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# What's the buzz on benzylamine-borane?

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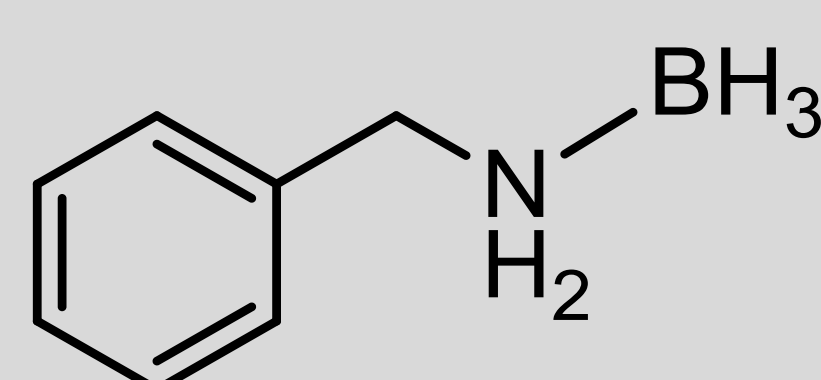
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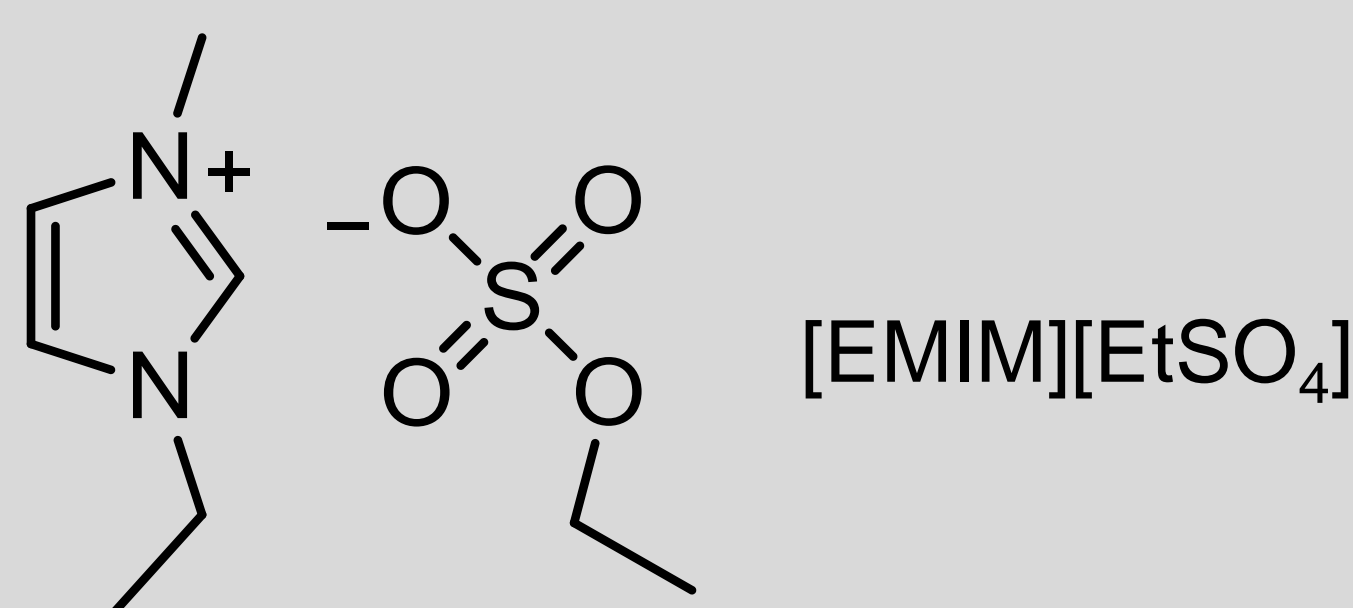
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## Introduction

### Benzylamine-borane (BzAB)

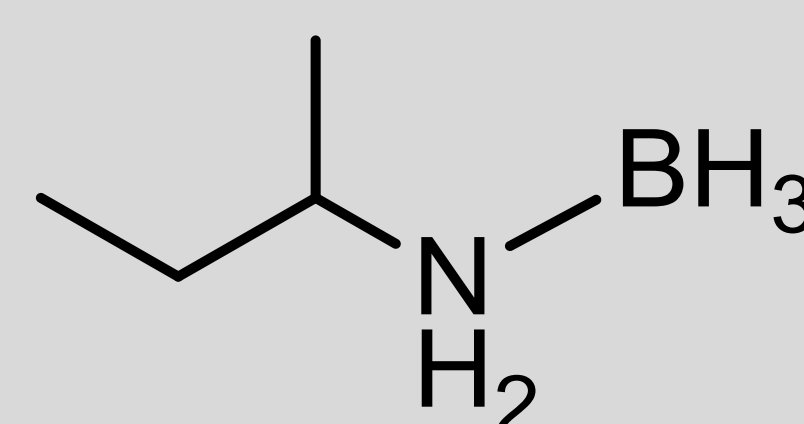


BzAB is an N-substituted amine-borane (NSAB) that has been mixed with ammonia-borane (AB) to produce a liquid amine-borane fuel blend for use with fuel cells in vehicles. BzAB has a melting point of 57-58 ° C. BzAB/AB mixtures are studied in both ethereal (DME, tetraglyme) and ionic liquid (IL) solvents [EMIM][EtSO<sub>4</sub>]

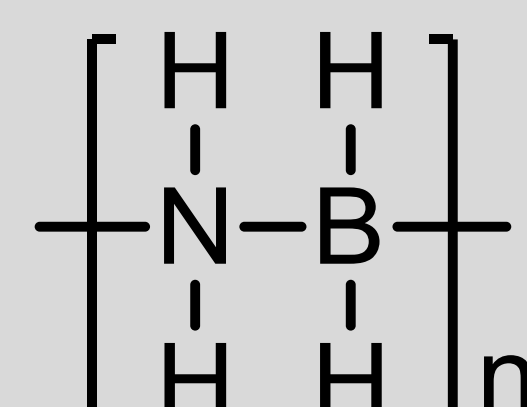


## Sec-butylamine-borane (SBAB)

SBAB<sup>1</sup> has a melting point of 2 ° C and contains 5.7 weight % hydrogen.

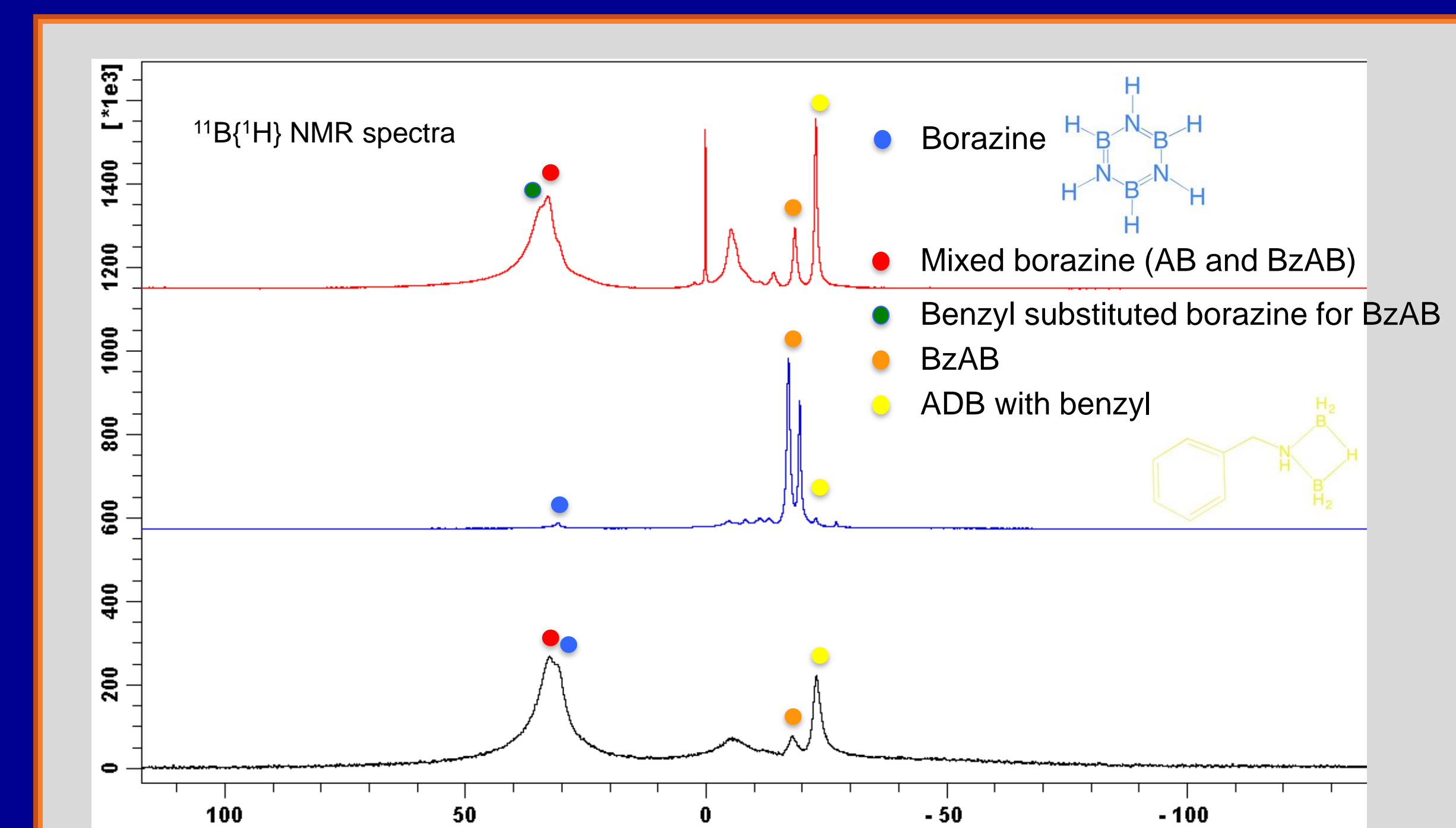


Catalyzed thermolysis of SBAB/AB mixtures in ether solvent resulted in complete conversion to borazine and polyborazylene with formation of a white precipitate of poly(aminoborane), (NH<sub>2</sub>BH<sub>2</sub>)<sub>n</sub>.



Adding [EMIM][EtSO<sub>4</sub>] reduced total hydrogen storage capacity but prevented formation of poly(aminoborane). AB and NSAB dehydrogenation rates have to match in order to produce 'mixed' dehydrogenation products.

1) R.T. Baker *et al. Chem. Commun.* 2011, **47**, 2922-2924.

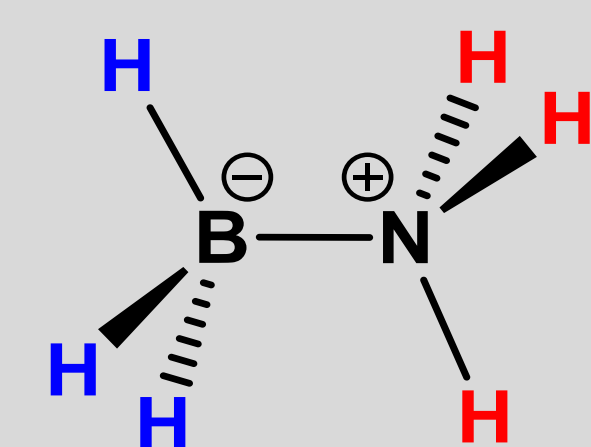


Red spectrum = BzAB(excess)+AB+FeCl<sub>2</sub> no solvent, 80° C, ON  
Blue spectrum = BzAB+AB+FeCl<sub>2</sub> in DME, 75° C, 6 h (low conversion)  
Black spectrum = BzAB+AB+FeCl<sub>2</sub> in tetraglyme 80° C, ON

## Methodology

- BzAB was synthesized at room temperature under nitrogen flow using the Schlenk line technique.
- The dehydrogenation reactions are moisture-sensitive and were thus performed in a nitrogen-filled glove box or using standard Schlenk techniques.
- The dehydrogenation products of BzAB and BzAB/AB mixtures were analyzed using NMR spectroscopy (<sup>11</sup>B, <sup>13</sup>C, <sup>1</sup>H) and mass spectrometry.

## Ammonia-borane (AB)



H: Hydridic B-H bonds  
H: Protic N-H bonds

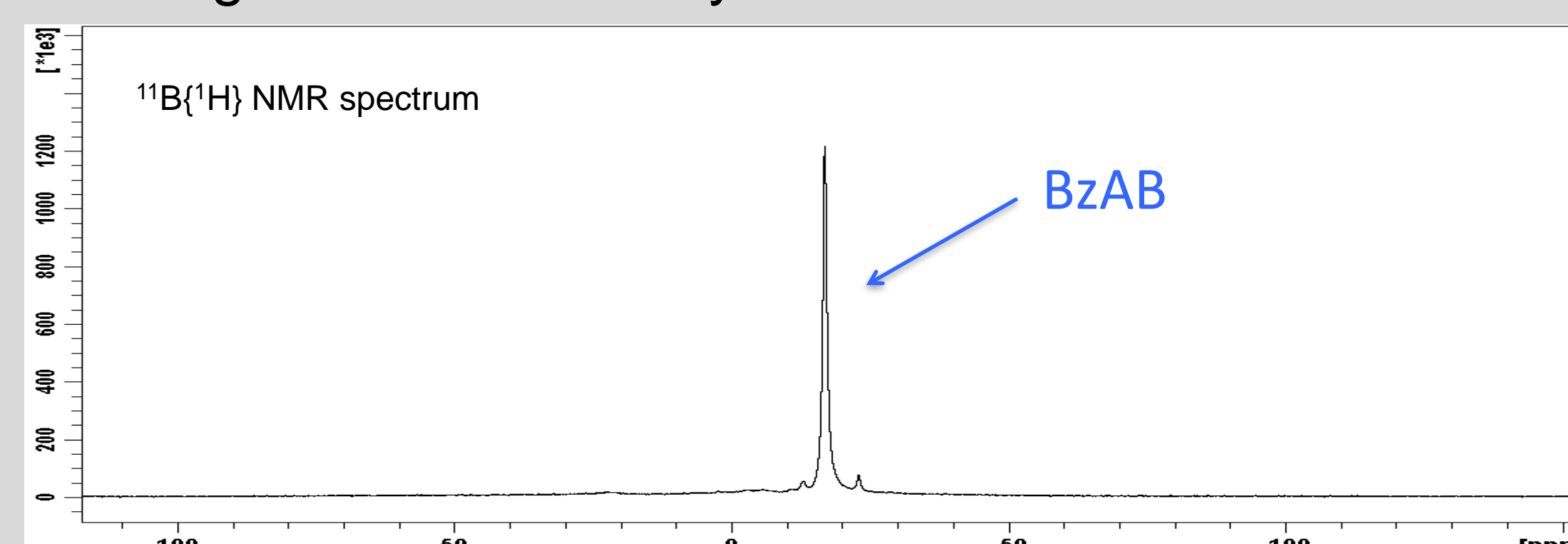
Previously in Prof. Baker's group:  
Did experiments with ammonia-borane (AB) which contains 19.6 weight % hydrogen with a heterogeneous iron catalyst that can selectively dehydrogenate AB to borazine and polyborazylene at temperatures lower than 80° C.

**Problem:** Maintenance of a liquid fuel formulation before and after the dehydrogenation process.

## Results

### BzAB neat reaction

We started off by using BzAB in a neat reaction with the heterogeneous iron catalyst.



No conversion was observed.

BzAB + FeCl<sub>2</sub> in DME at 75° C for 5.5 hours also gave NR.

### Ionic liquid

Reaction 1: BzAB + AB + FeCl<sub>2</sub> in [EMIM][EtSO<sub>4</sub>] at 80° C for 4 hours

Reaction 2: BzAB + AB in [EMIM][EtSO<sub>4</sub>] at 80° C for 4 hours

Reactions with and without catalyst produced similar 'mixed' dehydrogenation products.

Next, we decided to mix AB and BzAB to increase the solubility of the products and take advantage of:

AB: lower MW of 30.9 g/mol and increased hydrogen storage content

BzAB: lower mp = 57-58 ° C and better solubility

## Conclusions and future work

- Reactions of neat BzAB and BzAB/AB at 75° C have little to no conversion.
- BzAB/AB mixtures at 80° C with and without solvent result in mixed dehydrogenation products.
- Addition of iron catalyst reduced production of the linear poly(aminoborane) white precipitate.
- Dehydrocoupling can occur in the IL without the presence of a catalyst.
- Future work:**
- Measure the quantity of the insoluble white precipitate produced compared to that present in SBAB/AB reactions
- Focus on BzAB/AB and IL fuel blends

## Acknowledgements

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