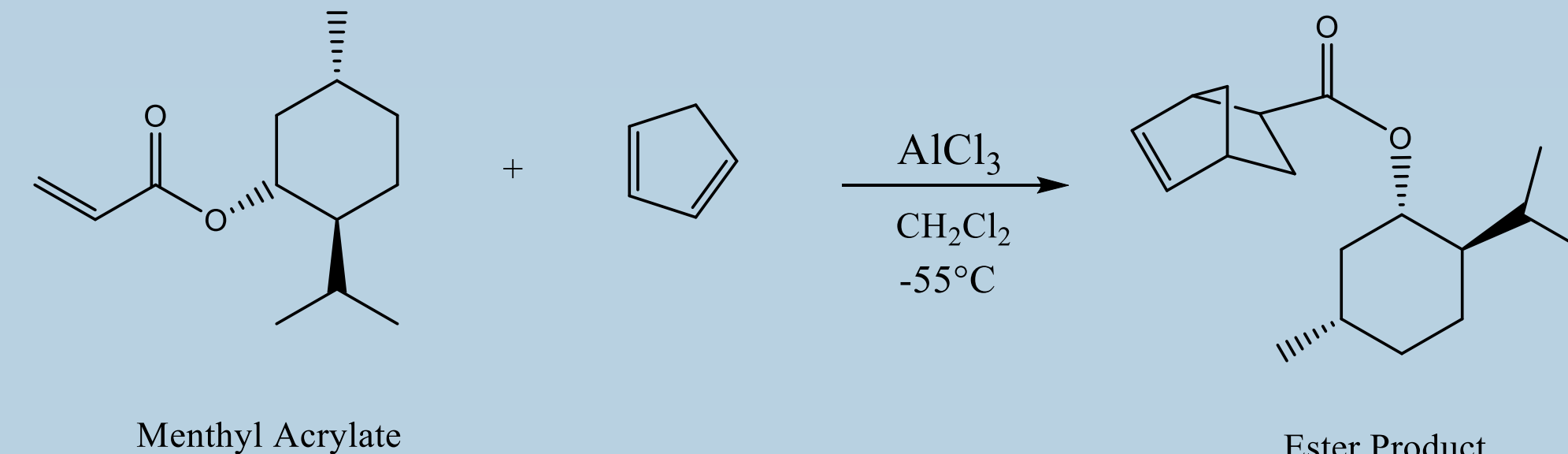
Immediately following the synthesis of cyclopentadiene, it is mixed with menthyl acrylate. An ester product is formed through a Diels-Alder reaction.

Add potassium hydroxide to the ester product. This cleaves the ester bond through. The reaction is shown in Scheme 2.

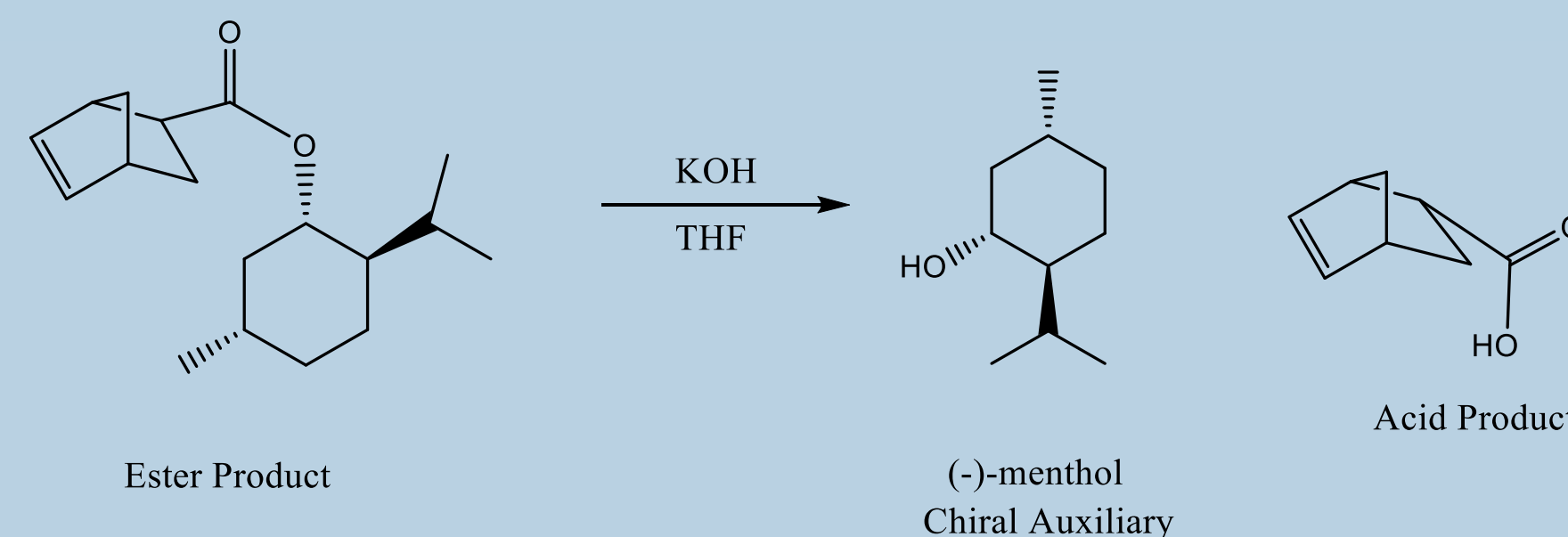
Isolate the menthyl acrylate and the acid product through liquid-liquid extraction and flash column chromatography.

## Reaction Schematics

### Scheme 1: The synthesis of the ester product



### Scheme 2: The hydrolysis of the ester product



## Discussion

From the NMR data, the chiral auxiliary menthyl acrylate was successfully synthesized and reacted with the cyclopentadiene. The target peaks of menthyl acrylate are present as well as the target peak for the acid product.

Although the ester product was successfully synthesized, the separation of the menthyl acrylate and acid product was unsuccessful. Both NMR displayed very similar peaks implying the products were not separated. We think that the hydrolysis of the ester product was unsuccessful.

To conclude, the hypothesis was partially correct. The Diels-Alder reaction between the menthyl acrylate product and cyclopentadiene is feasible with a low yield. But we were unable to separate the chiral acrylate from the acid product.

## Results

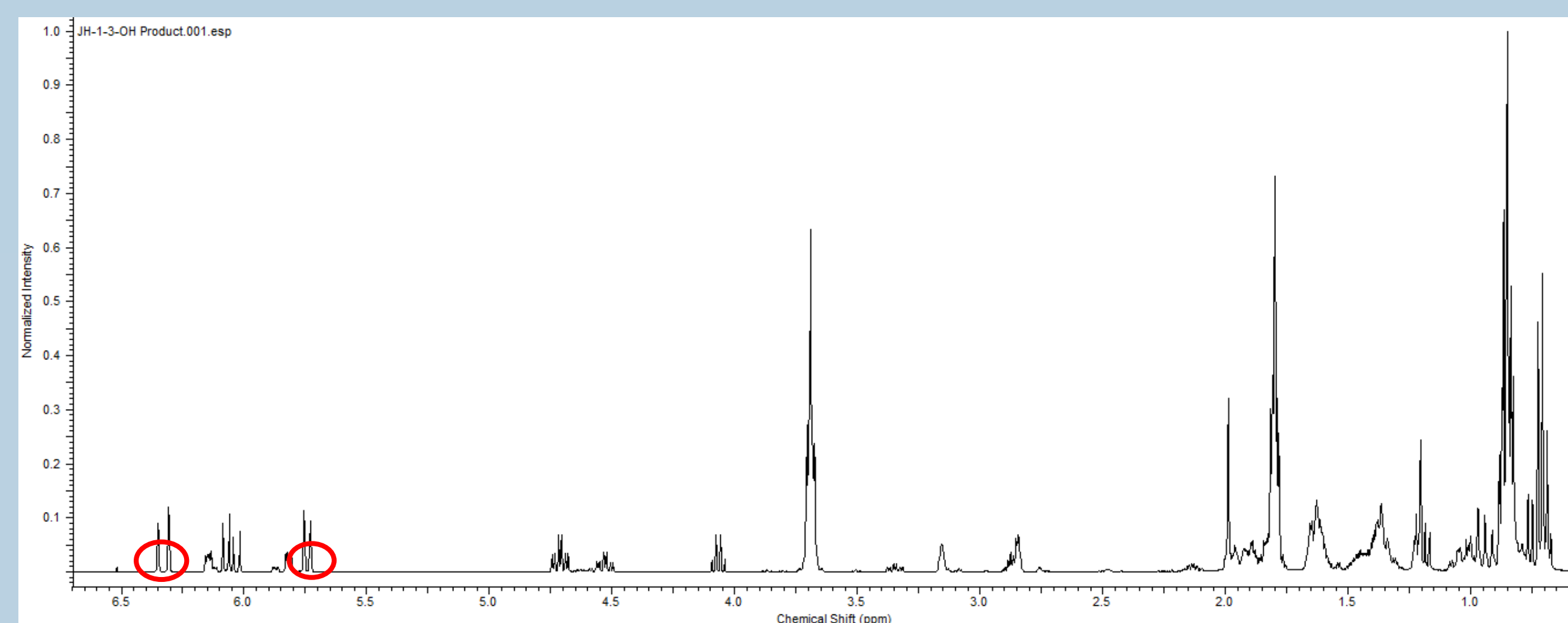


Figure 1. The  $^1\text{H-NMR}$  data obtained for the isolated (-)-menthol after the ester product was cleaved. The target peaks that correspond to (-)-menthol are circled in red. A percent yield of approximately 17% of (-)-menthol was isolated.

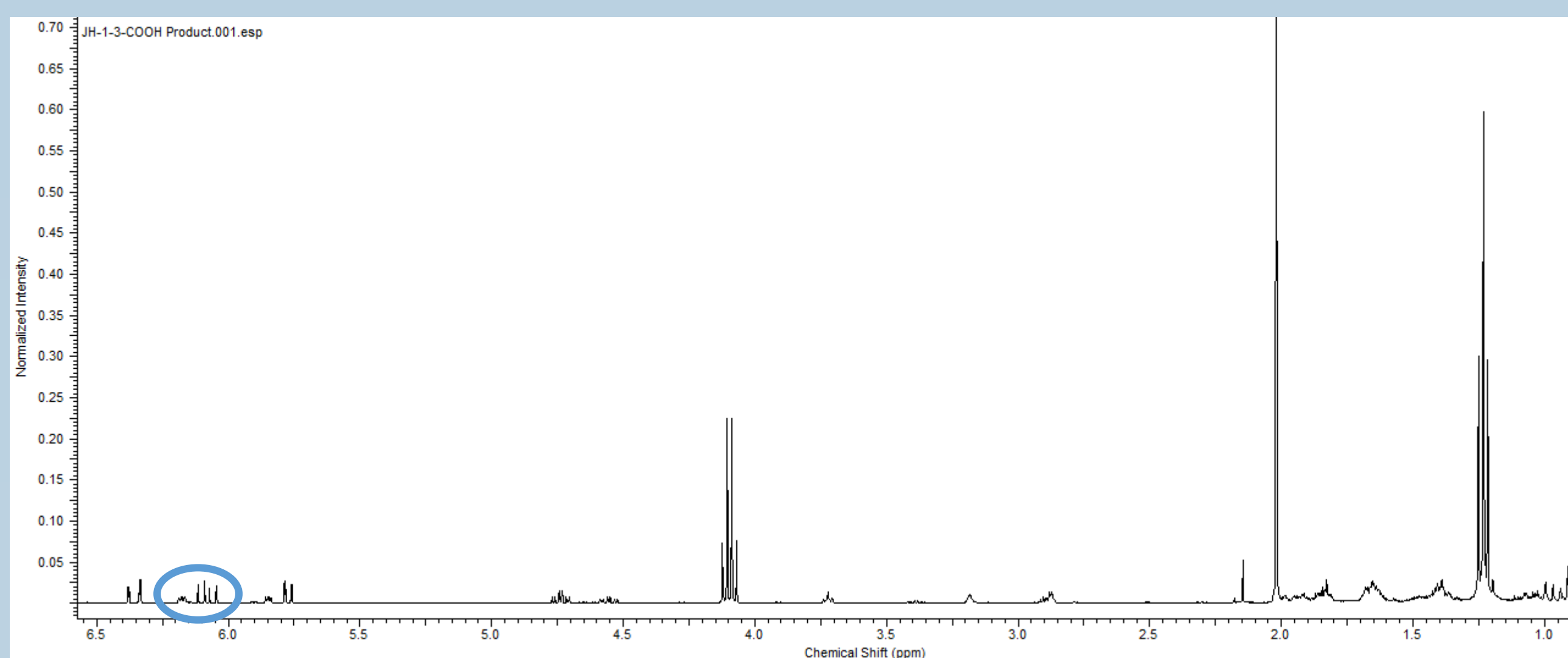


Figure 2. The  $^1\text{H-NMR}$  data obtained for the acid product after the ester product was cleaved and extraction. The target peaks that correspond to the acid product are circled in blue. A percent yield of approximately 8% of the acid product was obtained.

## Future Studies

The reaction would need to be repeated in order to determine whether it is feasible to separate the menthyl acrylate from the acid product and under different conditions in order to improve the yield.

If the (-)-menthol (chiral auxiliary) can be isolated from the product, the next step would be to incorporate a flow reactor in order to better control the reaction.

## References

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