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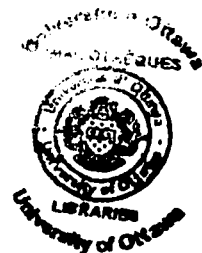
THE BEHAVIOUR OF BEAM-COLUMN JOINT  
UNDER REVERSAL LOADING

by

Handy Sutanto

A Report  
presented to the University of Ottawa  
in partial fulfillment of the  
requirements for the degree of  
Master of Engineering  
in  
Department of Civil Engineering

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## Chapter I

### INTRODUCTION

#### 1.1 INTRODUCTORY REMARKS

Over the past two decades with increasing urbanisation and city centre redevelopment the trend has been to build taller structures to minimise land costs and the cost of the provision of services. Together with the trend for taller buildings has been the development of higher strength structural elements of lower stiffness. These trends have resulted in buildings which are susceptible to dynamic loads, principally lateral loads. Many parts of the world are seismically active to some extent and high winds are possible in all parts of the world, and both physical phenomena apply time varying lateral loads to structures. Consequently the behaviour of structures to lateral loads has to be considered in the design of such structures.

It is generally accepted that the integrity of a structure will be greatly jeopardized if the joint(s) connecting various members fails. Recent studies have concluded [ 8,9,13 ] that a joint under severe earthquake shaking may well be the weakest spot in the structure members.

The behaviour of multistory structures under earthquake action has not received much attention in the past; however, several projects have been initiated during the last few years. Over the past two years a research program has been underway at the University of Ottawa to study the behaviour of beam-column joints. Six beam-column subassemblages of an isolated interior joint, with 8x7 in. column and 6.25x5.25 in. beam, have been studied and the results are presented in this report.

## 1.2 OBJECTIVE OF STUDY

The main objective is to study in general the behaviour of an interior beam-column joint under earthquake load, and in particular the effect of joint bond forces on its behaviour. The study also includes observations and brief assessments on the effect of column compressive forces, the amount of column reinforcements and joint lateral ties toward the behaviour of the subassembly.

## Chapter II

### THE BEHAVIOUR OF STRUCTURES UNDER LATERAL LOADS

#### 2.1 THE BEHAVIOUR OF MULTISTORY STRUCTURES UNDER LATERAL LOADING

When a multistory building undergoes lateral load, the manner in which the frame responds to load depends to a large extent on the relative stiffnesses of the beams and columns. Two extreme cases are illustrated in Figure 1. In Figure 1a, the bending stiffness of the floor is very much greater than that of the columns, and the frame is forced to deflect with the points of contraflexure in the columns near mid-height, thus giving a 'shear' mode deformation. The reverse situation called a 'cantilever' mode is shown in Figure 1b, where the points of contraflexure occur in the floors near mid-span. In a typical frame a combined deformation mode occurs in which points of contraflexure form in both beams and columns. A typical frame moment diagram due to lateral forces and service loads with its critical regions is shown in Figure 2.

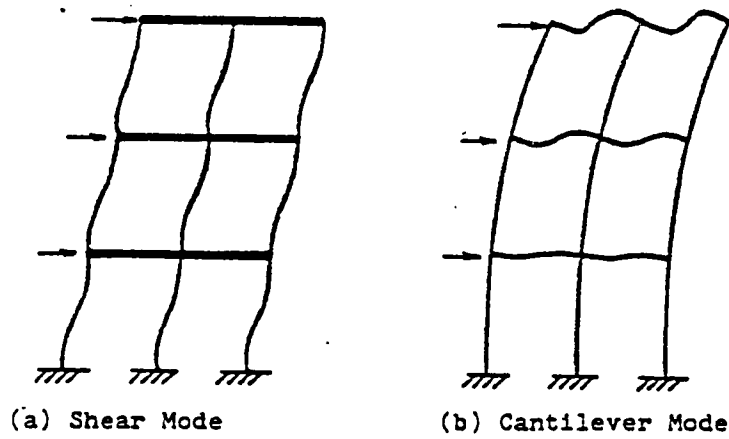


FIG. 1 DEFORMATION MODES

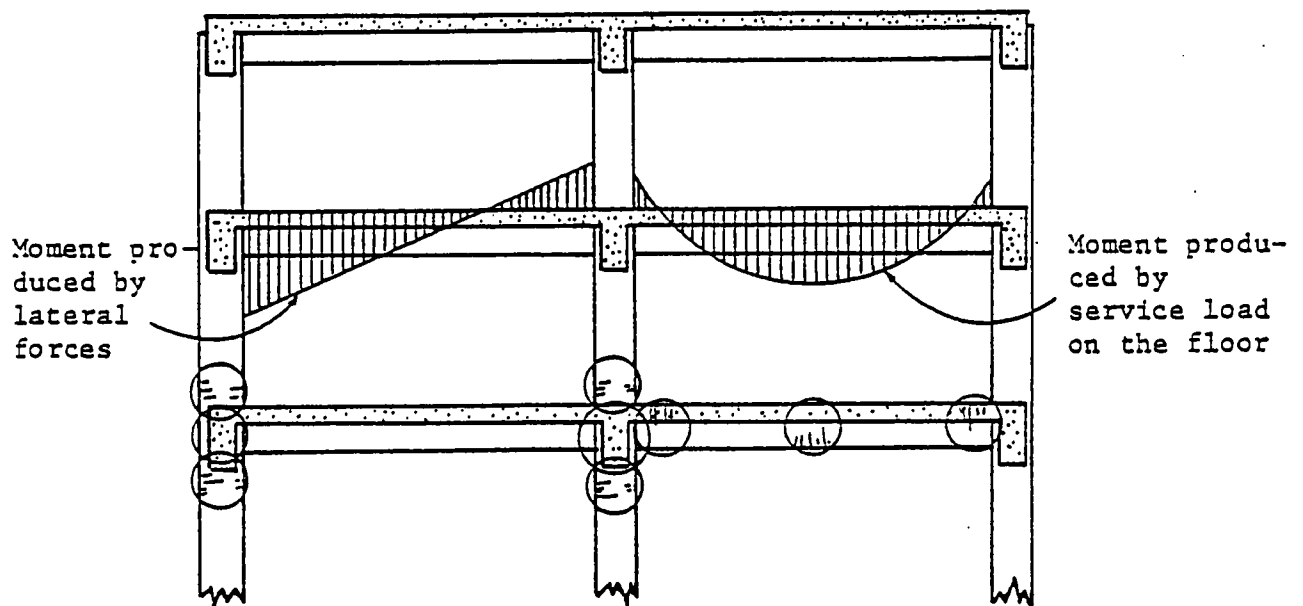


FIG. 2 CRITICAL REGIONS

## 2.2 THE BEHAVIOUR OF MULTISTORY CONCRETE STRUCTURES UNDER EARTHQUAKE LOADING

During the earthquake motion, a building serves as a mass and receives a large amount of energy, and this energy, one way or another, must be absorbed or dissipated. In other words, the kinetic energy demand caused by the earthquake has to be met by the energy capacity of the structure. Although the demand, which depends on the intensity, frequency of occurrence and duration of shaking, is a random variable beyond the control of the designer, the absorption capacity of the structure is, to large extent, in his hands.

It is more meaningful as Blume [ 1 ] points out to measure the earthquake capacity of the structure in terms of energy absorption instead of strength alone. Within the elastic or linear range of structural response, energy capacity is proportional to the applied force. If the code lateral forces are exceeded during actual earthquakes and the unit deformations associated with the yield point are exceeded, the performance of the structure in such cases depends upon its properties beyond the initial yield point. If there is no ductility and if there is no inelastic stress path, the structure collapses under continued earthquake demands of greater magnitude. However, ductility and reserve inelastic energy capacity and/or alternate and stronger stress paths may be available to save the structure.

Since what they lack in elastic strength can be made up by their capacity to absorb the energy through inelastic movement, the design of seismic resistant structures therefore leaves us to two alternative approaches.

1. Design stronger members so as to take up the total force.

2. Design ductile members to absorb part of the total force and sufficient ductility to absorb the total energy demand.

However, in designing a building against severe earthquake, economic considerations always require that the large seismic energy input to the building be absorbed and dissipated through inelastic deformation<sup>1</sup> of its structure. To achieve a large energy absorption and dissipation capacity, ductile or high ductility joint members must be designed.

### 2.3 DUCTILITY AND SOFTENING

The ultimate ductility ( $\mu$ ) is defined as the ratio of the maximum deformation prior to failure ( $\Delta_u$ ) to the deformation at initial yield ( $\Delta_y$ ).

According to Clough and Penzien [ 2 ], the nonlinear response analysis of deformations is nearly identical with the

-----  
<sup>1</sup>These deformations should be constrained to a limit which would avoid causing severe damage to the structural and nonstructural elements of the building.

elastic analysis. This conclusion is very convenient in that the inelastic deformation behaviour can be interpreted directly from a linear elastic response analysis. Consider, for example, the member force displacement relation shown in Figure 3. The following expressions therefore can be deduced

$$\frac{\Delta_{\max.}}{\Delta_y} = \frac{f_{\max.}}{f_y}$$

$$f_y = \frac{f_{\max.}}{\mu} \quad (1)$$

where  $\mu$  may be established by direct stress, by buckling, by local failure, or by whatever condition or combination of conditions which leads to the minimum value of  $\mu$ .

Softening is defined as the weakening of the joint in resisting the load particularly at the starting of reversal loading. This phenomena is demonstrated by using the elastoplastic hysteresis loop in Figure 4. For a given deflection, the softening would reduce the energy absorption capacity (area  $dd'e'fgg'$  of Figure 4b <  $defgd$  of Figure 4a); in other words it requires a larger deflection to give the same amount of energy (area  $d'e'f'gd'$  of Figure 4c =  $defgd$  of Figure 4a).

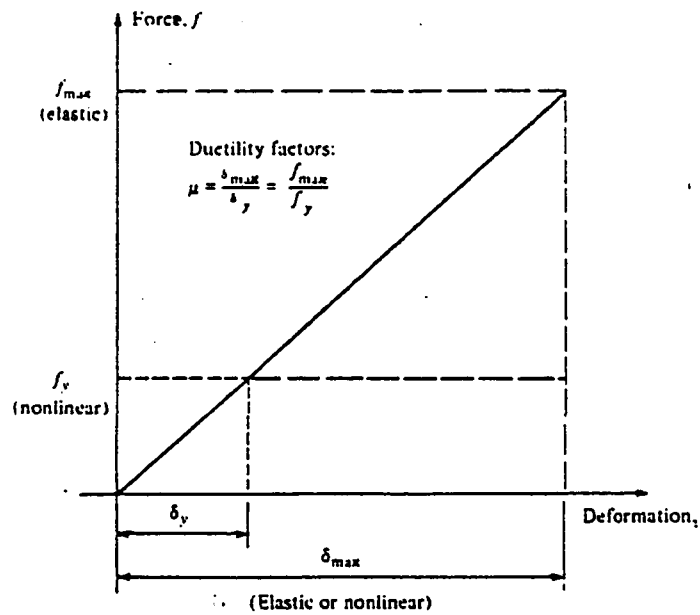


FIG. 3 DUCTILITY FACTOR,  $\mu$

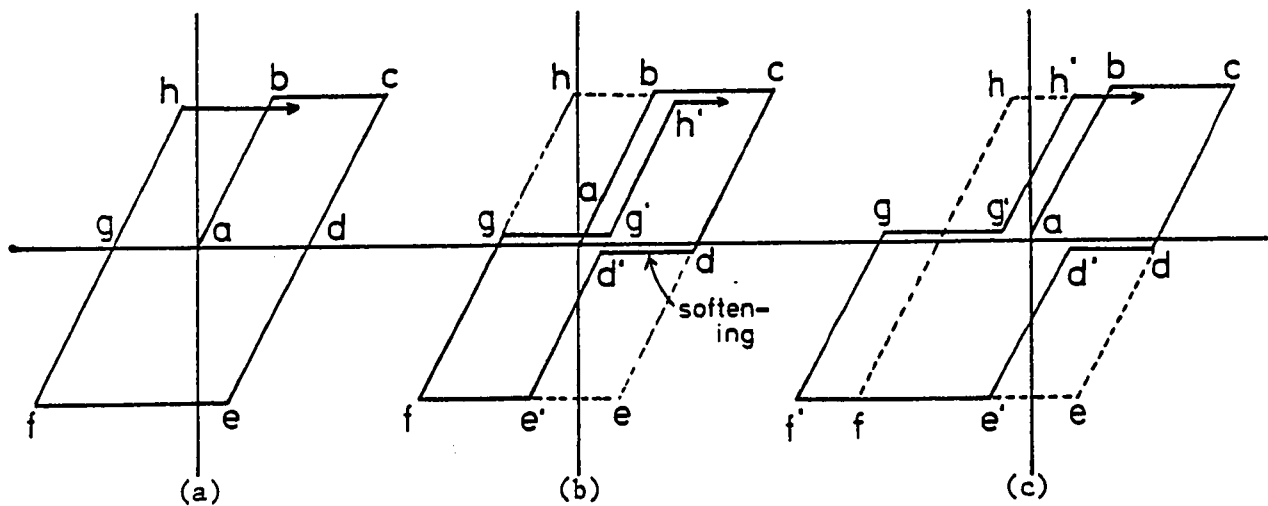


FIG. 4 SOFTENING EFFECT ON ELASTO-PLASTIC HYSTERESIS LOOP  
 (a) elasto-plastic loop; (b) softening effect given constant deflection; (c) softening effect given constant energy

## 2.4 TOUGHNESS

An important factor in the resistance of a material to fracture is its toughness, the ability to absorb the energy. Any material can be loaded to the point of fracture, even the most brittle material can absorb some energy in the process of being strained to fracture. In Figure 5, at the instant preceding fracture the stress is  $\sigma_f$  and the total strain is  $\epsilon_{ft}$ . When fracture occurs, the stress falls to zero and the strain falls to  $\epsilon_f$ , the plastic strain after fracture. In this case, the recovered elastic strain upon fracture is equal to  $\epsilon_{ft} - \epsilon_f$ . The elastic strain energy, the area under linear portion of the stress-strain curve, is high in the case of a steep slope and high levels of stress. But even a high value of this energy cannot contribute to toughness, since all of it is recoverable energy. It is through plastic strain that energy is absorbed.

The above conclusion can also be achieved from the 'energy absorption capacity' approach.

## 2.5 WORK AND ENERGY

Equation 1. implies that the applied forces can be reduced by providing good ductility to the structure. Nevertheless, ductility alone is not adequate to assess the ability of the structure in withstanding the earthquake motion because there could be a large value of  $\mu$  associated with a small force, and the area under the curve would be inadequate. For this reason the 'energy approach' gives a better estimation in rating the efficiency of the structure.

In general, it can be argued that in an earthquake, a structure has to do as much as work the net energy input to the structure from the ground. This includes, energy absorbed by the joint or work capacity(strain and/or damage), strain energy(elastic), energy losses(to heat etc.) without damage, and energy feedback or radiation from the structure to the ground.

Figure 6 illustrates two hypothetical cases, one for a very rigid story of a building and another for a more flexible and more ductile story. If it be assumed that the total energy requirement is the same for both cases, the necessary equal areas or stored energy  $U$  are shown in Figure 6.

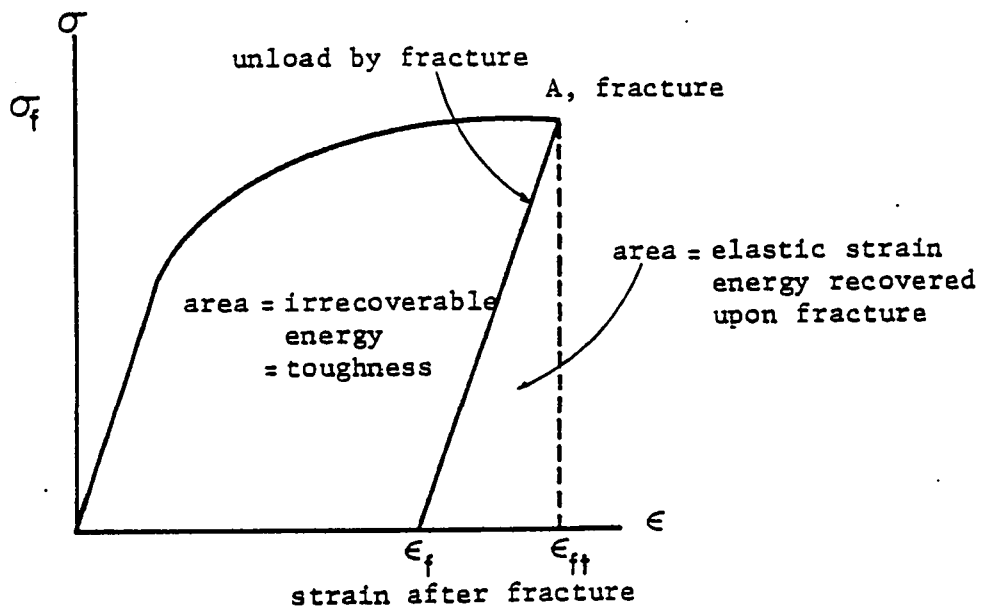


FIG. 5 STRAIN AFTER FRACTURE

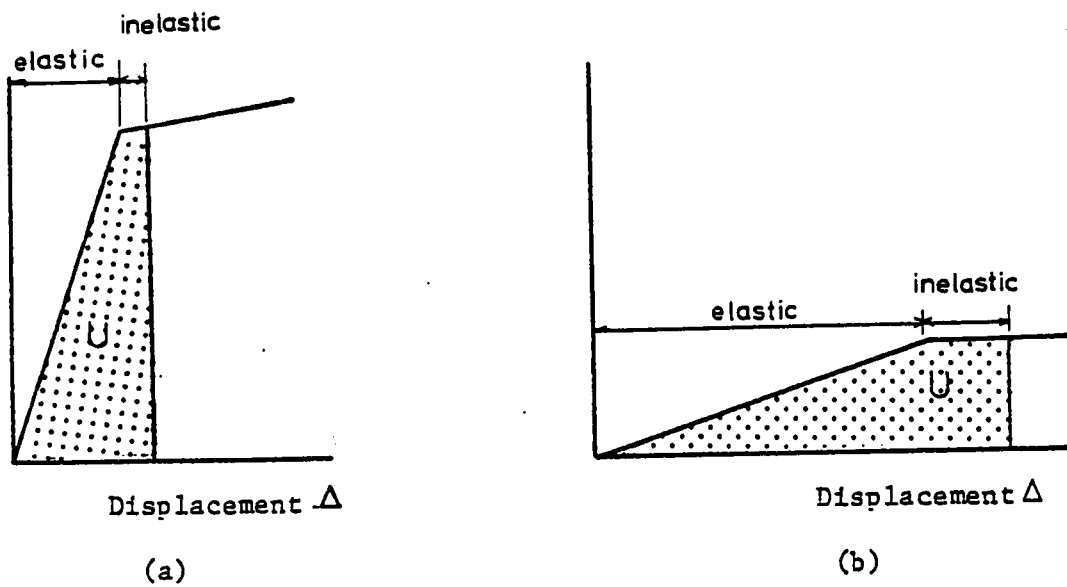


FIG. 6 IDEALIZED FORCE-DISPLACEMENT CURVES FOR TWO DIFFERENT DUCTILITY OF STRUCTURES

A flexible structure will absorb the same amount of energy as a rigid structure but with less force. However, in order to develop the energy for the more flexible structure, considerably more displacement must occur. A designer has to provide sufficient strength and sufficient member ductility to satisfy the applied stimulus. The softening process (section 2.3) leads to a larger deflection without gaining an increase in energy.

## 2.6 THE NECESSARY BEHAVIOUR OF REINFORCED CONCRETE JOINT UNDER EARTHQUAKE LOADING

Reinforced concrete structures may be brittle or they may have great inelastic work capacity, depending on the amount and the disposition of the reinforcing steel in relation to the concrete sections.

An extensive study by Clough [ 3 ], on the effect of variation of strength of columns and girders on their lateral displacement and their ductility, has given earthquake engineers a better understanding of the desired behaviour for joint members under earthquake excitation.

The 20-story building, shown in Figure 8, subjected to the El-Centro (May 18, 1940) earthquake accelerogram shown in Figure 7 was analyzed with a dynamic frame analysis computer program. Figure 9 shows that in an ordinary structure designed by the UBC design code (girder strength 2 times the design girder moments; column strength 6 times the design column moment) the yielding is confined to the girders. The columns remain essentially elastic; thus it may be concluded the yield energy absorbed by the girders has the effect of protecting the columns from overstress. By varying the strengths of the various elements, however, the yielding can be shifted from one portion of the structure to another.

To evaluate the effect of girder strength on the ductility requirements, two additional structures were analyzed and compared with the results from the standard building. The two new buildings had girder strength of 1.5 and 4 times the design girder moments, respectively. The results of these analyses are presented in Figure 10. The building with stronger girders shows less girder yielding, which tends to force more yielding into the columns and thus to increase the lateral displacements. Reducing the girder strengths produced the opposite effect.

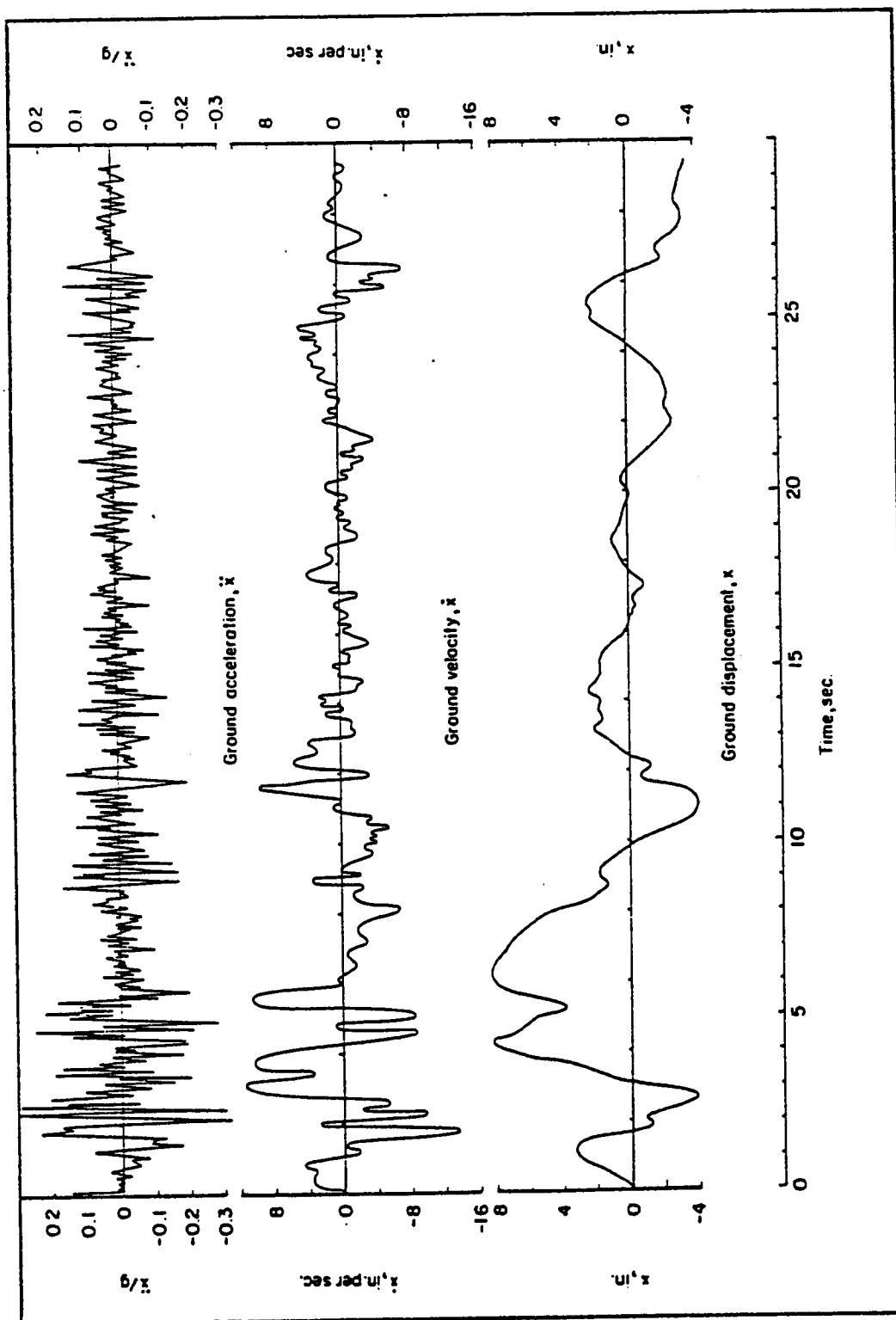


FIG. 7 GROUND ACCELERATION, VELOCITY, AND DISPLACEMENT, EL CENTRO, EARTHQUAKE OF MAY 18, 1940

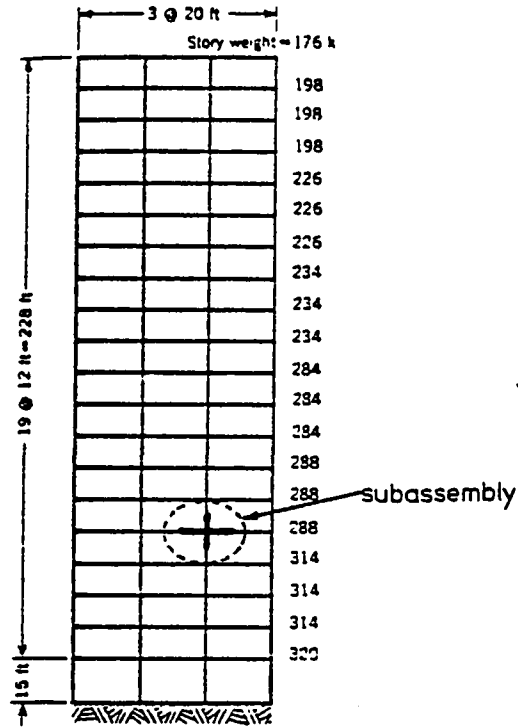


FIG. 8 20-STORY DUCTILE STRUCTURE

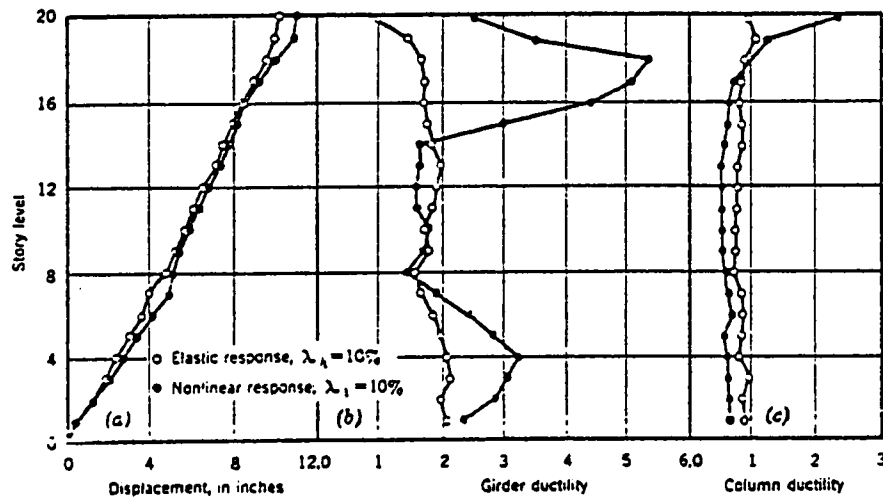
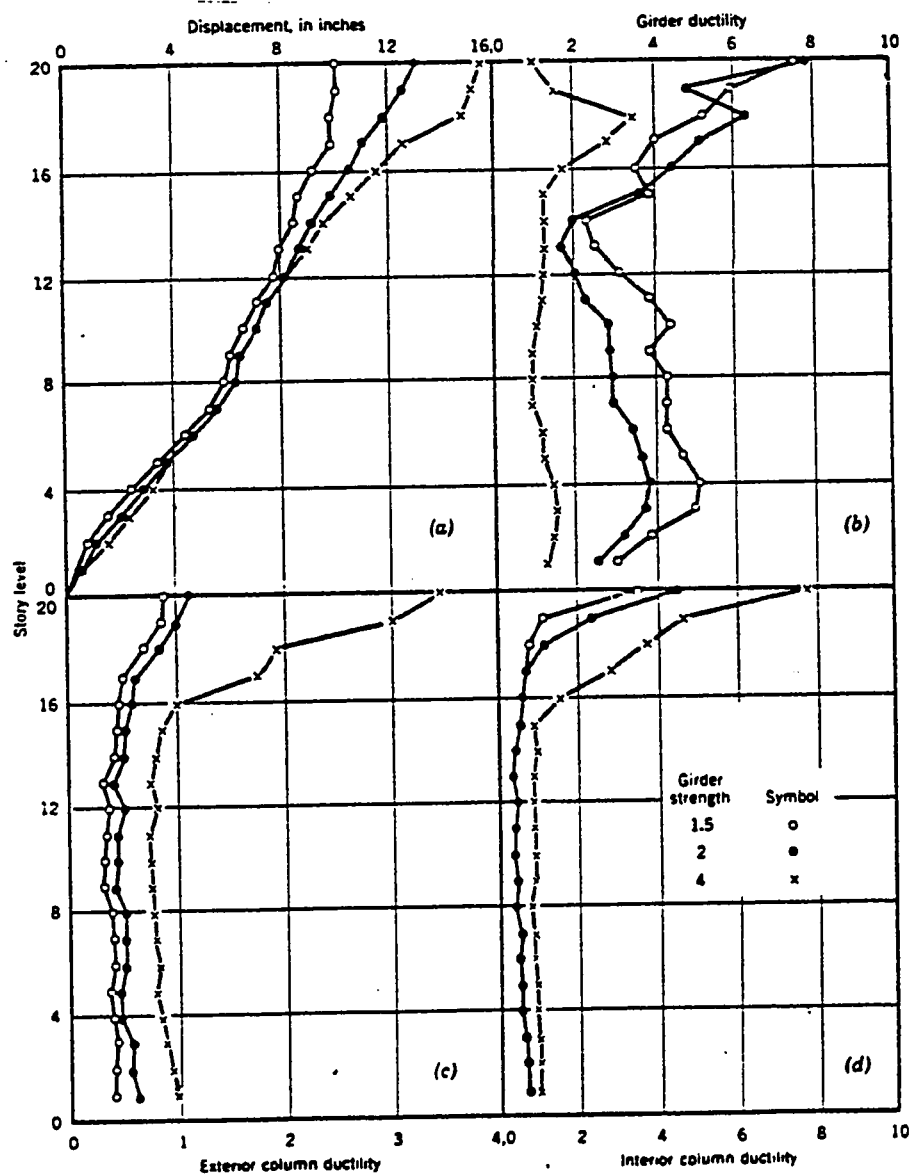


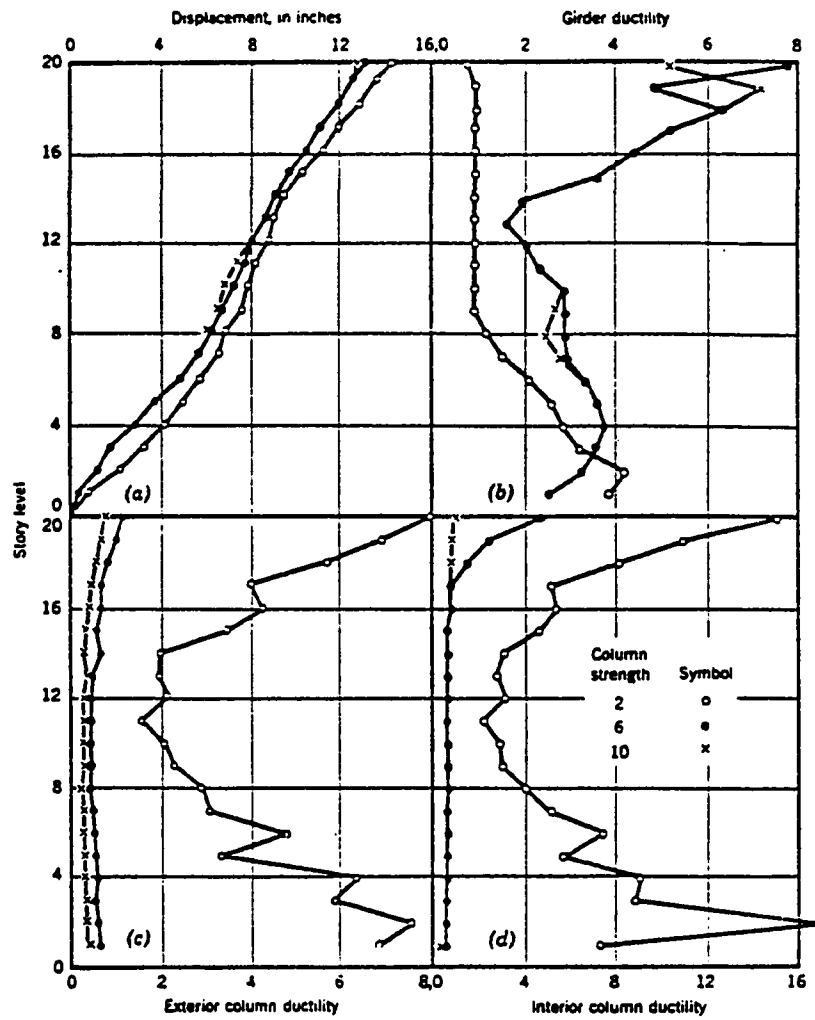
FIG. 9 COMPARISON OF ELASTIC AND NONLINEAR DYNAMIC EARTHQUAKE RESPONSE

Two other additional buildings were analyzed, having yield moments 2 and 10 times the design column moments, respectively. Their results are shown in Figure 11. These figures show that increasing the column strength had little effect, which is not surprising in as much as the standard building showed very little column yielding. However, the reduction of column strength caused a significant reduction in girder yield and corresponding increase in column yield. The question must then be asked, where would yielding occur when a beam-column subassembly has reached its ultimate capacity? Many research programs have been underway at some universities to study the behaviour of cast-in-place reinforced concrete beam-column joints. It is known that the most efficient design is a design of a balanced strength so that local yielding will be distributed evenly and no excessive damage will result at any point. Since such a balanced design is difficult to achieve, the design philosophy of a weak beam - strong column is adopted. This is because local yielding of the beams does not seriously affect the vertical load carrying capacity of the structure while local column yielding could lead to collapse.



(From R.W.Clough, 1975)

FIG.10 EFFECT OF GIRDER STRENGTH ON NONLINEAR RESPONSE



(From R.W.Clough, 1975)

FIG.11 EFFECT OF COLUMN STRENGTH ON NONLINEAR RESPONSE

Concrete structures, because of their low ductility and relatively heavy weight, are particularly vulnerable to severe ground shaking. The sources of potential types of structural brittle failure should be eliminated. Thus it is necessary to prevent premature crushing and shear of concrete; sudden cracks (as in the case of members with extremely low reinforcement ratio); sudden loss of bond; premature crushing or splitting of the concrete cover accompanied by local buckling of the main reinforcement. Although some of the above potential sources for brittle failure can be controlled by satisfying the present code provisions, there are others that continue to give serious problems. Among those, as Bertero and Popov points out[ 4 ] bond failure, which leads to softening of the subassembly, is one of the most undesirable and has been the cause of damage to or failure of many structures in recent strong earthquakes. The shear and bond behaviour of reinforced concrete under monotonically increasing load is altogether different from the shear and bond behaviour observed under repeated reversed loading. The present shear and bond seismic code provisions which are based on the results obtained under increasing monotonic loading are inadequate.

## Chapter III

### EXPERIMENTAL PROGRAM

Although it would be ideal to test a real building under actual loading conditions to which it might be subjected during its service life, such tests are not feasible due to economic considerations. Therefore, experimental work on small scale isolated members subjected to generalized earthquake forces have been developed to simulate the actual field conditions.

#### 3.1 LABORATORY SIMULATION SET-UP

The general deflected shape of selected subassemblage in Figure 12 due to earthquake forces may be represented as in Figure 13. Figure 14,15 respectively show joint forces and subassembly free body diagram of a typical interior beam-column connection. The joint assemblages were positioned in the testing frame as shown in Figures 16,17.

Applying a vertical force on one end of the beams and an equal but opposite vertical force on the other end of the beams permits simulation of lateral seismic forces. Loads were applied at 17.5-inch from the centre of the column (14-inch from the face of the column) except for specimen 1

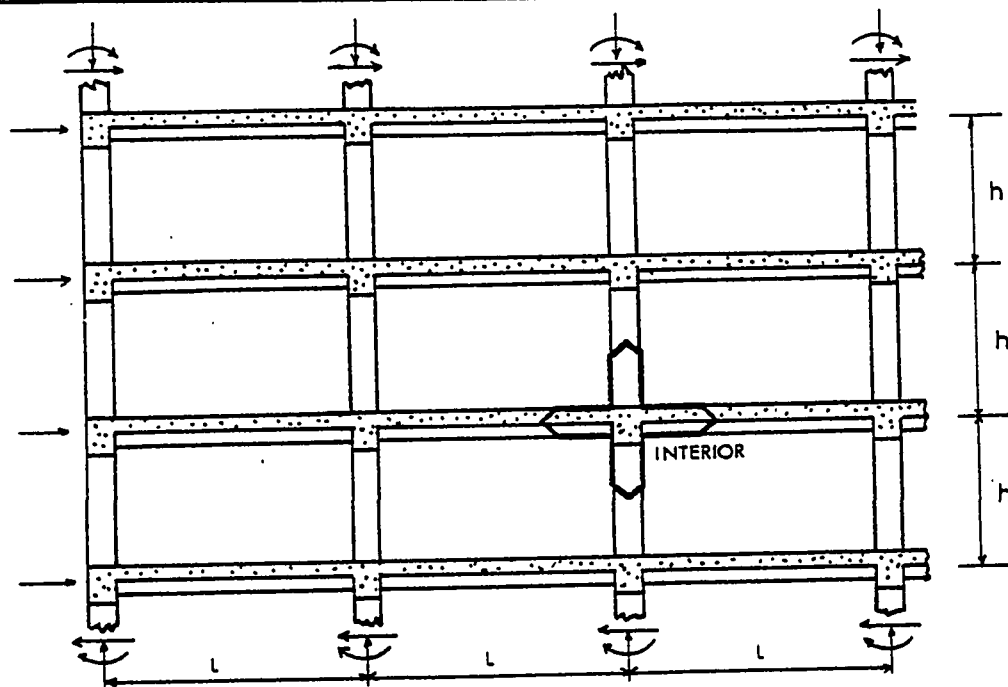


FIG. 12 BEAM-COLUMN SUB-ASSEMBLY

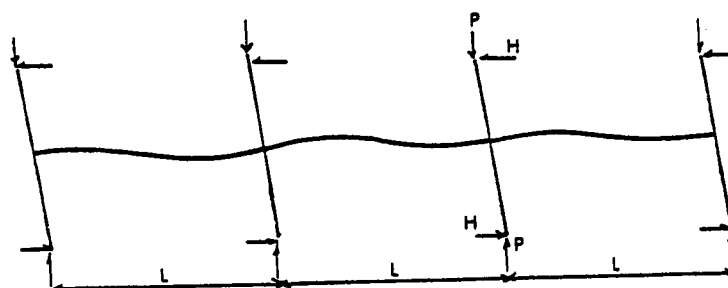


FIG. 13 DEFLECTED SHAPE

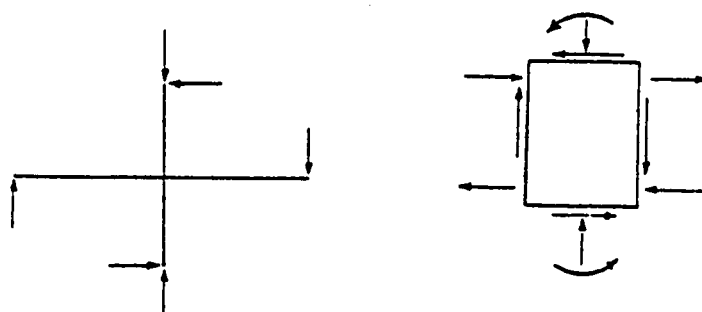


FIG. 14 FORCES IN THE JOINT

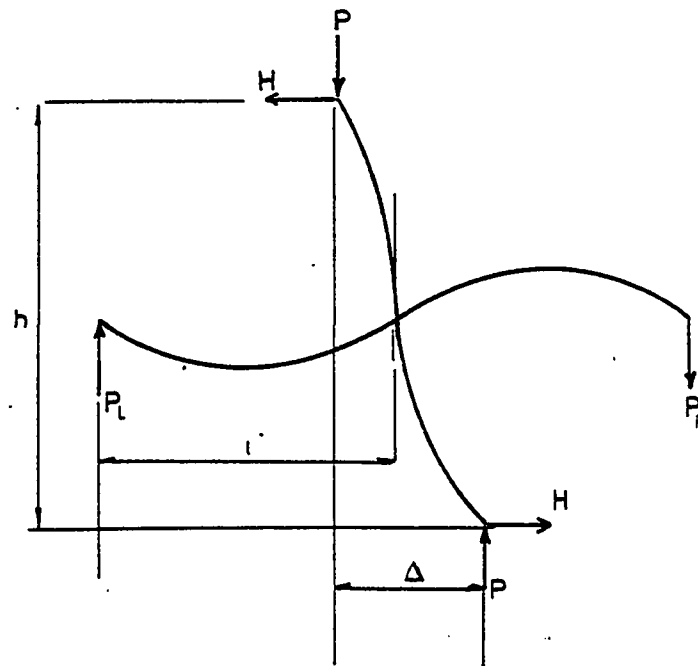


FIG.15a FREE BODY DIAGRAM OF SUB-ASSEMBLY

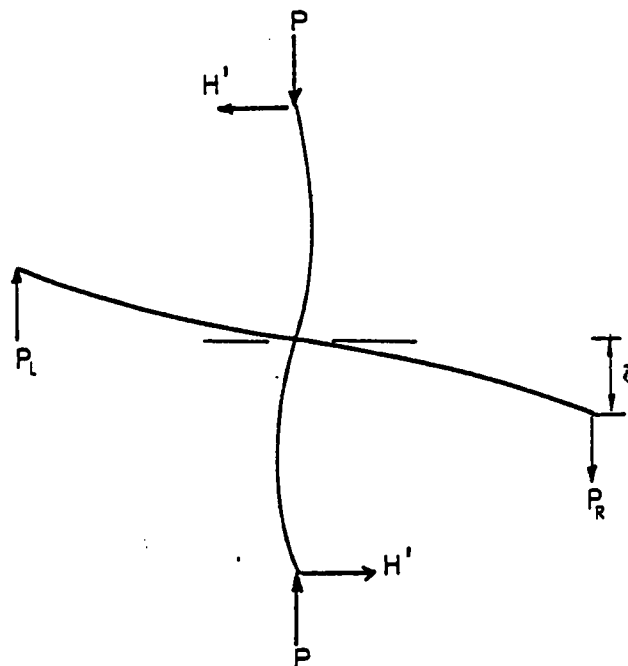


FIG.15b FREE BODY DIAGRAM OF TEST SUBASSEMBLY

for which the load was applied at 40-inch from the column centreline. The columns of specimen 1,3,4,5,6 were under a small constant axial compression load of 12-kip, however a larger column load of 140-kip was used for specimen 2. A small<sup>2</sup> column load leads to more conservative results.<sup>3</sup> The columns were hinged at the bottom (rotation allowed) and, the top was allowed to rotate as well as to move slightly laterally by installing pivot-rollers and horizontal jacks. The small column load and slight movement of the top of columns permit us to neglect entirely P- $\Delta$  effect. This assumption can be justified because of the moment contributed by the beam is much larger than of the column. The freebody diagram in Figure 15a therefore is replaced by Figure 15b. The effect of slab and cross beams on the behaviour of the joint is beyond the scope of this study.

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<sup>2</sup>Column load can act as a confinement to the joint. A small column load gives less confinement to the joint and thus, weaken the joint. This is apply only to properly designed joint. A very weak joint, severe deterioration is expected even with a small load. In such circumstances, a large column load may have a adverse effect to the joint.

<sup>3</sup>It is also believed that the column may even undergo tensile stresses to vertical accelerations of the ground during an earthquake.

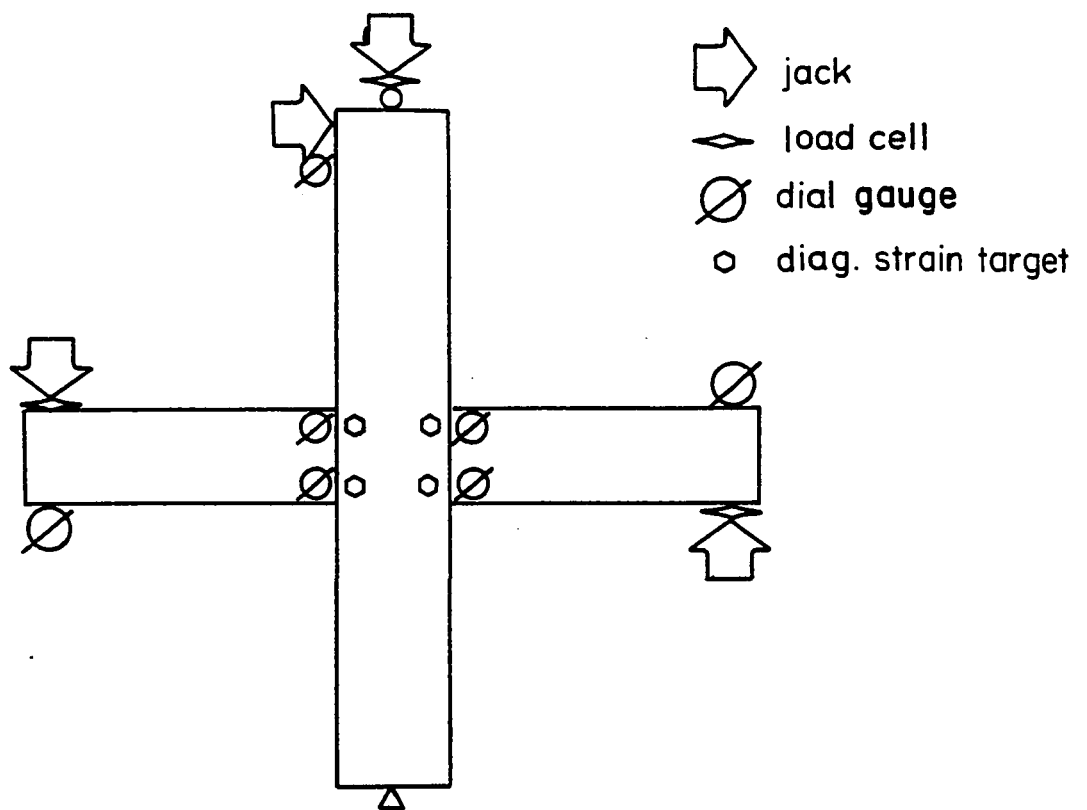


FIG. 16 INSTRUMENTS SETUP

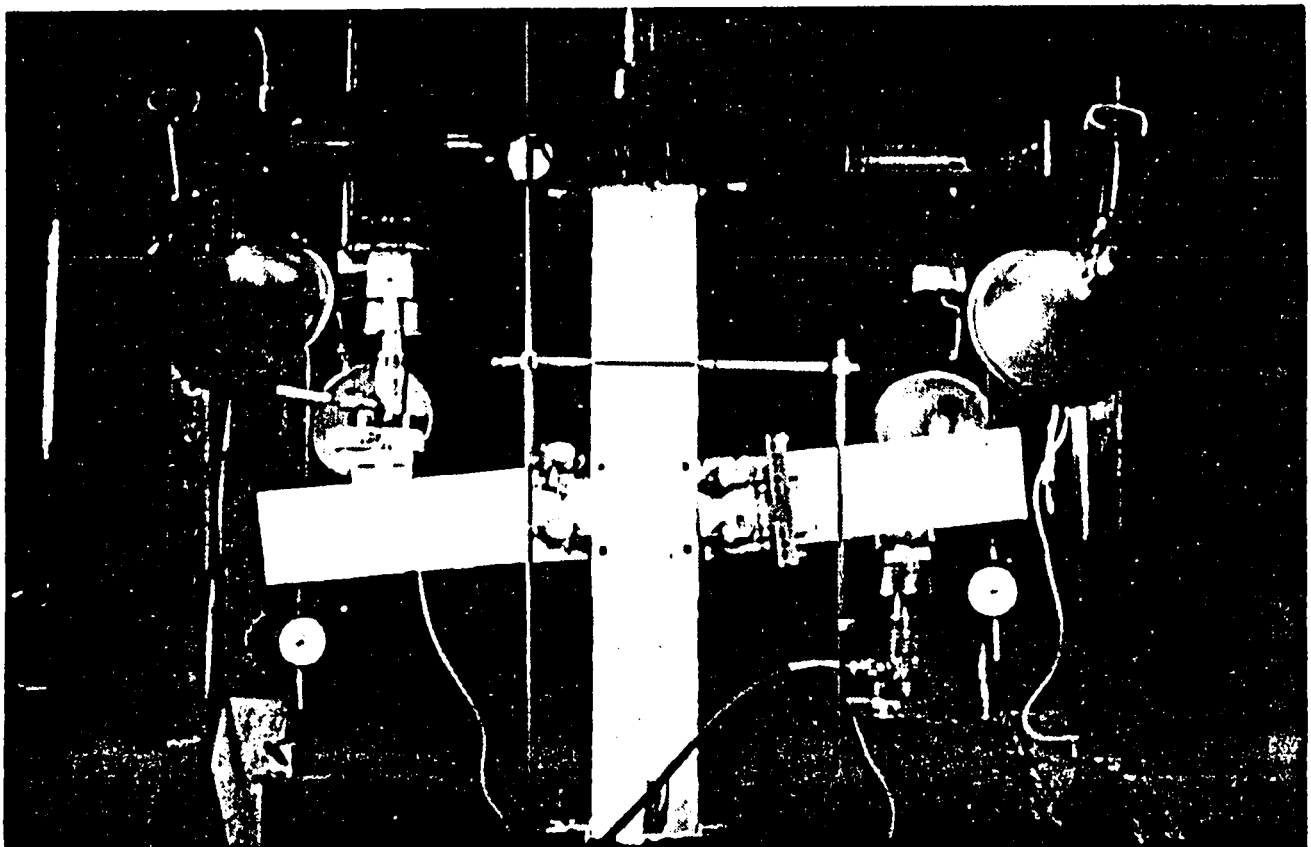


FIG. 17 TEST SETUP

### 3.2 DESCRIPTION OF SPECIMENS

The geometry of all the specimens were identical and is shown in Figure 18. Details of reinforcements are shown in Figure 19 and Table I. ACI 318-71 [ 5 ] design code with the improved recommendations prepared by ACI committee 352 [ 6 ] were adopted for the design of the 6.25x5.25 in. beams and the 8x7 in. columns. The details of the design is given in Appendix C. Commercially available #3 deformed bars and #2 plain bars were used as main joint reinforcements and stirrups respectively. Specimens 1 and 2 consisted of 3 top and 2 bottom bars for the beams and 10 bars for the columns. Specimens 3,4,5,6 consisted of equal 3 top and bottom bars for the beams and 6 bars for the columns; however, specimens 3,4,5 had reduced joint ties, in addition, they also had reduced joint bond or anchorage for each specimens. Details of the bond variations are given in Table I. The elimination of bond strength was easily made by simply wrapping the bars at the intended section with polyethylene sheet before pouring the concrete. This method was adopted after it has been tested and verified to be 100% effective. The variation of bond was controlled by the length of applied polyethylene around the bars. Normal-weight concrete with 4000psi., 28-day strength and Grade 60 steel were used in the experiments.

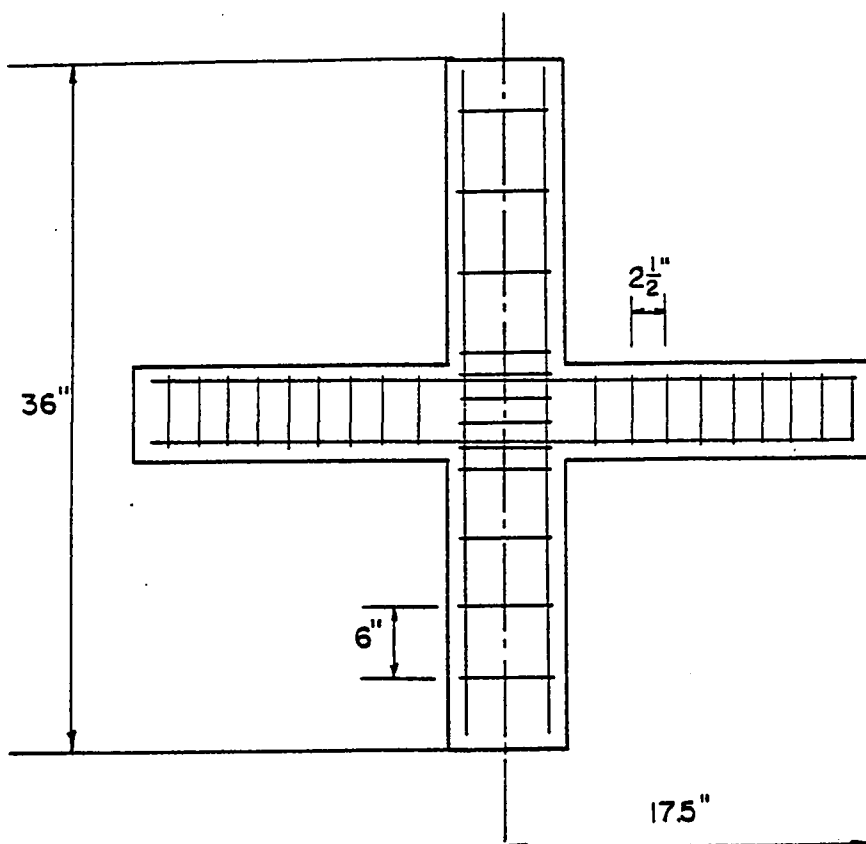


FIG. 18 ELEVATION OF BEAM-COLUMN SHOWING ITS REINFORCEMENT

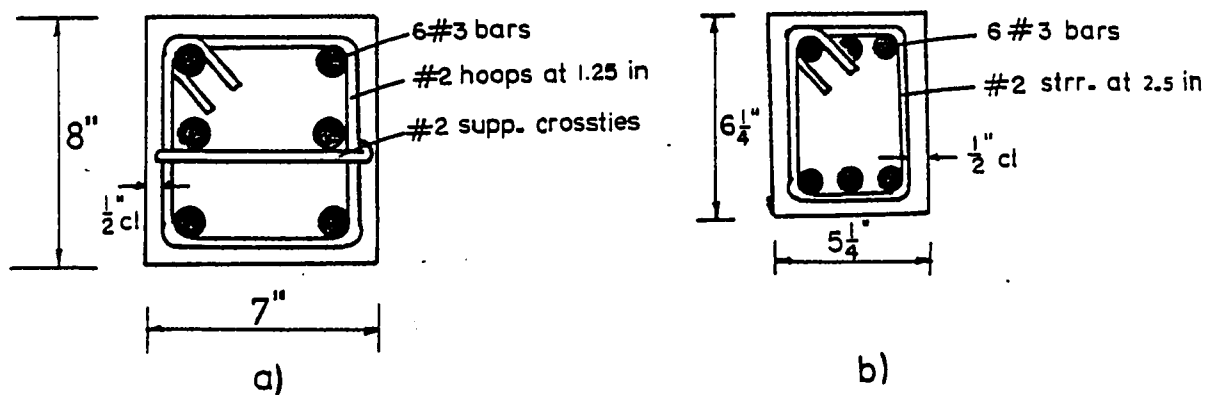


FIG. 19 CROSS SECTION AND REINFORCEMENT DETAILS FOR a) COLUMN;  
b) BEAM

### 3.3 INSTRUMENTATION

Both the beams and the joints were instrumented for deflection and rotation. Dial gauges of high sensitivity 0.001 in/div. were used for beam-tip deflection and beam-column rotation measurements. The joint face were also instrumented for diagonal strain readings. These readings simply disclosed the degree of damage due to cracks at the joint. A calibrated demec strain meter was used to measure the diagonal elongation or shortening of the joint face. The applied loads were measured by means of electronic strain meter which connected to load cells and a pressure gauge. Three Strain-Sert Universal Flat Load Cells (model FL25U-2SGKT) each having load capacity of 25,000 lb. were calibrated using an Tinius Olsen Testing Machine. One of the load cells was used to calibrate the pressure gauge. Inaccuracy caused by these devices was considered insignificant compared with the large load applied to the system. The locations of the instruments are shown in Figure 16.

### 3.4 LOADING PROGRAM

The selection of a definite loading program is an extremely difficult decision. The behaviour of a joint appears to be very sensitive to the previous history of loading. The joint performance will degrade considerably if it is loaded to/or near its ultimate resistance even during the

first cycle. So the question must then be asked: how far should the deformation be increased if the system has reached its ultimate resistance? In this study, the decision about the forces applied at the subsequent loading stage were made on the basis of the behavioural history of the joint. However, a similar loading scheme, though a very rough one, was adopted for all specimens.

## Chapter IV

### PRESENTATION OF EXPERIMENTAL RESULTS

A FORTRAN general program was developed and written to process the raw data and organize the result of each cycle into a set of systematic global coordinates. These coordinates then were plotted into a series of graphs by calling ten different plotting subroutines. These graphs are presented in Appendix A. The program was also equipped with a 'pointer' system to select the maximum value of all parameters every half cycle for the purpose of making comparisons and plotting loading program diagrams. The complete program together with the plotting subroutines is shown in Appendix B. The IBM 3031, AMDAHL 470/V611 computers and a CALCOMP1051 PLOTTER were used in the operation.

#### 4.1 LOAD-DEFLECTION CURVES (FIGURE A1A-A6)

Load-Deflection Curves were obtained by measuring the loads exerted on the tip of the beams and plotted against their corresponding deflections.

- i. Because of the unequal top and bottom beam reinforcements in specimens 1 and 2, both 'right' and 'left' beams were plotted and analyzed separately. This was done to give a better understanding of the behaviour as to
  - a) how did each beam react under the first cycle of loading? and,
  - b) how would these different reactions influence the foregoing behaviour of the system?
- ii. But in analyzing specimens 3,4,5,6, which had equal top and bottom beam reinforcements the average deflection of the right and left beams as well as average of the applied loads were used in plotting the results. This was done to avoid unnecessary repetition, and can be justified because both deflections were approximately identical to each other everytime the load was applied.
- iii. All deflection measurements were made from the initial undeflected position of the beams.
- iv. At each load, measurements were made almost simultaneously, so that inaccuracy caused by creep of the members could be avoided.

- v. Each Load-Deflection Curve is accompanied by the appropriate loading program and its deflection.
- vi. The corresponding moments produced at the joints were also shown on each graph.

#### 4.2 MOMENT-CURVATURE CURVES (FIGURE A7-A12B)

- i. Since the right-hand beam was the only beam instrumented for the rotation measurements, the curvature (measured in radians) represents the relative rotation of the right-hand beam relative to the column.
- ii. All moments shown in the diagrams were taken and calculated with respect to the column centre line.
- iii. Both Load-Deflection and Moment-Curvature Diagram can be used to evaluate the ductility and energy capacity of the joint.

4.3 MOMENT-DIAGONAL JOINT STRAIN CURVES (FIGURE A13A-A18B)

- i. Diagonal-joint-strain measured the elongation or shortening of concrete face in the diagonal directions. These measurements were then plotted against their corresponding moments. The result of joint diagonal cracks, therefore, can be used to describe the degree of deterioration of the joint knowing 0.00013 unit strain is the ultimate strain in tension before the concrete starts cracking.
- ii. The slope or inclination of the rebounding curve when unloading can be used to indicate the condition of the effect of bond at the joint on that particular cycle. The bond is considered to be effective, resulting good recovery of cracks, if the curve tends to rebound back to the original location when unloading.
- iii. Because all specimen have two different diagonal directions (Left top - right bottom and Right top - left bottom directions) it was appropriate to present the results of each direction separately in order to get a closer and better understanding of their behaviour.

#### 4.4 DEFLECTION-DIAGONAL JOINT STRAIN CURVES (FIGURE A19A-A22B)

These curves were drawn to establish the relationship between beam deflection and joint deterioration in various types of joint bond and reinforcement ----- how these differences would affect the relationship of the beam deflection and its joint deterioration.

#### 4.5 CURVATURE-DIAGONAL JOINT STRAIN CURVES (FIGURE A23A-A28B)

- i. When a large crack occurred at the joint interfaces, the beams will rotate significantly with respect to the column with a resulting increase in curvature. Therefore, beside representing the ductility of the joint, the curvature, which measures the rotation of the beam with respect to the column, can also be used to describe the damage of beam-column interface. From observation the relative rotation of the beam-column, in many instances, is due mainly to the cracks occurred in the interfaces.
- ii. The object of establishing this relationship is to see the development of damage at the beam-column interface in relation with the joint diagonal cracks.

#### 4.6 DEFLECTION-CURVATURE CURVES (FIGURE A29-A32)

Though apparently the two are compatible, their relationship in the Deflection-Curvature Curves can be used to confirm the weakening of the connections and/or the beam. In the early stage of loadings, the beam took a bent shape. This was because the beam-column connection still gave considerable amount of resistance to the deflected beams. But in the later stage of loading when yielding had occurred in the beam or in the beam-column interfaces, the beams were no longer bent but followed a straight path as illustrated in Figure 20 the yielding points now became rotation pivots. Because of this weakening process, non-linear relationship in the later part of the loading program was anticipated.

#### 4.7 ENERGY CAPACITY (FIGURE 33-34)

In this experiment, input energy is defined as the maximum work done by the load on the beam which can be represented by the maximum area covered in the Load-Deflection or Moment-Curvature Curves before the unloading process. Energy absorbed is defined as input energy that has been absorbed, some by inelastic strain, and some by inflicting damage to the system. Energy absorbed can be estimated by measuring the area within a loop in the Load-Deflection and Moment-Curvature Curves.

Elastic strain energy is defined as the remaining energy from input energy minus absorbed energy assuming small energy losses.

The cumulative (of every half cycle) of input and absorbed energy of specimens 3,4,5,6 were plotted against their corresponding number of half cycle. The average of absorbed energy per-cycle were also computed and tabulated in Table I.

The input and absorbed energy is obtained by measuring the areas with planimeter as it was defined in section 2.5. The energy estimated from moment-curvature refers to joint energy whereas obtained from load-deflection refers to 'overall' energy.

This crude estimation of input and absorbed energy<sup>\*</sup> provides a useful tool in comparing the absorption capacity of each specimen.

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<sup>\*</sup>These energy measurements should not be regarded as true energy. More specific energies, say the amount of absorbed energy that would cause damage and non-damage work can be estimated by Resrve Energy technique [ 7 ].

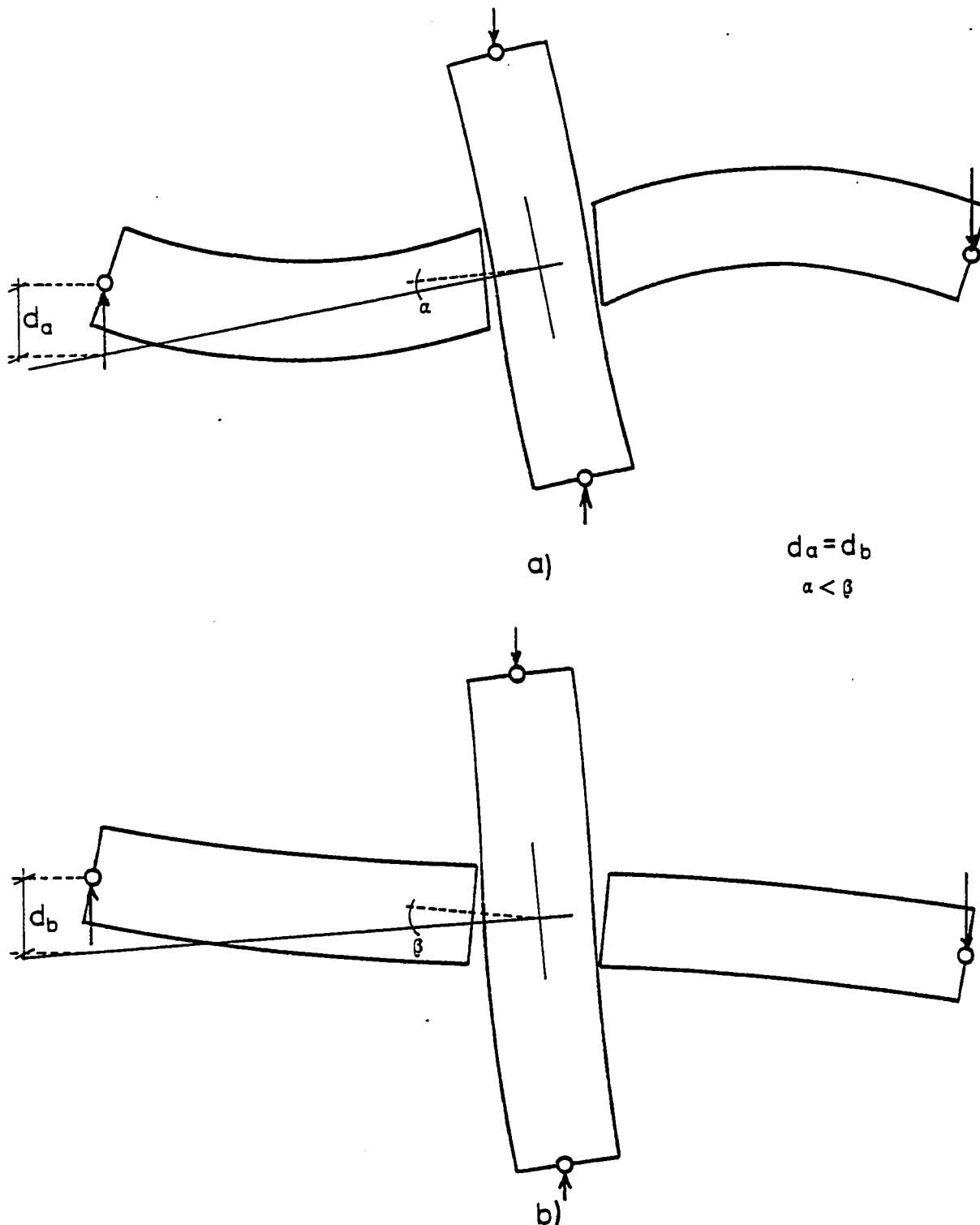


FIG. 20 (a). High resistance at beam-column interface, resulting a significant bending at the beams;  
 (b). Deterioration of the beam-column interface, resulting a larger beam rotation for the same deflection given in (a)

## Chapter V

### DISCUSSION OF EXPERIMENT RESULTS

Specimens 1 and 2 were identical and designed according to the design criteria prepared by ACI Committee 352. However, the magnitude of the axial loads acting on the columns were different as well as the location of the applied loads acting on the beams (see Table I). Since the quantity of upper and lower beam reinforcements were different, the Load Deflection Curves (right and left hand side) of both specimens were analyzed and presented separately. For the purpose of this study, specimens 3,4,5 which had equal top and bottom beam reinforcing bars were designed and made such that they had 40% less column reinforcement as well as 67% reduction of their joint ties as compared to specimens 1 and 2. Furthermore, specimens 3,4,5 differed in the amount of bond between the main beam steel and the concrete in the joint. These different variations, 'full', 'half' and 'no' bond respectively apply to bond forces generated by beam reinforcements only (bond forces generated by column were excluded). Specimen 6 was built to satisfy the joint design requirement recommended by ACI Committee 352, that is no attempt was made to reduce joint-bond as well as joint-tie.

Each of the above specimens was discussed individually in the following sections.

#### 5.1. GENERAL

- i. The first 'visible' crack was noticed at about 2.5-kip at beam column left-top and right-bottom interfaces and immediately followed by beam flexural cracks at about 3 kips. Except for specimen 1, these flexural cracks proceeded to shear cracks and some bond cracks as the load increased.
- ii. The joint diagonal cracks for some specimens were noticed as early as the first load cycle at 4.5-kip. These cracks usually started horizontally at the diagonal corners where the joint meet the beams. This was because of the joint shear stresses which caused diagonal cracks had not yet fully developed and the horizontal cracks were mainly due to the stresses occurred in the beam reinforcement. As the load increased to the point where joint shear stress were fully developed, large diagonal cracks occurred at the centre of the joint followed by new secondary cracks parallel to the main crack, and/or extension of the old cracks.

Load reversal resulted in the same phenomena but in the opposite direction. Eventually all of these diagonal cracks extended into the column out of the joint region.

iii. Bond cracks occurred in the beam near the beam-column interfaces indicating maximum bond stresses in this region.

iv. Small column flexural cracks were also noticed in specimen 3,4,5,6 after 7 kips. This was because of the reduction of column reinforcements in these specimens.

## 5.2 SPECIMEN 1

The joint of this specimen was designed to meet the criteria prepared by ACI Committee 352. The column reinforcement consist of 10#3 main bars distributed 5 on each side of the column faces where the beam was going to be extended. 6#2 closed lateral joint ties 1.25-inch apart were made at the joint (Figure 21) ; 6#2 lateral ties 6-inch apart occupied the rest of the column. The beam had 3#3 top bars and 2#3 bottom bars passing through the joint; beam stirrup spacing was 2.5-inch (Figure 22). A constant axial force of 14-kip was applied to the column throughout the testing. The load application on the beam was positioned at 40-inch from the column centre line.

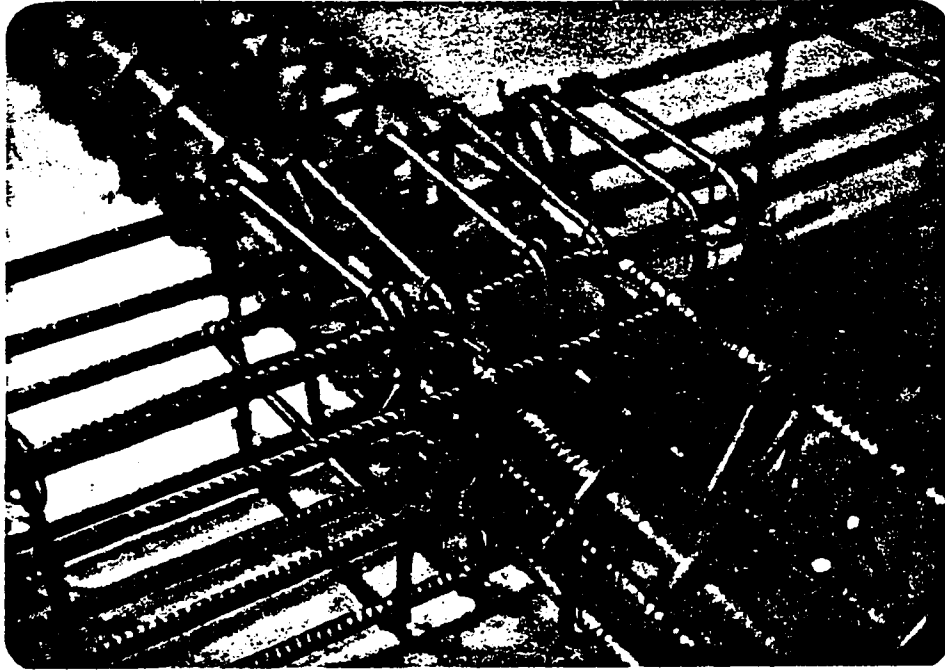


FIG. 21 JOINT REINFORCEMENT, SPECIMENS 1,2

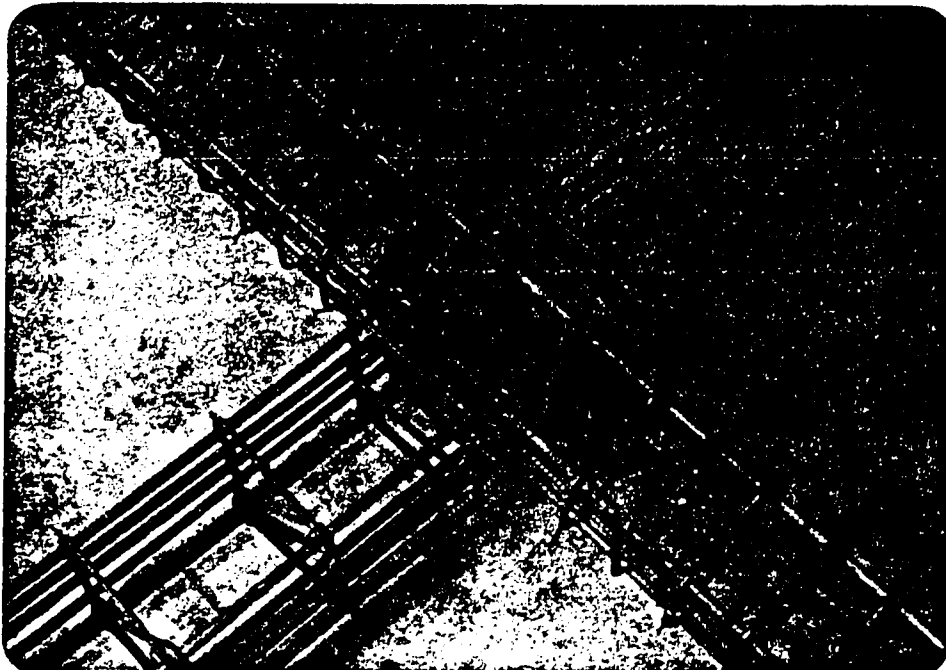


FIG. 22 SUB-ASSEMBLY REINFORCEMENT, SPECIMENS 1,2

All the other specimens, namely 2,3,4,5,6 were tested with the beam loads located at 17.5-inch from the column centre line. To compare the results from this specimen with the other specimens an equivalent load was used giving the same beam moment at a lever arm of 17.5-inch.

The equivalent load was obtained as follows,

$$M = P \cdot X_1$$

$$P_e = \frac{M}{X_2}$$

$$P_e = P \frac{X_1}{X_2}$$

where  $P$ =load;  $P_e$ =load equivalent;  $M$ =moment;  $X_1, X_2$ =original and specified moment-arm that is 40-inch and 17.5-inch respectively.

Its corresponding deflection,

$$DELe = DEL \frac{X_2}{X_1}$$

where  $DEL$ =deflection;  $DELe$ =deflection equivalent.

Due to some technical difficulty, the unloading measurements of rotation and diagonal joint strain of specimens 1 and 2 were abandoned. The unloading paths then were approximated by straight line as shown in the diagrams.

- i. Under flexural tension, the right hand beam which has less tension steel reached its yielding point first before the left hand beam. As a result, an overall larger deflection (20%) of the beam was observed in the successive load cycles (Figures A2a,b). This is due to the loss of bond caused by the flexural cracks or bond failure.
- ii. Figures 23,24 show that very little damage was done at the joint, and the diagonal cracks tend to incline horizontally. The former was because of high concrete strength; the presence of joint lateral ties as well as adequate column reinforcement. The latter presumably because higher bond stresses occurred at the beam as a result of the smaller amount of steel in comparison with the column reinforcement.
- iii. Considerable damage occurred at beam-column interfaces (Figure 25).
- iv. Flexural cracks were the prominent features on the beam; some bond cracks were also found but their locality was limited to near the column only. This proved that the largest bond stresses occurred at the beam-column interfaces (Figure 26).

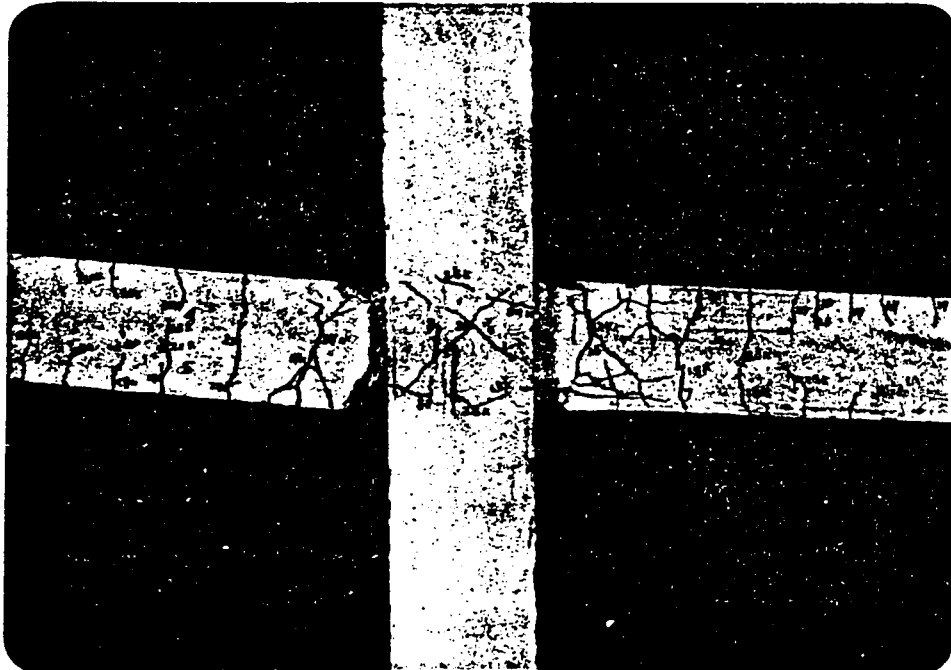


FIG. 23 SPECIMEN 1 WHEN TEST WAS TERMINATED

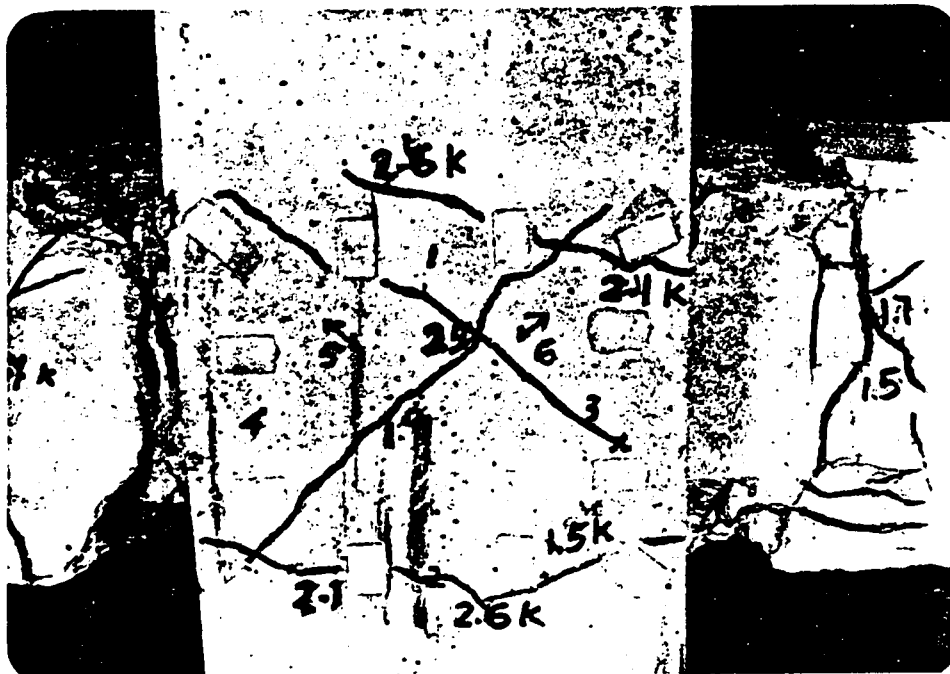


FIG. 24 JOINT CONDITION OF SPECIMEN 1 WHEN TEST WAS TERMINATED



FIG. 25 BEAM-COLUMN INTERFACE OF SPECIMEN 1  
WHEN TEST WAS TERMINATED

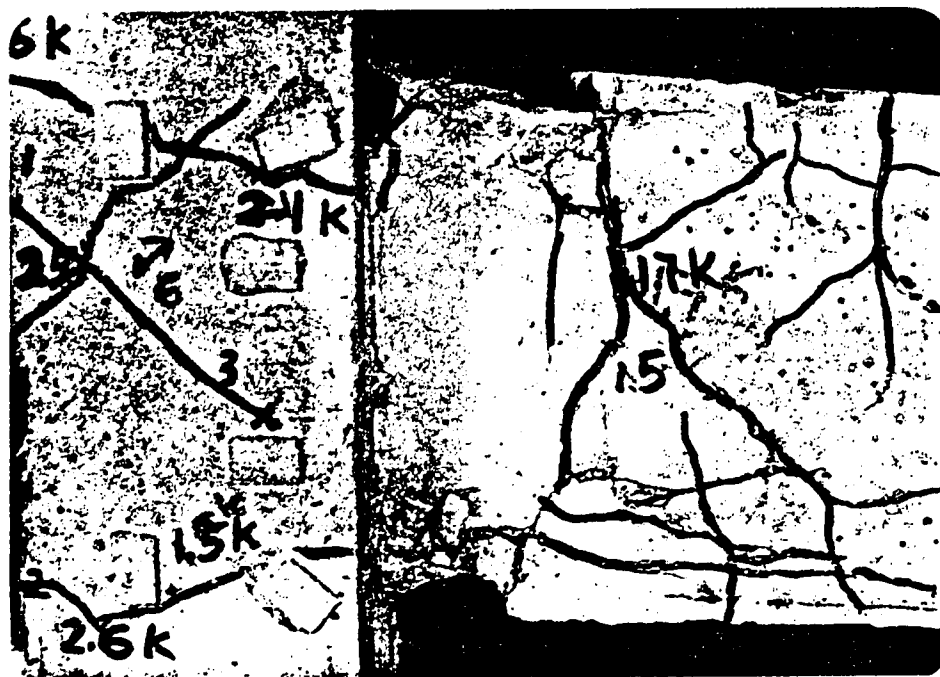


FIG. 26 BOND CRACKS OF SPECIMEN 1 AT FAILURE

### 5.3 SPECIMEN 2

This specimen was made identical with specimen 1 except the location of the applied load on the beam was moved towards the column from 40-inch to 17.5-inch (measured from column centre line), and the axial load applied to the column was increased from 12-kip to 140-kip. No diagonal cracks occurred at the joint (Figure 27) because of higher concrete strength (see Table I) and higher axial load that gives a substantial increase in joint confinement; Hinges were formed at the beam-column interfaces (Figures 27,28). Shear cracks (Figure 28) due to higher beam loading was also noticed.



FIG. 27 JOINT CONDITION (FRONT) WHEN TEST  
WAS TERMINATED

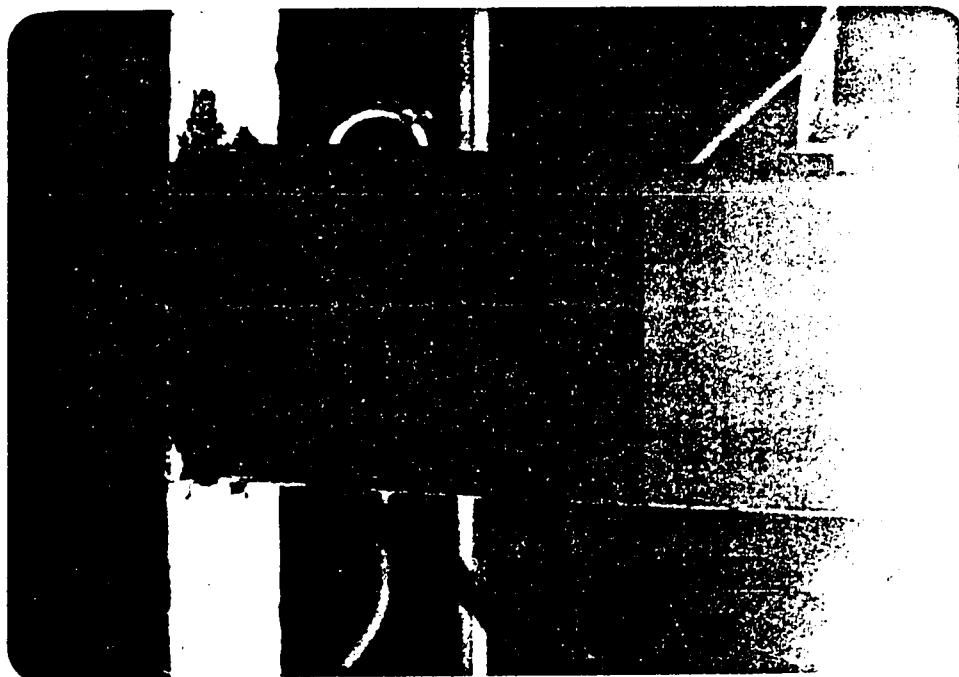


FIG. 28 JOINT CONDITION (BACK) WHEN TEST  
WAS TERMINATED

#### 5.4 SPECIMEN 3

This joint assembly had equal 3#3bars at top and bottom beam, 6#3 bars column reinforcement (reduction of 40%) and two joint lateral ties with no supplement ties (reduction of 77%) (Figure 29).

- i. After the first cycle, large diagonal cracks occurred at the joint and extended rapidly in the second cycle (Figure 30). These diagonal cracks later extended deep into the column (Figure 31).
- ii. Slow recovery of the cracks at the joint when load reversed its direction (Figures A15a,b).
- iii. The cracks became larger each cycle and finally extensive damage at the joint resulted in the concrete cover spalling off as the load increased. This spalling activity reduces the cross section of the column and under a large column axial load buckling of the main bars at the joint is likely to happen. The bending of the column main bars, as shown in Figure 32, was due to the coupling action of the beams on the column bars. This initial 'local' bending action will invite the total buckling of the whole column under large axial loads.

iv. The system resulted in large damage to the joint but little damage the beam. It can be observed that the beam and beam-column interface show no signs of yielding (Figure 31).

v. The system has a good joint energy absorption efficiency but low energy capacity (Figure A33a).

The lack of confinement given by joint ties and the reduction of column reinforcements presumably are the cause of the above behaviour.

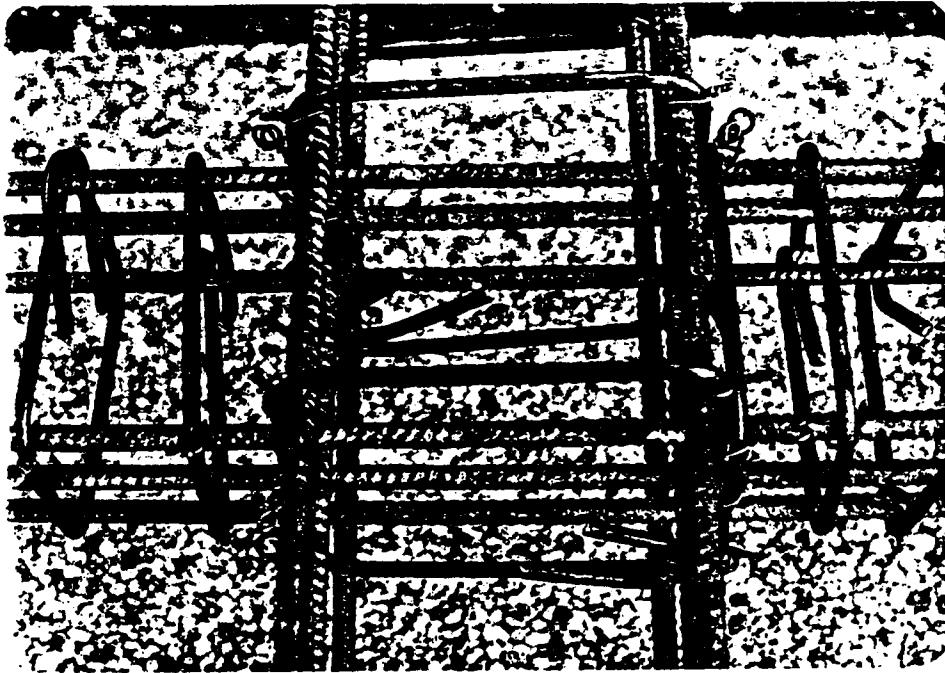


FIG. 29 JOINT REINFORCEMENT, SPECIMEN 3

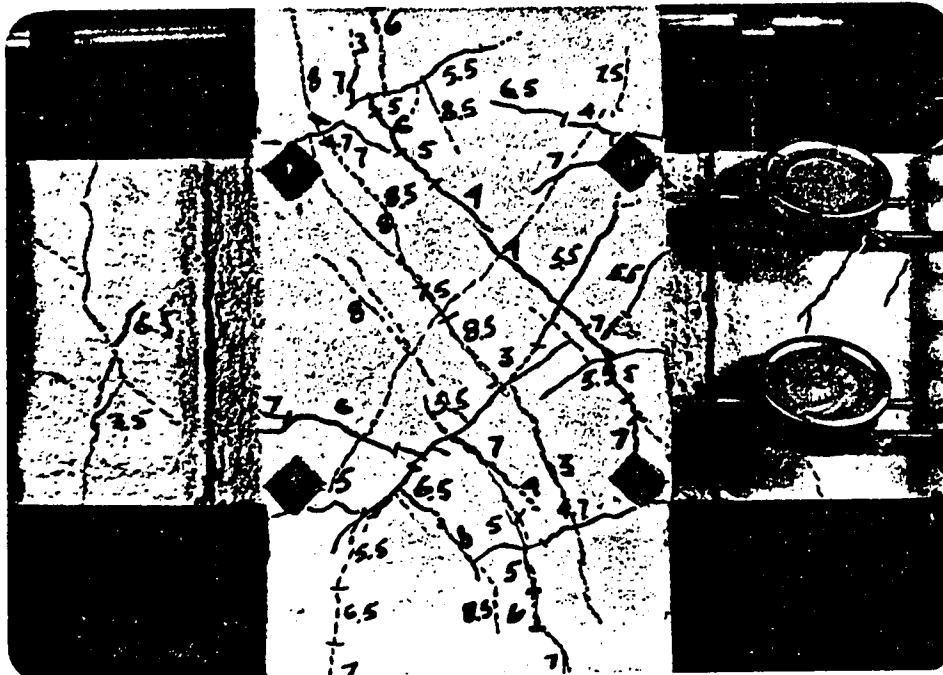


FIG. 30 JOINT CONDITION OF SPECIMEN 3 AT SECOND CYCLE

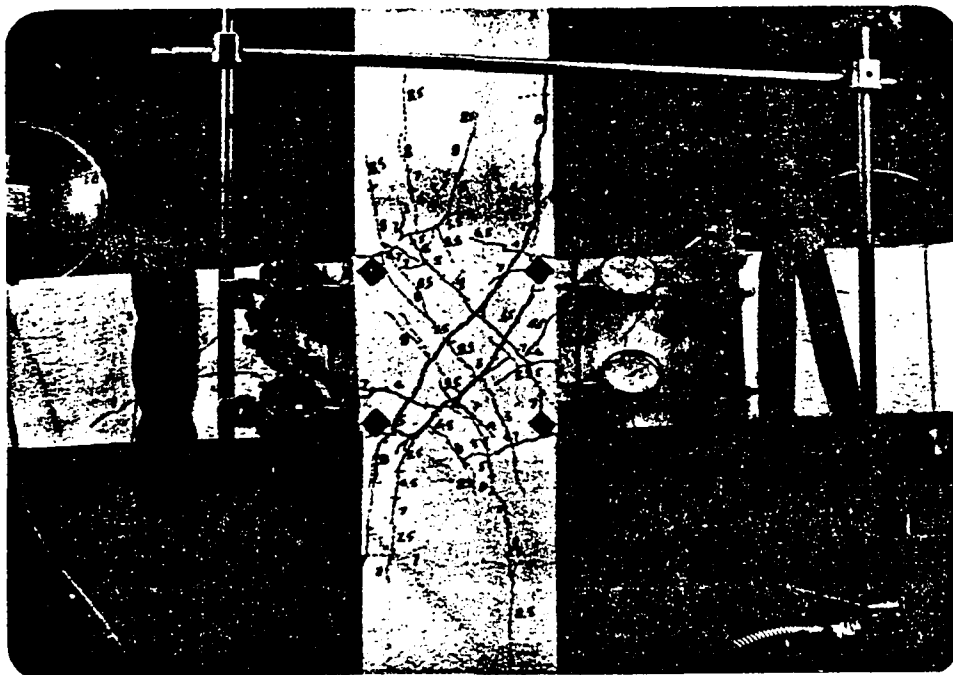


FIG. 31 SPECIMEN 3 AT THIRD CYCLE

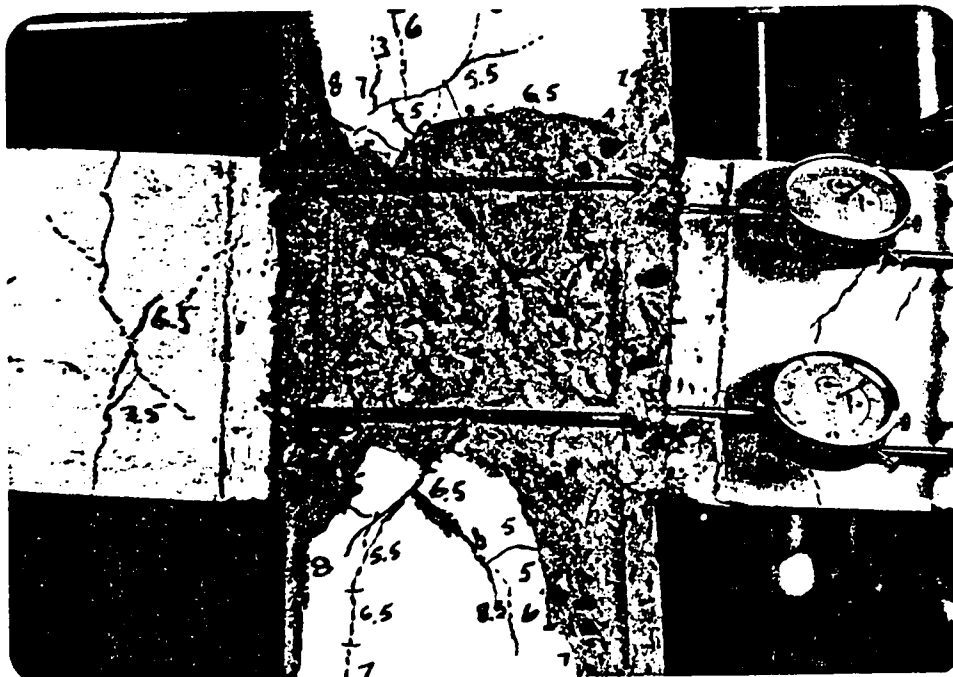


FIG. 32 SPECIMEN 3 WHEN TEST WAS TERMINATED

## 5.5 SPECIMEN 5

This specimen had the same properties as of specimen 3 except the bond of the beam reinforcement at the joint was eliminated. The following behaviour was observed.

- i. Yielding occurred at the beam column interface causing extensive damage at this region and slip or 'pull out' of the beam main steel with respect to the column.
- ii. The 'softening' behaviour of the system especially at the start of a new load cycle is clearly shown in Figure A5. The softening effect causes either a relatively low energy absorption capacity or an excessive deflection, which is not desirable in earthquake resistant structures (see section 2.3).
- iii. Figure A5 shows that the ultimate load was reduced by 12% compared with specimen 3.
- iv. A significant decrease in subsequent loadings indicates a degradation of the system as the number of load cycles increased (Figure A5).
- v. The first diagonal crack appeared at about 7-kip (compared with 3-kip in other specimens) showing that no load is being transferred from

the beams into the joint. Few small diagonal cracks were found at the completion of the test when the subassembly failed, proved again that the adverse effect to the system caused by the lack of joint confinement has been suppressed by not reducing beam bond effect at the joint.

- vi. The presence of bond cracks at the beam-column interface indicates high bond stresses at the region (Figure 33).
- vii. Extensive crushing damage was observed when beams adjacent to column were under flexural compression action (Figure 33).
- viii. Joint and beam showed little damage. All damage being concentrated at beam column interfaces (Figure 34).
- ix. The system has a low joint energy absorption efficiency but high absorption of the input energy (Figure A33b).

All of the behaviour described above were interrelated and as a consequence of one another. The elimination of anchorage force or bond force helped to preserve the joint from deterioration, The elimination of bond forces resulted in the formation of a plastic hinges which damages at the beam-column interfaces. The presence of bond cracks(vi)

plus the crushing action under compression (vii) caused the beam concrete cover to spall-off in the vicinity of the joint.



FIG. 33 SPECIMEN 5 AT THE END OF CYCLE 2

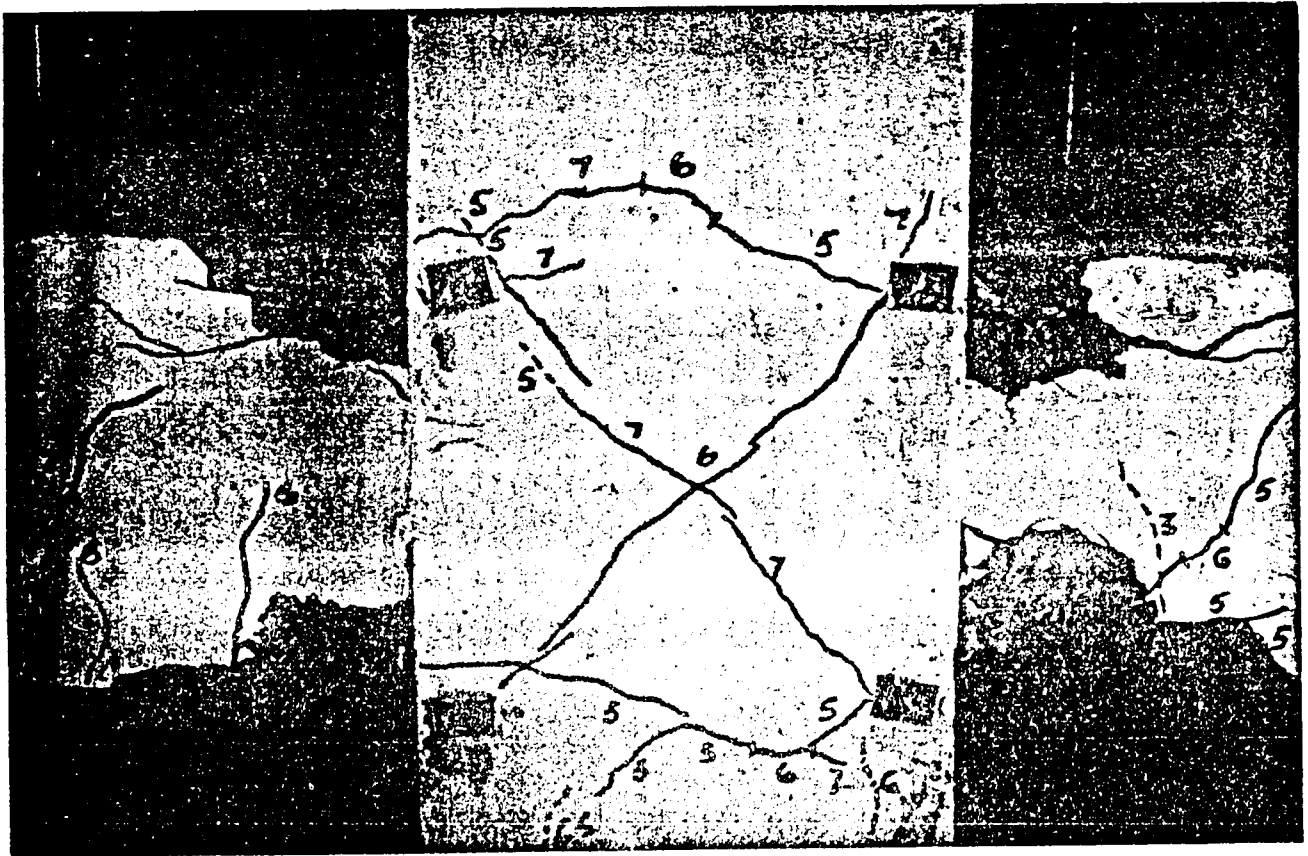


FIG. 34 SPECIMEN 5 WHEN TEST WAS TERMINATED

## 5.6 SPECIMEN 4

A reduction of 50% of the bond forces of specimen 3 by wrapping the bars in the middle-half section were introduced in this specimen. The performance of the subassembly, as predicted, lay moderately in between the previous two specimens.

- i. Medium sized diagonal cracks were observed and yet nearly no damage on the beam-column interfaces (Figures 35,36 and Table I). The plastic hinges were formed in the beams away from the column.
- ii. Due to the fact that it could arrive successively at the ultimate load of 800-kip or higher without losing its load capacity and only inflict little damage at the joint under such loading, this system was the most efficient one compared with the previous two subassemblies.
- iii. The lack of joint diagonal cracks until the load reached 6.5-kip also proved the high performance of this subassembly.
- iv. High energy capacity (Figure A34a).

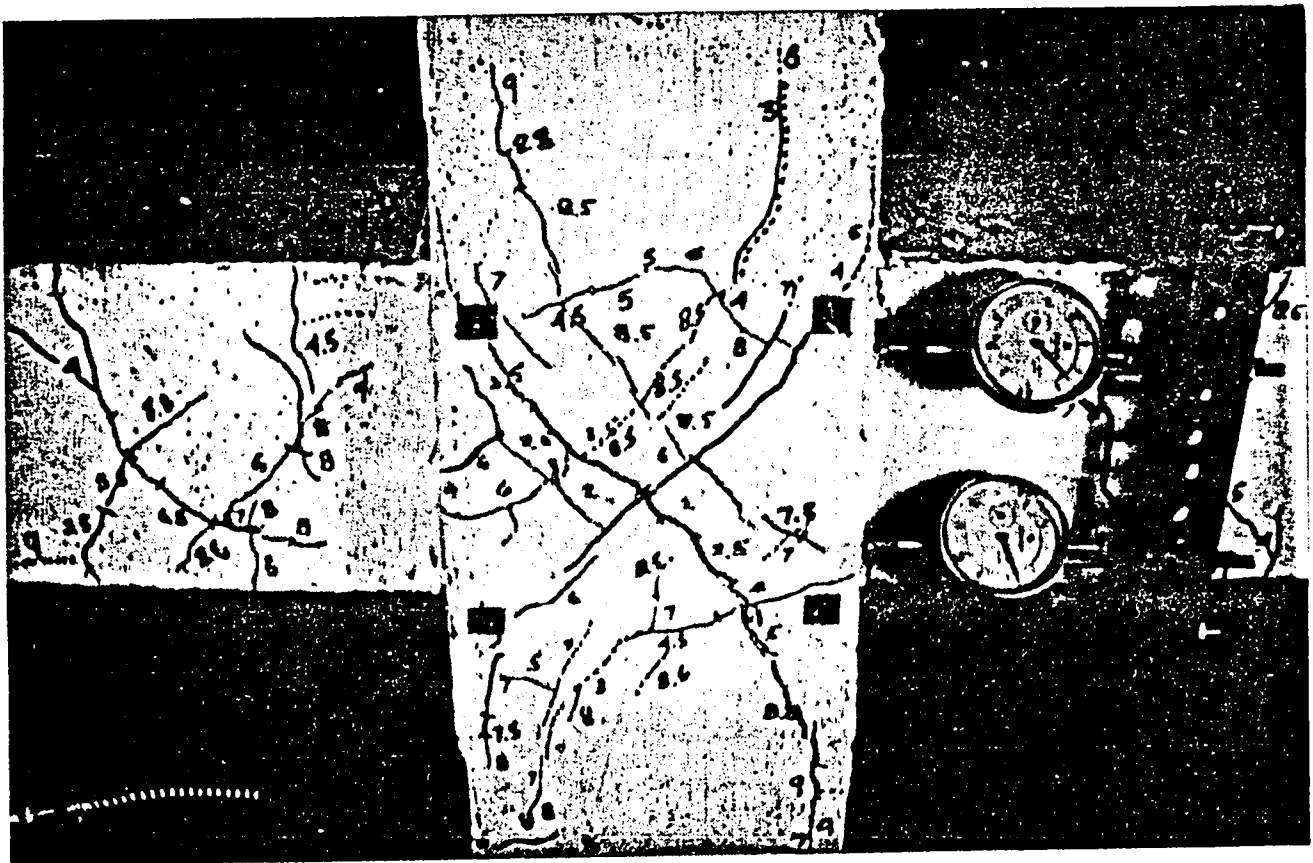


FIG. 35 SPECIMEN 4 WHEN TEST WAS TERMINATED (FRONT)

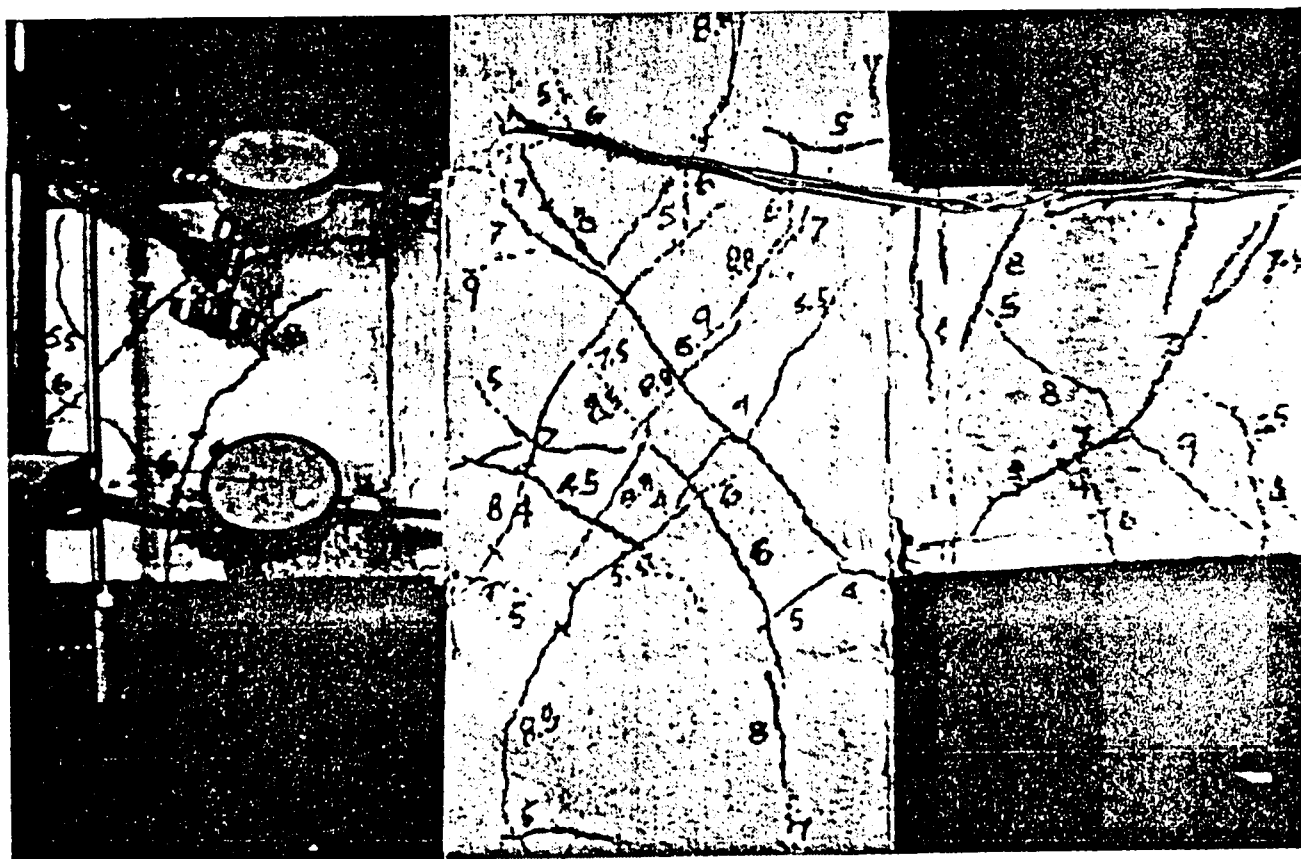


FIG. 36 SPECIMEN 4 WHEN TEST WAS TERMINATED (BACK)

## 5.7 SPECIMEN 6

With the presence of lateral ties at the joint as recommended by ACI Committee 352, the performance of the subassembly was greatly improved.

- i. Moment-Curvature Curve shown in Figures A6,A12 shows that the system has good ductility.
- ii. With the same member-geometry and reinforcement as in specimen 3 except the joint area now has lateral ties, the ultimate load of the joint increased by 7%.
- iii. Good recovery on diagonal cracks when the load was reversed, indicating a good and lasting bond effect (Figure A18a,b).
- iv. The first diagonal cracks occurred at 6.5-kip in the second half of the first cycle, although 7-kip has been reached in the first half of the cycle. Medium diagonal cracks of the same magnitude as in specimen 4 were observed after testing showed that the adverse effect caused by bond to the joint was negated by the presence of joint lateral ties.
- v. The yield region of the beams occurred quite a distance from the column and well distributed over a reasonable length of the beams.

vi. This system has the highest energy capacity of those tested. This include 'total' or 'average'; 'input' or 'absorbed' energy of the joint or the beam-column subassembly (see Table I).

#### 5.8 ENERGY ABSORPTION CAPACITY

The fundamental requirements of multistory structures to survive in any severe earthquake motion is as follows. First, the individual members and joints must have a large energy absorption capacity; Second, a large part of this absorbed energy must be returned or radiated back to the soil so that it causes as little damage as possible to the structures. Specimen 6 is the best system. This conclusion is based not only on the energy absorption capacity point of view as shown in Figure A33-A34 nor the joint absorption efficiency (Table I) but also from the nature of damage done to the specimen (Figures 37,38). The latter, requires more detail and analytical analyses of how much of this energy would inflict damage to the system and how much is being radiated back to the soil.

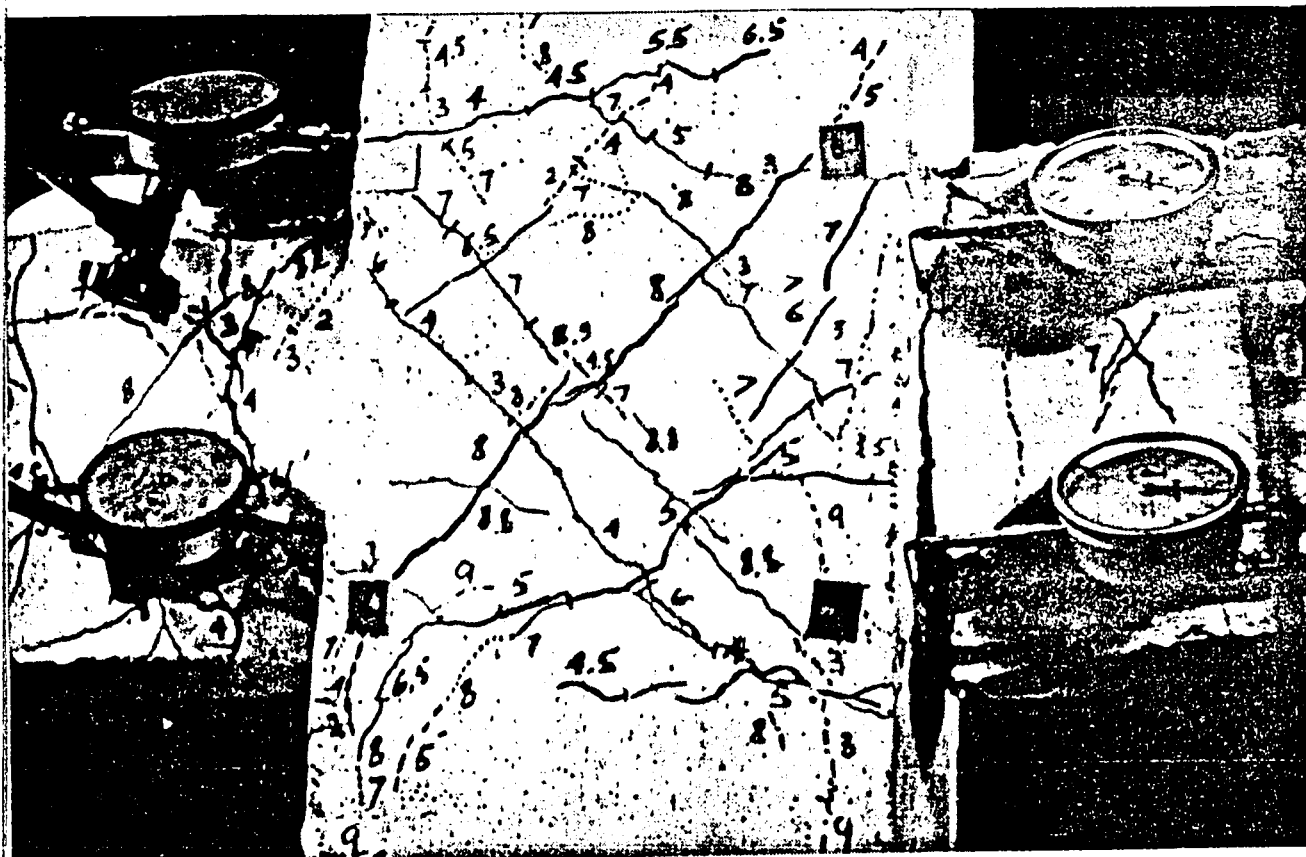


FIG. 37 SPECIMEN 6 WHEN TEST WAS TERMINATED (FRONT)

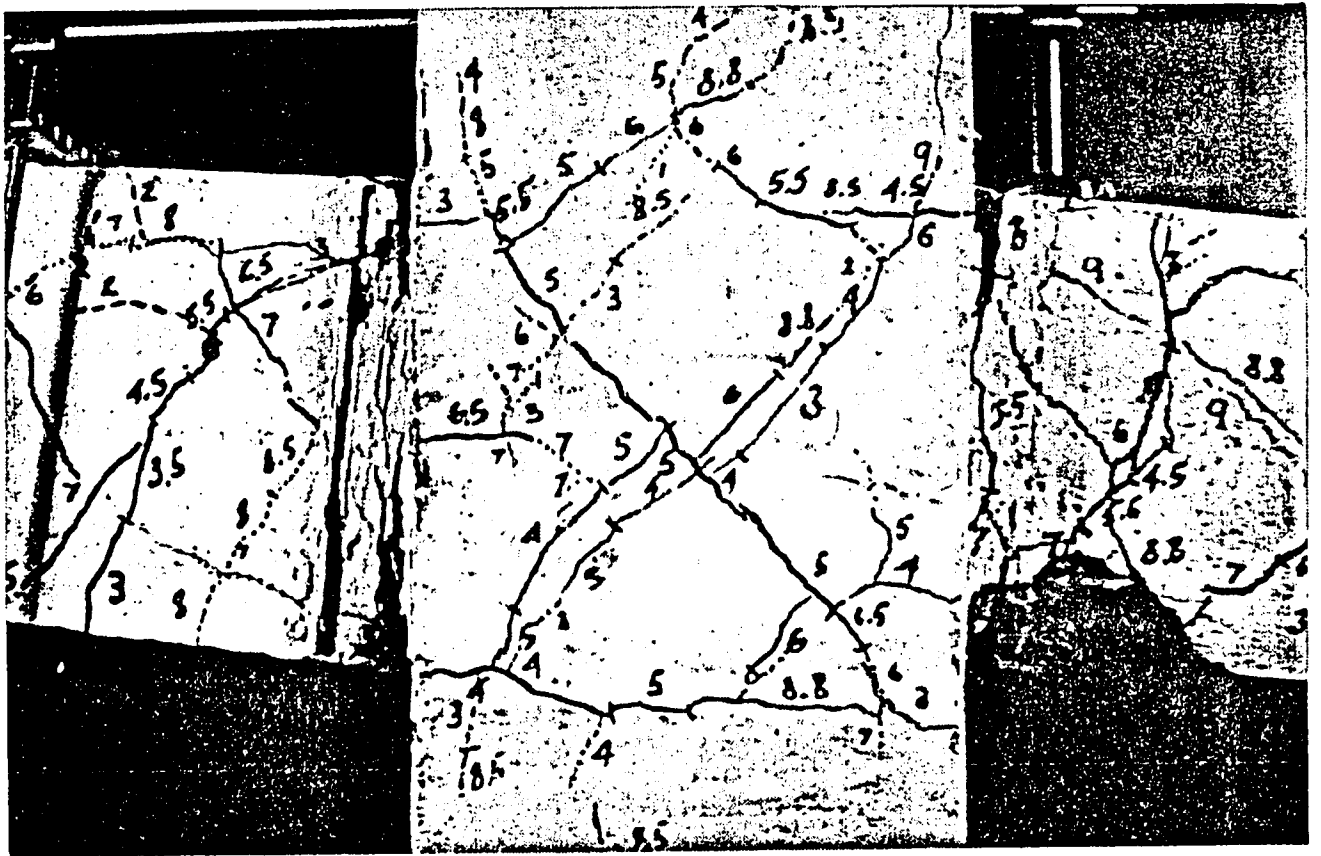


FIG. 38 SPECIMEN 6 WHEN TEST WAS TERMINATED (BACK)

TABLE I

|                                                                  | SP. 1                | SP. 2          | SP. 3    | SP. 4     | SP. 5   | SP. 6          |
|------------------------------------------------------------------|----------------------|----------------|----------|-----------|---------|----------------|
| No. of column reinforcement (#3 bars*)                           | 10                   | 10             | 6        | 6         | 6       | 6              |
| $\rho_{col}$                                                     | 0.023                | 0.023          | 0.014    | 0.014     | 0.014   | 0.014          |
| No. of beam reinforcement (#3 bars*) top                         | 3                    | 3              | 3        | 3         | 3       | 3              |
| bottom                                                           | 2                    | 2              | 3        | 3         | 3       | 3              |
| $\rho_{bt}$                                                      | 0.012                | 0.012          | 0.012    | 0.012     | 0.012   | 0.012          |
| $\rho_{bb}$                                                      | 0.008                | 0.008          | 0.012    | 0.012     | 0.012   | 0.012          |
| No. of joint lateral ties (#2 bars**)                            | 6 <sup>†</sup>       | 6 <sup>†</sup> | 2        | 2         | 2       | 6 <sup>†</sup> |
| Condition of Bond                                                | full                 | full           | full     | half(50%) | nil(0)  | full           |
| Column axial compression (kips)                                  | 12                   | 140            | 12       | 12        | 12      | 12             |
| $f'_c$ (psi)                                                     | 4400                 | 5100           | 3500     | 3300      | 3700    | 4100           |
| No. of cycle                                                     | 2.0                  | 1.5            | 2.5      | 3.5       | 3.0     | 3.5            |
| $P_{max}$ positive direction (kips)                              | 7.91 <sup>††</sup>   | 7.57           | 7.90     | 7.86      | 7.52    | 7.13           |
| negative direction (kips)                                        | 7.22 <sup>††</sup>   | 8.32           | 7.82     | 8.28      | 6.89    | 8.35           |
| $M_{max}$ positive direction (kip-in)                            | 255                  | 268            | 276      | 275       | 263     | 250            |
| negative direction (kip-in)                                      | 216                  | 295            | 274      | 290       | 241     | 292            |
| Deflection <sub>max</sub> positive direction (in)                | 0.920 <sup>†††</sup> | 0.398          | 1.352    | 1.146     | 2.111   | 2.153          |
| negative direction (in)                                          | 0.580 <sup>†††</sup> | 1.457          | 1.462    | 1.923     | 1.711   | 2.021          |
| $\phi_{max}$ positive direction (rad)                            | 0.0241               | 0.0122         | 0.016    | 0.042     | 0.025   | 0.064          |
| negative direction (rad)                                         | 0.0259               | 0.0481         | 0.034    | 0.030     | 0.069   | 0.034          |
| Max joint diagonal tensile strain (micro in/in)                  | 133.65               | 32.40          | 13972.50 | 12700.80  | 6998.40 | 8691.3         |
| LT-RB                                                            |                      |                |          |           |         |                |
| RT-LB                                                            | 311.85               | 170.18         | 14758.20 | 11988.00  | 3944.70 | 10700.1        |
| Total joint input energy (kip-in-rad)                            |                      |                | 9.43     | 20.60     | 12.48   | 24.42          |
| Average joint input energy per cycle<br>(kip-in-rad/cycle)       |                      |                | 3.77     | 5.88      | 4.16    | 6.98           |
| Total joint absorbed energy (kip-in-rad)                         |                      |                | 7.65     | 17.17     | 9.38    | 22.10          |
| Average joint absorbed energy per cycle<br>(kip-in-rad/cycle)    |                      |                | 3.06     | 4.91      | 3.13    | 6.32           |
| The absorption efficiency of the joint                           |                      |                | 81%      | 83%       | 75%     | 90%            |
| Total sub-assembly input energy (kip-in)                         |                      |                | 26.47    | 42.01     | 28.49   | 44.95          |
| Average sub-assembly input energy per cycle<br>(kip-in/cycle)    |                      |                | 10.59    | 12.00     | 9.50    | 12.84          |
| Total sub-assembly absorbed energy (kip-in)                      |                      |                | 14.82    | 23.94     | 17.80   | 28.97          |
| Average sub-assembly absorbed energy per cycle<br>(kip-in/cycle) |                      |                | 5.93     | 3.42      | 5.93    | 8.27           |
| * deformed bar                                                   |                      |                |          |           |         |                |
| ** plain bar                                                     |                      |                |          |           |         |                |
| - supplement ties                                                |                      |                |          |           |         |                |
| †- load equivalent                                               |                      |                |          |           |         |                |
| ††- deflection equivalent                                        |                      |                |          |           |         |                |

## Chapter VI

### CONCLUSION

On the basis of the results in the previous chapters the following conclusion can be made:

- i. The behaviour of the joint is mainly dependent on the strength of the concrete, the amount of the main reinforcements, the amount of confinement in the joint core, the distribution of bond stresses at the joint core, the axial compression load exerted at the column, and the loading history.
- ii. By increasing the strength of the concrete, the axial compression load and column steel ratio, the damage on the joint can be reduced considerably; however vertical accelerations in an earthquake could reduce the column load to zero or even tension and the compression help could not be relied upon.
- iii. The absence of bond stresses in the joint core improves the performance of the joint at the expense of the beam-column interface.

- iv.        The maximum bond stresses which lead to local bond failure and finally weaken the member occurred in the transition region of 'bond' and 'nobond'.
- v.        The presence of lateral ties in many ways helps the performance of the joint in terms of higher ultimate load, better ductility, durable bonding, energy absorption capacity.
- vi.       Ductility alone is not the best means to describe the efficiency of energy absorption of the structure in resisting earthquake motion. The energy method gives a better estimation and more reliable answer because it takes the adverse effect caused by 'softening' into consideration.

## Chapter VII

### RECOMMENDATIONS

The following recommendations are based on previous observations and conclusion. Further varification through experiments or analytical approaches are needed to confirm each of the follcwing points.

- i. In the case of joints having low confinement due to the absence of heavy lateral ties, the bond on the beam steel should be reduced and at the same time closer beam stirrups provided near the column. This arragement assures that the yielding will occur in the beam and reduce the damage occuring at the joint.
- ii. In the case of using the design recommendations of ACI Committee 352, the performance of the joint can be improved by suppressing joint bond stresses in the middle-half region and consequently reduce the load transmitted into the joint.
- iii. In order to have better joint confinement, the main column reinforcements should be distributed all around the column.

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**Appendix A**  
**PLOTTING RESULTS**

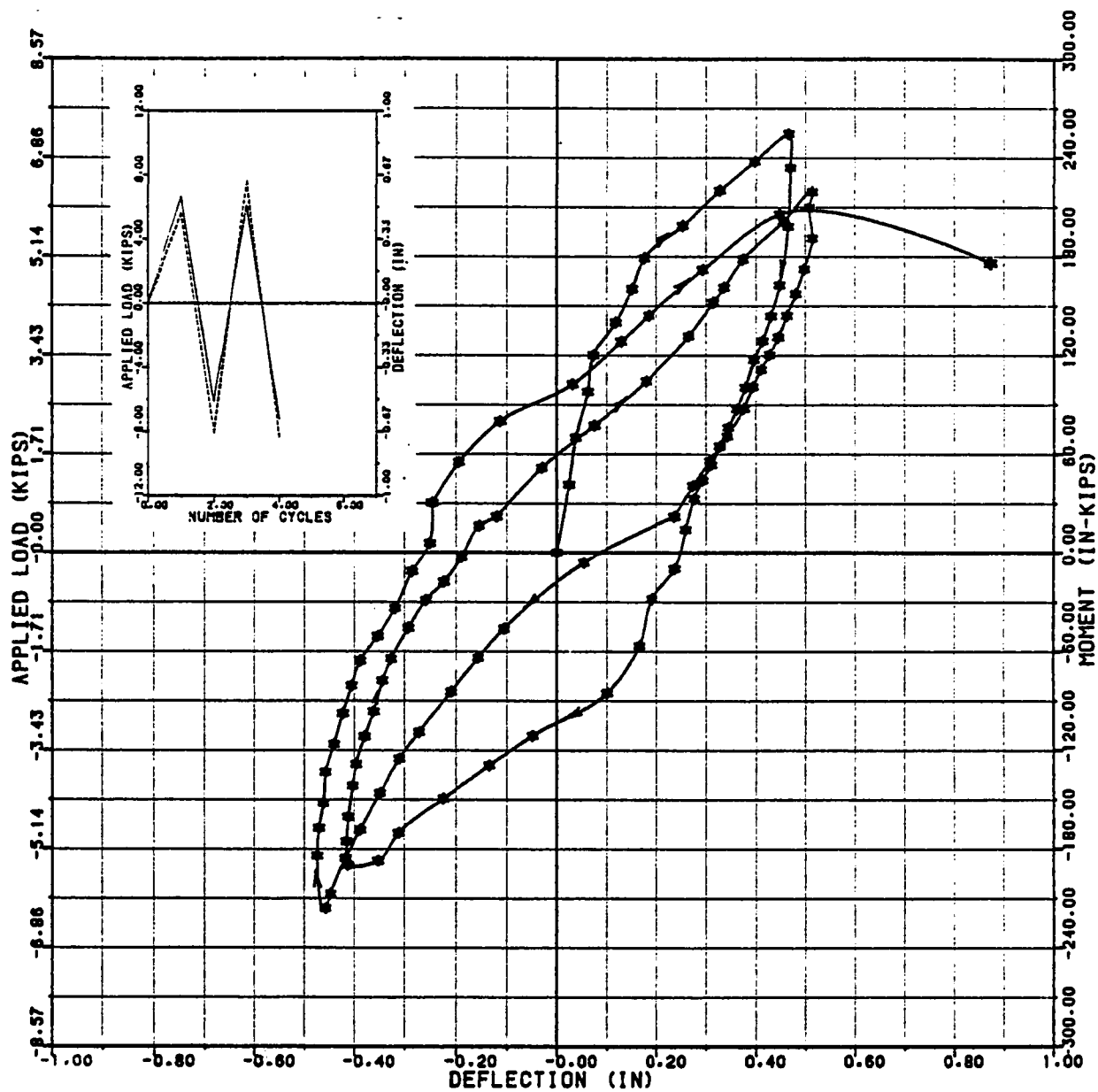


FIG. A1a BEAM TIP LOAD VERSUS BEAM TIP DEFLECTION (LEFT),  
SPECIMEN 1

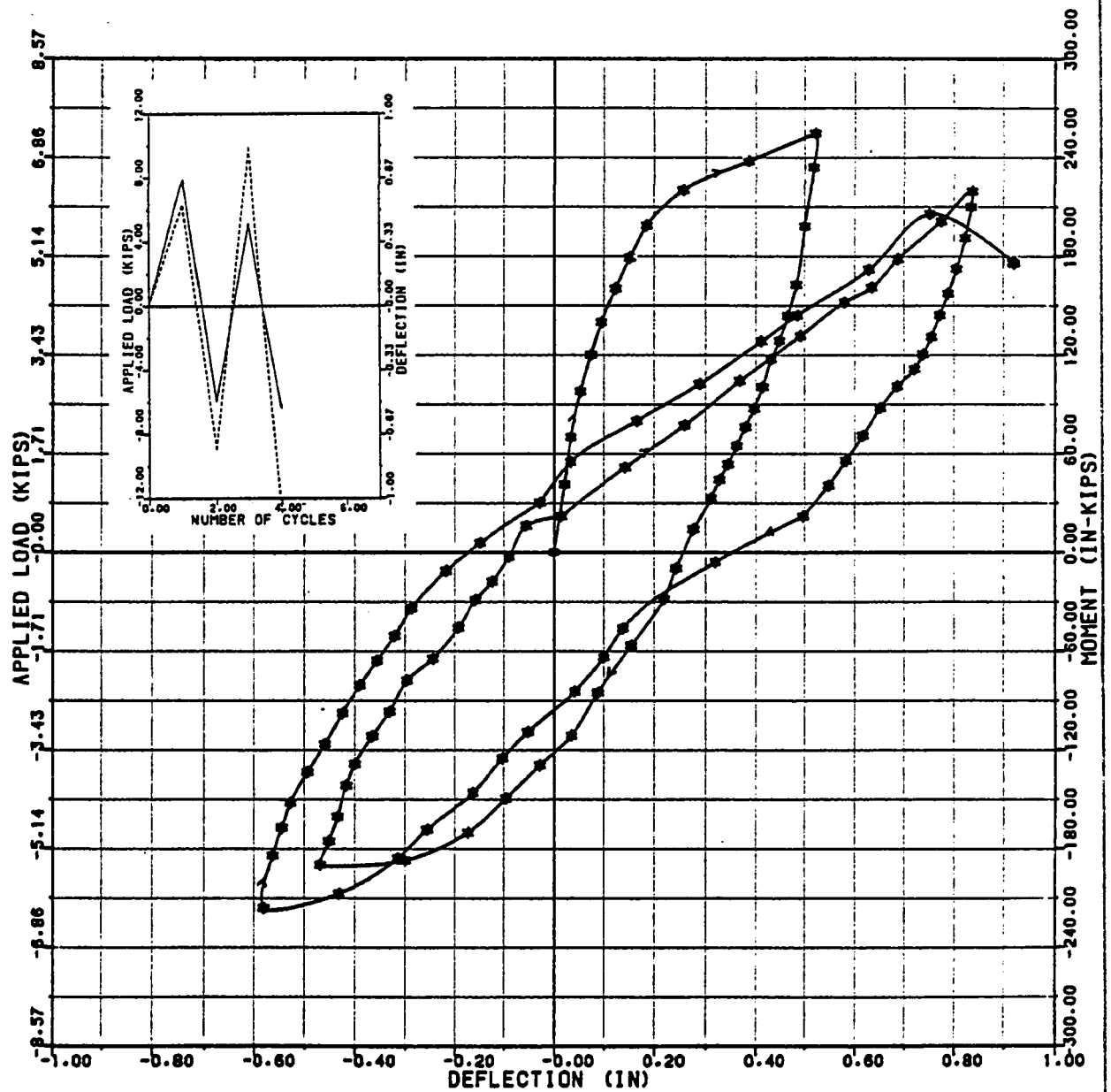


FIG. A1b BEAM TIP LOAD VERSUS BEAM TIP DEFLECTION (RIGHT),  
SPECIMEN 1

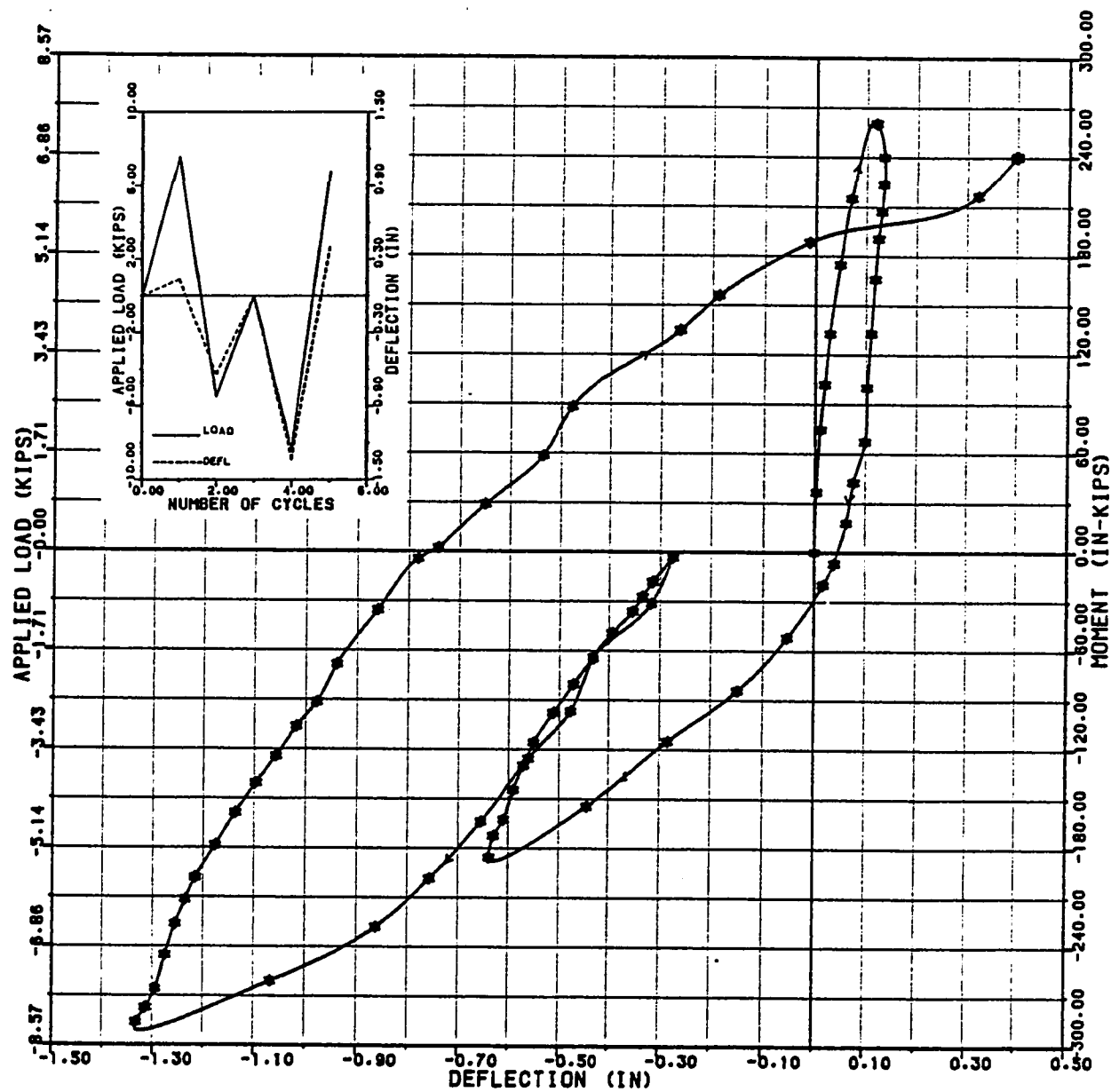


FIG. A2a BEAM TIP LOAD VERSUS BEAM TIP DEFLECTION (LEFT),  
SPECIMEN 2

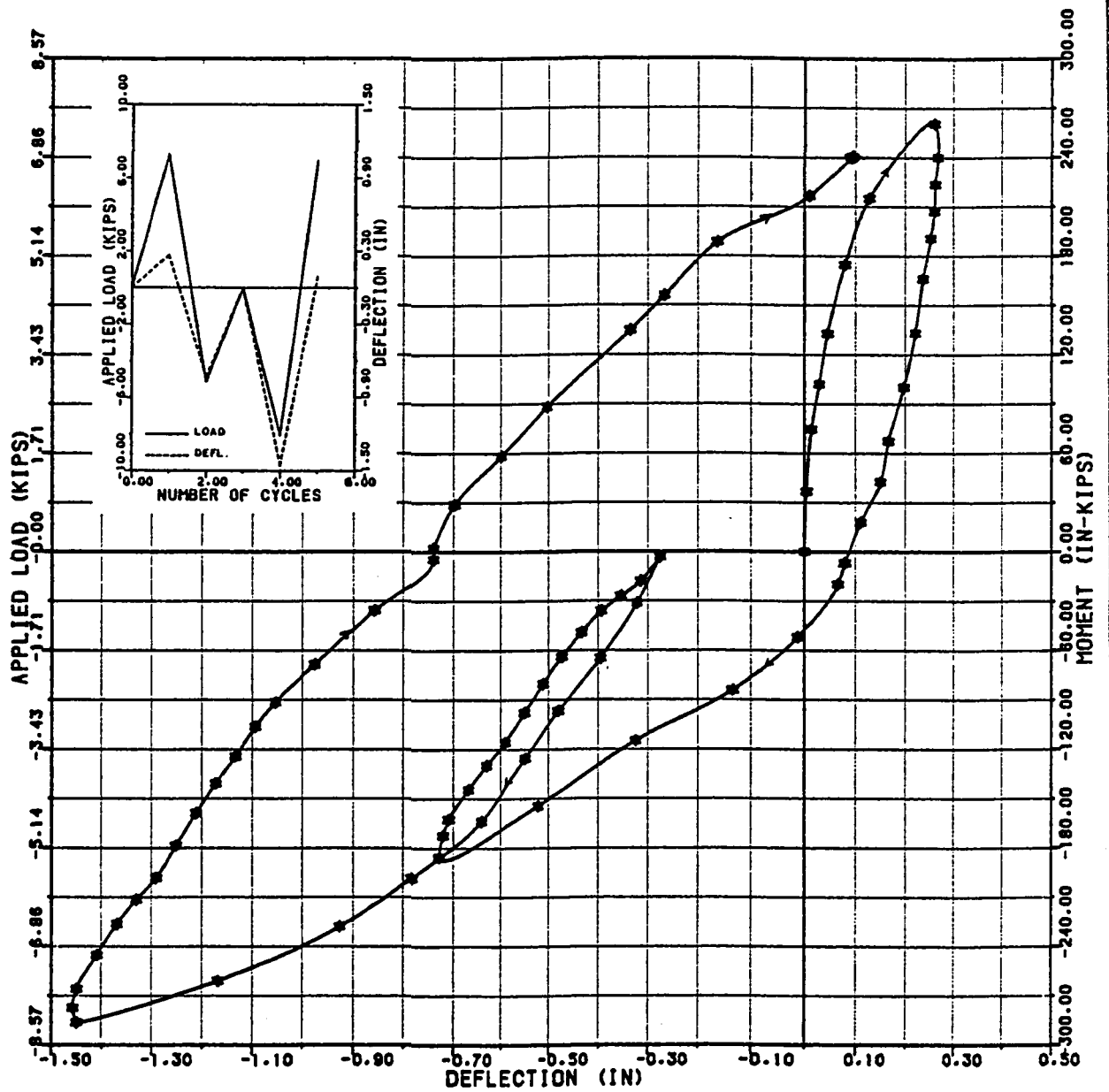


FIG. A2b BEAM TIP LOAD VERSUS BEAM TIP DEFLECTION (RIGHT),  
SPECIMEN 2

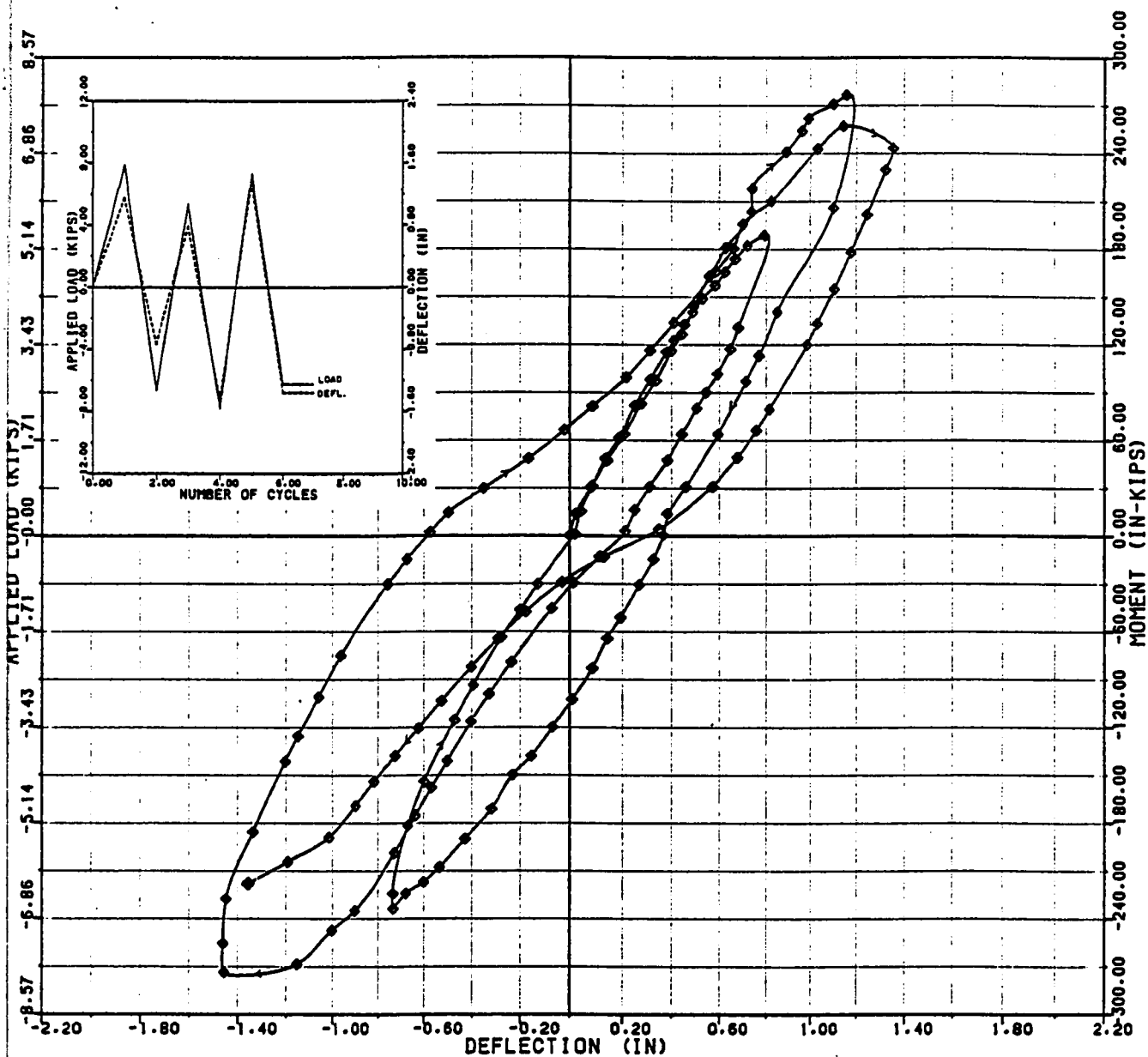


FIG. A3 BEAM TIP LOAD VERSUS BEAM TIP DEFLECTION,  
SPECIMEN 3

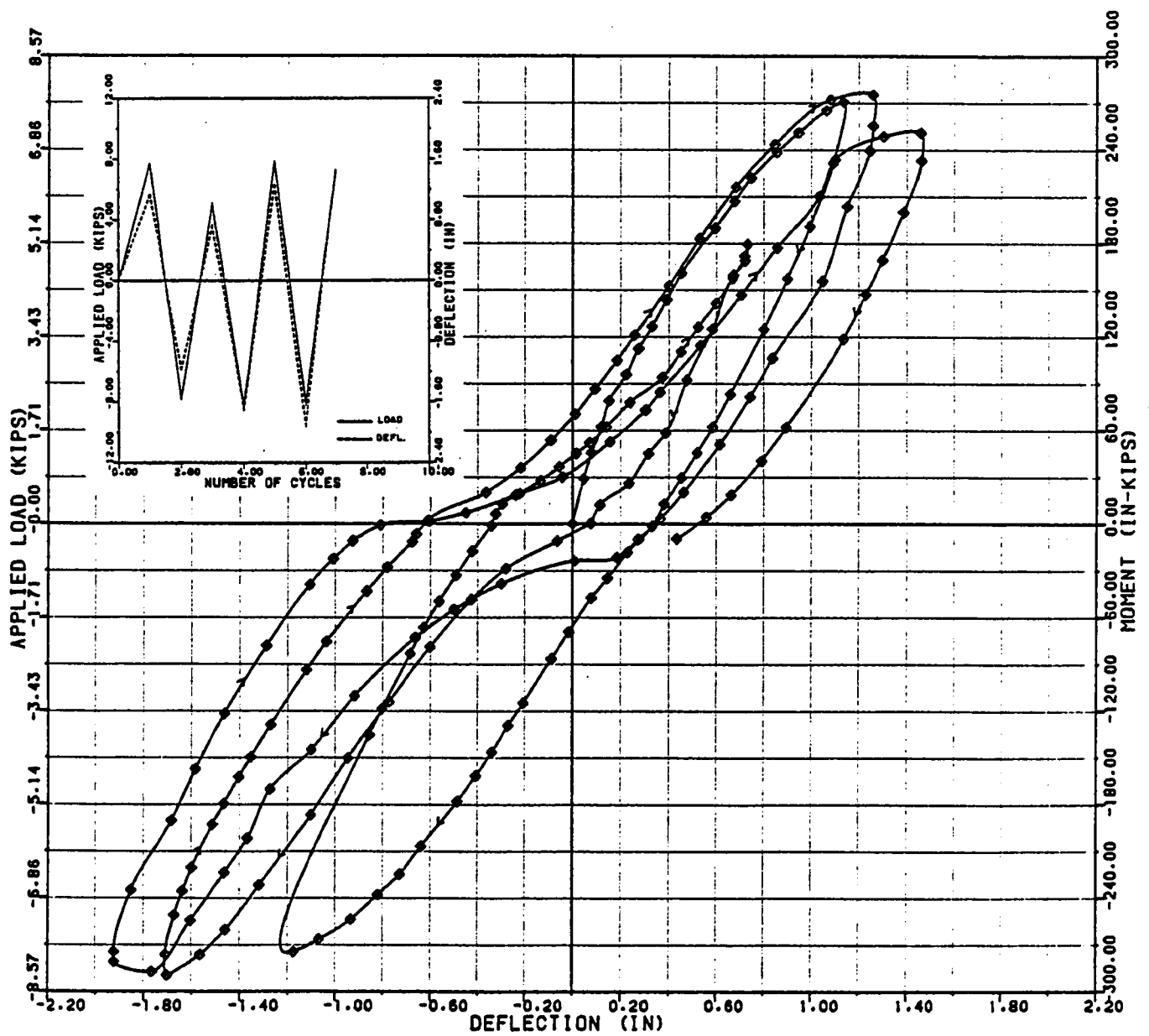


FIG. A4 BEAM TIP LOAD VERSUS BEAM TIP DEFLECTION ,  
SPECIMEN 4

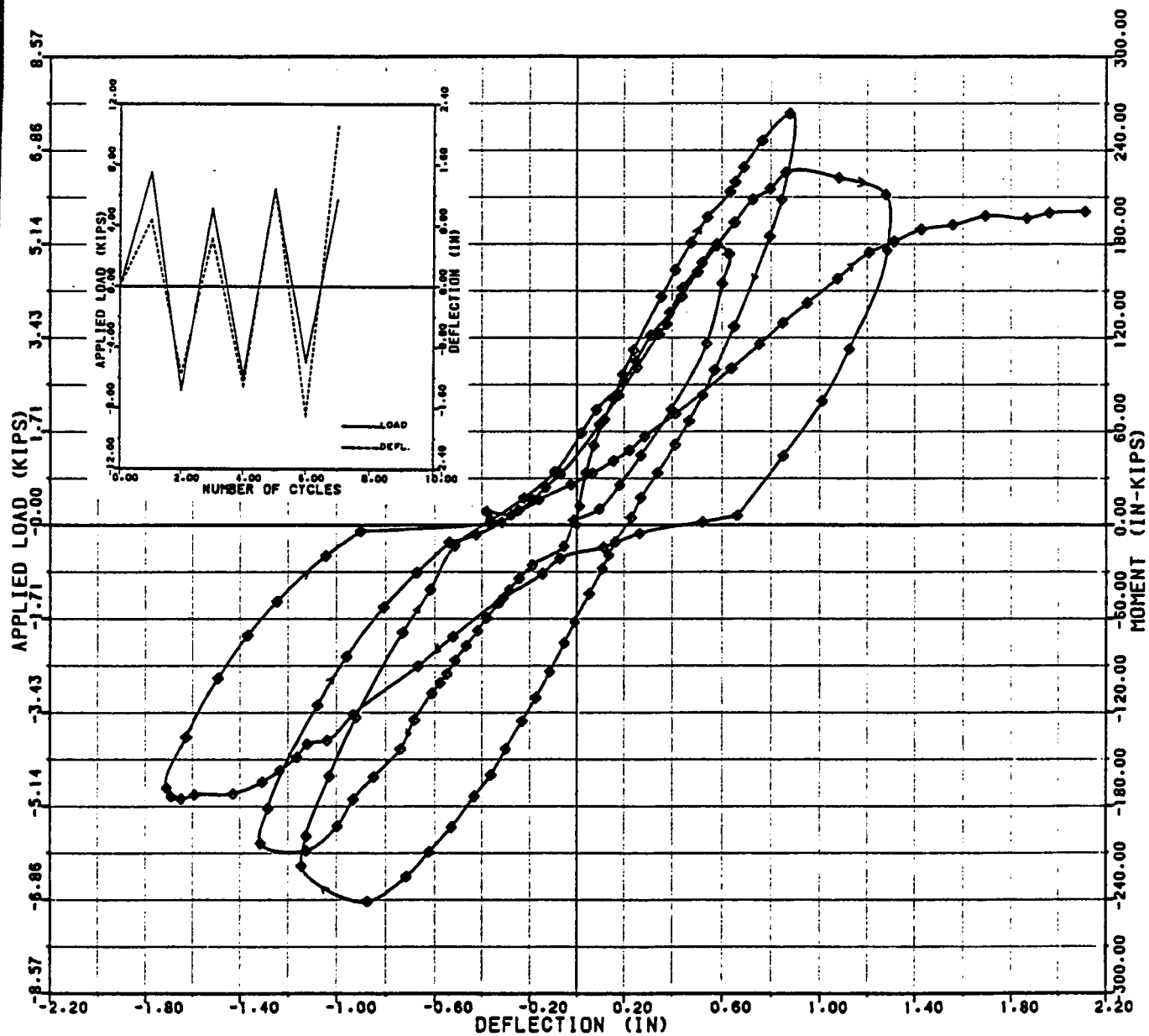


FIG. A5 BEAM TIP LOAD VERSUS BEAM TIP DEFLECTION,  
SPECIMEN 5

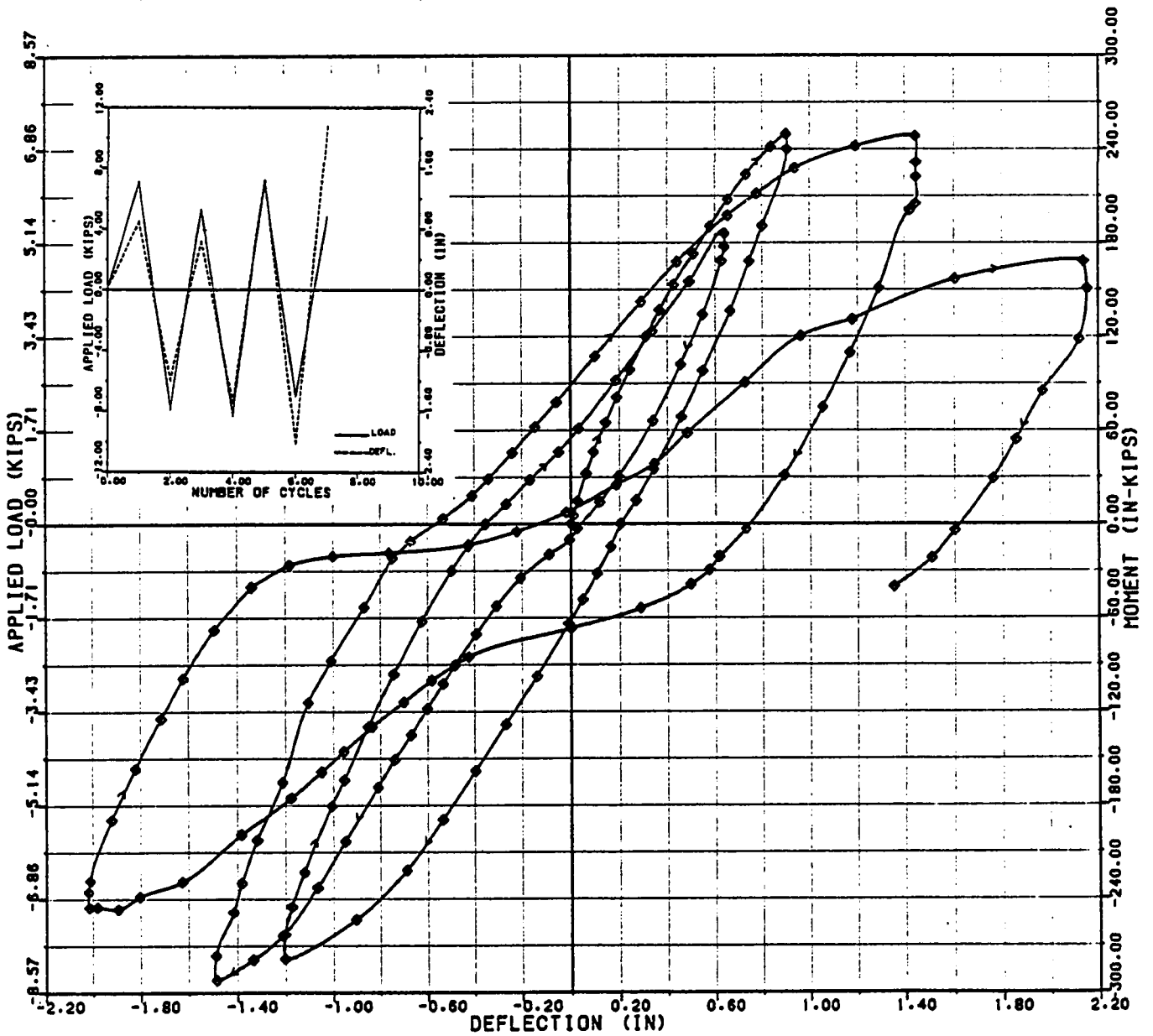


FIG. A6 BEAM TIP LOAD VERSUS BEAM TIP DEFLECTION,  
SPECIMEN 6

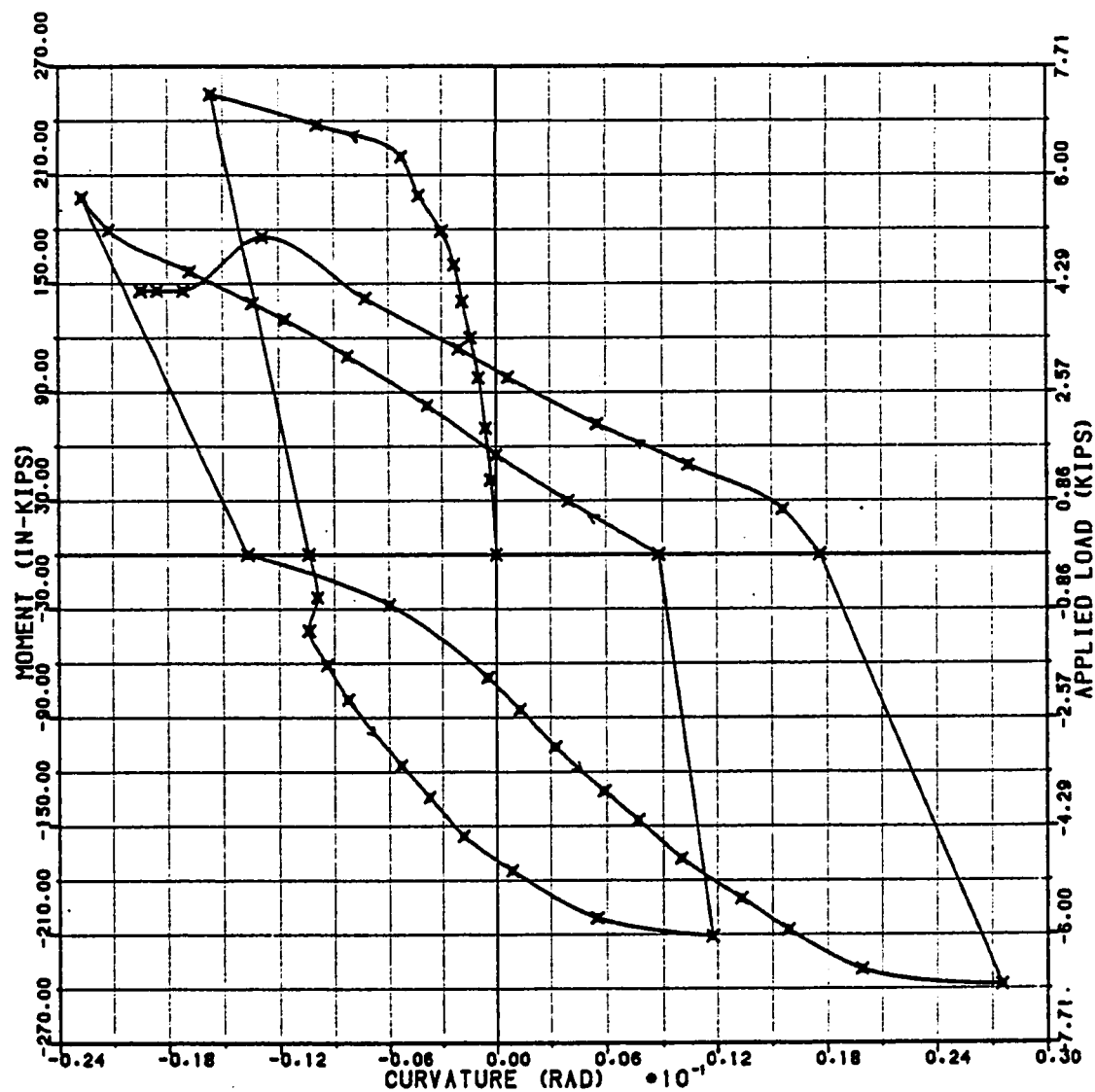


FIG. A7 BEAM CURVATURE VERSUS JOINT MOMENT,  
SPECIMEN 1

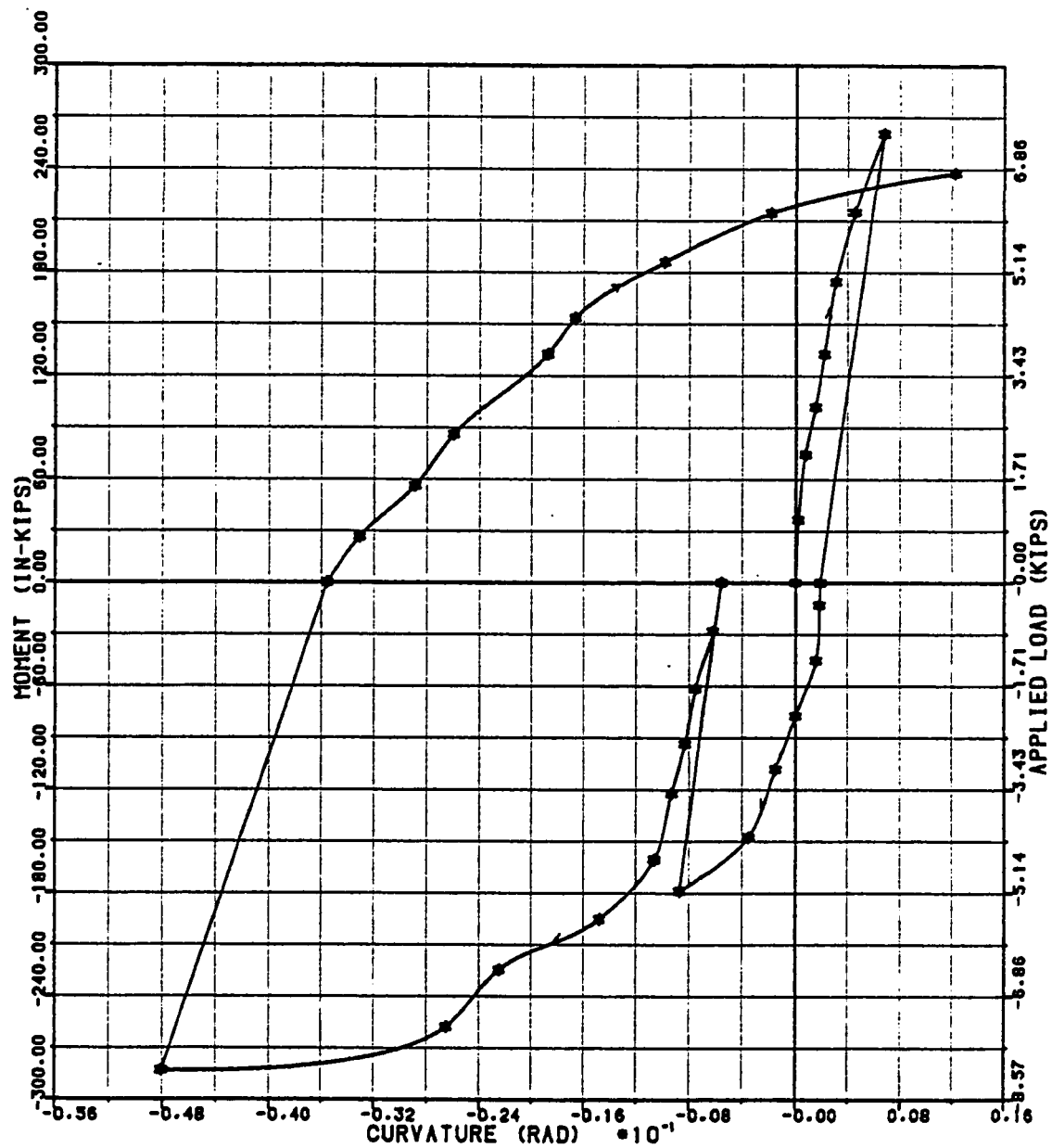


FIG. A8 BEAM CURVATURE VERSUS JOINT MOMENT,  
SPECIMEN 2

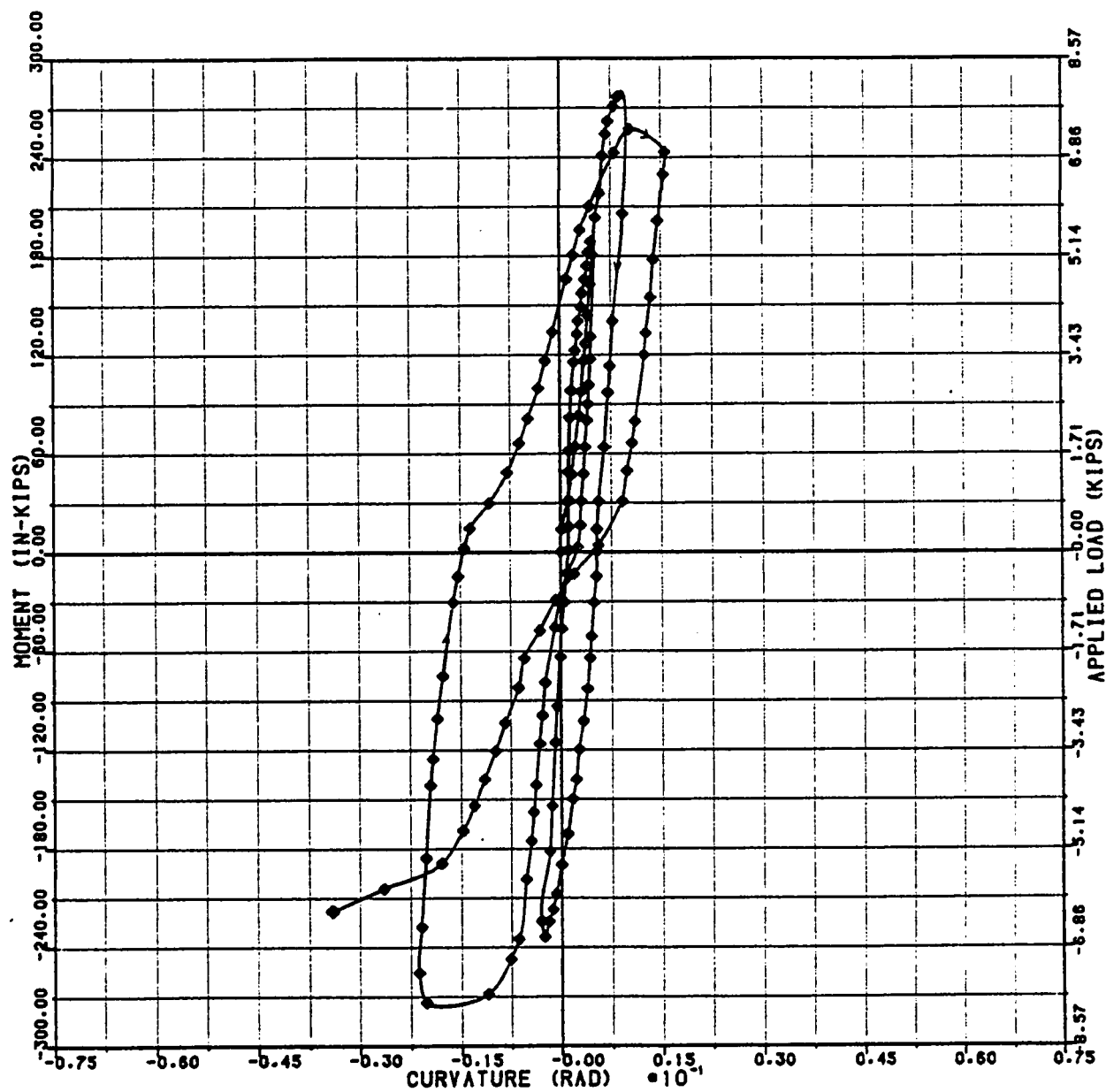


FIG. A9 BEAM CURVATURE VERSUS JOINT MOMENT,  
SPECIMEN 3

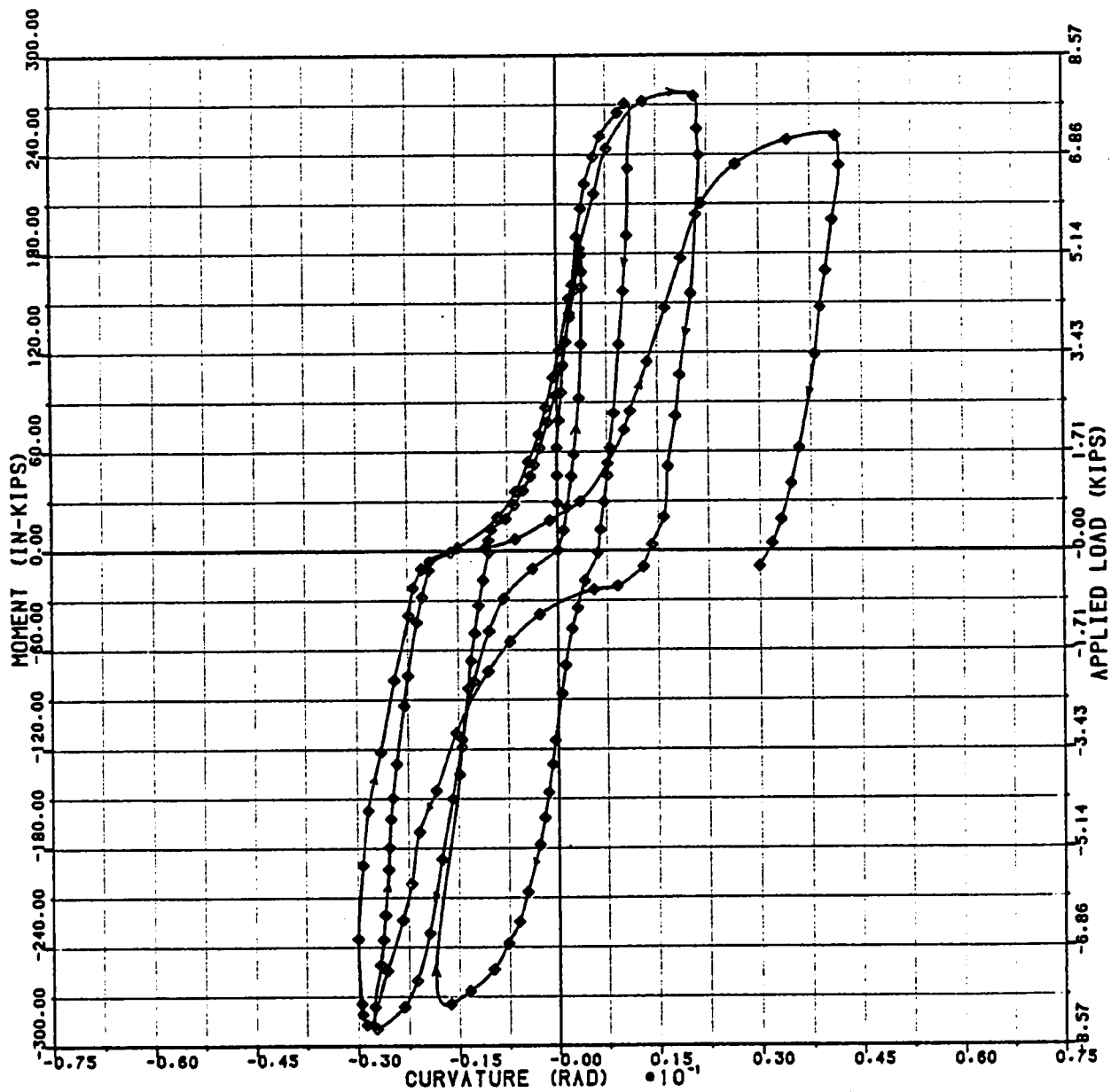


FIG. A10 BEAM CURVATURE VERSUS JOINT MOMENT,  
SPECIMEN 4

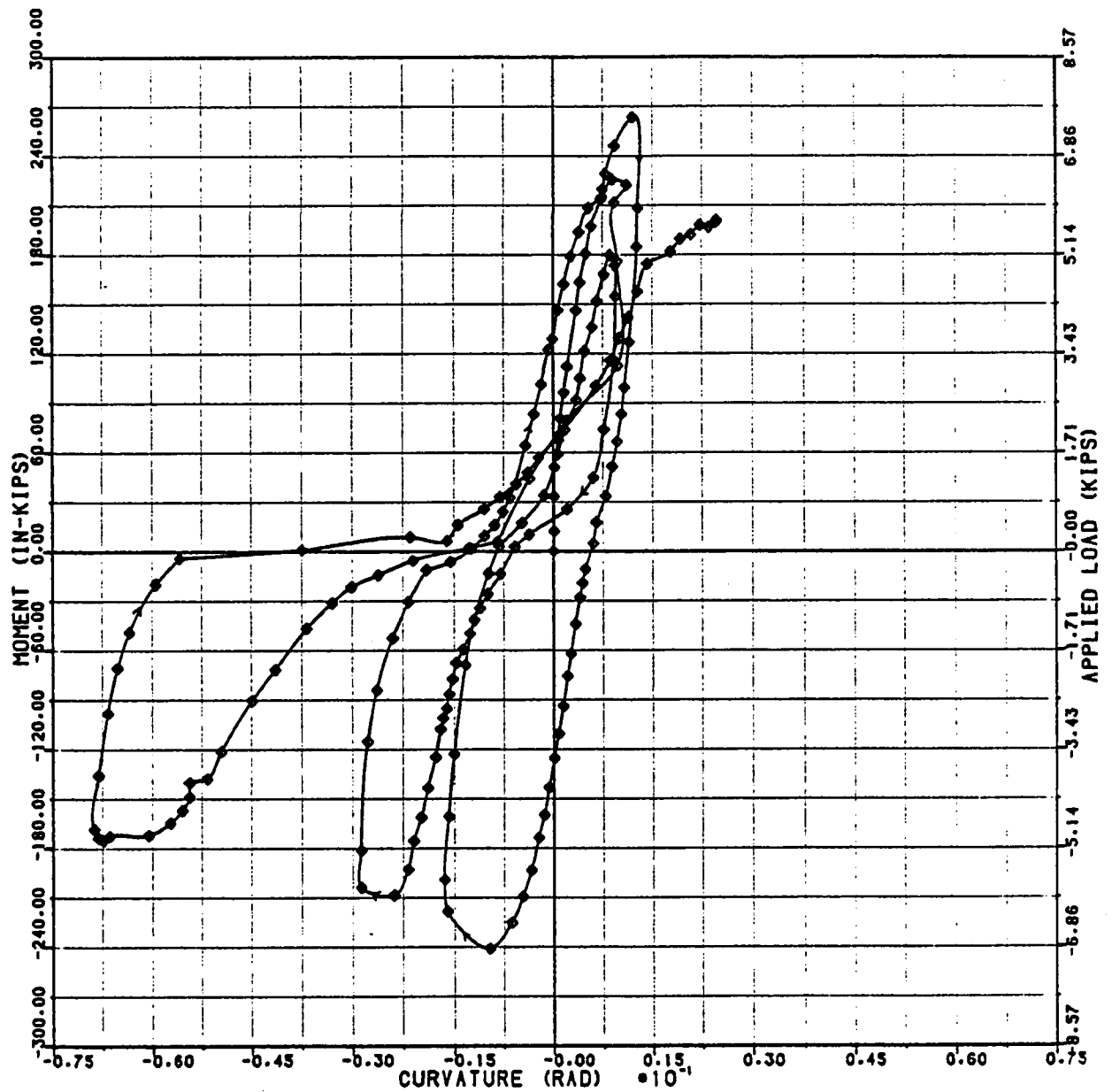


FIG. A11 BEAM CURVATURE VERSUS JOINT MOMENT,  
SPECIMEN 5

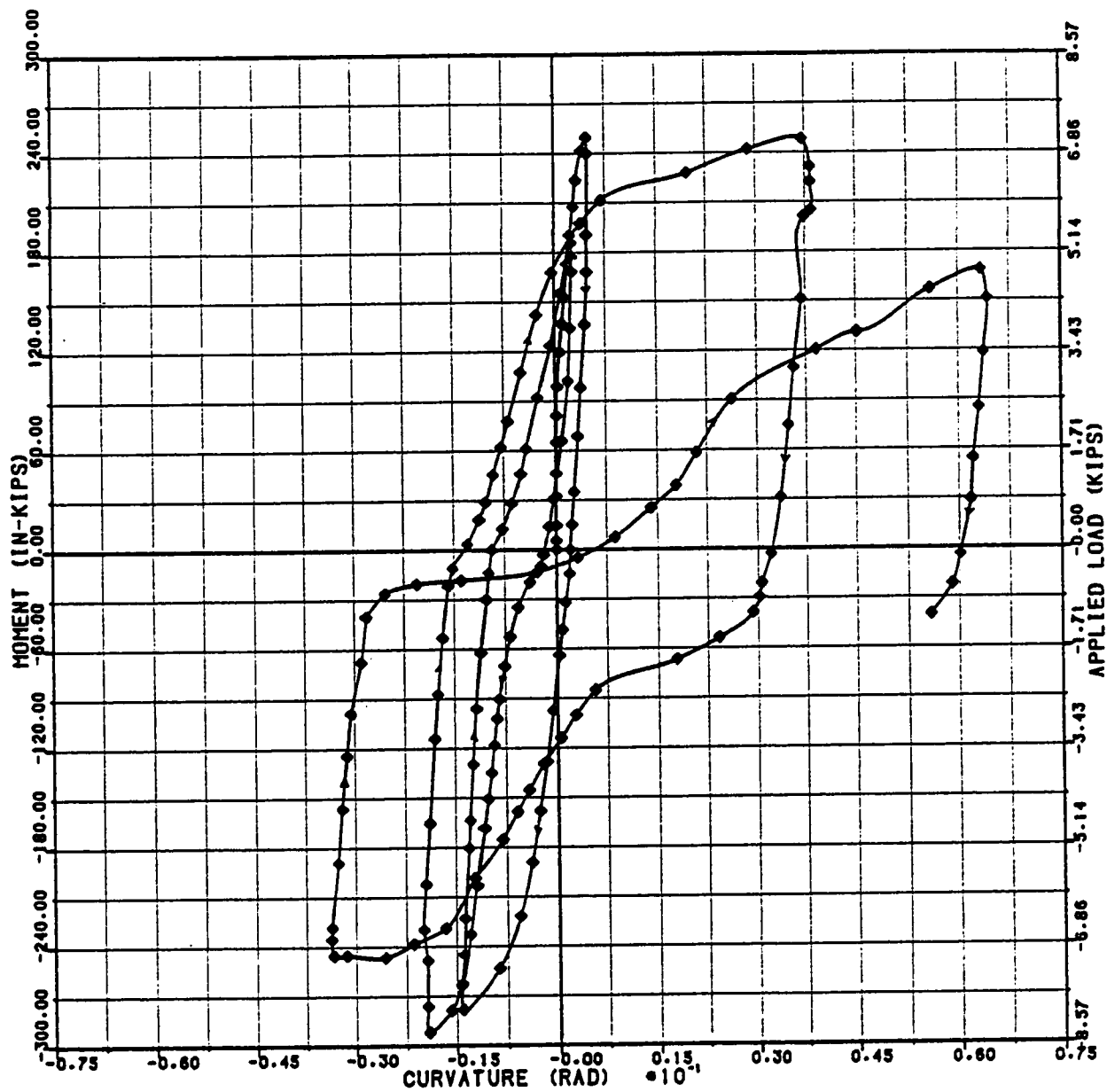


FIG. A12 BEAM CURVATURE VERSUS JOINT MOMENT,  
SPECIMEN 6

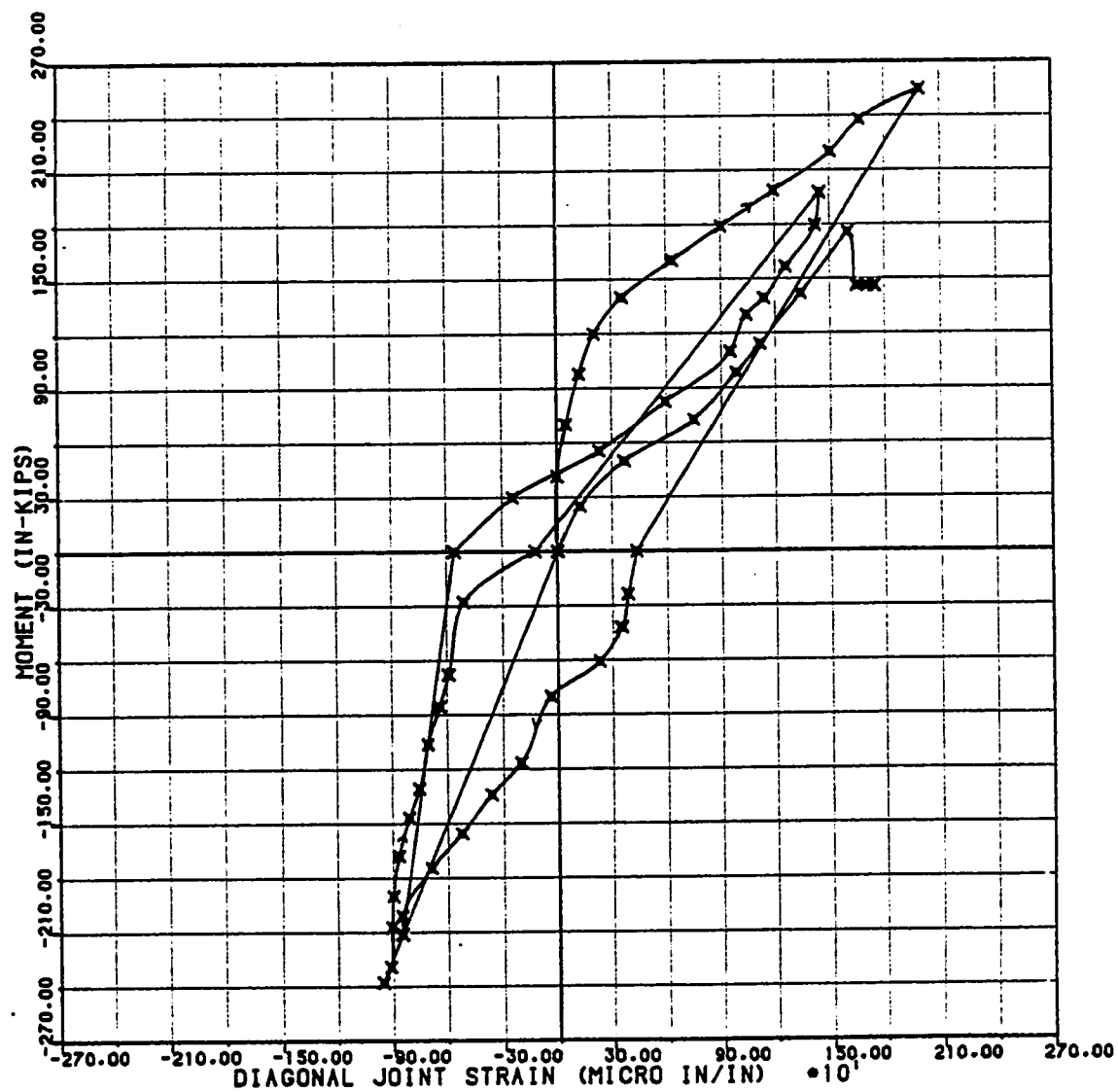


FIG. A13a : DIAGONAL JOINT STRAIN (LT-RB) VERSUS JOINT MOMENT, SPECIMEN 1

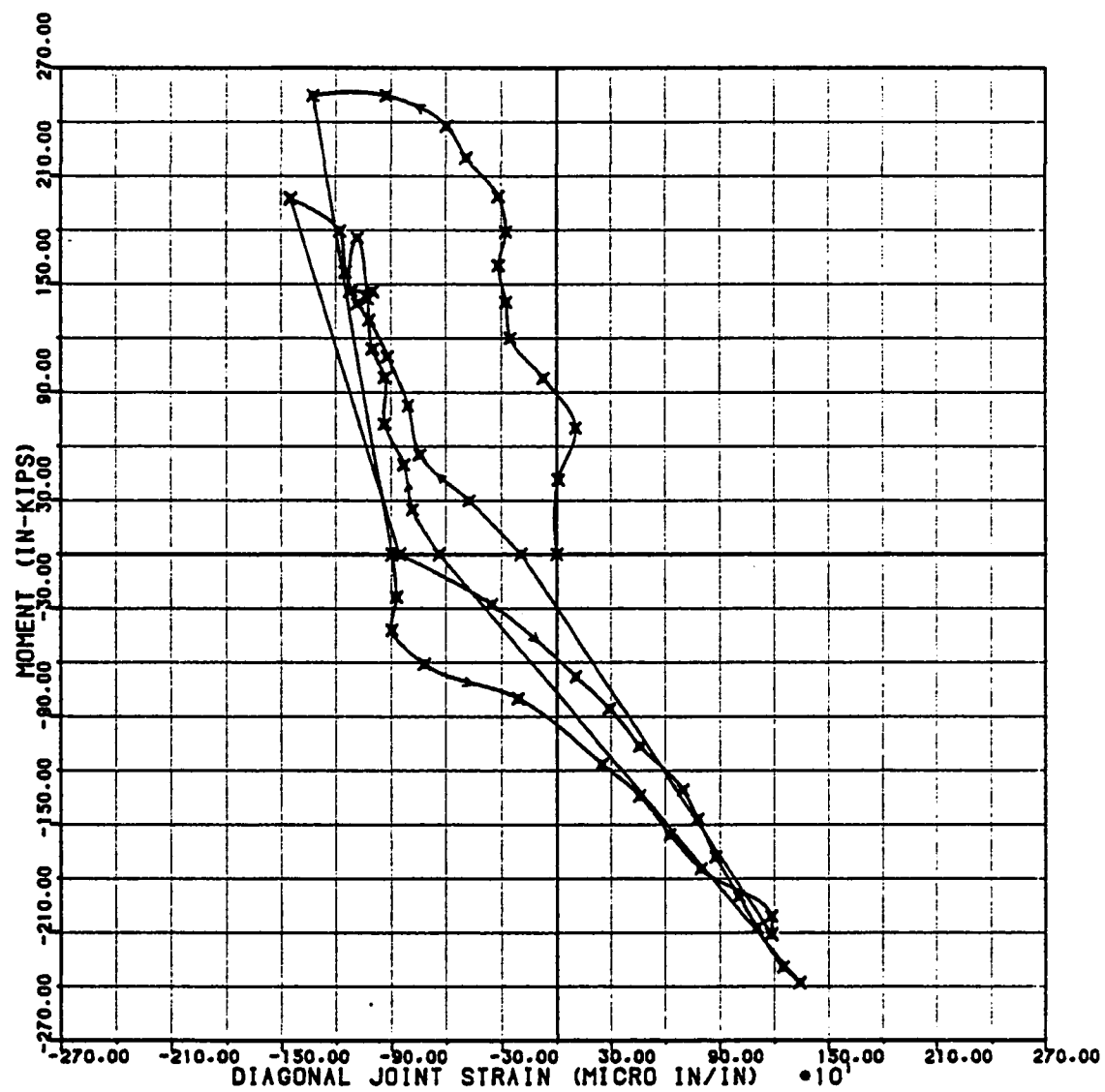


FIG. A13b DIAGONAL JOINT STRAIN (RT-LB) VERSUS JOINT MOMENT, SPECIMEN 1

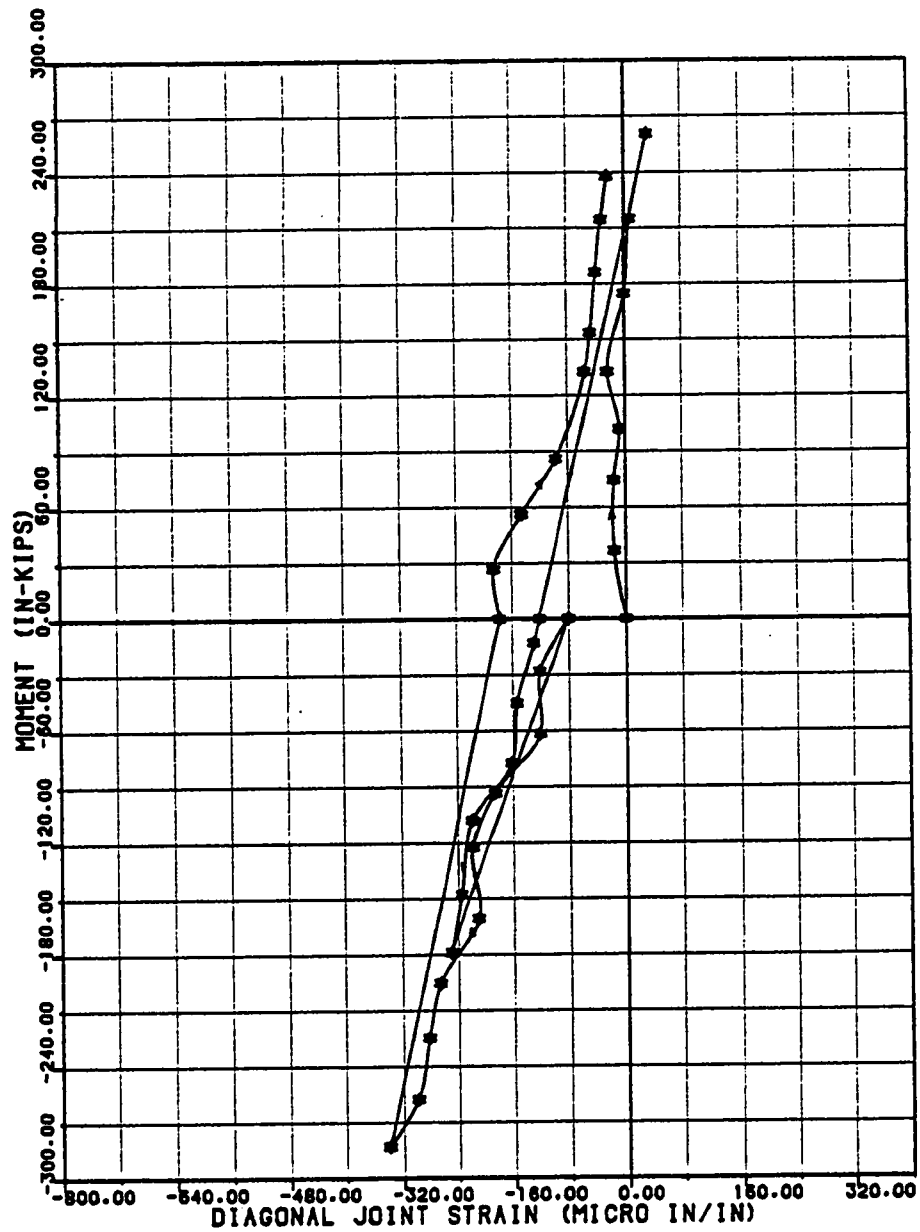


FIG. A14a DIAGONAL JOINT STRAIN (LT-RB) VERSUS JOINT  
MOMENT, SPECIMEN 2

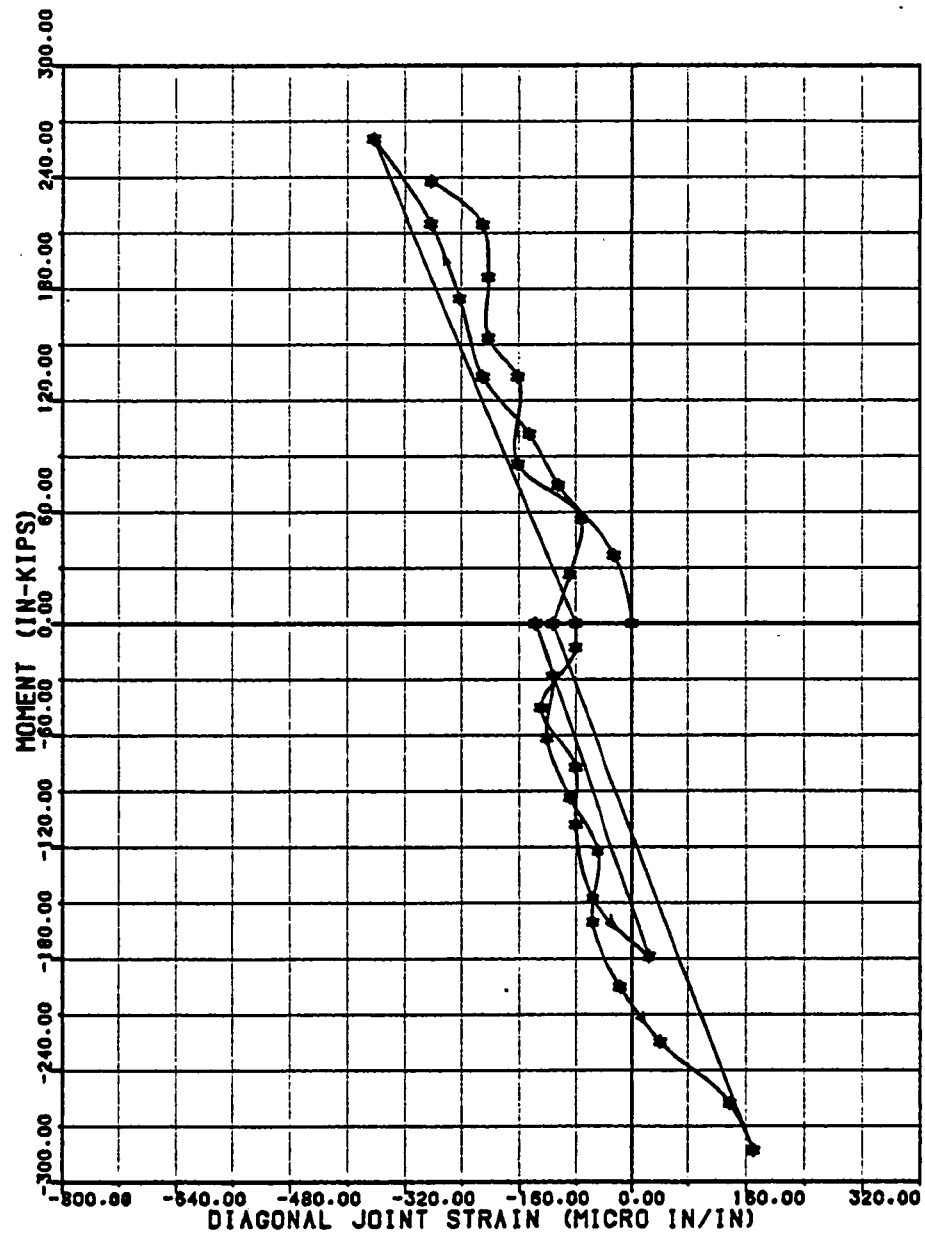


FIG. A14b DIAGONAL JOINT STRAIN (RT-LB) VERSUS JOINT MOMENT, SPECIMEN 2

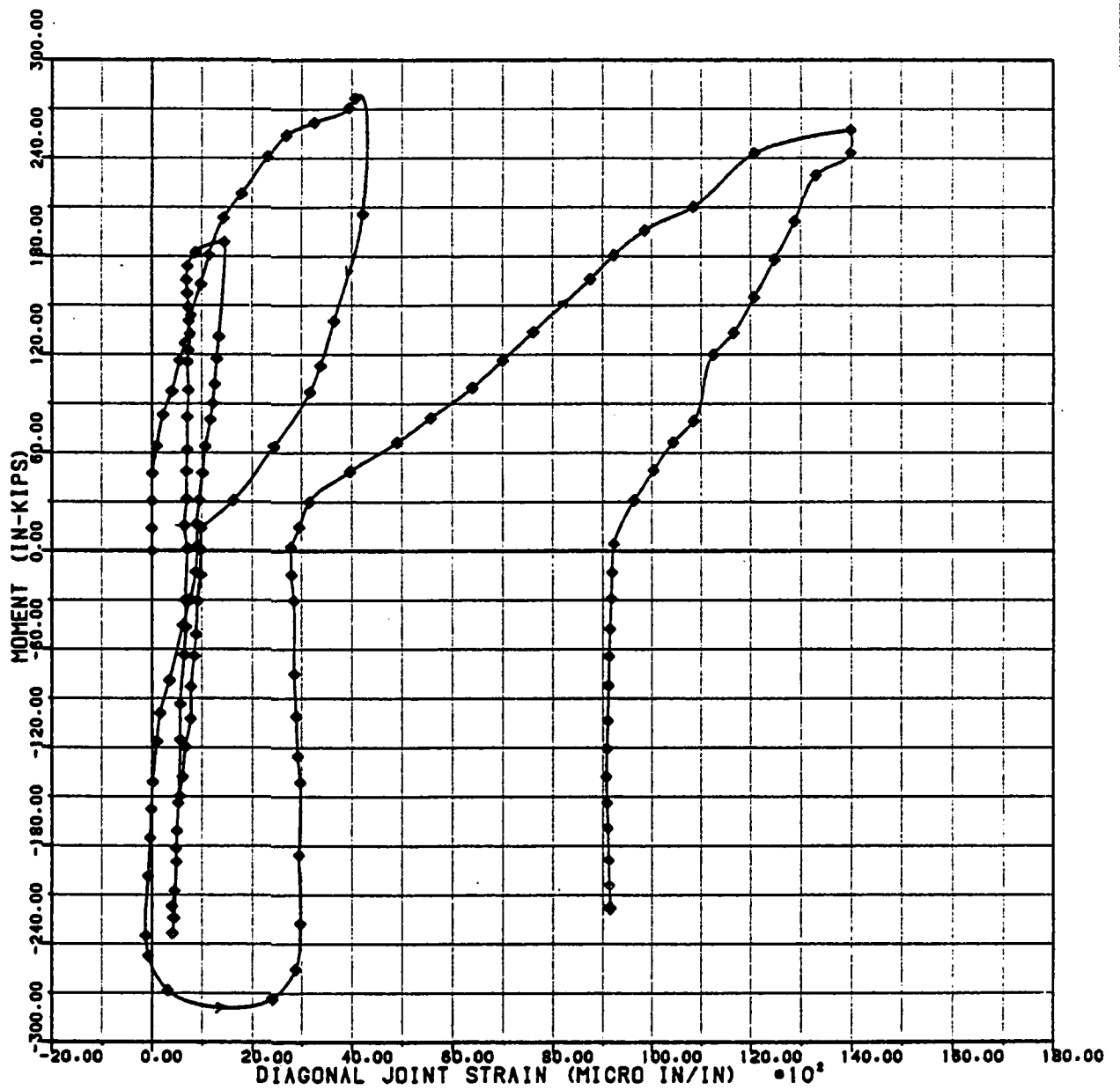


FIG. A15a DIAGONAL JOINT STRAIN (LT-RB) VERSUS JOINT MOMENT, SPECIMEN 3

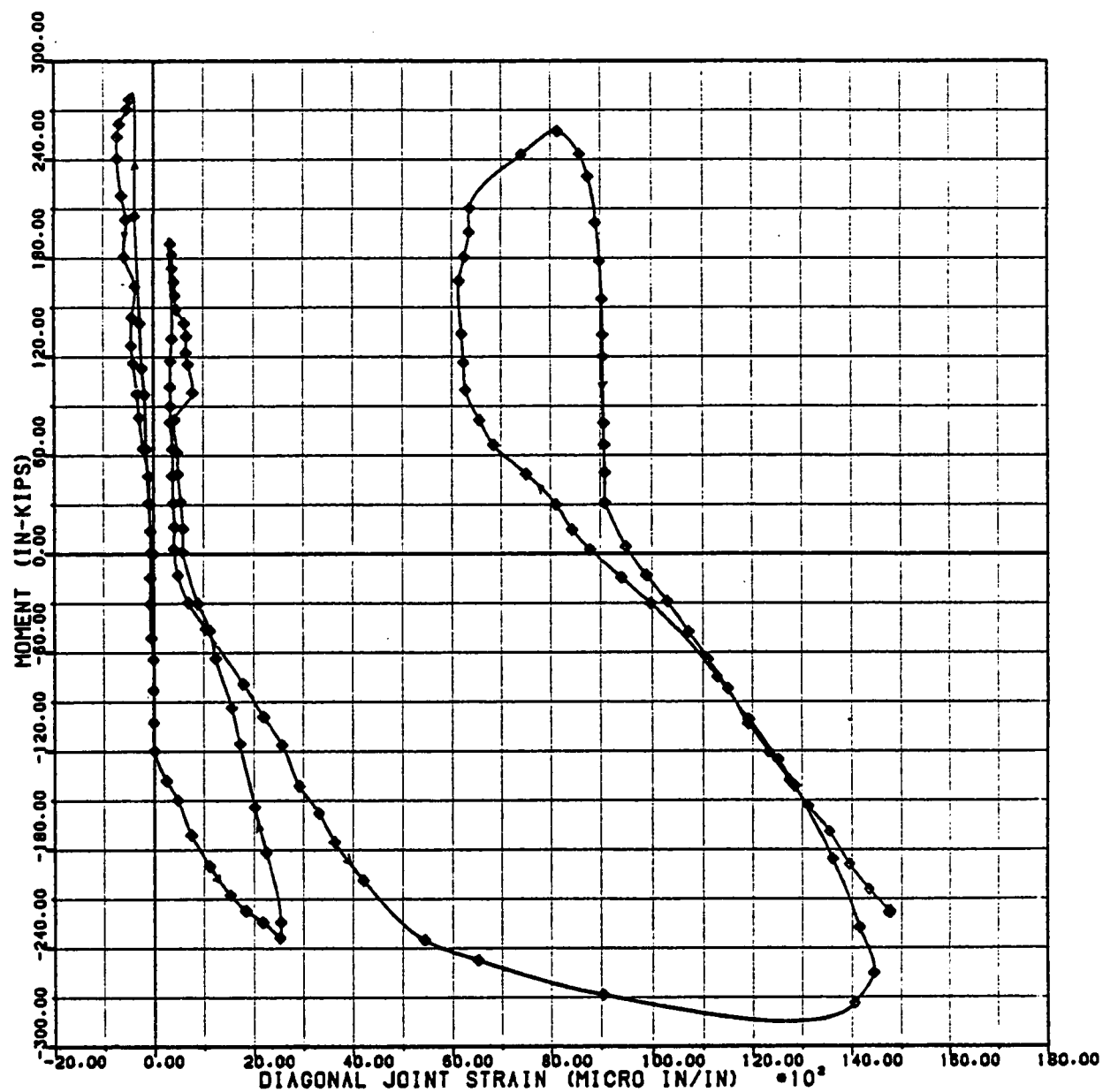


FIG. A15b DIAGONAL JOINT STRAIN (RT-LB) VERSUS JOINT MOMENT, SPECIMEN 3

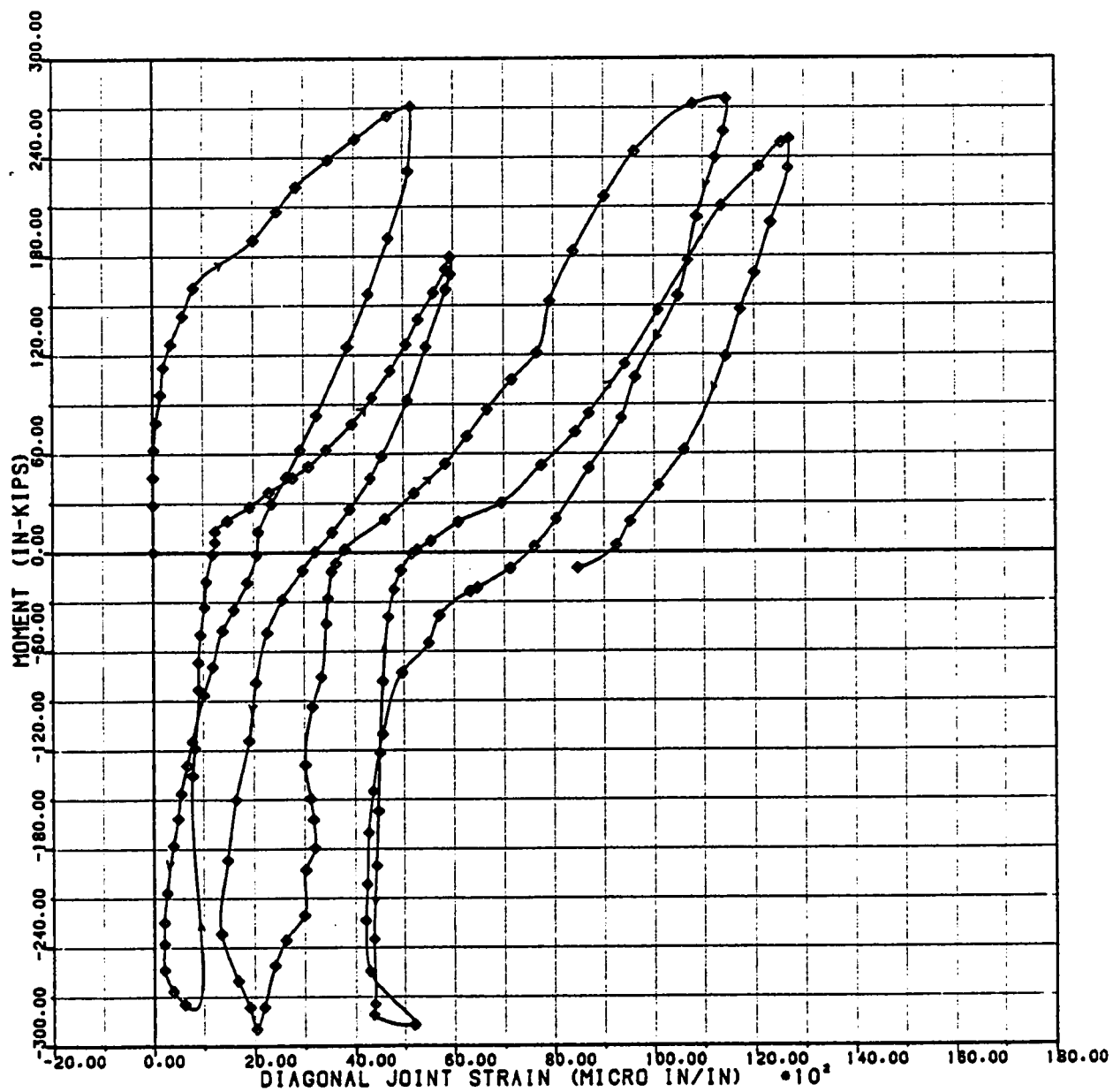


FIG. A16a    DIAGONAL JOINT STRAIN(LT-RB) VERSUS JOINT MOMENT,  
SPECIMEN 4

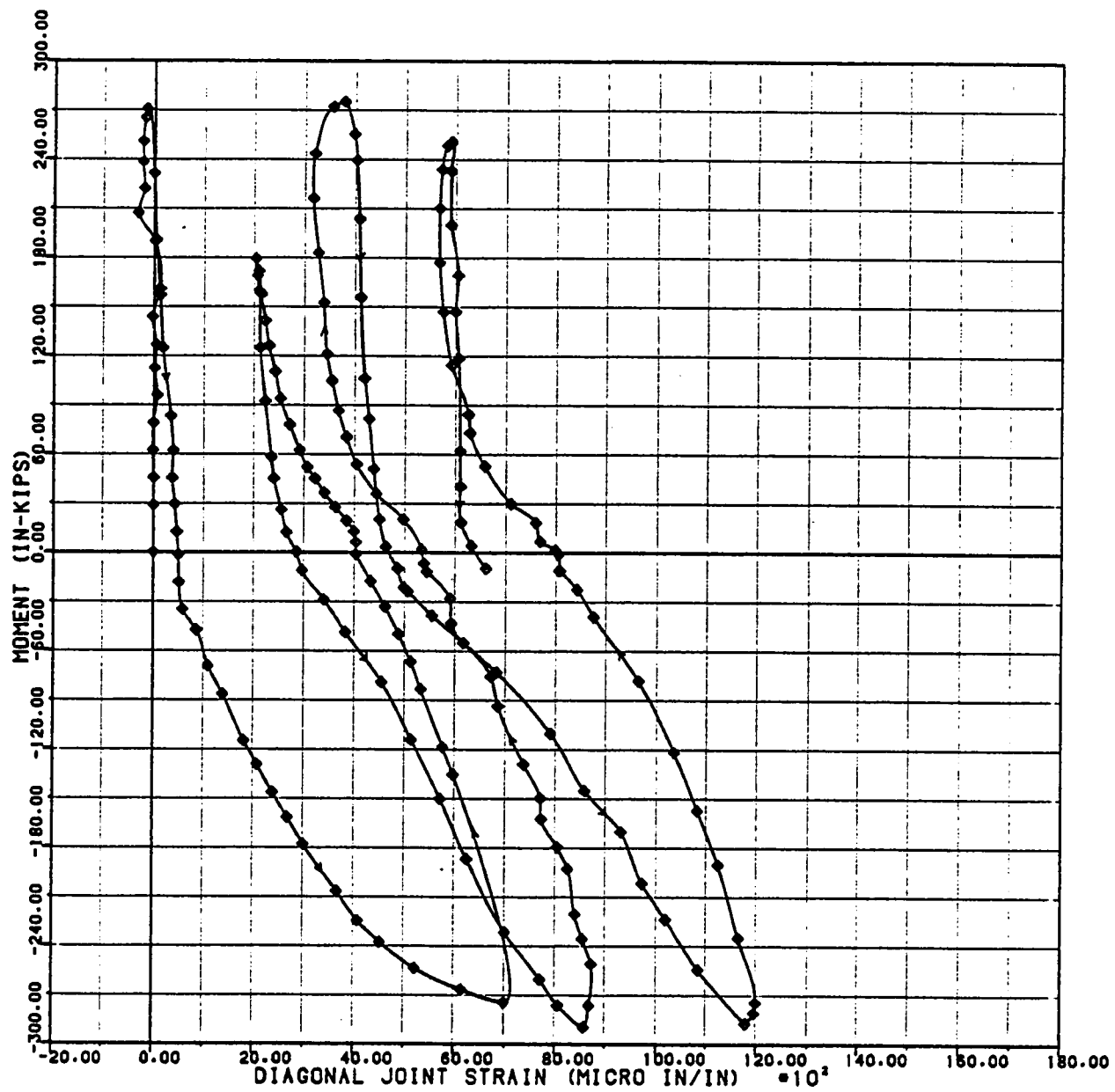


FIG. A16b DIAGONAL JOINT STRAIN(RT-LB) VERSUS JOINT MOMENT,  
SPECIMEN 4

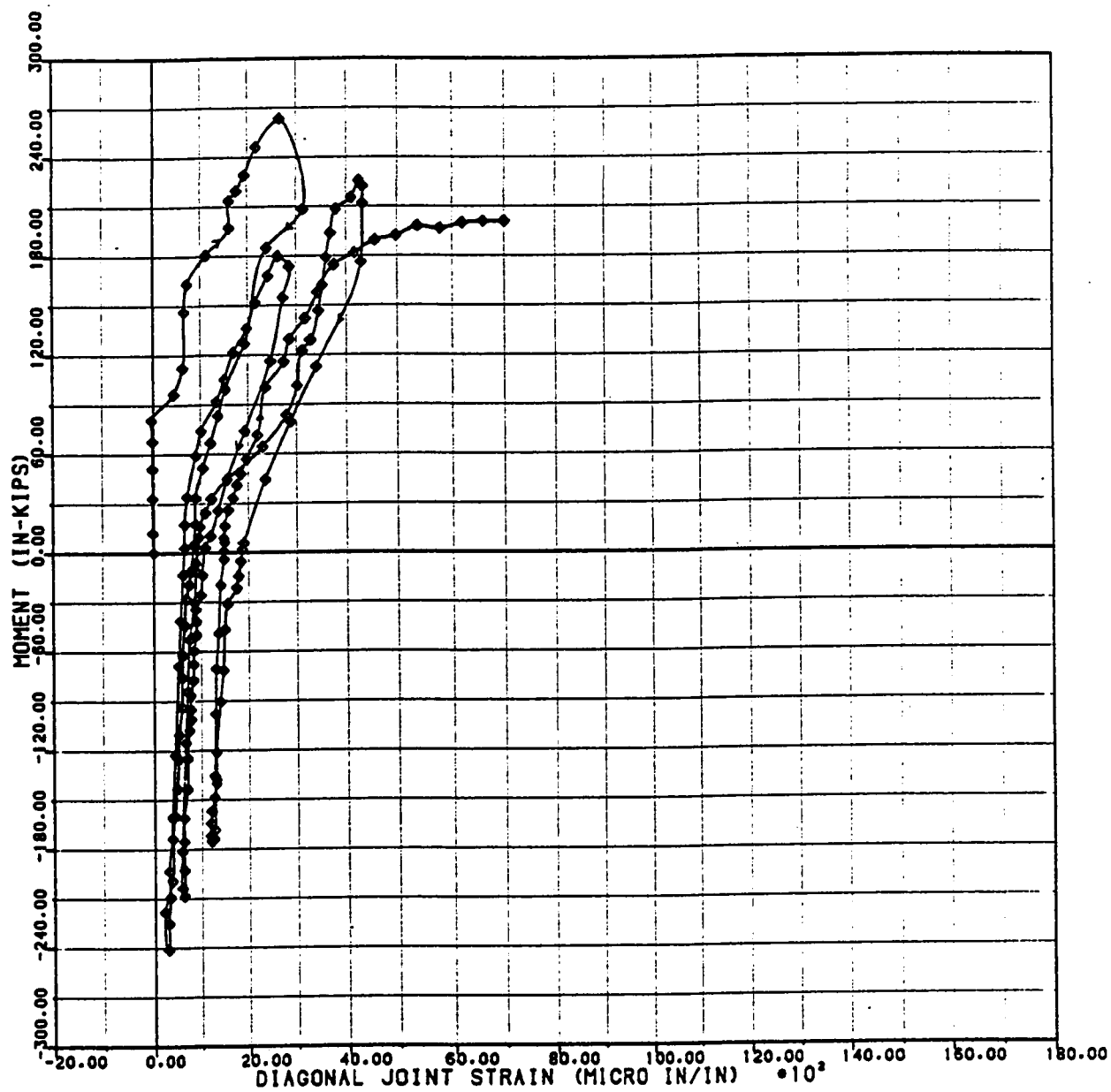


FIG. A17a DIAGONAL JOINT STRAIN(LT-RB) VERSUS JOINT MOMENT,  
SPECIMEN 5

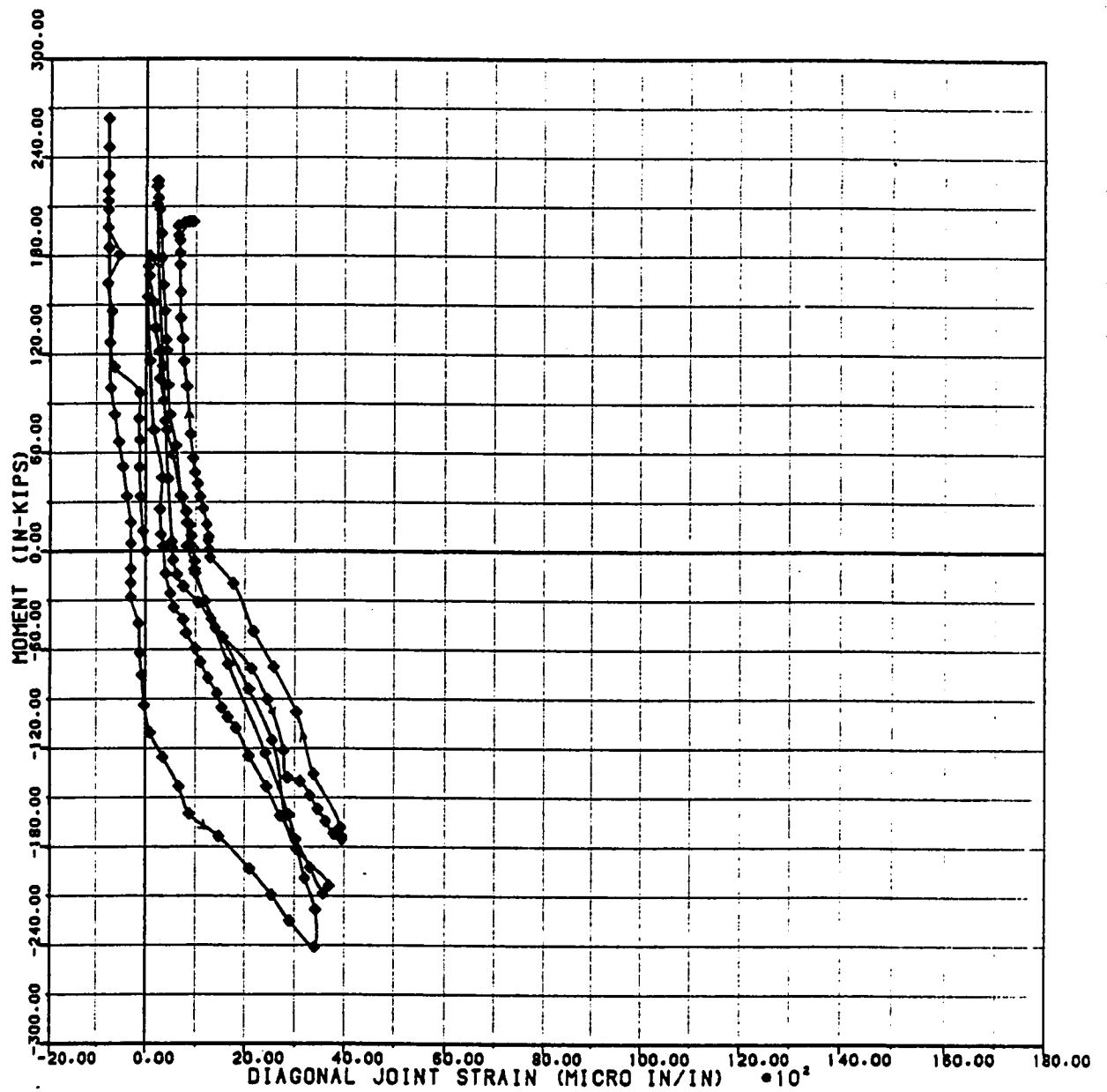


FIG. A17b DIAGONAL JOINT STRAIN(RT-LB) VERSUS JOINT MOMENT,  
SPECIMEN 5

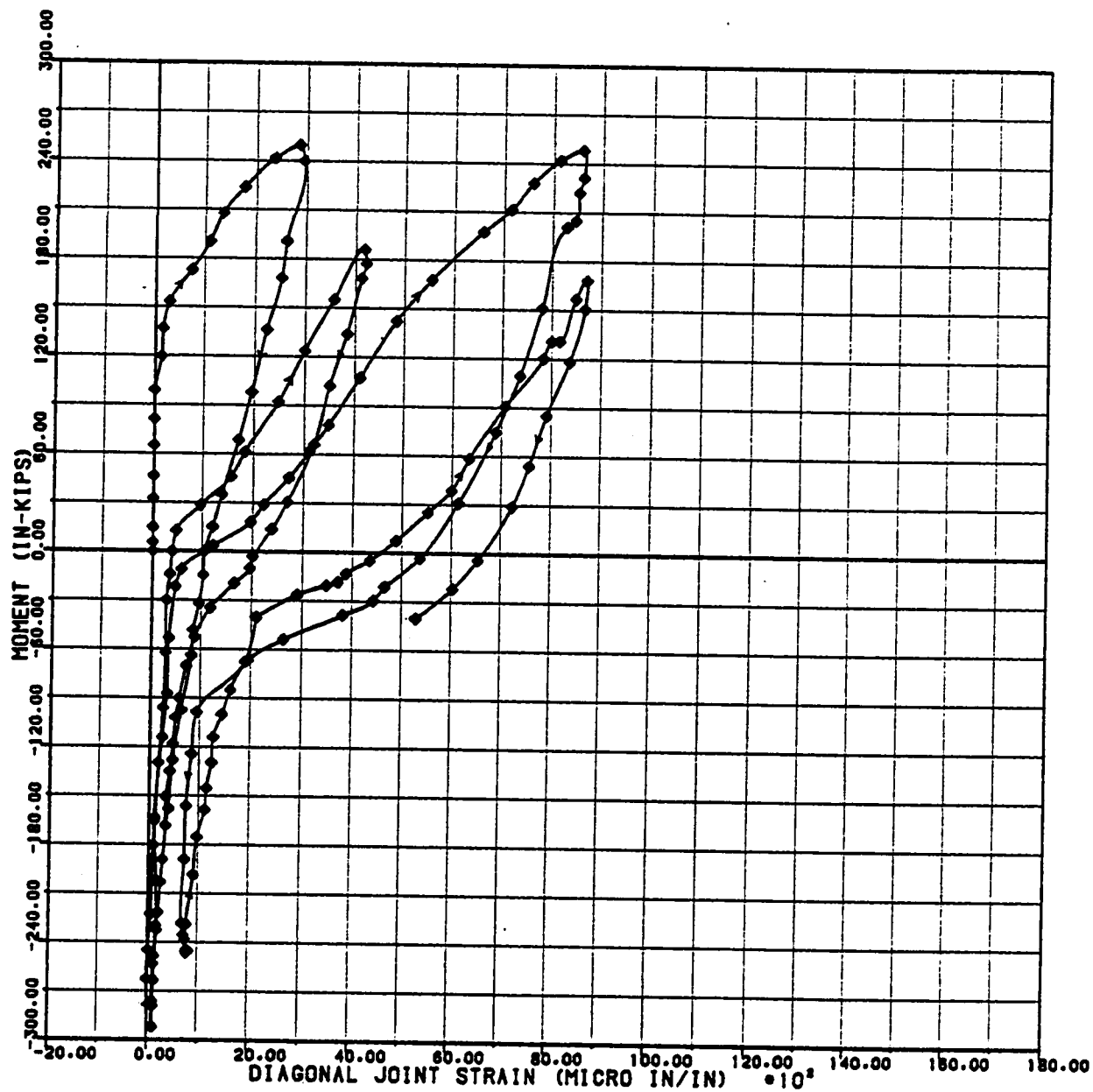


FIG. A18a DIAGONAL JOINT STRAIN (LT-RB) VERSUS JOINT MOMENT,  
SPECIMEN 6

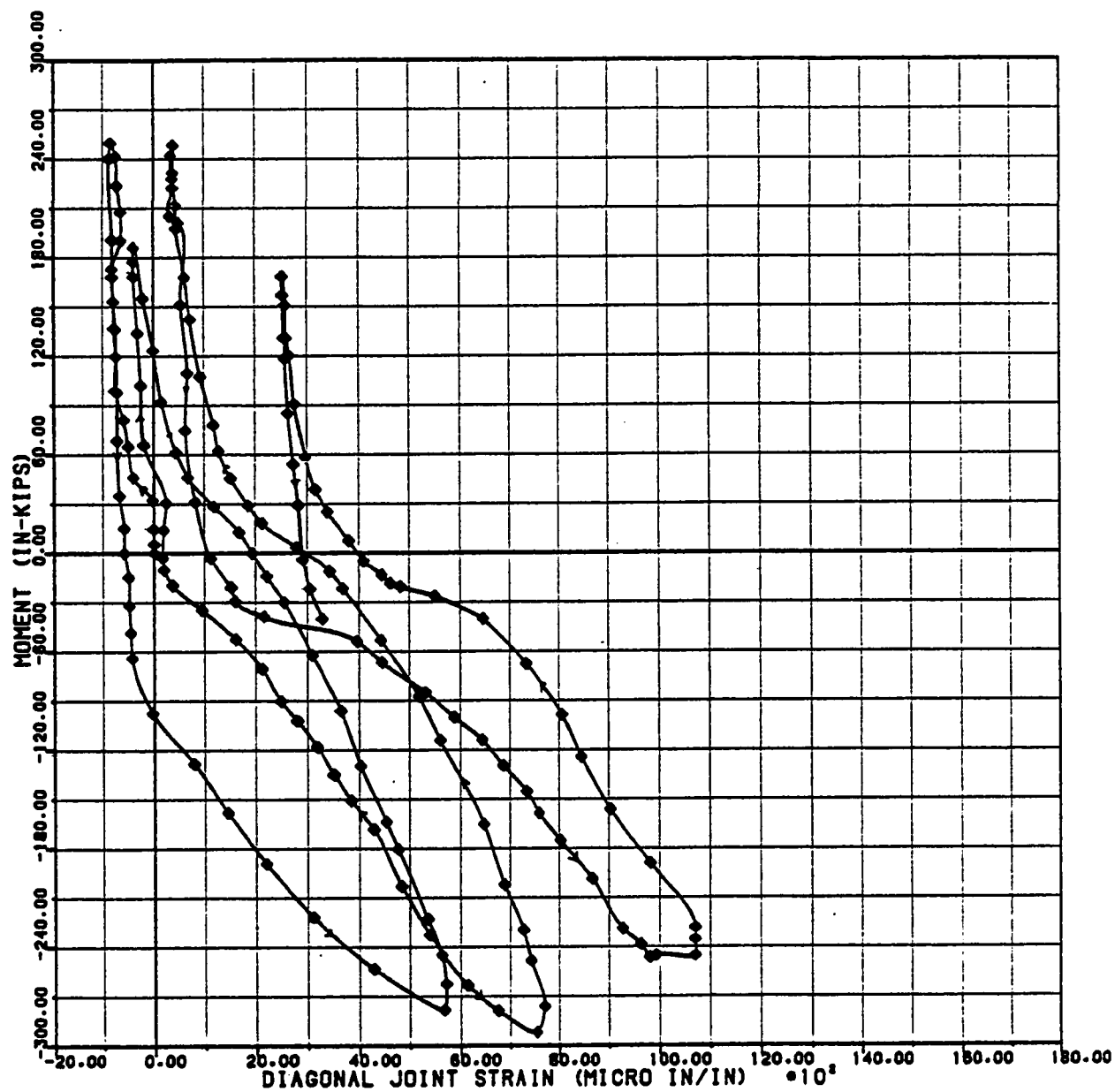


FIG. A18b DIAGONAL JOINT STRAIN (RT-LB) VERSUS JOINT MOMENT,  
SPECIMEN 6

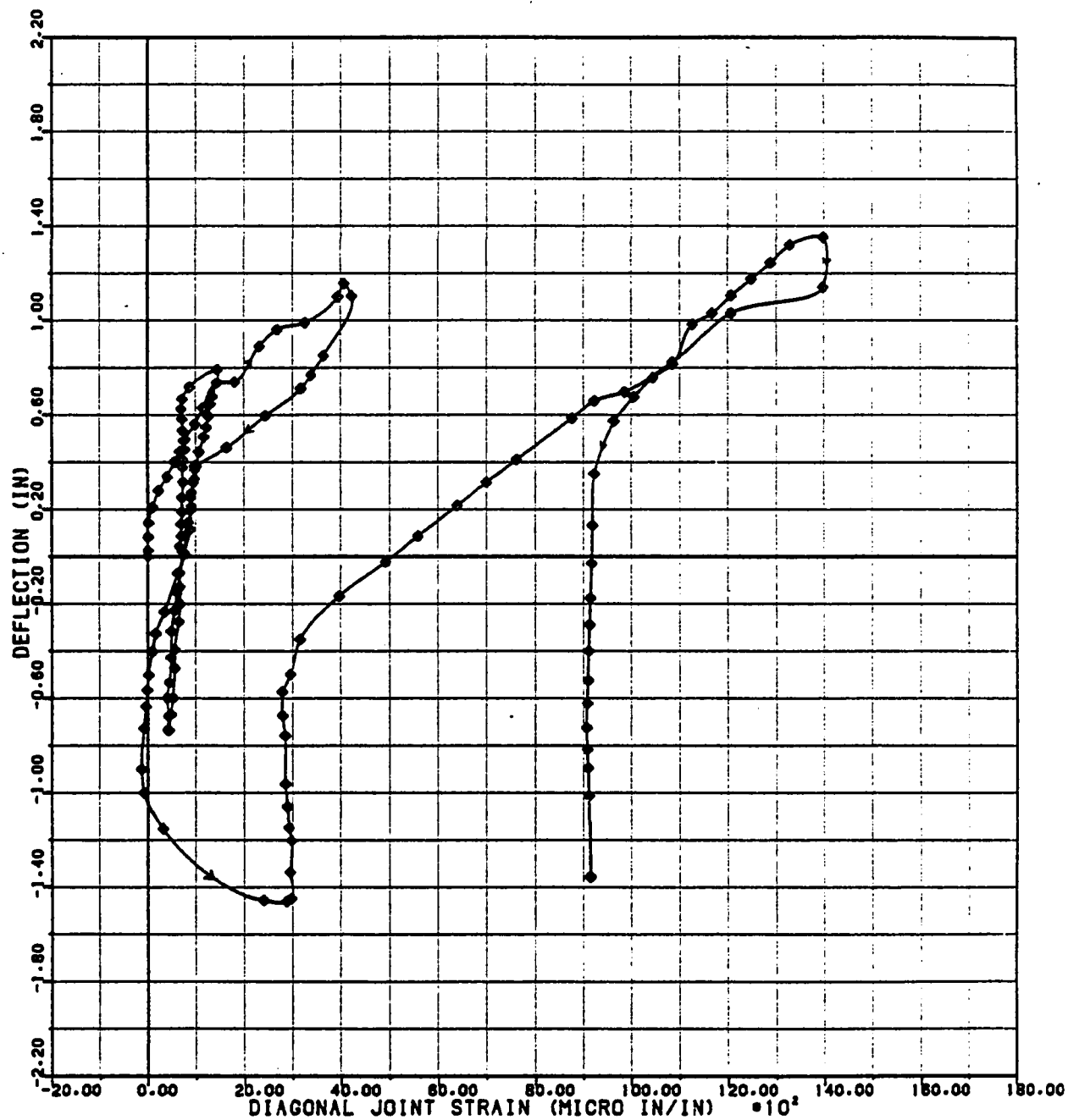
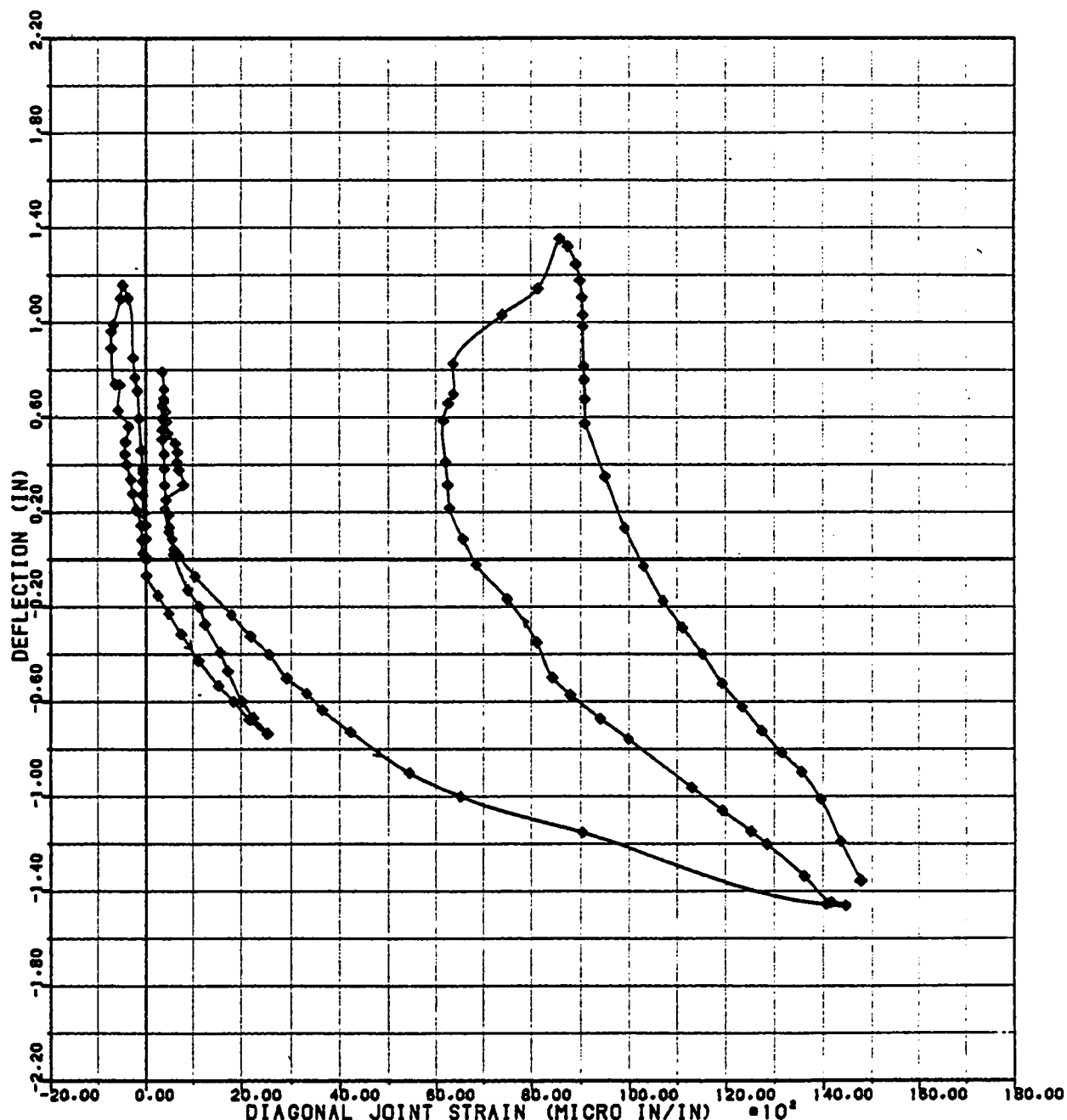


FIG. A 19a DIAGONAL JOINT STRAIN(LT-RB) VERSUS BEAM TIP DEFLECTION, SP.3



FIGA 19b DIAGONAL JOINT STRAIN(RT-LB) VERSUS BEAM TIP DEFLECTION, SP.3

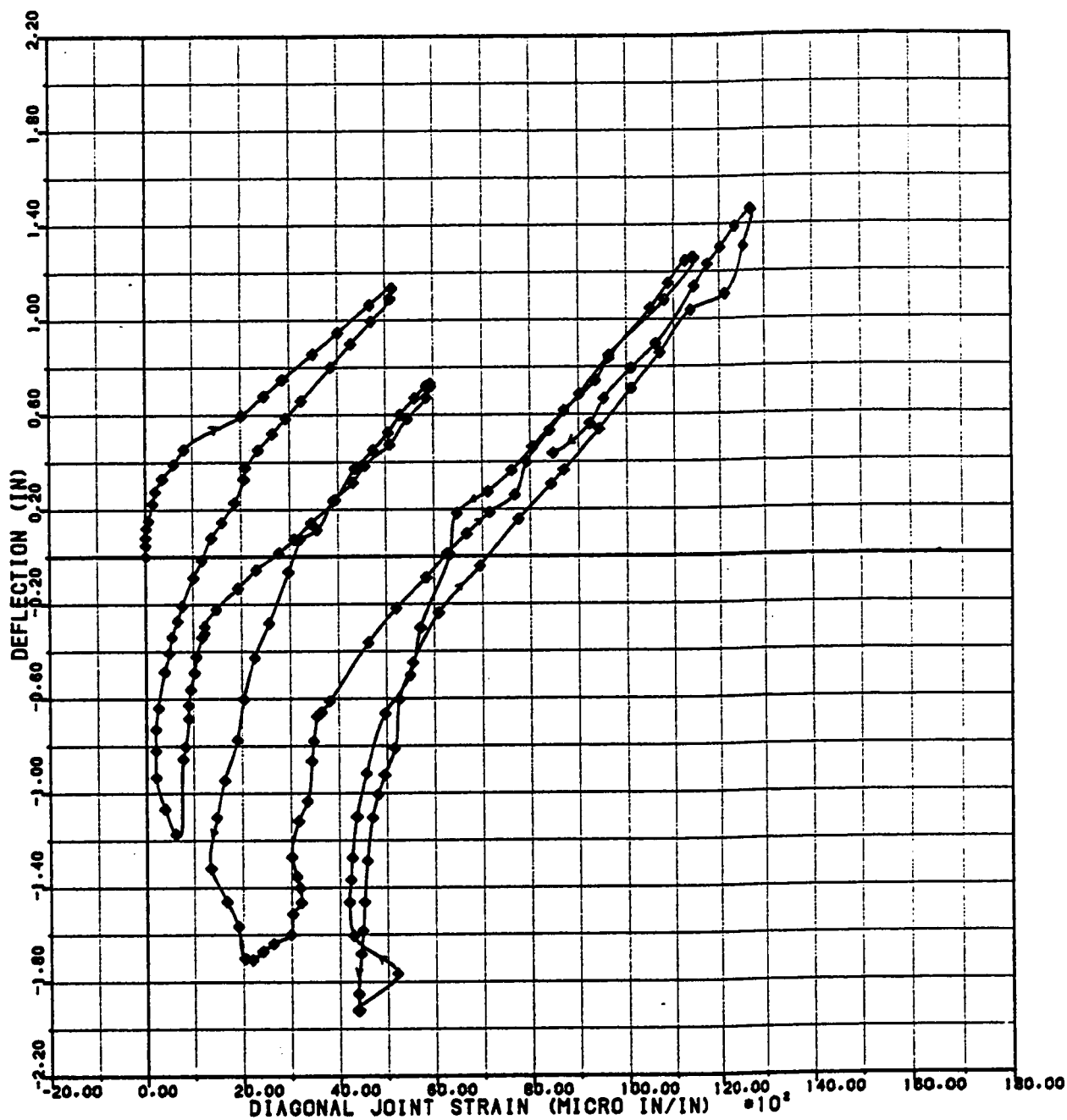


FIG. A20a DIAGONAL JOINT STRAIN(LT-RB) VERSUS BEAM TIP DEFLECTION, SP.4

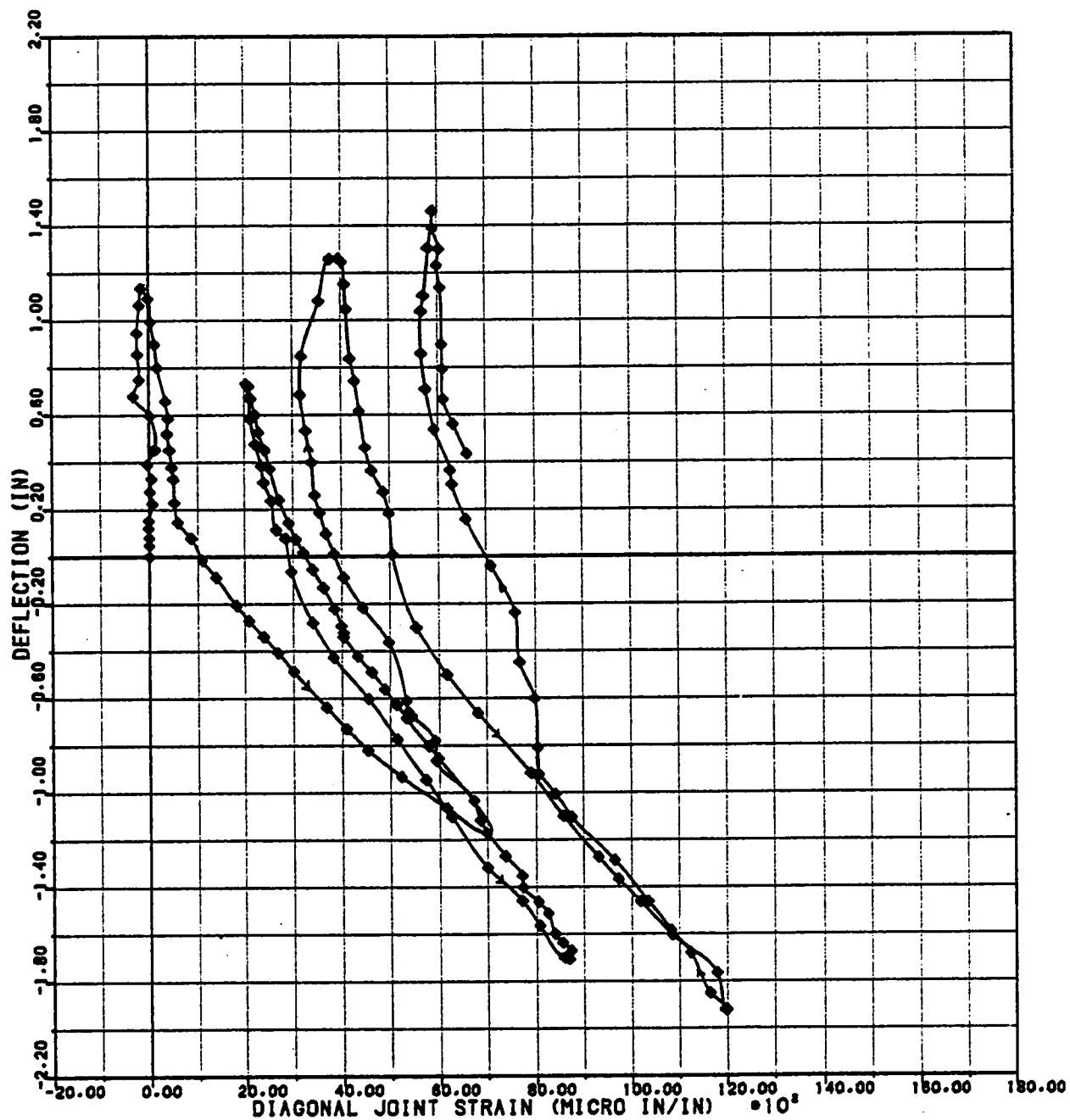


FIG. A20b DIAGONAL JOINT STRAIN(RT-LB) VERSUS BEAM TIP DEFLECTION, SP.4

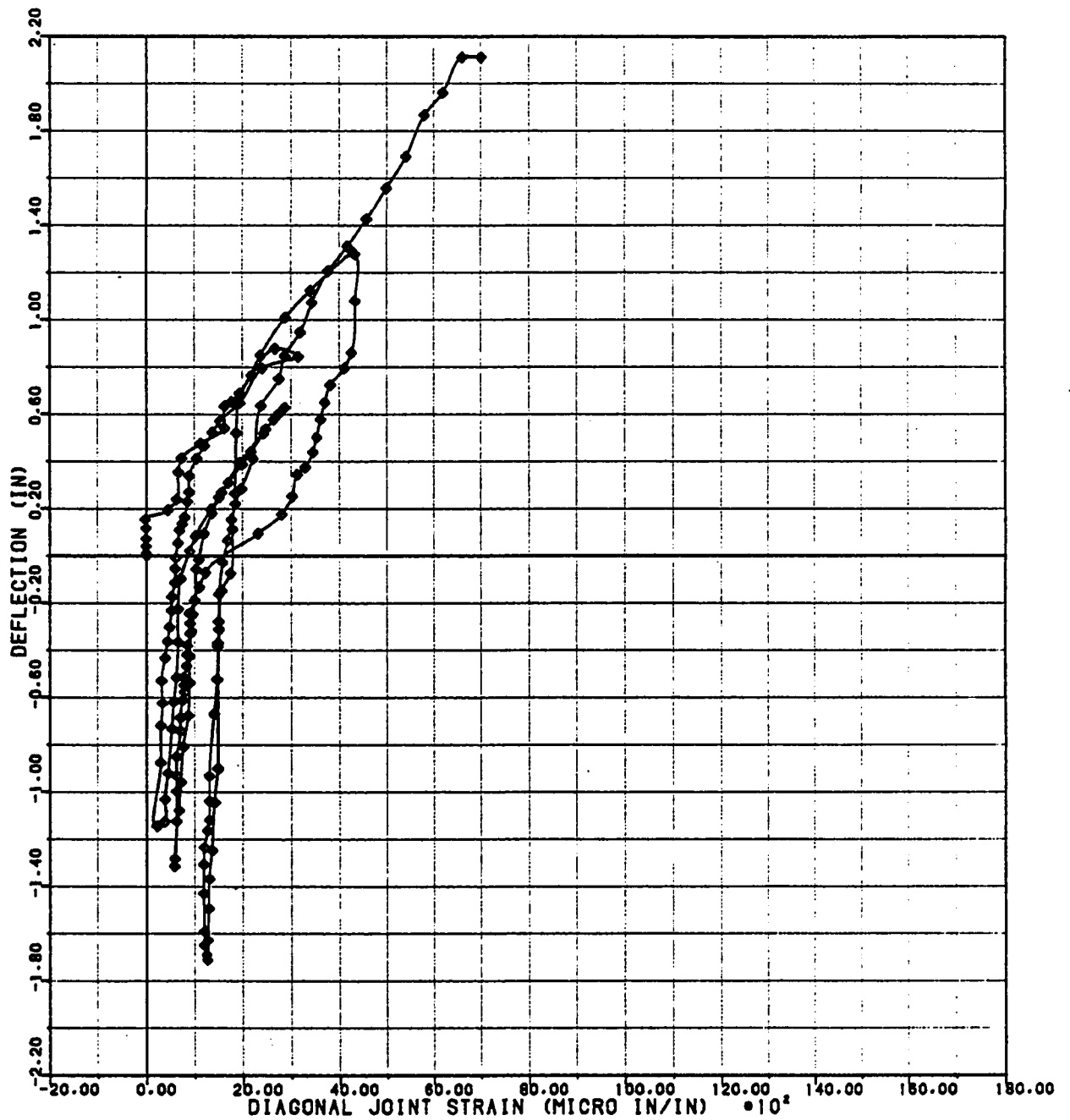


FIG. A 21a DIAGONAL JOINT STRAIN(LT-RB) VERSUS BEAM TIP DEFLECTION, SP.5

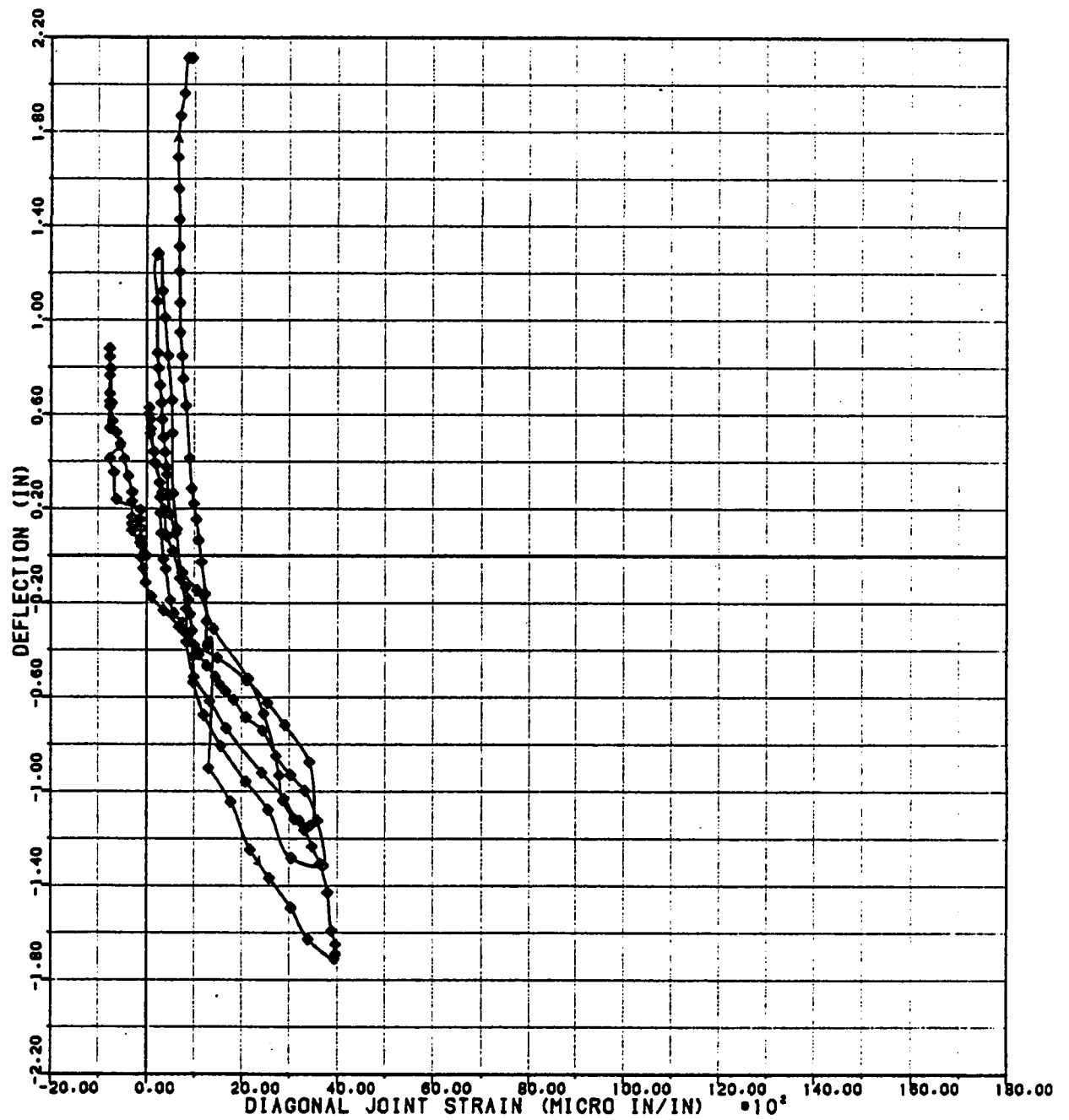


FIG. A21b DIAGONAL JOINT STRAIN(RT-LB) VERSUS BEAM TIP DEFLECTION, SP.5

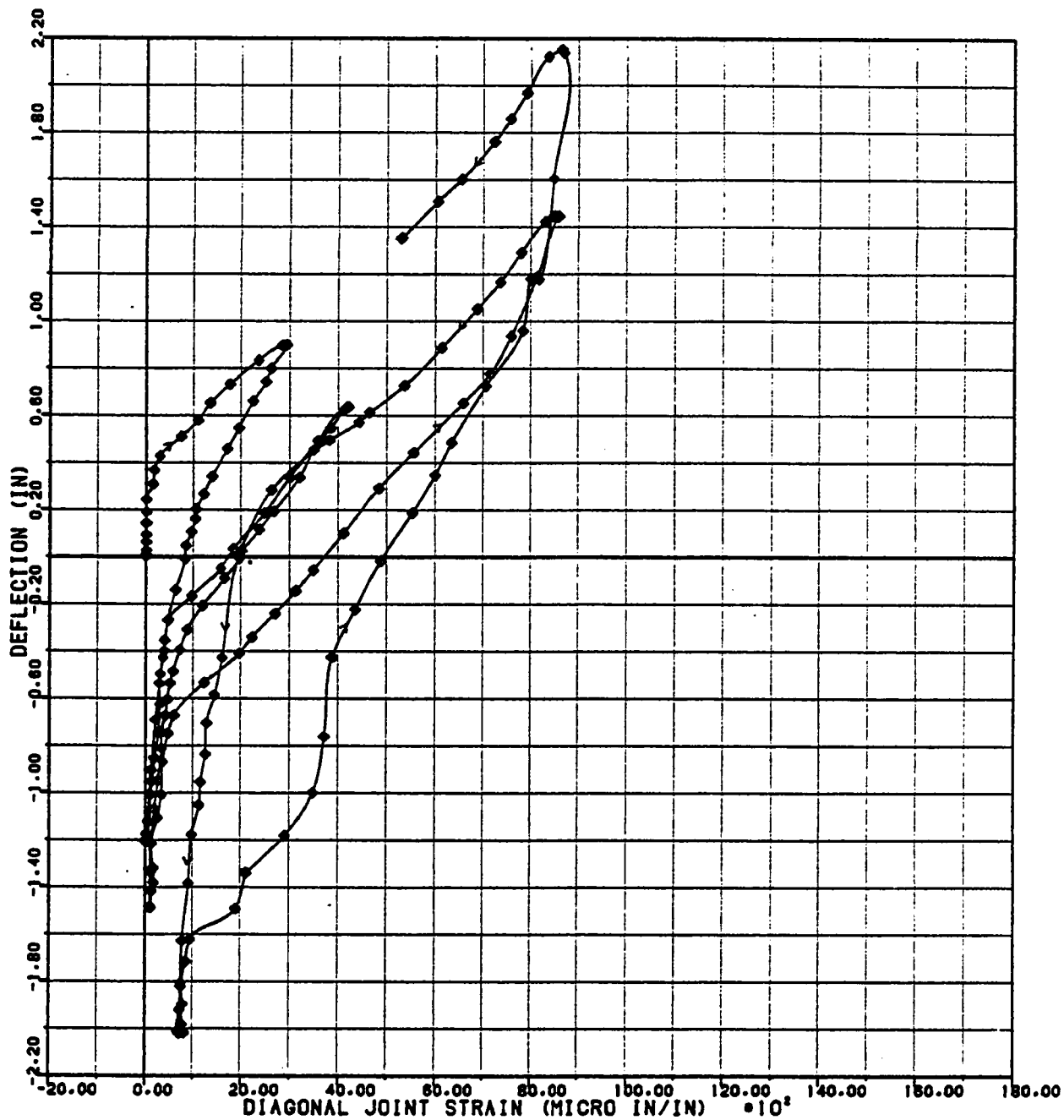


FIG. A22a DIAGONAL JOINT STRAIN(LT-RB) VERSUS BEAM TIP DEFLECTION, SP.6

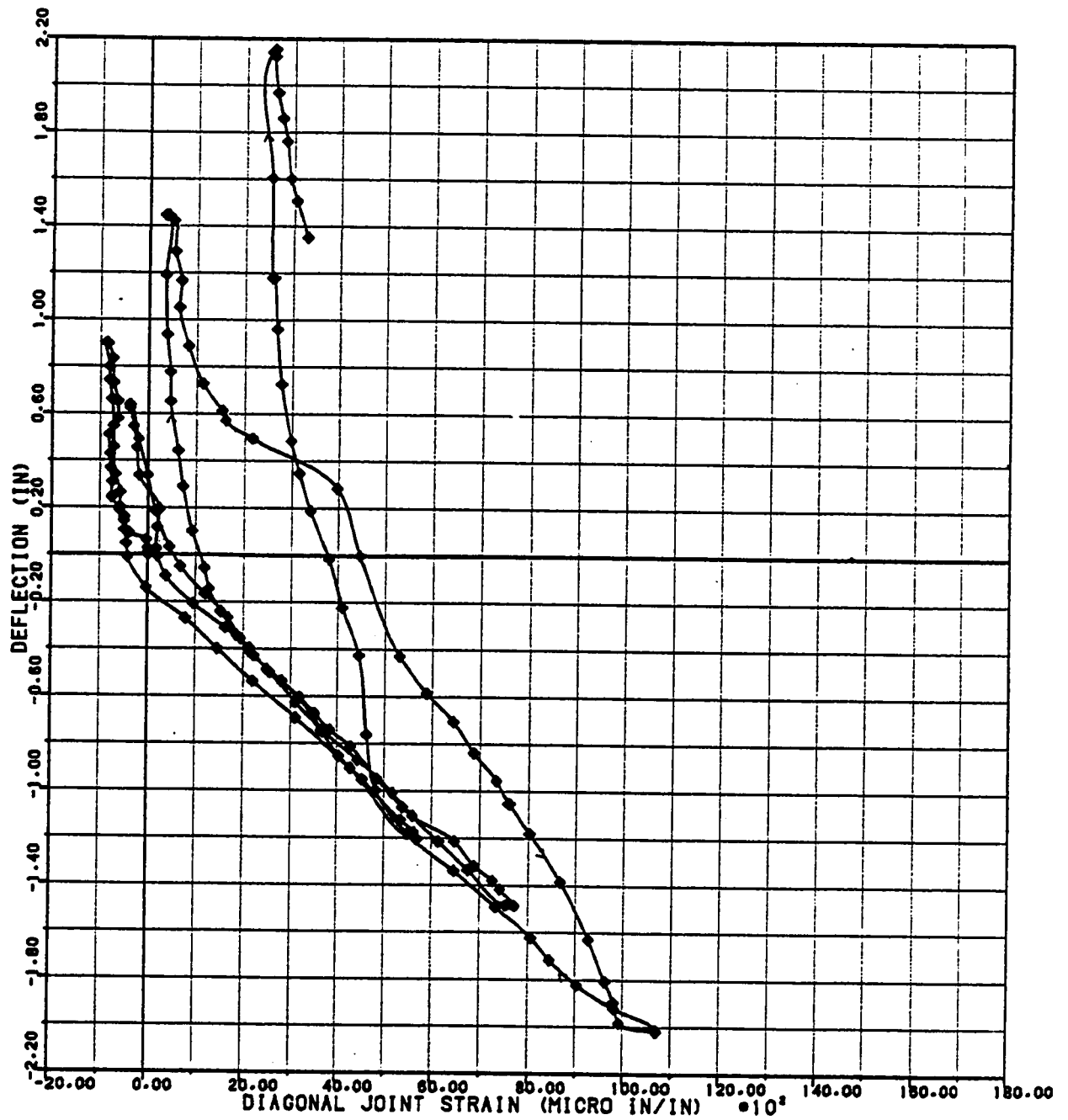


FIG. A22b DIAGONAL JOINT STRAIN(RT-LB) VERSUS BEAM TIP DEFLECTION, SP.6

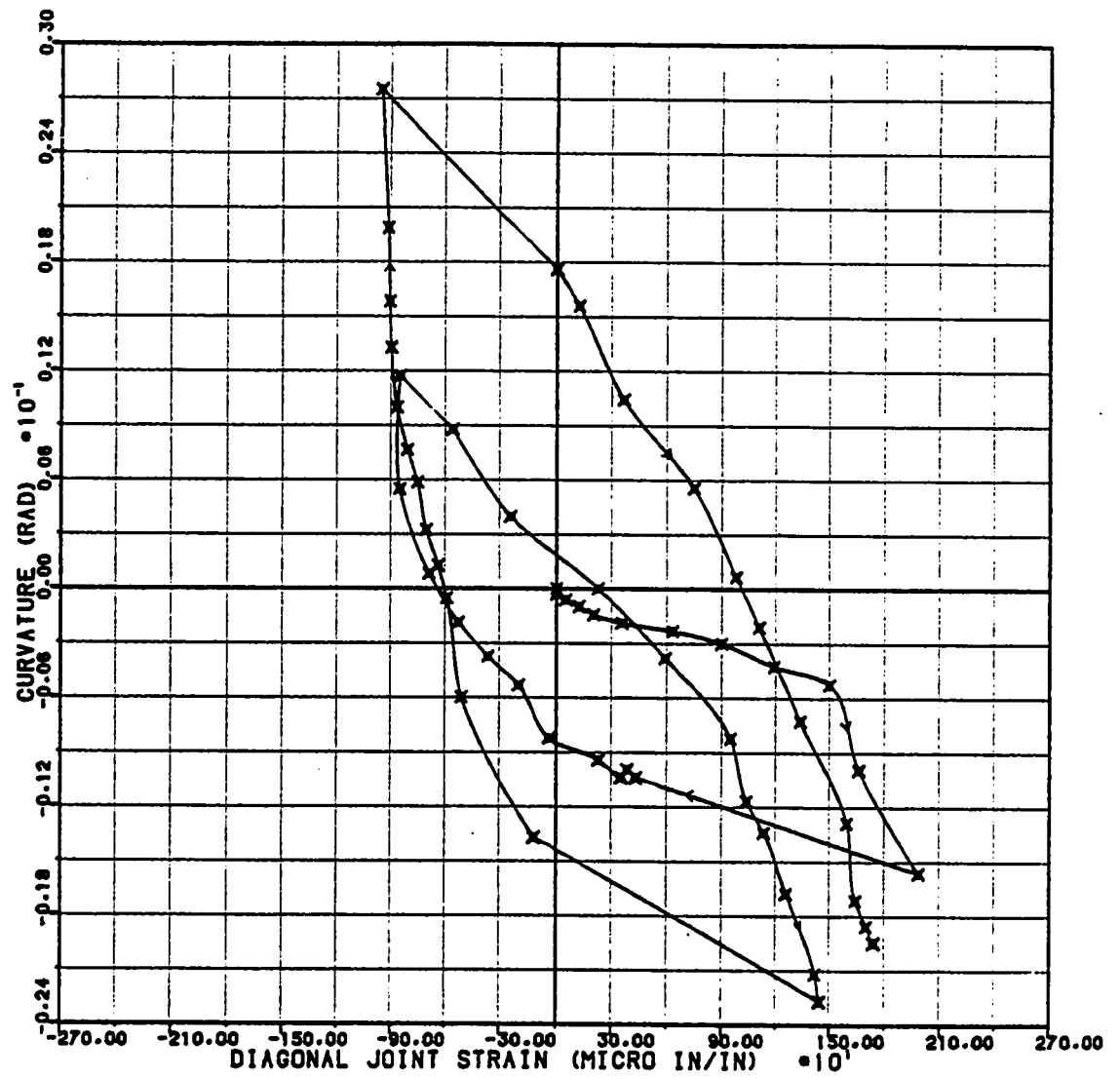


FIG. A23a DIAGONAL JOINT STRAIN(LT-RB) VERSUS BEAM CURVATURE,  
SPECIMEN 1

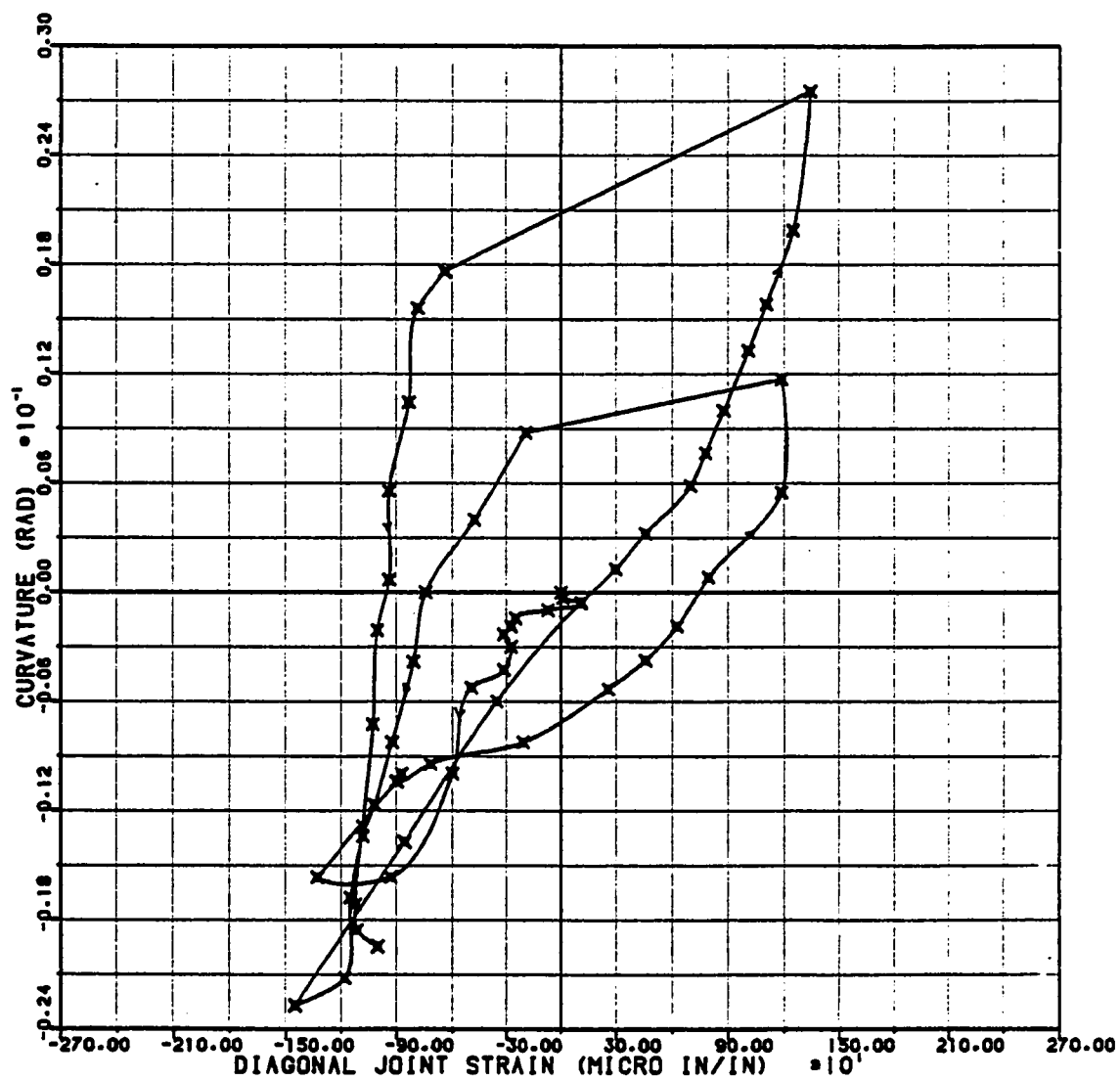


FIG. A23b DIAGONAL JOINT STRAIN(RT-LB) VERSUS BEAM CURVATURE, SPECIMEN 1

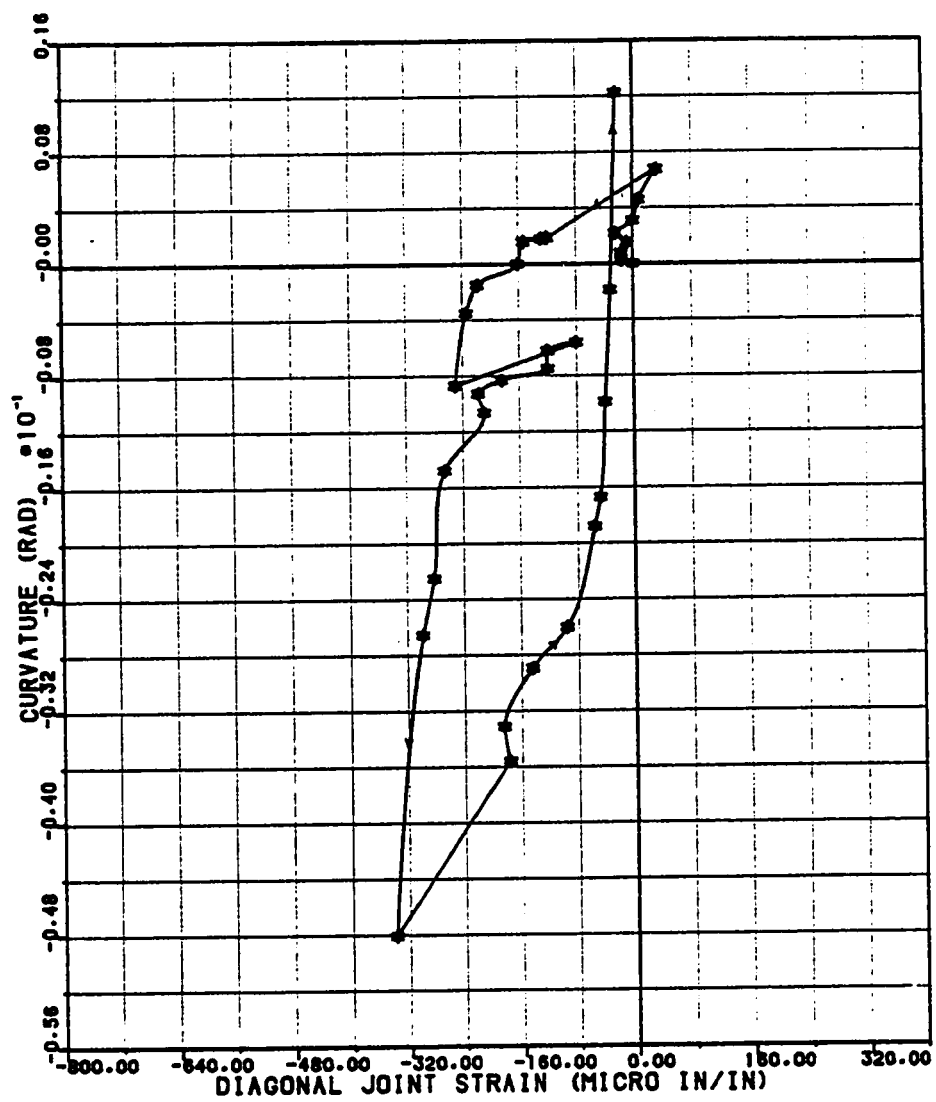


FIG. A24a DIAGONAL JOINT STRAIN(LT-RB) VERSUS BEAM CURVATURE, SPECIMEN 2

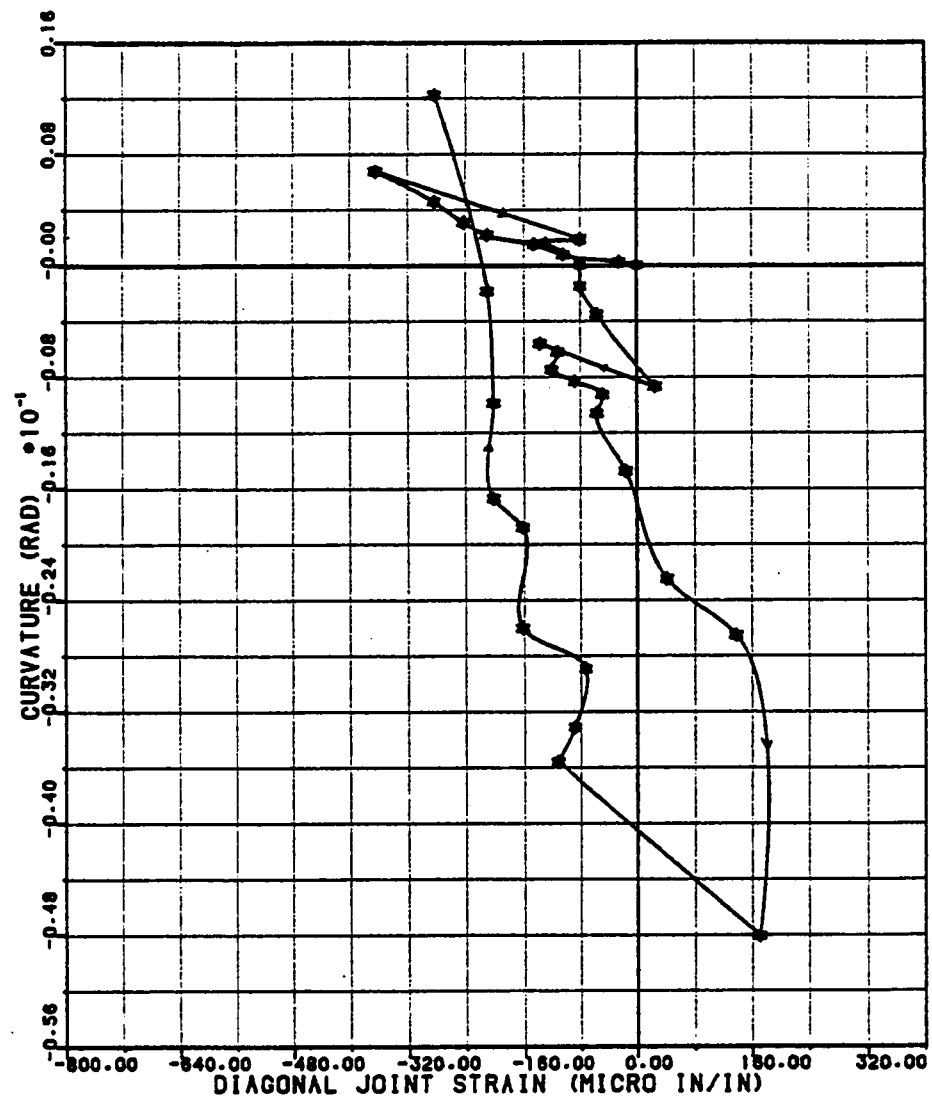


FIG. A24b DIAGONAL JOINT STRAIN(RT-LB) VERSUS BEAM CURVATURE, SPECIMEN 2

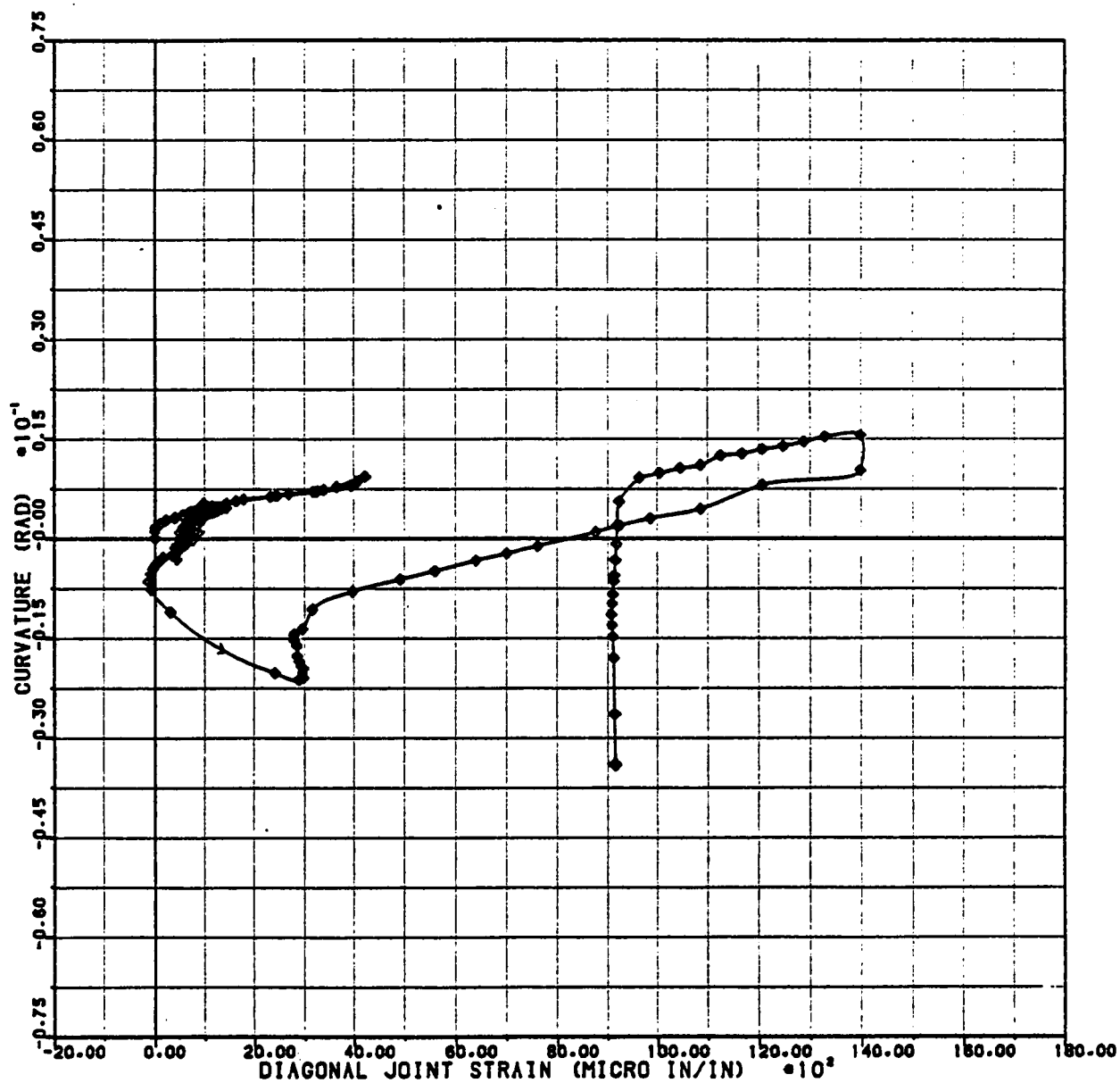


FIG. A25a DIAGONAL JOINT STRAIN(LT-RB) VERSUS BEAM CURVATURE,  
SPECIMEN 3

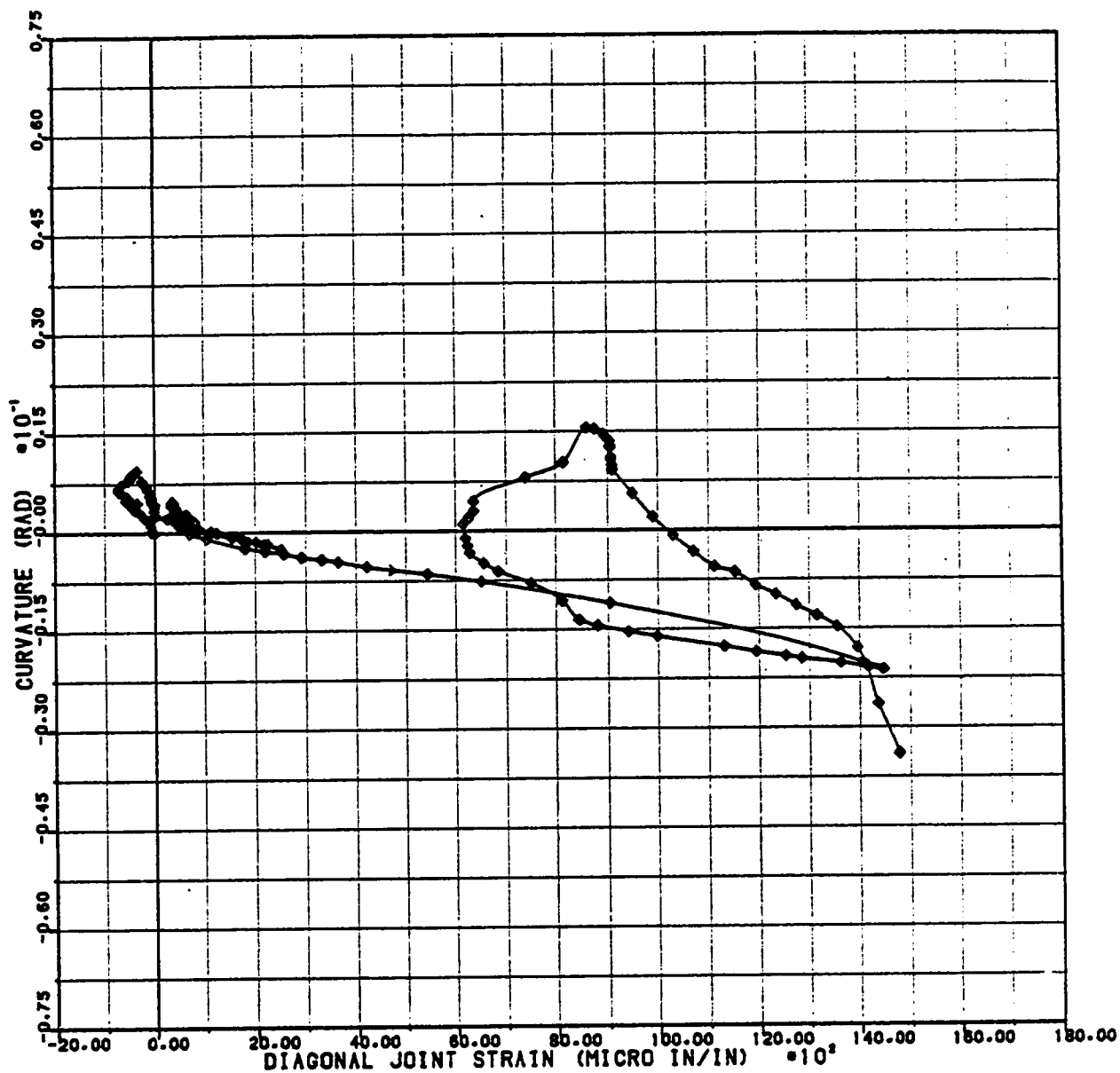


FIG. A25b DIAGONAL JOINT STRAIN(RT-LB) VERSUS BEAM CURVATURE,  
SPECIMEN 3

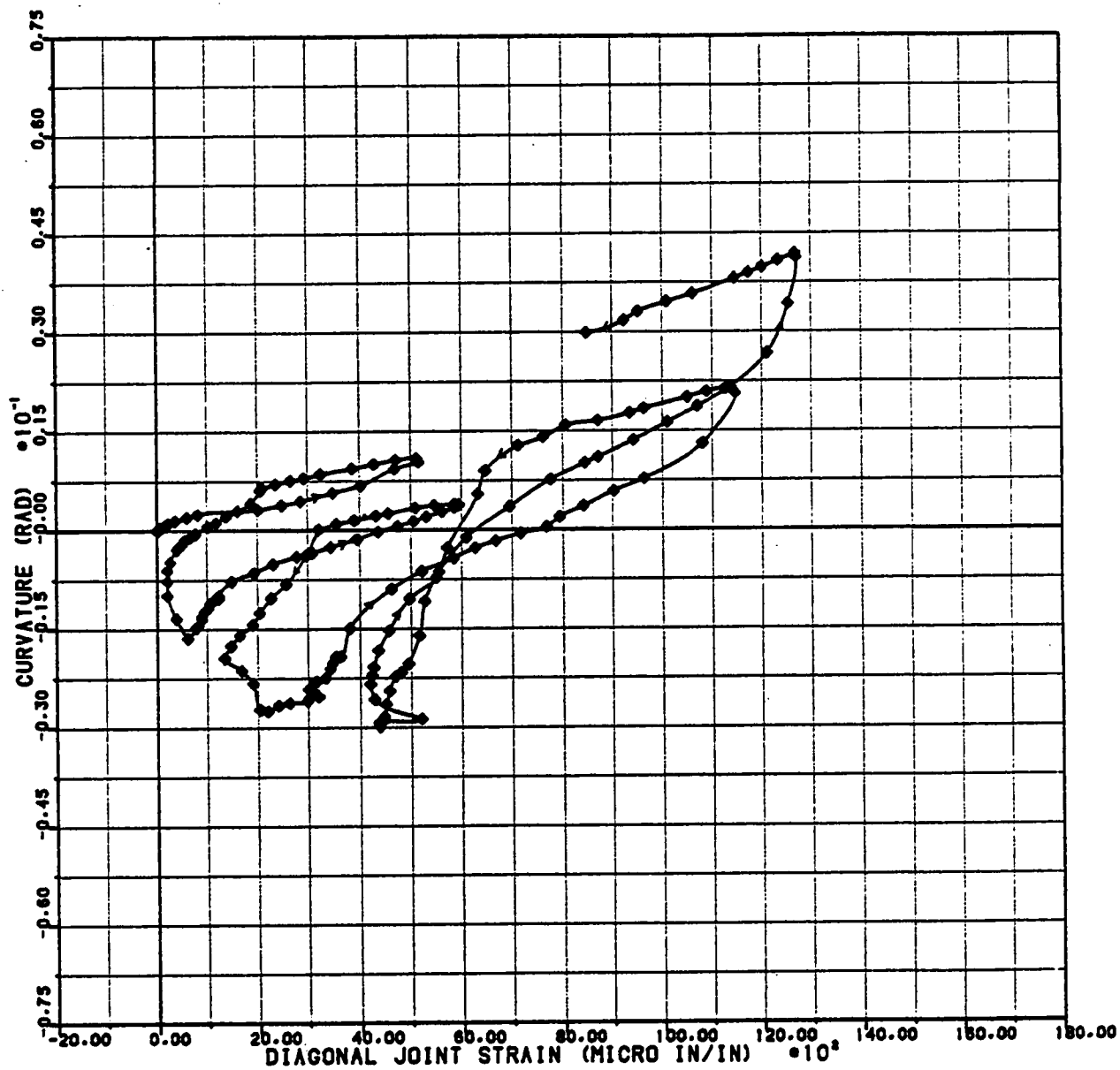


FIG. A26a DIAGONAL JOINT STRAIN(LT-RB) VERSUS BEAM CURVATURE,  
SPECIMEN 4

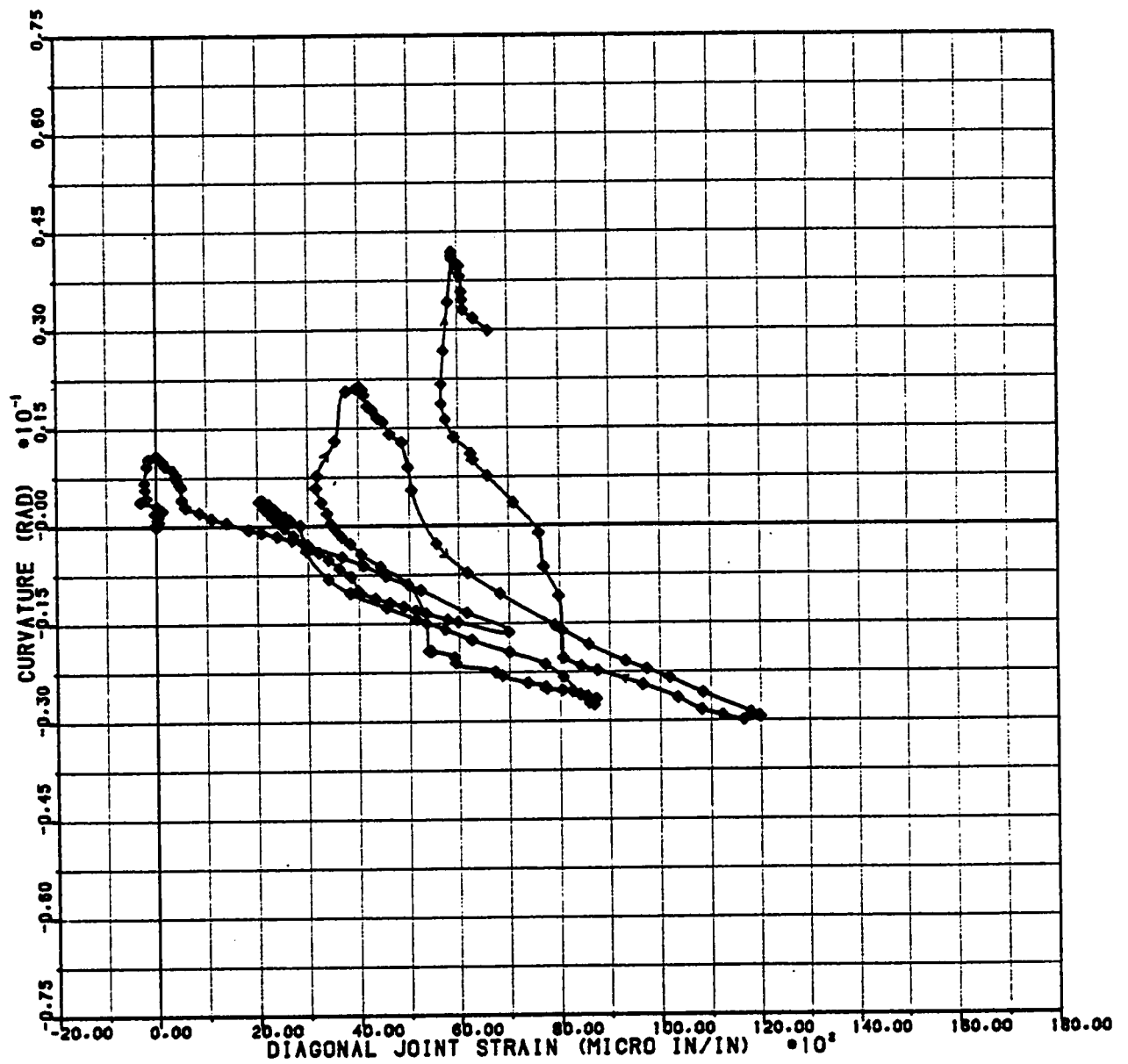


FIG. A26b DIAGONAL JOINT STRAIN(RT-LB) VERSUS BEAM CURVATURE,  
SPECIMEN 4

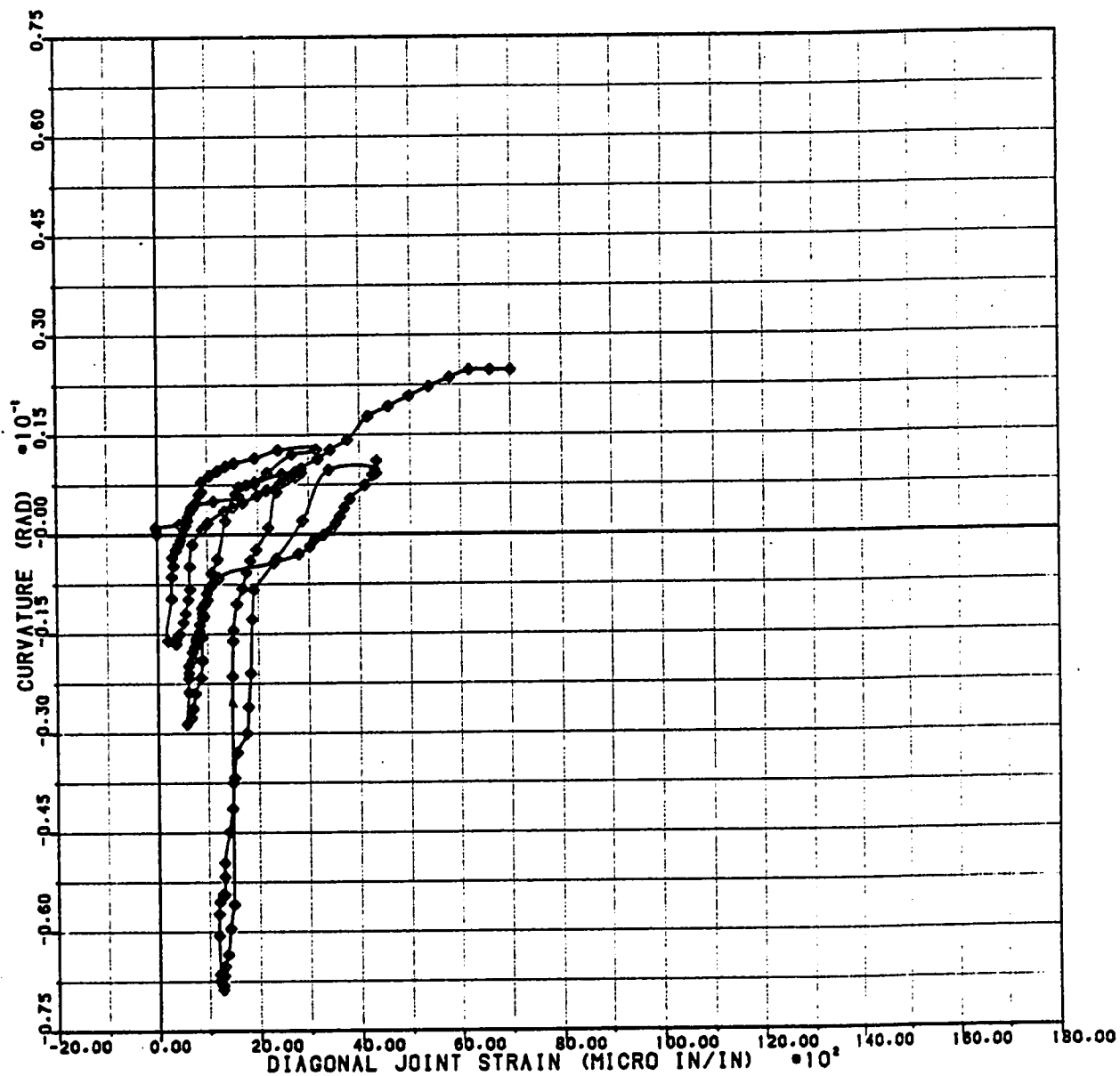


FIG. A27a DIAGONAL JOINT STRAIN(LT-RB) VERSUS BEAM CURVATURE,  
SPECIMEN 5

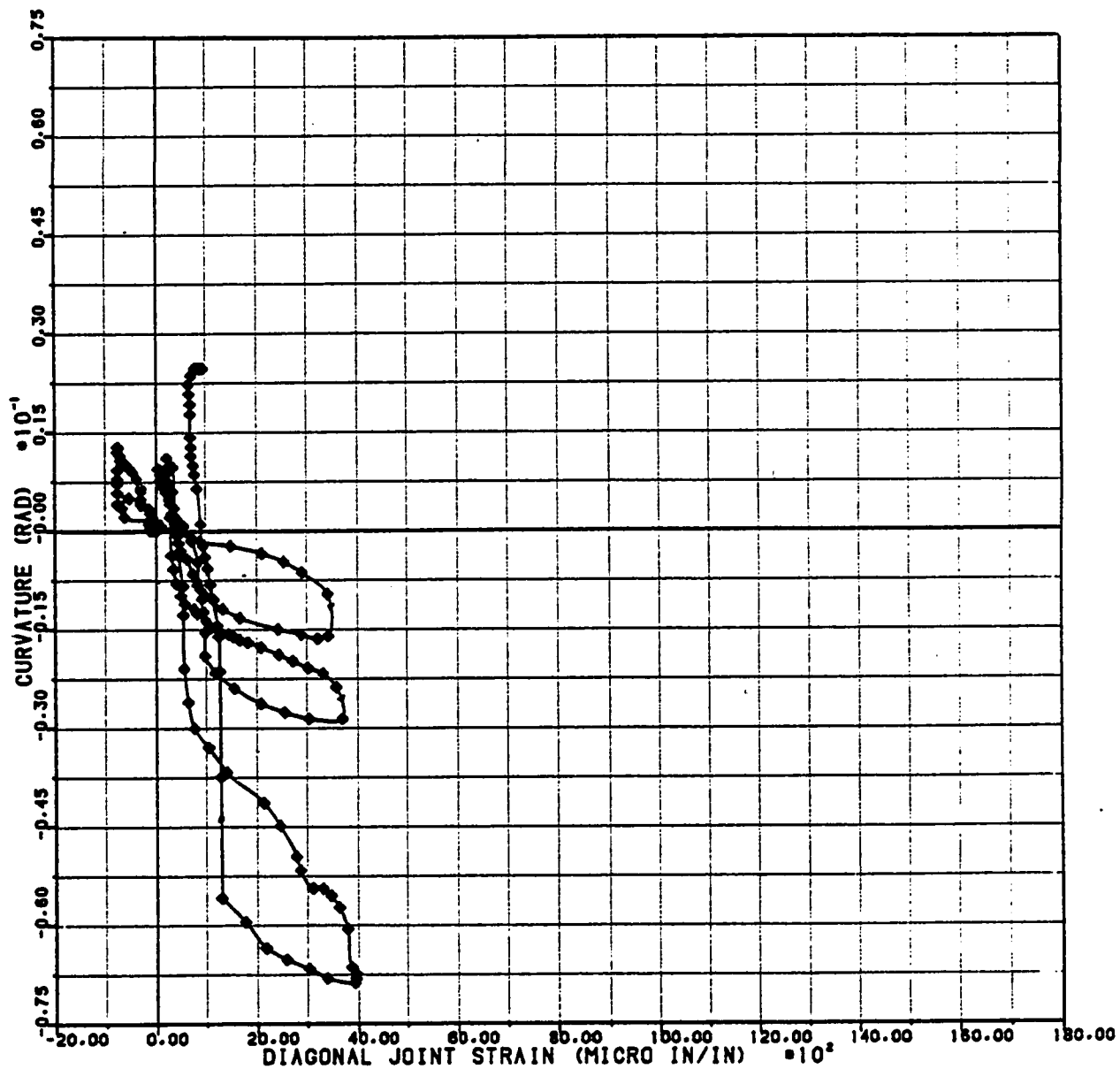


FIG. A27b DIAGONAL JOINT STRAIN(RT-LB) VERSUS BEAM CURVATURE,  
SPECIMEN 5

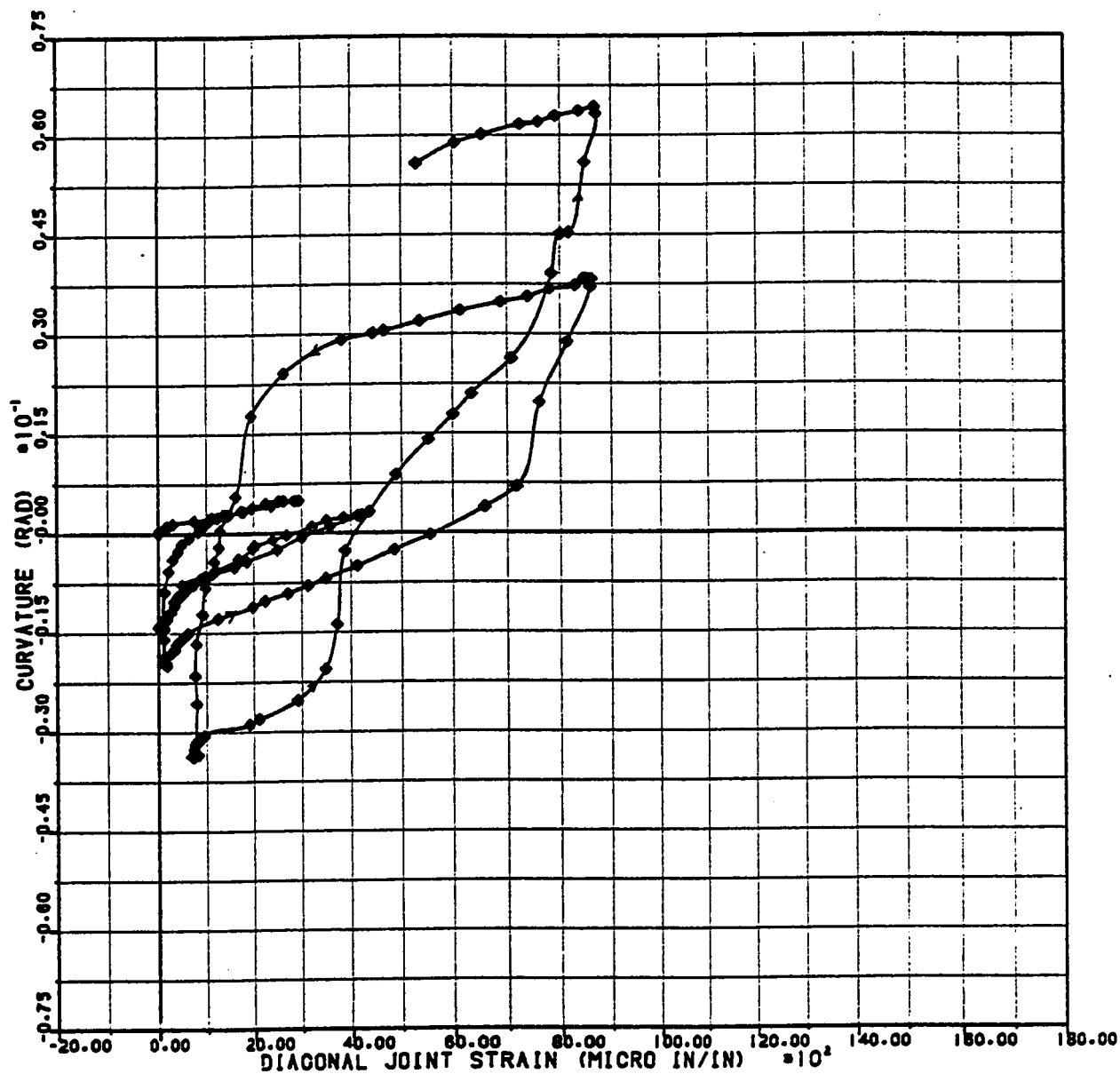


FIG. A28a DIAGONAL JOINT STRAIN(LT-RB) VERSUS BEAM CURVATURE,  
SPECIMEN 6

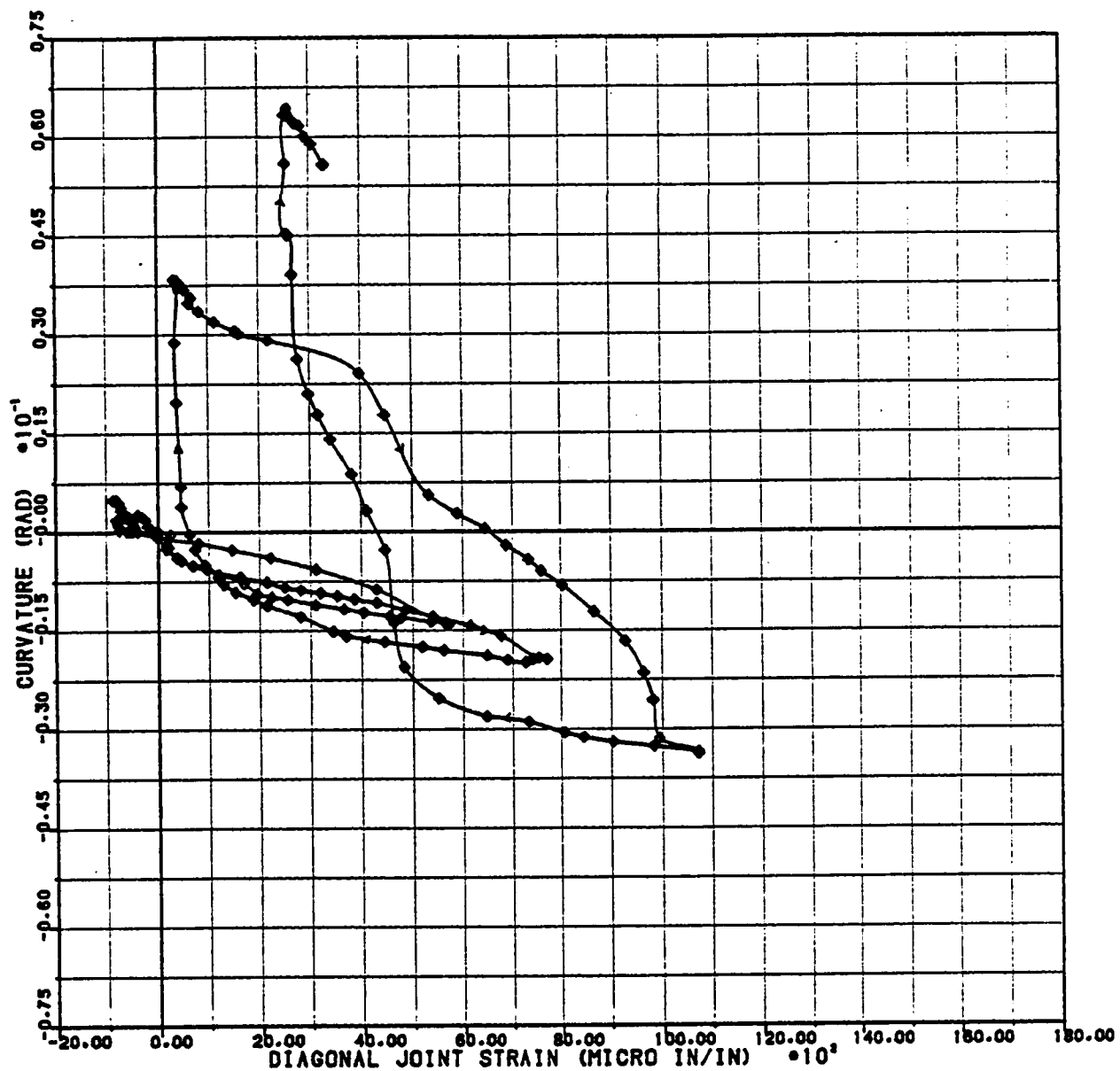


FIG. A28b DIAGONAL JOINT STRAIN(RT-LB) VERSUS BEAM CURVATURE,  
SPECIMEN 6

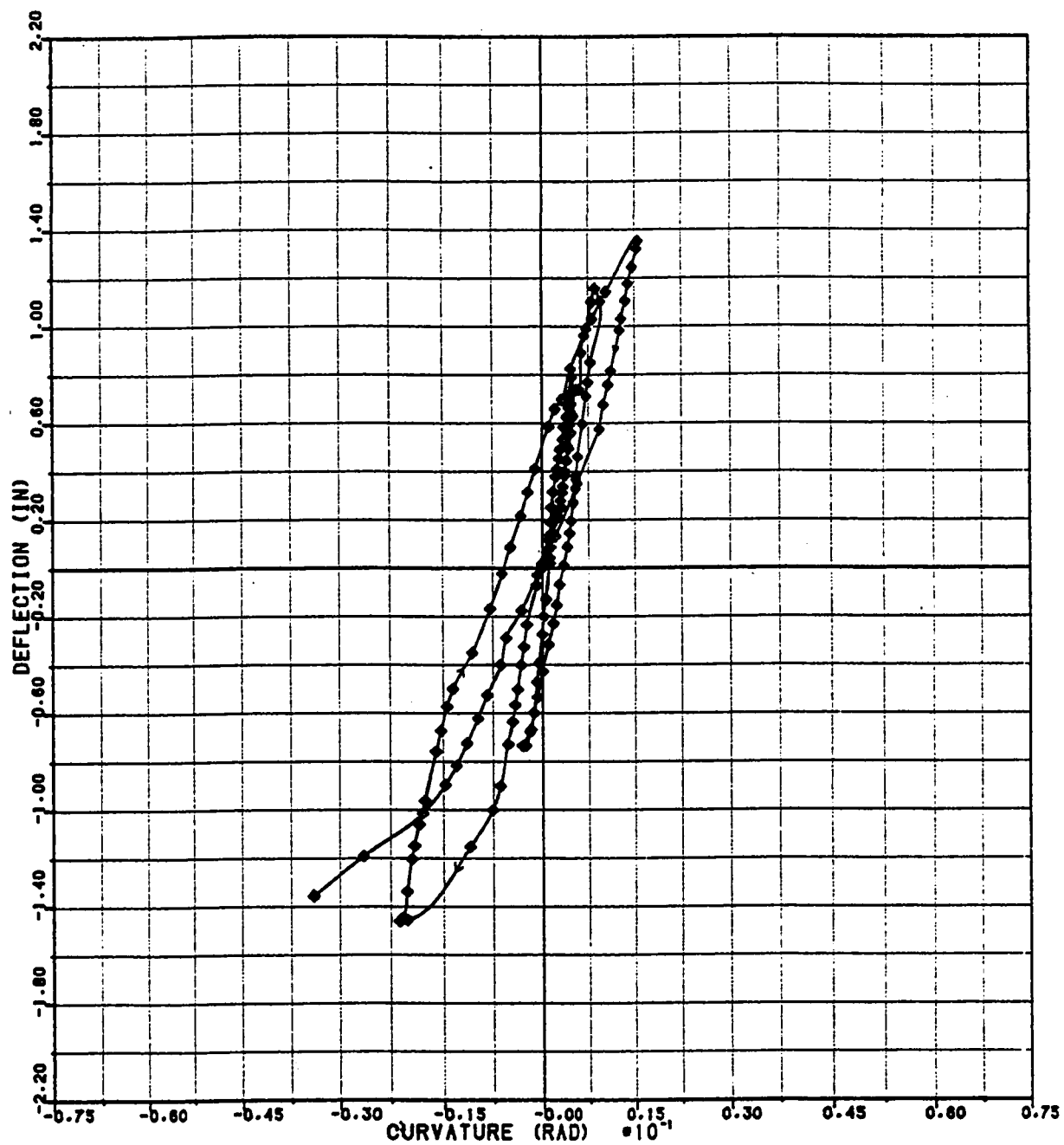


FIG. A29 BEAM CURVATURE VERSUS BEAM TIP DEFLECTION, SPECIMEN 3

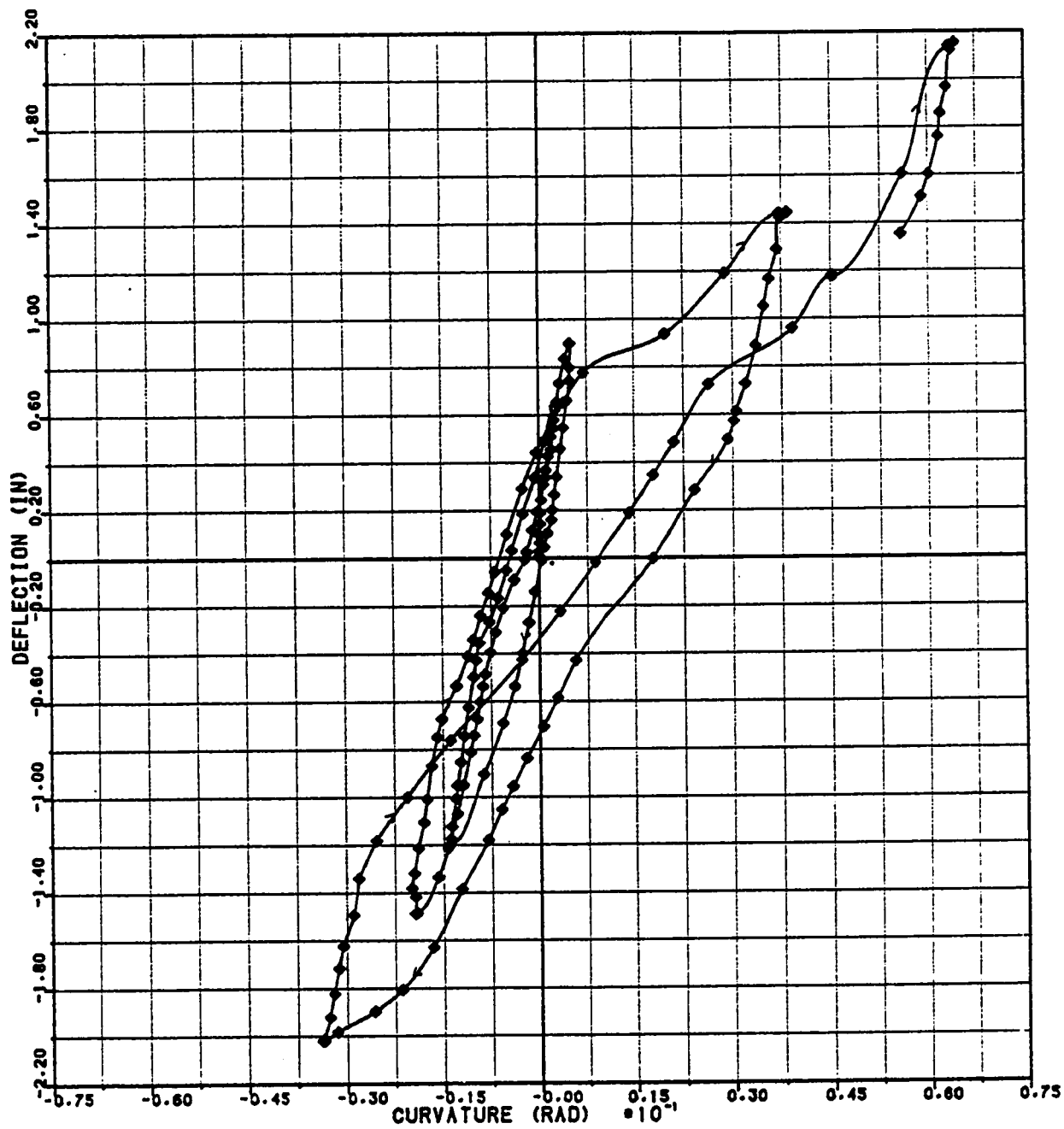


FIG. A30 BEAM CURVATURE VERSUS BEAM TIP DEFLECTION, SPECIMEN 4

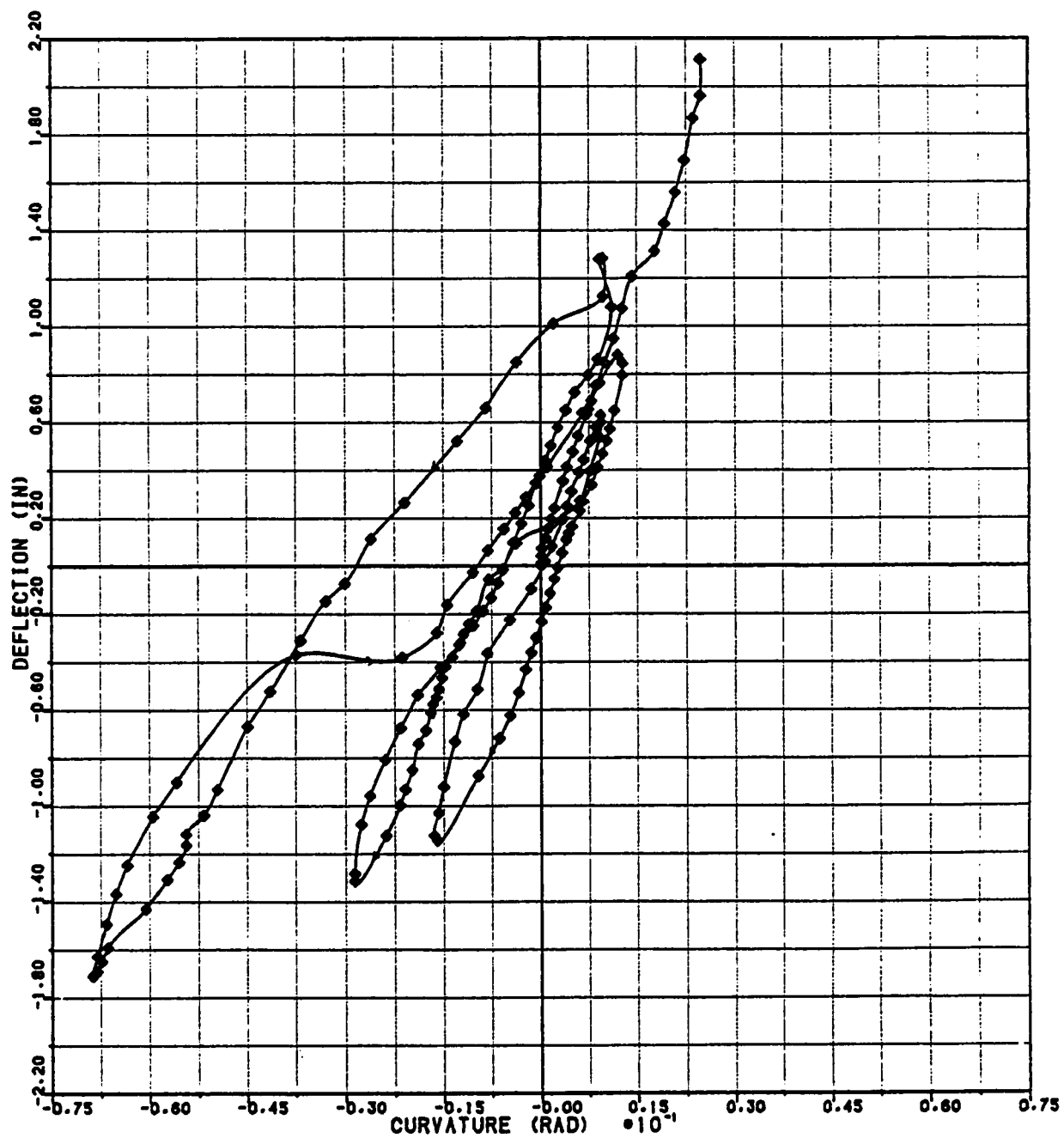


FIG. A31 BEAM CURVATURE VERSUS BEAM TIP DEFLECTION, SPECIMEN 5

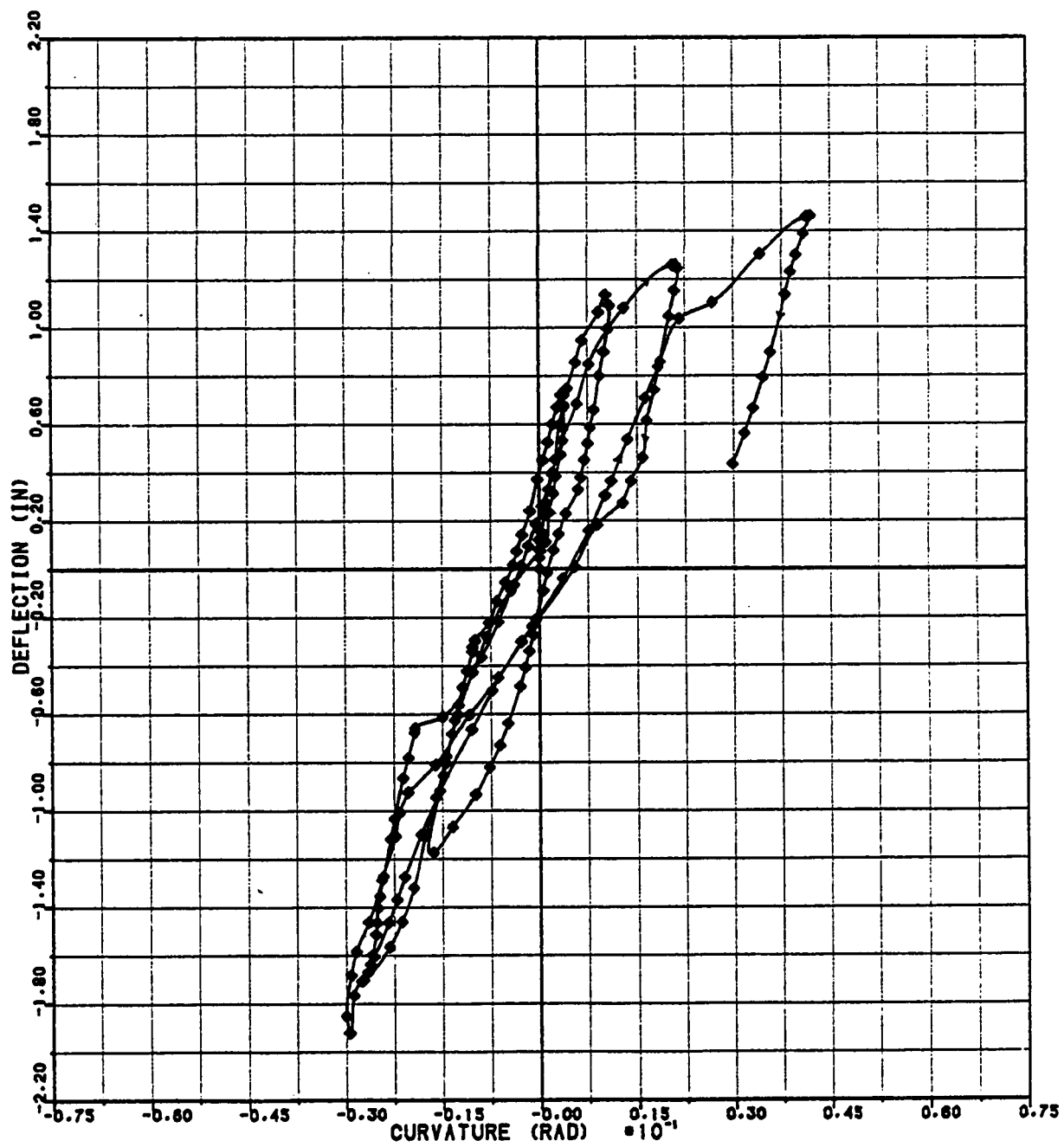


FIG. A32 BEAM CURVATURE VERSUS BEAM TIP DEFLECTION, SPECIMEN 6

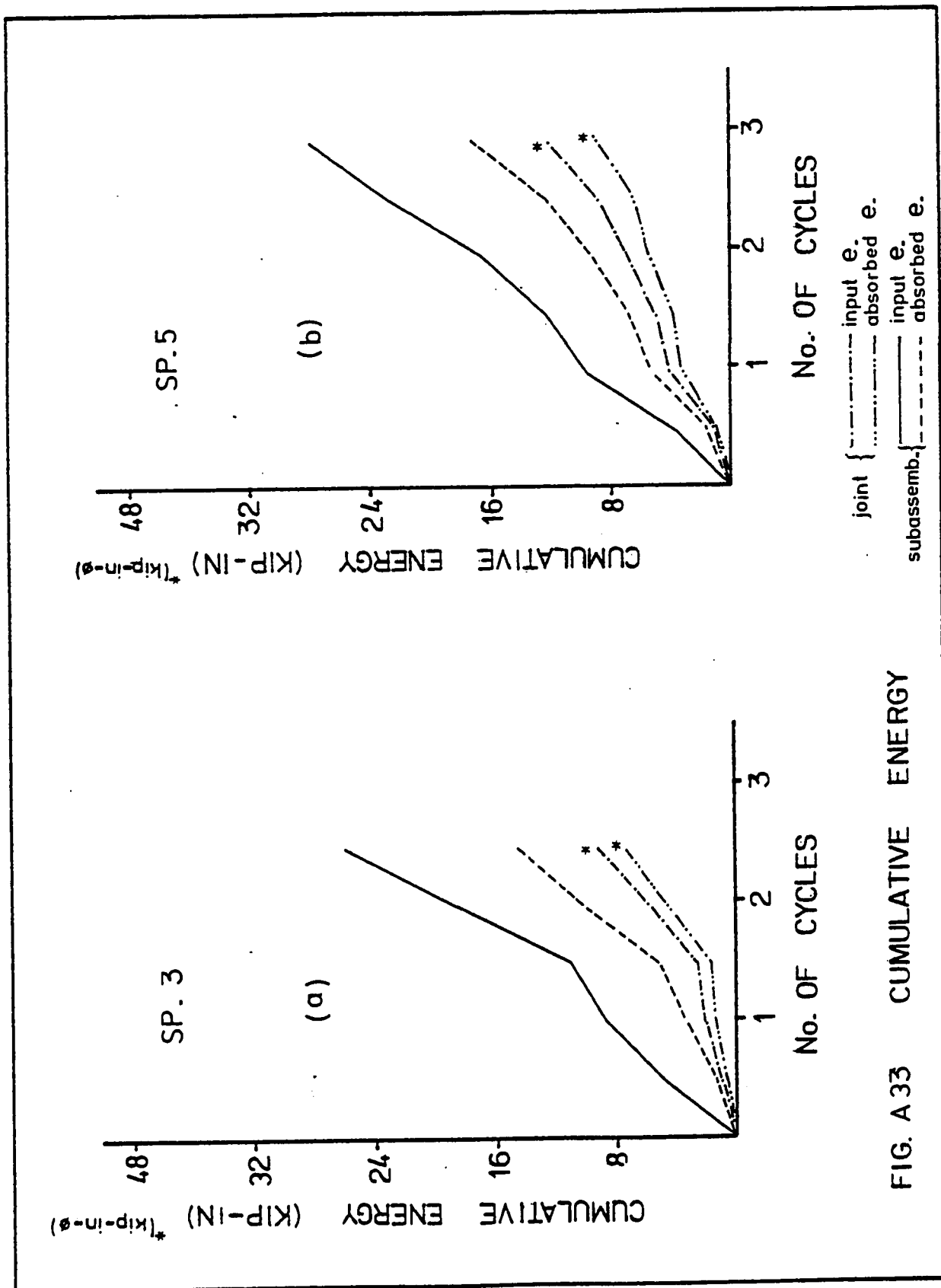


FIG. A 33 CUMULATIVE ENERGY

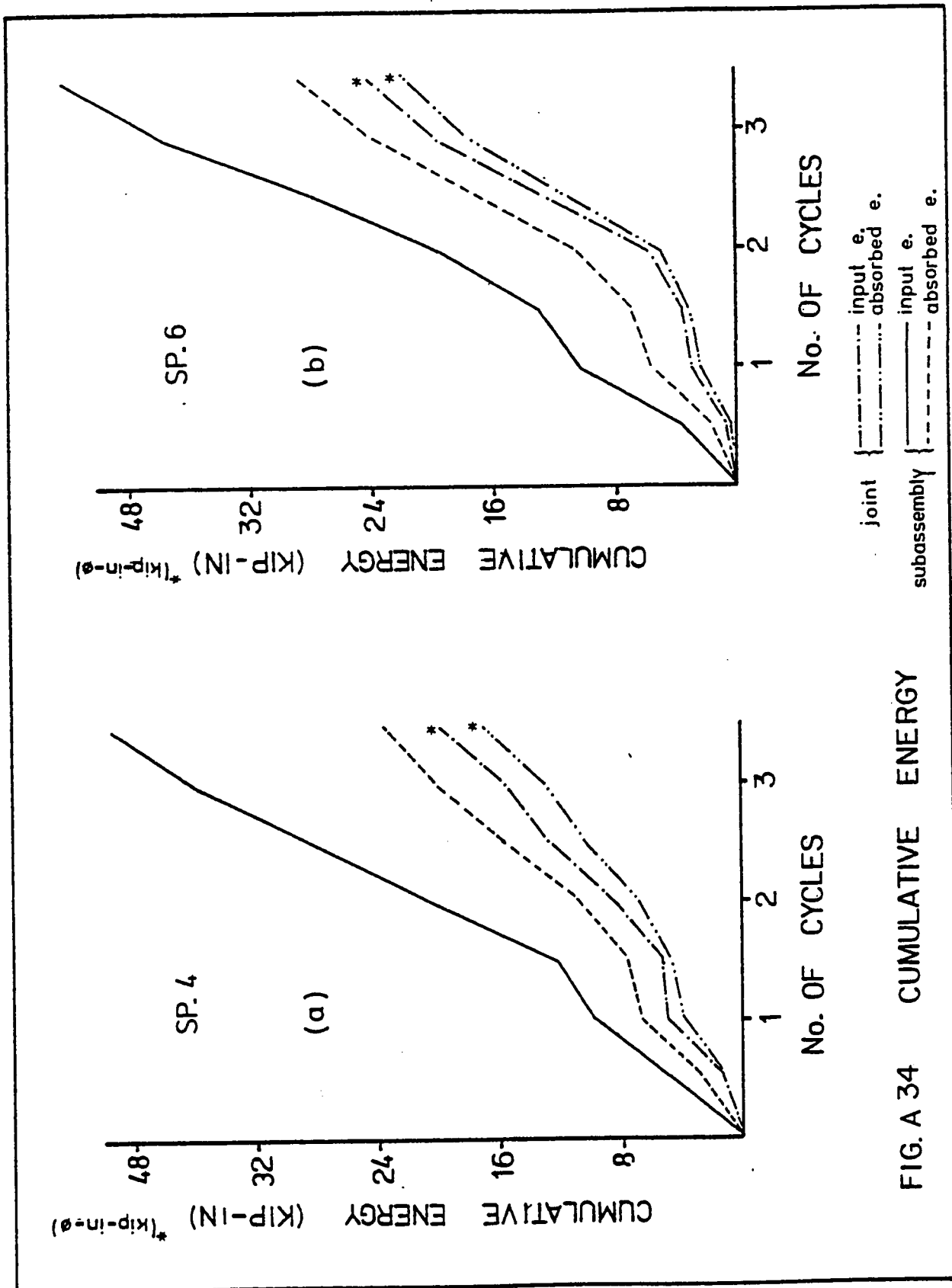


FIG. A 34 CUMULATIVE ENERGY

Appendix B

COMPUTER PROGRAM AND TYPICAL I/O OF SPECIMEN 6

BEAM-COLUMN JOINT

0001 REAL PL(10,30), PR(10,30), DL(10,30), DR(10,30), LAST(30)  
0002 REAL LX(10,30), GX(10,30), X1(10,30), X2(10,30), PLAST(30)  
0003 REAL LY(10,30), GY(10,30), Y1(10,30), Y2(10,30), X(200), Y(200)  
0004 REAL R1(10,30), R2(10,30), LR(10,30), RT(10,30), RB(10,30)  
0005 REAL RLAST(30), GR(10,30), RR(200), R(200), MOM(200)  
0006 REAL CC(10,30), CG(10,30), LCS(10,30), LCC(10,30), GC5(10,30)  
0007 REAL GCG(10,30), CSLAST(30), CGLAST(30), CAS(200), CAB(200)  
0008 REAL BIGX(10), BIGY(10), NC(10)  
0009 REAL BIGMOM(10), HIGRR(10), BIGCA5(10), BIGCA6(10)  
0010

INTEGER A  
NOTATION

FIRST NOTATION  
P=LOAD DATA  
U=DEFLECTION DATA  
R=ROTATION  
C=DIAGONAL JOINT STRAIN  
G=GLOBAL  
L=LOCAL  
X=DEFLECTION  
Y=LOAD

SECOND NOTATION  
L=LEFT  
R=RIGHT OR ROTATION  
B=BOTTOM  
T=TOP  
1=LEFT OR TOP  
2=RIGHT OR BOTTOM  
X=DEFLECTION  
Y=LOAD

5=NORTHWEST-SOUTHEAST DIAGONAL  
6=NORTHEAST-SOUTHWEST DIAGONAL

0011 READ (5,1) N, K, A  
0012 READ (5,10) ((PL(I,J),J=1,K),I=1,N)  
0013 READ (5,10) ((PR(I,J),J=1,K),I=1,N)  
0014 READ (5,10) ((DL(I,J),J=1,K),I=1,N)  
0015 READ (5,10) ((DR(I,J),J=1,K),I=1,N)  
0016 READ (5,10) ((RT(I,J),J=1,K),I=1,N)  
0017 READ (5,10) ((RB(I,J),J=1,K),I=1,N)  
0018 READ (5,10) ((CS(I,J),J=1,K),I=1,N)  
0019 READ (5,10) ((CG(I,J),J=1,K),I=1,N)  
0020 WRITE (6,51)  
0021 FORMAT ('1,30X','INPUT RAW DATA')  
0022 WRITE (6,55)  
0023 FORMAT ('...', 'LEFT LOAD CELL READING')  
0024 WRITE (6,11) ((PL(I,J),J=1,K),I=1,N)  
0025 WRITE (6,53)  
0026 FORMAT ('...', 'RIGHT LOAD CELL READING')  
0027 WRITE (6,11) ((PR(I,J),J=1,K),I=1,N)  
0028 WRITE (6,57)  
0029 FORMAT ('...', 'LEFT DEFLECTION READING')  
0030 WRITE (6,11) ((DL(I,J),J=1,K),I=1,N)  
0031 WRITE (6,59)  
0032 FORMAT ('...', 'RIGHT DEFLECTION READING')  
0033 WRITE (6,11) ((DR(I,J),J=1,K),I=1,N)  
0034 WRITE (6,61)  
0035 FORMAT ('...', 'TOP ROTATION READING')

```
0038 63 FORMAT ('-.-', 'BOTTOM ROTATION READING')
0039
0040 WRITE (6,65)
0041 FJFORMAT ('-.-', 'LT-RB DIAGONAL JOINT CRACKS')
0042 WRITE (6,11) ((C5(I,J),J=1,K),I=1,N)
0043 WRITE (6,67)
0044 FJFORMAT ('-.-', 'LT-RB DIAGONAL JOINT CRACKS')
0045 WRITE (6,11) ((C6(I,J),J=1,K),I=1,N)
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0047 10 FORMAT (215,15)
0048 11 FORMAT (8X,2F9.0)
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CALL LPA C (NC, BIGY)  
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END

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0001 SUBROUTINE LPRO(X,Y)
0002     FAC=1.0
0003     CALL FLPTS(15.,15.)
0004     X(9)=0.0
0005     Y(9)=-1200.0/100.
0006     X(10)=10.0/(10.0*FAC)
0007     Y(10)=2400.0/(12.0*FAC)/100.
0008     CALL NEWPEN (4)
0009     CALL PLOT(0.0,0.0,-3)
0010     CALL AXIS(0.0,0.0,NUMBER OF CYCLES,-16,10.0,0.0,X(9),X(10))
0011     CALL AXIS(0.0,0.0,APPLIED LCAD (KIPS),+19.12,0.90,0.Y(9),Y(10))
0012     CALL PLOT (0.0,(ABS(Y(9)/Y(10))),3)
0013     CALL PLOT ((10.0*FAC),(ABS(Y(9)/Y(10))),2)
0014     CALL PLOT ((ABS(X(9)/X(10))),0.0,3)
0015     CALL PLOT ((ABS(X(9)/X(10))), (12.0*FAC),2)
0016     CALL PLOT(0.0,(12.0*FAC),3)
0017     CALL PLOT((10.0*FAC),(12.0*FAC),2)
0018     CALL PLOT((10.0*FAC),0.0,2)
0019     CALL LINE(X,Y,8,1,0,1)
0020     CALL PLOT(0.0,0.0,999)
0021     RETURN
0022     END
0023

```

```

0001 SUBROUTINE DEFL(X,Y)
0002
0003 FAC=1.0
0004 CALL PLOTS(15.,15.)
0005 X(9)=0.
0006 Y(9)=-2400.0/1000.
0007 X(10)=17.0/(10.0*FAC)
0008 Y(10)=4800.0/(12.0*FAC)/1000.
0009 CALL NEWLEN(4)
0010 CALL PLOT(2.0,2.0,-3)
0011 CALL AXIS(0.0,0.0,'NUMBER OF CYCLES',-16.10,0.0,0.0,X(9),X(10))
0012 CALL AXIS(10.0,0.0,'DEFLECTION (IN)',-15.12,0.0,90.0,Y(9),Y(10))
0013 CALL PLOT(0.0,(ABS(Y(9)/Y(10))),3)
0014 CALL PLOT((10.0*FAC),(ABS(Y(9)/Y(10))),2)
0015 CALL PLOT((ABS(X(9)/X(10))),0.0,3)
0016 CALL PLOT((ABS(X(9)/X(10))),12.0*FAC,2)
0017 CALL PLOT(0.0,(12.0*FAC),3)
0018 CALL PLOT((10.0*FAC),(12.0*FAC),2)
0019 CALL PLOT((10.0*FAC),0.0,2)
0020 CALL DASHL(X,Y,8,1)
0021 RETURN
0022 END

```

```

0001 SUBROUTINE PCCPLC(X,Y)
0002 C=20000.0
0003 FAC=1.0
0004 CALL PLOT(27.5,27.5)
0005 X(183)=2000.
0006 Y(183)=-0.075
0007 X(184)=20000./(20.0*FAC)
0008 Y(184)=0.150/(20.0*FAC)
0009 CALL NEWPEN (4)
0010 CALL PLOT(2.0,1.0,26.0,24.0,0.0,3)
0011 CALL PLOT(4.0,4.0,-3)
0012 CALL PLOT(X(183),X(184))
0013 30.0,X(183),X(184))
0014 CALL AXIS(0.0,0.0,CURVATURE (RAD),+15.20,0.90,0.Y(183),Y(184))
0015 CALL PLOT(0.0,(ABS(Y(183)/Y(184))),3)
0016 CALL PLOT((20.0*FAC),(ABS(Y(183)/Y(184))),2)
0017 CALL PLOT((ABS(X(183)/X(184))),0.0,3)
0018 CALL PLOT((ABS(X(183)/X(184))),20.0*FAC,2)
0019 CALL PLOT(0.0,(20.0*FAC),3)
0020 CALL PLOT((20.0*FAC),(20.0*FAC),2)
0021 CALL PLOT((20.0*FAC),0.0,2)
0022 CALL FLINEX,Y,-182.1,1.5)
0023 CALL NEWPEN (2)
0024 CALL GRID(0.0,0.0,1.0,1.0,20,20)
0025 CALL PLOT(0.0,0.0,999)
0026 RETURN
0027 END

```

16/22/31

DATE = 800187

RECEIVED

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0001 SUBROUTINE ACCORD(X,Y)
0002
0003     FACE=1.0
0004     CALL PLOTS(27.5,27.5)
0005     X(133)=-2000.
0006     Y(183)=-0.075
0007     X(184)=2000./(20.0*FAC)
0008     Y(184)=0.15/(20.0*FAC)
0009     CALL NEWPEN (4)
0010     CALL PLOT (2.0,1.3,26.0,24.0,0.0,3)
0011     CALL PLOT (4.0,4.3,-3)
0012     CALL AXIS(0.0,0.0,DIAGNAL JCINT STRAIN (MICRC IN/IN)',-35.20.0,
          30.0,X(183),X(184))
0013     CALL AXIS(0.0,0.0,CURVATURE (RAD)',+15.20.0,90.0,Y(183),Y(184))
0014     CALL PLOT (0.0,(ABS(Y(183)/Y(184))),3)
0015     CALL PLOT ((20.0*FAC),(ABS(Y(183)/Y(184))),2)
0016     CALL PLOT ((ABS(X(183)/X(184))),0.0,3)
0017     CALL PLOT ((ABS(X(183)/X(184))), (20.0*FAC),2)
0018     CALL PLOT(0.0,(20.0*FAC),3)
0019     CALL PLOT((20.0*FAC),(20.0*FAC),2)
0020     CALL PLOT((20.0*FAC),0.0,2)
0021     CALL FLINL(X,Y,-132.1,1.5)
0022     CALL NEWPEN (2)
0023     CALL GRID (0.0,0.0,1.0,1.0,20.20)
0024     CALL PLOT(0.0,0.0,999)
0025     RETURN
0026     END

```

```

0001 SUBROUTINE DCEPLOT(X,Y)
0002     FAC=1.0
0003     CALL PLOTS(27.5,27.5)
0004     X(183)=-2600.
0005     Y(183)=-2.2
0006     X(184)=4.4/(22.0*FAC)
0007     Y(184)=4.4/(22.0*FAC)
0008     CALL NEWPEN (4)
0009     CALL PLOT (2.0,1.0,26.0,24.0,0.0,3)
0010     CALL PLOT (4.0,3.0,-3)
0011     CALL AXIS(0.0,0.0,DIAGONAL JOINT STRAIN (MICRO IN/IN)',-35.20.0,
0012             @0.0,X(183),X(184))
0013     CALL AXIS(0.0,0.0,DEFLECTION (IN)',+15.22.0,90.0,Y(183),Y(184))
0014     CALL PLOT (0.0,(ABS(Y(183)/Y(184))),3)
0015     CALL PLOT ((20.0*FAC),(ABS(Y(193)/Y(194))),2)
0016     CALL PLOT ((ABS(X(183)/X(184))),0.0,3)
0017     CALL PLOT ((ABS(X(183)/X(184))), (22.0*FAC),2)
0018     CALL PLOT (0.0,(22.0*FAC),3)
0019     CALL PLOT ((20.0*FAC),(22.0*FAC),2)
0020     CALL PLOT ((20.0*FAC),0.0,2)
0021     CALL FLINEX,Y,-192.1,1.5)
0022     CALL NEWPEN (2)
0023     CALL GRID (0.0,0.0,1.0,1.0,20.22)
0024     CALL PLOT (0.0,0.0,999)
0025     RETURN
0026     END

```

```

0001 SUBROUTINE DCSPLOD(X,Y)
0002 DIMENSION X(184),Y(184)
0003 FACE=1.0
0004 CALL PLOT(27.5,27.5)
0005 X(183)=-2000.
0006 Y(183)=-2.2
0007 X(184)=2000./ (20.0*FAC)
0008 Y(184)=+.4/(22.0*FAC)
0009 CALL NEWPEN (4)
0010 CALL RECT (2.0,1.0,26.0,24.0,0.0,3)
0011 CALL PLOT (4.0,3.0,-3)
0012 CALL AXIS(0.0,0.0,'DIAGONAL JOINT STRAIN (MICRO IN/IN)',-35,20.0,
      @0.0,X(183),X(184))
0013 CALL AXIS(0.0,0.0,'DEFLECTION (IN)',+15,22.0,20.0,Y(183),Y(184))
0014 CALL PLOT (0.0,(ABS(Y(183)/Y(184))),3)
0015 CALL PLOT ((25.0*FAC),(ABS(Y(183)/Y(184))),2)
0016 CALL PLOT ((ABS(X(183)/X(184))),0.0,3)
0017 CALL PLOT ((ABS(X(183)/X(184))), (22.0*FAC),2)
0018 CALL PLOT (0.0,(22.0*FAC),3)
0019 CALL PLOT ((20.0*FAC),(22.0*FAC),2)
0020 CALL PLOT ((20.0*FAC),0.0,2)
0021 CALL FLINEX(X,Y,-132,1,1,5)
0022 CALL NEWPEN (2)
0023 CALL GRID (0.0,0.0,1.0,1.0,20,22)
0024 CALL PLOT(0.0,0.0,999)
0025 RETURN
0026 END

```

```

0001 SUBROUTINE DRPLO(X,Y)
0002     FAC=1.0
0003     CALL PLOTS(27.5,27.5)
0004     X(183)=-0.075
0005     Y(183)=-2.2
0006     X(184)=C.15C/(20.0*FAC)
0007     Y(184)=4.4/(22.0*FAC)
0008     CALL NEWPEN(4)
0009     CALL RECT(2.0,1.0,26.0,24.0,0.0,3)
0010     CALL PLOT(4.0,3.0,-3)
0011     CALL AXIS(0.0,0.0,CURVATURE (FAD),-15.20,0.0,0.0,X(183),Y(184))
0012     CALL AXIS(0.0,0.0,DEFLECTION (IN),+15.22,0.0,90.0,Y(183),Y(184))
0013     CALL PLOT(0.0,(ABS(Y(183)/Y(184))),3)
0014     CALL PLOT((20.0*FAC),(ABS(Y(183)/Y(184))),2)
0015     CALL PLOT((ABS(X(183)/X(184))),0.0,3)
0016     CALL PLOT((ABS(X(183)/X(184))),22.0*FAC,2)
0017     CALL PLOT(0.0,(22.0*FAC),3)
0018     CALL PLOT((20.0*FAC),(22.0*FAC),2)
0019     CALL FLINE(X,Y,-182.1,1.5)
0020     CALL NEWPEN(2)
0021     CALL GRID(0.0,0.0,1.0,1.0,20,22)
0022     CALL PLOT(0.0,0.0,999)
0023     RETURN
0024     END
0025

```

```

0001 SUBROUTINE MOCPILOT(X,Y)
0002     DIMENSION X(184),Y(184)
0003     FAC=1.0
0004     CALL PLOTS(27.5,27.5)
0005     X(183)=-2.000
0006     Y(183)=3.0000./100.
0007     X(184)=2.0000./(20.0*FAC)
0008     Y(184)=0.0000./(20.0*FAC)/100.
0009     CALL NEWPEN (4)
0010     CALL RECT (2.0,1.0,26.0,24.0,0.0,3)
0011     CALL PLOT (4.0,4.0,-2)
0012     CALL AXIS(0.0,0.0,'DIAGONAL JOINT STRAIN (MICRO IN/IN)',-35,20.0,
0013     @0.0,X(183),X(184))
0014     CALL AXIS(0.0,0.0,'MOMENT (IN-KIPS)',+16,20.0,99.0,Y(183),Y(184))
0015     CALL PLOT (0.0,(ABS(Y(183)/Y(184))),3)
0016     CALL PLOT ((20.0*FAC),(ABS(Y(183)/Y(184))),2)
0017     CALL PLOT ((ABS(X(183)/X(184))),0.0,3)
0018     CALL PLOT ((ABS(X(183)/X(184))), (20.0*FAC),2)
0019     CALL PLOT (0.0,(20.0*FAC),3)
0020     CALL PLOT ((20.0*FAC), (20.0*FAC),2)
0021     CALL PLOT ((20.0*FAC),0.0,2)
0022     CALL PLINE(X,Y,-182,1.1,5)
0023     CALL NEWPEN (2)
0024     CALL G=ID (0.0,0.0,1.0,1.0,20,20)
0025     CALL PLOT(0.0,0.0,999)
0026     RETURN
0027     END

```

```

0001 SUBROUTINE MCSPLD(X,Y)
0002
0003 FAC=1.0
0004 CALL PLCTS(27.5,27.5)
0005 X(183)=-2000.
0006 Y(183)=-30000./100.
0007 X(184)=20000./(20.0*FAC)
0008 Y(184)=50000./(20.0*FAC)/100.
0009 CALL NEWPEN(4)
0010 CALL PLOT(2.0,1.0,20.0,24.0,0.0,3)
0011 CALL PLOT(4.0,4.0,-3)
0012 CALL AXIS(0.0,0.0,'DIAGONAL JCINT STRAIN (MICRO IN/IN)',-35,20.0,
      0.0,X(183),X(184))
0013 CALL AXIS(0.0,0.0,'MCMENT (IN-KIPS)',+16,20.0,90.0,Y(183),Y(184))
0014 CALL PLOT(0.0,(ABS(Y(183)/Y(184))),3)
0015 CALL PLOT((20.0*FAC),(ABS(Y(183)/Y(184))),2)
0016 CALL PLOT((ABS(X(183)/X(184))),0.0,3)
0017 CALL PLOT((ABS(X(183)/X(184))),20.0*FAC,2)
0018 CALL PLOT(0.0,(20.0*FAC),3)
0019 CALL PLOT((20.0*FAC),(20.0*FAC),2)
0020 CALL PLOT((20.0*FAC),0.0,2)
0021 CALL FLINE(X,Y,-182,1,1,5)
0022 CALL NEWPEN(2)
0023 CALL GRID(0.0,0.0,1.0,1.0,20,20)
0024 CALL PLOT(0.0,0.0,999)
0025 RETURN
0026 END

```

```

0001 SUBROUTINE MRPLO(X,Y)
0002 X=0.0
0003 Y=0.0
0004 FAC=1.0
0005 CALL PLOTS(27.5,27.5)
0006 X(183)=-0.075
0007 Y(183)=-3000.0/100.
0008 YM1=Y(183)/35.
0009 X(184)=0.150/(20.0*FAC)
0010 Y(184)=0.0000.0/(20.0*FAC)/100.
0011 CALL NEWPEN (4)
0012 YM2=Y(184)/35.
0013 CALL PLOT (2.0,1.0,26.0,24.0,0.0,3)
0014 CALL PLOT(4.0,4.0,-3)
0015 CALL AXIS(0.0,0.0,0.0,CURVATURE (RAD),-15.20,0.0,0.0,X(183),X(184))
0016 CALL AXIS(0.0,0.0,0.0,MOMENT (IN-KIPS),+16.20,0.0,90.0,Y(183),Y(184))
0017 CALL AXIS (20.0,0.0,APPLIED LOAD (KIPS),-19.20,0.0,90.0,YM1,YM2)
0018 CALL PLOT (0.0,(ABS(Y(183)/Y(184))),3)
0019 CALL PLOT ((20.0*FAC),(ABS(Y(183)/Y(184))),2)
0020 CALL PLOT ((ABS(X(183)/X(184))),0.0,3)
0021 CALL PLOT ((ABS(X(183)/X(184))), (20.0*FAC),2)
0022 CALL PLOT(0.0,(20.0*FAC),3)
0023 CALL PLOT((20.0*FAC),(20.0*FAC),2)
0024 CALL PLOT((20.0*FAC),0.0,2)
0025 CALL FLINE(X,Y,-182,1,1.5)
0026 CALL NEWPEN (2)
0027 CALL GRID (0.0,0.0,1.0,1.0,20,20)
0028 CALL PLOT(0.0,0.0,0.0,0.0)
0029 RETURN
0030 END

```

```

0001 SUBROUTINE MDPLOT(X,Y)
0002 C=1.0
0003 FACE=1.0
0004 CALL PLOTS(27.5,27.5)
0005 X(183)=-2.2
0006 Y(183)=-3999.0/100.
0007 YM1=Y(183)/35.
0008 X(184)=4.4/(22.0*FAC)
0009 Y(184)=6000.0/(20.0*FAC)/100.
0010 YM2=Y(184)/35.
0011 CALL NEWPEN (4)
0012 CALL RECT (1.0,1.0,26.0,26.0,0.0,3)
0013 CALL PLOT (3.0,4.0,-3)
0014 CALL AXIS(0.0,0.0,DEFLECTION (IN),-15.22,0.0,0.0,X(183),X(184))
0015 CALL AXIS(22.0,0.0,MOMENT (IN-KIPS),-15.20,0.0,90.0,Y(183),Y(184))
0016 CALL AXIS (0.0,0.0,APPLIED LCAD (KIPS),+19.20,0.90,0.0,YM1,YM2)
0017 CALL PLOT (0.0,(ABS(Y(183)/Y(184))),3)
0018 CALL PLOT ((22.0*FAC),(ABS(Y(183)/Y(184))),2)
0019 CALL PLOT ((ABS(X(183)/X(184))),0.0,3)
0020 CALL PLOT ((ABS(X(183)/X(184))), (20.0*FAC),2)
0021 CALL PLOT (0.0,(20.0*FAC),3)
0022 CALL PLOT ((22.0*FAC),(20.0*FAC),2)
0023 CALL PLOT ((22.0*FAC),0.0,2)
0024 CALL FLINE(X,Y,182,1,1,5)
0025 CALL NEWPEN (2)
0026 CALL GRID (0.0,0.0,1.0,1.0,22,20)
0027 CALL PLT (0.0,0.0,999)
0028 RETURN
0029 END

```

## LEFT LOAD CELL READING

|       |       |       |       |       |       |       |       |       |
|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 7.    | 23.   | 51.   | 126.  | 149.  | 205.  | 251.  | 300.  | 360.  |
| 409.  | 452.  | 505.  | 555.  | 605.  | 650.  | 703.  | 730.  | 700.  |
| 597.  | 536.  | 430.  | 310.  | 218.  | 115.  | 53.   | 8.    | 2.    |
| -6.   | -50.  | -104. | -156. | -203. | -302. | -383. | -475. | -561. |
| -657. | -753. | -830. | -778. | -747. | -683. | -554. | -503. | -395. |
| -289. | -186. | -93.  | -49.  | -9.   | -9.   | -9.   | -9.   | -9.   |
| 20.   | 58.   | 105.  | 160.  | 208.  | 305.  | 405.  | 504.  | 602.  |
| 574.  | 433.  | 339.  | 303.  | 201.  | 103.  | 53.   | 11.   | 11.   |
| 11.   | 11.   | 11.   | 11.   | 11.   | 11.   | 11.   | 11.   | 11.   |
| 0.    | -20.  | -49.  | -94.  | -150. | -205. | -267. | -304. | -353. |
| -404. | -450. | -502. | -603. | -390. | -780. | -824. | -363. | -306. |
| -703. | -756. | -666. | -537. | -360. | -267. | -155. | -56.  | -1.   |
| 1.    | 33.   | 77.   | 122.  | 155.  | 205.  | 252.  | 310.  | 406.  |
| 521.  | 603.  | 706.  | 749.  | 805.  | 860.  | 890.  | 844.  | 758.  |
| 640.  | 574.  | 446.  | 342.  | 261.  | 149.  | 54.   | 1.    | 1.    |
| 0.    | -26.  | -54.  | -100. | -142. | -206. | -256. | -303. | -355. |
| -410. | -455. | -513. | -592. | -697. | -650. | -597. | -512. | -503. |
| -494. | -436. | -458. | -368. | -282. | -216. | -131. | -61.  | -5.   |
| 5.    | 47.   | 65.   | 71.   | 86.   | 113.  | 149.  | 203.  | 245.  |
| 307.  | 402.  | 500.  | 386.  | 386.  | 599.  | 637.  | 585.  | 483.  |
| 383.  | 293.  | 218.  | 118.  | 64.   | 6.    | 6.    | 6.    | 6.    |

## RIGHT LOAD CELL READING

|       |       |       |       |       |       |       |       |       |
|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 6.    | 22.   | 50.   | 102.  | 144.  | 202.  | 254.  | 313.  | 380.  |
| 436.  | 491.  | 558.  | 615.  | 670.  | 722.  | 777.  | 800.  | 771.  |
| 575.  | 504.  | 411.  | 298.  | 211.  | 110.  | 51.   | 5.    | 1.    |
| -6.   | -51.  | -102. | -151. | -195. | -303. | -404. | -499. | -602. |
| -704. | -790. | -875. | -831. | -755. | -686. | -556. | -505. | -407. |
| -308. | -205. | -102. | -49.  | -4.   | -4.   | -4.   | -4.   | -4.   |
| 13.   | 52.   | 100.  | 153.  | 197.  | 238.  | 379.  | 472.  | 562.  |
| 538.  | 573.  | 460.  | 351.  | 233.  | 116.  | 60.   | 5.    | 5.    |
| 5.    | 5.    | 5.    | 5.    | 5.    | 5.    | 5.    | 5.    | 5.    |
| 0.    | -24.  | -52.  | -99.  | -152. | -206. | -265. | -300. | -348. |
| -402. | -450. | -505. | -615. | -707. | -804. | -854. | -895. | -856. |
| -790. | -624. | -547. | -451. | -317. | -247. | -151. | -58.  | -4.   |
| 1.    | 33.   | 77.   | 122.  | 154.  | 205.  | 252.  | 297.  | 380.  |
| 477.  | 550.  | 628.  | 670.  | 713.  | 744.  | 752.  | 696.  | 726.  |
| 741.  | 782.  | 606.  | 457.  | 326.  | 173.  | 61.   | 6.    | 1.    |
| 0.    | -26.  | -54.  | -101. | -137. | -185. | -226. | -264. | -307. |
| -349. | -383. | -427. | -490. | -569. | -643. | -775. | -852. | -862. |
| -811. | -766. | -566. | -457. | -348. | -258. | -154. | -57.  | -4.   |
| 5.    | 48.   | 65.   | 72.   | 88.   | 112.  | 150.  | 204.  | 244.  |
| 302.  | 396.  | 486.  | 664.  | 664.  | 609.  | 640.  | 586.  | 491.  |
| 388.  | 290.  | 213.  | 112.  | 58.   | 4.    | 4.    | 4.    | 4.    |

## LEFT DEFLECTION READING

|        |        |        |        |        |        |        |        |        |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 100.   | 110.   | 128.   | 154.   | 195.   | 245.   | 293.   | 349.   | 416.   |
| 477.   | 538.   | 622.   | 694.   | 771.   | 858.   | 972.   | 1042.  | 1047.  |
| 940.   | 885.   | 804.   | 691.   | 603.   | 485.   | 409.   | 342.   | 332.   |
| -100.  | -137.  | -190.  | -244.  | -298.  | -417.  | -541.  | -665.  | -800.  |
| -943.  | -1143. | -1384. | -1386. | -1356. | -1307. | -1198. | -1147. | -1355. |
| -952.  | -839.  | -719.  | -651.  | -583.  | -583.  | -583.  | -583.  | -583.  |
| 100.   | 192.   | 293.   | 412.   | 495.   | 643.   | 800.   | 954.   | 1095.  |
| 1096.  | 1095.  | 1021.  | 931.   | 816.   | 670.   | 590.   | 497.   | 497.   |
| 497.   | 497.   | 497.   | 497.   | 497.   | 497.   | 497.   | 497.   | 497.   |
| -107.  | -131.  | -209.  | -320.  | -415.  | -496.  | -582.  | -630.  | -693.  |
| -750.  | -825.  | -892.  | -1022. | -1133. | -1265. | -1362. | -1511. | -1515. |
| -1482. | -1432. | -1369. | -1273. | -1122. | -1036. | -909.  | -774.  | -695.  |

RIGHT DEFLECTION READING

|       |       |       |       |       |       |       |       |       |
|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 2875. | 2866. | 2769. | 2660. | 2554. | 2453. | 2326. | 2171. | 2045. |
| 165.  | 165.  | 165.  | 165.  | 165.  | 165.  | 1413. | 1615. | 1767. |
| 1895. | 2124. | 2349. | 2671. | 2971. | 3105. | 3753. | 3771. | 3795. |
| 3594. | 3487. | 3392. | 3246. | 3146. | 2995. | 2995. | 2995. | 2995. |
| 200.  | 391.  | 574.  | 840.  | 810.  | 761.  | 719.  | 665.  | 500.  |
| 543.  | 486.  | 404.  | 336.  | 268.  | 196.  | 105.  | 48.   | 47.   |
| 143.  | 200.  | 284.  | 400.  | 489.  | 605.  | 679.  | 740.  | 751.  |
| 1907. | 1855. | 1756. | 1734. | 1674. | 1534. | 1398. | 1264. | 1123. |
| 1963. | 1730. | 1373. | 1193. | 101.  | 450.  | 530.  | 638.  | 745.  |
| 1869. | 1882. | 1715. | 1602. | 1521. | 1271. | 1271. | 1271. | 1271. |
| 1900. | 1815. | 1715. | 1602. | 1521. | 1370. | 1218. | 1062. | 914.  |
| 314.  | 940.  | 1621. | 1113. | 1232. | 1373. | 1449. | 1539. | 1539. |
| 1539. | 1539. | 1539. | 1539. | 1539. | 1539. | 1539. | 1539. | 1539. |
| 1900. | 1857. | 1760. | 1655. | 1548. | 1458. | 1362. | 1309. | 1238. |
| 1165. | 1092. | 1012. | 873.  | 745.  | 587.  | 440.  | 291.  | 290.  |
| 3398. | 219.  | 431.  | 597.  | 661.  | 769.  | 321.  | 1027. | 1192. |
| 2900. | 2836. | 2711. | 2598. | 2534. | 2440. | 2346. | 2262. | 2112. |
| 1930. | 1773. | 1549. | 1402. | 1197. | 850.  | 503.  | 503.  | 503.  |
| 503.  | 550.  | 601.  | 320.  | 937.  | 1104. | 1264. | 1389. | 1406. |
| 2700. | 2667. | 2600. | 2400. | 2118. | 1690. | 1540. | 1418. | 1283. |
| 1153. | 1058. | 922.  | 697.  | 416.  | 250.  | 225.  | 210.  | 210.  |
| 210.  | 214.  | 233.  | 392.  | 437.  | 589.  | 716.  | 366.  | 994.  |
| 3790. | 3544. | 3353. | 3121. | 2769. | 2583. | 2373. | 2160. | 1923. |
| 1945. | 1591. | 1348. | 1232. | 1232. | 317.  | 392.  | 382.  | 468.  |
| 576.  | 689.  | 799.  | 962.  | 1051. | 1210. | 1210. | 1210. | 1210. |

TOP ROTATION READING

|      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|
| 300. | 306. | 303. | 301. | 301. | 302. | 302. | 303. | 303. |
| 303. | 303. | 303. | 304. | 305. | 305. | 308. | 312. | 312. |
| 312. | 312. | 311. | 309. | 308. | 307. | 306. | 305. | 305. |
| 304. | 303. | 303. | 304. | 308. | 307. | 306. | 305. | 305. |
| 726. | 698. | 622. | 622. | 626. | 629. | 638. | 641. | 648. |
| 655. | 664. | 674. | 679. | 685. | 685. | 685. | 685. | 685. |
| 590. | 709. | 719. | 728. | 733. | 745. | 758. | 768. | 779. |
| 770. | 778. | 776. | 773. | 768. | 760. | 755. | 749. | 749. |
| 749. | 749. | 749. | 749. | 749. | 749. | 749. | 749. | 749. |
| 745. | 742. | 725. | 712. | 702. | 694. | 686. | 682. | 677. |
| 572. | 666. | 660. | 647. | 635. | 618. | 598. | 555. | 553. |
| 553. | 546. | 551. | 560. | 571. | 578. | 583. | 600. | 609. |
| 623. | 630. | 650. | 663. | 670. | 679. | 683. | 696. | 709. |
| 724. | 734. | 743. | 747. | 747. | 750. | 755. | 759. | 758. |
| 757. | 757. | 755. | 752. | 749. | 742. | 733. | 726. | 725. |
| 729. | 715. | 702. | 662. | 640. | 622. | 602. | 602. | 593. |
| 586. | 530. | 574. | 569. | 566. | 542. | 500. | 436. | 416. |
| 417. | 419. | 432. | 441. | 451. | 460. | 472. | 486. | 495. |
| 501. | 526. | 546. | 558. | 567. | 578. | 591. | 607. | 621. |
| 533. | 655. | 675. | 667. | 690. | 736. | 820. | 827. | 826. |
| 324. | 321. | 318. | 312. | 309. | 304. | 304. | 304. | 304. |

BOTTOM ROTATION READING

|       |       |       |       |       |       |       |       |       |
|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 920.  | 920.  | 920.  | 920.  | 920.  | 920.  | 920.  | 920.  | 920.  |
| 979.  | 974.  | 965.  | 963.  | 958.  | 953.  | 944.  | 938.  | 938.  |
| 923.  | 936.  | 942.  | 949.  | 954.  | 961.  | 965.  | 969.  | 969.  |
| 974.  | 975.  | 978.  | 981.  | 984.  | 988.  | 992.  | 995.  | 997.  |
| 990.  | 1002. | 1007. | 1008. | 1008. | 1009. | 1009. | 1009. | 1009. |
| 1009. | 1009. | 1009. | 1008. | 1008. | 1008. | 1003. | 1003. | 1003. |
| 1006. | 1002. | 995.  | 986.  | 980.  | 969.  | 957.  | 945.  | 935.  |
| 934.  | 934.  | 930.  | 938.  | 946.  | 955.  | 959.  | 965.  | 965.  |
| 920.  | 920.  | 920.  | 920.  | 920.  | 920.  | 920.  | 920.  | 920.  |



(MICRO IN/IN)

|    |        |       |        |       |          |          |
|----|--------|-------|--------|-------|----------|----------|
| 1  | 0.0    | 0.0   | 0.0    | 0.0   | 0.0      | 0.0      |
| 2  | 0.009  | 7.15  | 5.26   | 0.0   | 0.0      | 0.0      |
| 3  | 0.027  | 0.41  | 14.48  | 0.0   | 0.0      | -8.100   |
| 4  | 0.062  | 0.92  | 32.08  | 0.000 | 0.0      | -32.400  |
| 5  | 0.022  | 1.32  | 46.06  | 0.000 | 0.0      | -408.000 |
| 6  | 0.142  | 1.85  | 64.81  | 0.002 | 0.0      | -510.300 |
| 7  | 0.148  | 2.31  | 80.93  | 0.000 | 0.0      | -559.400 |
| 8  | 0.242  | 2.82  | 99.70  | 0.000 | 0.0      | -761.400 |
| 9  | 0.308  | 3.42  | 119.59 | 0.001 | 137.700  | -753.300 |
| 10 | 0.367  | 3.91  | 136.70 | 0.001 | 162.000  | -785.700 |
| 11 | 0.426  | 4.37  | 152.98 | 0.001 | 283.500  | -793.800 |
| 12 | 0.509  | 4.73  | 172.72 | 0.002 | 729.000  | -818.100 |
| 13 | 0.578  | 5.44  | 190.33 | 0.002 | 1093.500 | -648.000 |
| 14 | 0.651  | 5.92  | 207.60 | 0.003 | 1336.500 | -648.000 |
| 15 | 0.731  | 6.39  | 223.56 | 0.003 | 1757.700 | -729.000 |
| 16 | 0.833  | 6.39  | 241.32 | 0.004 | 2349.000 | -753.300 |
| 17 | 0.897  | 7.13  | 249.55 | 0.005 | 2835.000 | -850.500 |
| 18 | 0.900  | 6.85  | 239.84 | 0.005 | 2924.100 | -882.900 |
| 19 | 0.798  | 5.45  | 190.66 | 0.005 | 2608.200 | -818.100 |
| 20 | 0.742  | 4.80  | 167.95 | 0.005 | 2511.000 | -818.100 |
| 21 | 0.650  | 3.89  | 136.21 | 0.004 | 2235.600 | -761.400 |
| 22 | 0.545  | 2.80  | 97.88  | 0.004 | 1944.000 | -729.000 |
| 23 | 0.457  | 1.96  | 69.43  | 0.003 | 1701.000 | -729.000 |
| 24 | 0.340  | 1.00  | 34.87  | 0.003 | 1377.000 | -688.500 |
| 25 | 0.265  | 0.43  | 14.97  | 0.002 | 1206.900 | -591.300 |
| 26 | 0.201  | 0.0   | 0.0    | 0.002 | 1044.900 | -591.300 |
| 27 | 0.291  | 0.0   | 0.0    | 0.002 | 1044.900 | -591.300 |
| 28 | 0.160  | -0.42 | -14.64 | 0.002 | 1028.700 | -502.200 |
| 29 | 0.104  | 0.91  | -21.91 | 0.001 | 947.700  | -494.100 |
| 30 | 0.046  | -1.30 | -48.53 | 0.001 | 834.300  | -461.700 |
| 31 | -0.011 | -1.83 | -63.99 | 0.000 | 810.000  | -437.400 |

| 33 | -0.270 | -3.67 | -32.81  | -0.002 | 388.800  | 785.700  |
|----|--------|-------|---------|--------|----------|----------|
| 34 | -0.330 | -4.92 | -158.25 | -0.003 | 388.800  | 1441.800 |
| 35 | -0.537 | -7.41 | -189.34 | -0.004 | 283.500  | 2195.100 |
| 36 | -0.612 | -8.34 | -221.91 | -0.006 | 202.500  | 3034.200 |
| 37 | -0.905 | -7.24 | -253.33 | -0.009 | 113.400  | 4276.797 |
| 38 | -1.204 | -7.96 | -278.50 | -0.014 | 24.300   | 5669.996 |
| 39 | -1.205 | -7.51 | -262.71 | -0.014 | -16.200  | 5702.393 |
| 40 | -1.176 | -7.00 | -245.10 | -0.014 | 8.100    | 5621.398 |
| 41 | -1.124 | -6.36 | -223.23 | -0.014 | 48.500   | 5345.995 |
| 42 | -1.008 | -5.15 | -180.62 | -0.013 | 89.100   | 4770.898 |
| 43 | -0.953 | -4.68 | -163.84 | -0.013 | 121.500  | 4527.898 |
| 44 | -0.854 | -3.71 | -129.95 | -0.012 | 178.200  | 4025.700 |
| 45 | -0.745 | -2.75 | -96.23  | -0.012 | 259.200  | 3636.900 |
| 46 | -0.625 | -1.76 | -62.35  | -0.011 | 291.600  | 3036.100 |
| 47 | -0.498 | -0.86 | -30.10  | -0.010 | 299.700  | 2543.400 |
| 48 | -0.428 | -0.40 | -14.15  | -0.010 | 356.400  | 2211.300 |
| 49 | -0.355 | -0.00 | -0.16   | -0.009 | 396.900  | 1927.900 |
| 50 | -0.355 | -0.00 | -0.16   | -0.009 | 396.900  | 1927.800 |
| 51 | -0.355 | -0.00 | -0.16   | -0.009 | 396.900  | 1927.800 |
| 52 | -0.355 | -0.00 | -0.16   | -0.009 | 396.900  | 1927.800 |
| 53 | -0.355 | -0.00 | -0.16   | -0.009 | 396.900  | 1927.800 |
| 54 | -0.257 | 0.36  | 12.50   | -0.008 | 477.900  | 1668.600 |
| 55 | -0.167 | 0.90  | 28.13   | -0.006 | 955.800  | 1192.600 |
| 56 | -0.050 | 1.31  | 45.90   | -0.005 | 1563.300 | 672.300  |
| 57 | 0.032  | 1.74  | 61.03   | -0.004 | 1830.600 | 445.500  |
| 58 | 0.184  | 2.63  | 91.96   | -0.003 | 2478.600 | 153.900  |
| 59 | 0.336  | 3.52  | 123.37  | -0.001 | 2989.900 | -8.100   |
| 60 | 0.491  | 4.43  | 154.96  | 0.001  | 3564.000 | -210.600 |
| 61 | 0.635  | 5.31  | 185.28  | 0.003  | 4171.496 | -358.900 |
| 62 | 0.636  | 5.97  | 177.33  | 0.003  | 4203.898 | -405.000 |
| 63 | 0.622  | 4.90  | 168.12  | 0.003  | 4114.797 | -396.900 |
| 64 | 0.545  | 3.83  | 133.90  | 0.002  | 3831.300 | -315.900 |
| 65 | 0.454  | 2.91  | 101.99  | 0.002  | 3491.100 | -251.100 |

|    |        |        |         |        |          |          |
|----|--------|--------|---------|--------|----------|----------|
| 68 | 0.115  | 0.30   | 13.82   | -0.001 | 2373.300 | 134.400  |
| 69 | 0.024  | -0.002 | -2.96   | -0.002 | 2000.700 | 170.100  |
| 70 | 0.024  | -0.003 | -2.96   | -0.002 | 2000.700 | 170.100  |
| 71 | 0.024  | -0.004 | -2.96   | -0.002 | 2000.700 | 170.100  |
| 72 | 0.024  | -0.005 | -2.96   | -0.002 | 2000.700 | 170.100  |
| 73 | 0.024  | -0.006 | -2.96   | -0.002 | 2000.700 | 170.100  |
| 74 | 0.024  | -0.007 | -2.96   | -0.002 | 2000.700 | 170.100  |
| 75 | 0.024  | -0.008 | -2.96   | -0.002 | 2000.700 | 170.100  |
| 76 | 0.024  | -0.009 | -2.96   | -0.002 | 2000.700 | 170.100  |
| 77 | 0.024  | -0.010 | -2.96   | -0.002 | 2000.700 | 170.100  |
| 78 | 0.024  | -0.011 | -2.96   | -0.002 | 2000.700 | 170.100  |
| 79 | 0.024  | -0.012 | -2.96   | -0.002 | 2000.700 | 170.100  |
| 80 | -0.008 | -0.29  | -10.20  | -0.002 | 1952.100 | 202.500  |
| 81 | -0.030 | -0.55  | -19.58  | -0.004 | 1644.300 | 372.600  |
| 82 | -0.208 | -0.99  | -34.71  | -0.006 | 1182.600 | 947.700  |
| 83 | -0.309 | -1.50  | -52.64  | -0.007 | 866.700  | 1603.800 |
| 84 | -0.395 | -2.02  | -70.57  | -0.008 | 712.800  | 2122.200 |
| 85 | -0.486 | -2.56  | -90.47  | -0.009 | 575.100  | 2486.700 |
| 86 | -0.536 | -2.92  | -102.32 | -0.009 | 510.300  | 2794.500 |
| 87 | -0.603 | -3.38  | -119.28 | -0.009 | 461.700  | 3183.300 |
| 88 | -0.673 | -3.86  | -135.22 | -0.010 | 413.100  | 3507.300 |
| 89 | -0.742 | -4.31  | -151.01 | -0.010 | 332.100  | 3839.400 |
| 90 | -0.813 | -4.82  | -168.61 | -0.011 | 332.100  | 4284.898 |
| 91 | -0.950 | -5.81  | -203.32 | -0.012 | 251.100  | 4835.699 |
| 92 | -1.070 | -6.65  | -232.77 | -0.013 | 178.200  | 5386.496 |
| 93 | 1.215  | -7.53  | -263.53 | -0.014 | 121.500  | 6131.699 |
| 94 | -1.337 | -7.97  | -278.99 | -0.016 | 105.300  | 6747.297 |
| 95 | -1.436 | -8.35  | -292.15 | -0.019 | 97.200   | 7532.956 |
| 96 | -1.498 | -7.90  | -276.36 | -0.019 | 97.200   | 7694.995 |
| 97 | -1.418 | -7.10  | -248.56 | -0.019 | 121.500  | 7411.496 |
| 98 | -1.382 | -6.57  | 229.97  | -0.020 | 162.000  | 7257.598 |
| 99 | -1.320 | -5.79  | -202.50 | -0.020 | 153.900  | 6876.898 |

| 101 | -1.106 | -3.27 | -114.83 | -0.018 | 251.100  | 5597.098 |
|-----|--------|-------|---------|--------|----------|----------|
| 102 | -1.066 | -2.56 | -87.51  | -0.018 | 332.100  | 5175.898 |
| 103 | -0.876 | -1.32 | -55.50  | -0.017 | 355.400  | 4430.699 |
| 104 | -0.749 | -0.02 | -21.71  | -0.016 | 469.800  | 3677.400 |
| 105 | -0.749 | -0.52 | -21.71  | -0.016 | 469.800  | 3677.400 |
| 106 | -0.673 | -0.32 | -11.19  | -0.015 | 591.300  | 3426.300 |
| 107 | -0.535 | 0.09  | 3.29    | -0.013 | 1223.100 | 2786.400 |
| 108 | -0.410 | 0.52  | 13.09   | -0.011 | 1960.200 | 2122.200 |
| 109 | -0.341 | 0.92  | 28.79   | -0.010 | 2219.400 | 1854.900 |
| 110 | -0.240 | 1.30  | 45.40   | -0.009 | 2705.400 | 1506.600 |
| 111 | -0.144 | 1.77  | 62.02   | -0.008 | 3118.500 | 1271.700 |
| 112 | -0.057 | 2.22  | 77.81   | -0.007 | 3483.000 | 1174.500 |
| 113 | 0.039  | 3.06  | 107.25  | -0.005 | 4106.699 | 915.300  |
| 114 | 0.289  | 4.06  | 142.13  | -0.003 | 4835.699 | 720.900  |
| 115 | 0.441  | 4.79  | 167.63  | -0.000 | 5548.496 | 615.600  |
| 116 | 0.651  | 5.64  | 197.40  | 0.004  | 6577.199 | 453.600  |
| 117 | 0.777  | 6.04  | 211.38  | 0.007  | 7144.199 | 445.300  |
| 118 | 0.936  | 6.56  | 227.67  | 0.020  | 7581.598 | 372.600  |
| 119 | 1.190  | 6.91  | 241.81  | 0.029  | 8124.297 | 340.200  |
| 120 | 1.441  | 7.09  | 248.07  | 0.037  | 8577.898 | 338.800  |
| 121 | 1.445  | 6.61  | 231.29  | 0.038  | 8594.098 | 380.700  |
| 122 | 1.446  | 5.34  | 222.07  | 0.033  | 8504.996 | 372.600  |
| 123 | 1.444  | 5.86  | 205.13  | 0.038  | 8448.297 | 324.000  |
| 124 | 1.421  | 5.74  | 201.02  | 0.037  | 8278.199 | 494.100  |
| 125 | 1.290  | 4.31  | 151.01  | 0.037  | 7792.199 | 534.600  |
| 126 | 1.166  | 3.13  | 109.39  | 0.036  | 7354.797 | 664.200  |
| 127 | 1.051  | 2.13  | 74.52   | 0.035  | 6868.797 | 623.700  |
| 128 | 0.887  | 0.98  | 30.93   | 0.033  | 6131.699 | 618.100  |
| 129 | 0.727  | -0.03 | -3.13   | 0.032  | 5362.199 | 1117.900 |
| 130 | 0.611  | -0.60 | -20.89  | 0.031  | 4641.297 | 1522.800 |
| 131 | 0.611  | -0.61 | -20.89  | 0.031  | 4641.297 | 1522.800 |
| 132 | 0.571  | -0.84 | -29.45  | 0.030  | 4422.598 | 1595.700 |
| 133 | 0.494  | -1.10 | -33.66  | 0.029  | 3807.000 | 2162.700 |

|     | -0.003 | -1.91 | -156.79 | 0.003  | 1935.900 | 4454.995  |
|-----|--------|-------|---------|--------|----------|-----------|
| 136 | -0.428 | -2.43 | -85.21  | 0.006  | 1595.760 | 5313.558  |
| 137 | -0.535 | -2.46 | -100.18 | 0.003  | 1433.700 | 5980.598  |
| 138 | -0.796 | -3.26 | -114.16 | 0.000  | 1271.700 | 6431.393  |
| 139 | -0.838 | -3.71 | -129.79 | -0.002 | 1247.400 | 6360.699  |
| 140 | -0.957 | -4.16 | -145.75 | -0.004 | 1150.200 | 7330.496  |
| 141 | -1.053 | -4.54 | -158.74 | -0.006 | 1117.800 | 7539.699  |
| 142 | -1.180 | -5.01 | -175.52 | -0.008 | 963.900  | 8016.996  |
| 143 | -1.385 | -5.58 | -198.88 | -0.012 | 899.100  | 8658.898  |
| 144 | -1.623 | -6.55 | -229.15 | -0.017 | 769.500  | 9266.398  |
| 145 | -1.807 | -6.81 | -233.52 | -0.022 | 745.200  | 9622.797  |
| 146 | -1.497 | -7.05 | -246.59 | -0.026 | 777.600  | 9600.996  |
| 147 | -1.984 | -7.01 | -245.27 | -0.031 | 769.500  | 9914.398  |
| 148 | -2.019 | -7.01 | -245.43 | -0.033 | 810.000  | 10700.098 |
| 149 | -2.021 | -6.73 | -235.56 | -0.034 | 712.800  | 10700.098 |
| 150 | -2.014 | -6.55 | -228.49 | -0.034 | 680.400  | 10700.098 |
| 151 | -1.922 | -5.41 | -189.34 | -0.033 | 720.900  | 9809.073  |
| 152 | -1.822 | -4.47 | -156.60 | -0.032 | 745.200  | 9023.398  |
| 153 | -1.717 | -3.56 | -124.53 | -0.031 | 842.400  | 8440.199  |
| 154 | -1.623 | -2.32 | -98.86  | -0.031 | 931.500  | 8051.398  |
| 155 | -1.493 | -1.34 | -67.77  | -0.029 | 1987.300 | 7322.398  |
| 156 | -1.341 | -1.15 | -40.30  | -0.028 | 2097.900 | 6455.699  |
| 157 | -1.341 | -1.15 | -40.30  | -0.028 | 2097.900 | 6455.699  |
| 158 | -1.183 | -0.75 | -26.32  | -0.025 | 2899.800 | 5491.797  |
| 159 | -1.001 | -0.50 | -20.56  | -0.021 | 3474.900 | 4819.496  |
| 160 | -0.763 | -0.53 | -18.42  | -0.014 | 3709.800 | 4616.996  |
| 161 | -0.426 | -0.38 | -13.32  | -0.003 | 3871.800 | 4446.898  |
| 162 | -0.222 | -0.14 | -4.93   | 0.003  | 4349.699 | 4090.500  |
| 163 | -0.018 | 0.21  | 7.24    | 0.009  | 4876.199 | 3798.900  |
| 164 | 0.196  | 0.71  | 25.00   | 0.014  | 5524.199 | 3385.800  |
| 165 | 0.346  | 1.10  | 38.49   | 0.018  | 5993.996 | 3150.900  |
| 166 | 0.493  | 1.60  | 58.23   | 0.021  | 6342.297 | 2964.600  |
| 167 | 0.725  | 2.98  | 90.47   | 0.026  | 7063.199 | 2754.000  |

|     |       |       |        |       |          |          |
|-----|-------|-------|--------|-------|----------|----------|
| 169 | 1.178 | 3.74  | 130.78 | 0.045 | 7994.699 | 2592.000 |
| 170 | 1.178 | 3.74  | 139.78 | 0.045 | 9156.599 | 2551.500 |
| 171 | 1.603 | 4.48  | 150.77 | 0.056 | 8472.598 | 2527.200 |
| 172 | 2.139 | 4.80  | 169.12 | 0.063 | 8691.297 | 2519.100 |
| 173 | 2.153 | 4.31  | 150.68 | 0.064 | 8659.898 | 2575.800 |
| 174 | 2.122 | 3.38  | 118.28 | 0.064 | 3359.193 | 2567.700 |
| 175 | 1.969 | 2.43  | 84.88  | 0.053 | 7905.598 | 2624.400 |
| 176 | 1.859 | 1.54  | 53.96  | 0.062 | 7565.398 | 2729.700 |
| 177 | 1.760 | 0.83  | 23.95  | 0.062 | 7225.199 | 2818.600 |
| 178 | 1.691 | -0.12 | -4.11  | 0.060 | 6536.699 | 2907.900 |
| 179 | 1.506 | -0.63 | -21.88 | 0.059 | 6034.496 | 3045.600 |
| 180 | 1.351 | -1.15 | -40.30 | 0.056 | 5297.399 | 3286.600 |
| 181 | 1.351 | -1.15 | -40.30 | 0.056 | 5297.398 | 3288.600 |
| 182 | 1.351 | -1.15 | -40.30 | 0.056 | 5297.398 | 3288.600 |

| POINT | MAX. DEFLECTION<br>(IN) | MAX. LOAD<br>(KIP) | MAX. MOMENT<br>(KIP-IN) | MAX. ROTATION<br>(RAD) | MAX. DIAGONAL JOINT STRAIN<br>(MICRO IN/IN) |
|-------|-------------------------|--------------------|-------------------------|------------------------|---------------------------------------------|
| 0.    | 0.0                     | 0.0                | 0.0                     | 0.0                    | 0.0                                         |
| 1.    | 0.900                   | 7.13               | 249.55                  | 0.005                  | 2924.100                                    |
| 2.    | -1.205                  | -7.96              | -278.50                 | -0.014                 | 1044.900                                    |
| 3.    | 0.636                   | 5.31               | 185.88                  | -0.009                 | 4203.898                                    |
| 4.    | -1.488                  | -8.35              | -292.15                 | -0.020                 | 2000.700                                    |
| 5.    | 1.445                   | 7.09               | 248.07                  | 0.033                  | 8594.098                                    |
| 6.    | 2.021                   | -7.35              | -246.59                 | -0.034                 | 4641.297                                    |
| 7.    | 2.153                   | 6.80               | 163.12                  | 0.064                  | 8691.297                                    |

Appendix C  
THE DESIGN OF SPECIMEN 1

GIVEN:

$$f'_c = 4,000 \text{ psi} ; f_y = 60,000 \text{ psi} ; \rho(\text{design}) = 0.015$$

DESIGN A INTERIOR BEAM-COLUMN JOINT.

CHOOSING BEAM DIMENSION:

$$b=5.25\text{in.} ; d=5.25\text{in.} ; h=6.25\text{in.}(\text{cover}=0.5\text{in.})$$

$$\text{use } 3\#3 \text{ top bars; } A_s=0.33 \text{ in}^2 ; \rho_{\text{top}}=0.012$$

$$2\#3 \text{ bottom bars; } A_s'=0.22 \text{ in}^2 ; \rho_{\text{bottom}}=0.008$$

$$\rho_{\text{min}}=200/f_y=0.003 ; \rho_{\text{max}}=1/2 \rho_b=0.024$$

DETERMINING THE LENGTH OF THE 'ARM' (beam)

$$L/h \leq 21 ; L \leq 10.9 \text{ ft.} ; \text{ use } 6.67 \text{ ft.}(\text{from end to end})$$

(due to some difficulties encountered in the testing frame,  
it was decided to use 3ft. beam for the rest of the specimens)

CHOOSING COLUMN DIMENSION:

$$b=8.00\text{in.} ; d=6.06\text{in.} ; h=7.0\text{in.}$$

$$\text{use } 10\#3 \text{ bars; } A_s=1.10 \text{ in}^2 ; \rho_{\text{col}}=0.023$$

$$\rho_{\text{col.max}}=0.06 ; \rho_{\text{col.min}}=0.01$$

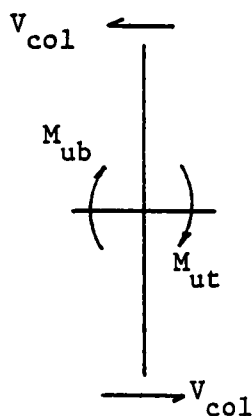
DETERMINING THE LENGTH OF THE COLUMN

$$L/r \leq 22, \text{ where } r=0.30h ; L \leq 46.2 \text{ in.}$$

$$\text{use } L=3.5 \text{ ft. } (=42.0 \text{ in.})$$

JOINT CAPACITY

(Type 2 interior joint)



Shear: Forces in joint

$$\text{Beam Moment } M_{\text{ult}} = \alpha A_s t f_y (d-a/2)$$

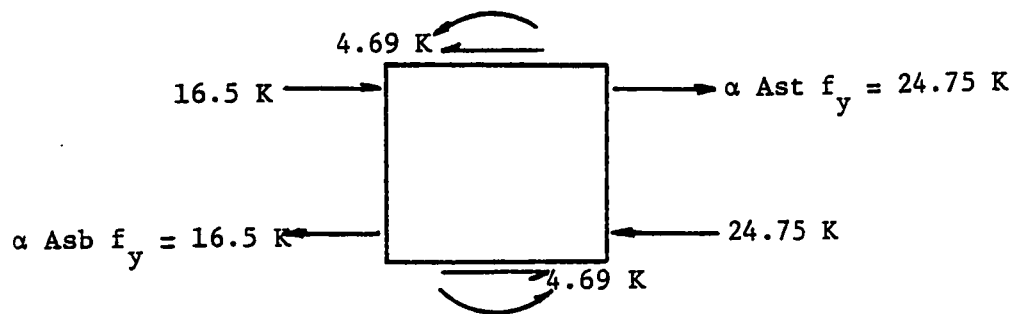
$$\text{where } \alpha=1.25 ; d=5.25 \text{ in.}$$

$$a_t = 1.11 \text{ in.} ; M_{\text{ut}} = 9.69 \text{ K-ft.}$$

$$a_b = 0.74 \text{ in.} ; M_{\text{ub}} = 6.70 \text{ K-ft.}$$

$$V_{\text{col}} = \frac{M_{\text{ut}} + M_{\text{ub}}}{L_{\text{col}}} = 4.69 \text{ K}$$

# SHEAR STRESS IN JOINT



$$V_u = 24.75 - 16.50 + 4.69 = 36.56 \text{ K}$$

Column:  $b_{eff} = 7.0 \text{ in.}$  ;  $d = 6.06 \text{ in.}$

$$b < \frac{3}{4} \text{ col. width}$$

$$A_{cv} = b_{eff} d = 7.0(6.06) = 42.44 \text{ in}^2$$

$$v_u = \frac{V_u}{\phi A_{cv}} = \frac{36.56 (1000)}{0.85 (42.44)} = 1013.47 \text{ psi} < 20\sqrt{f'_c} \quad \text{OK}$$

## JOINT SHEAR

Shear carried by concrete

$$\beta = 1.0 ; \gamma = 1.0 ; N_u / A_g = 0$$

$$v_c = 3.5 \beta \gamma \sqrt{f'_c} (1 + 0.002(N_u / A_g)) = 221.36 \text{ psi.}$$

$$v_u - v_c = 1013.47 - 221.36 = 792.11 < 15\sqrt{f'_c}$$

Transverse steel for shear

$$\frac{A_v f_y d}{S} = (v_u - v_c) A_{cv}$$

$$\frac{3(0.05)(60)(6.06)}{S} = 0.792(42.44)$$

$$S = 1.62 \text{ in.}$$

Use 3#2 at 1.25 in. spacing at the joint

# BEAM STIRRUPS

$$M_{tot} = M_{ut} + M_{ub} = 16.34 \text{ K-ft.} = 196.68 \text{ K-in.}$$

$$\text{Load } P = \frac{M_{tot}}{\text{arm}} = \frac{196.68}{80} = 2.46 \text{ K.} \quad \{ P_{e, \text{equivalent}} = 5.61 \text{ K} \}$$

$$v_u = \frac{V_u}{\phi b d} = 213.42 \text{ psi.}$$

$$v_c = 2\sqrt{f'_c} = 126.5 \text{ psi.}$$

$$A_v = \frac{(v_u - v_c) b_w s}{f_y} \rightarrow s_1 = 13.1 \text{ in.}$$

$$s_2 = \frac{A_v f_y}{50 b_w} = 22.86 \text{ in.}$$

$$s_3 = d/2 = 2.6 \text{ in.} \quad \leftarrow \text{control}$$

Use #2 closed ties in 2.5 in. spacing.

# COLUMN TIES

$$s_1 = 16 d_{b1} = 16(0.375) = 6 \text{ in.} \quad \leftarrow \text{control}$$

$$s_2 = 48 d_s = 48(0.250) = 12 \text{ in.}$$

$$s_3 = h_{min} = 7 \text{ in.}$$

Use #2 closed ties in 6.0 in. spacing.

Note: Necessary checks have been made to satisfy the design specification (A.C.I. 318/71 and Committee 352) for other specimens.

