

Application of Artificial Intelligence Techniques in the Prediction of Industrial Outfall Discharges

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Abstract

Artificial intelligence techniques have been widely used for prediction in various areas of sciences and engineering. In the thesis, applications of AI techniques are studied to predict the dilution of industrial outfall discharges. The discharge of industrial effluents from the outfall systems is broadly divided into two categories on the basis of density. The effluent with density higher than the water receiving will sink and called as negatively buoyant jet. The effluent with density lower than the receiving water will rise and called as positively buoyant jet. The effluent discharge in the water body creates major environmental threats. In this work, negatively buoyant jet is considered. For the study, ANFIS model is taken into consideration and incorporated with algorithms such as GA, PSO and FFA to determine the suitable model for the discharge prediction. The training and test dataset for the ANFIS-type models are obtained by simulating the jet using the realizable $k-\varepsilon$ turbulence model over a wide range of Froude numbers i.e. from 5 to 60 and discharge angles from 20 to 72.5 degrees employing OpenFOAM platform. Froude number and angles are taken as input parameters for the ANFIS-type models. The output parameters were peak salinity (S_m), return salinity (S_r), return point in x direction (x_r) and peak salinity coordinates in x and y directions (x_m and y_m). Multivariate regression analysis has also been done to verify the linearity of the data using the same input and output parameters. To evaluate the performance of ANFIS, ANFIS-GA, ANFIS-PSO, ANFIS-FFA and multivariate regression model, some statistical parameters such as coefficient of determination (R^2), root mean squared error (RMSE), mean absolute error (MAE) and average absolute deviation in percentage are determined. It has been observed that ANFIS-PSO is better in predicting the discharge characteristics.

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Table of Contents

| | |
|---|-----------|
| Abstract..... | ii |
| Acknowledgements..... | iii |
| Table of Contents..... | iv |
| List of Figures..... | vi |
| List of Tables..... | viii |
| List of Symbols..... | ix |
| List of Acronyms..... | xi |
| Chapter 1: Introduction..... | 1 |
| 1.1 Industrial Effluents and their Environmental Impacts..... | 1 |
| 1.2 Objectives of the study..... | 3 |
| 1.3 Novelty of the study..... | 4 |
| 1.4 Scope of the Study..... | 4 |
| 1.5 Thesis Outline..... | 4 |
| Chapter 2: Literature Review..... | 6 |
| 2.1 Introduction..... | 6 |
| 2.2 Numerical Studies..... | 10 |
| 2.3 Artificial Intelligence Techniques..... | 15 |
| 2.4 Concluding Remarks..... | 23 |
| Chapter 3: Numerical Model..... | 24 |
| 3.1 Introduction..... | 24 |
| 3.2 Development of Mathematical Model..... | 24 |
| 3.2.1 Equation of Continuity..... | 25 |
| 3.2.2 Concentration Equation..... | 26 |
| 3.2.3 Momentum Equation..... | 26 |
| 3.3 OpenFOAM..... | 27 |
| Chapter 4: Applications of ANFIS-Type Methods in Simulation of Industrial Outfall Systems..... | 28 |
| 4.1 Introduction..... | 28 |
| 4.2 Dimensional Analysis and Numerical Model..... | 33 |
| 4.3 ANFIS-Type and Multivariate Regression Models..... | 36 |
| 4.3.1 Adaptive Neuro Fuzzy Inference System (ANFIS)..... | 37 |

| | |
|--|-----------|
| 4.3.2 Genetic Algorithm (GA)..... | 38 |
| 4.3.3 Particle Swarm Optimization (PSO)..... | 40 |
| 4.3.4 Firefly Algorithm (FFA)..... | 41 |
| 4.3.5 Multivariate Linear Regression Model (MLR)..... | 42 |
| 4.3.6 Statistical Analysis..... | 44 |
| 4.4 Results..... | 44 |
| 4.4.1 Performance evaluation of S_m | 45 |
| 4.4.2 Performance evaluation of S_r | 50 |
| 4.4.3 Performance evaluation of x_m | 56 |
| 4.4.4 Performance evaluation of x_r | 61 |
| 4.4.5 Performance evaluation of y_m | 67 |
| 4.5 Conclusion..... | 72 |
| Chapter 5: Conclusions and Suggestions for Future Work..... | 74 |
| 5.1 Conclusions..... | 74 |
| 5.2 Suggestions for Future Work..... | 76 |
| References..... | 78 |
| Appendices..... | 84 |
| Appendix A: Coefficient of Determination Graphs (R^2)..... | 84 |
| Appendix B: Training and Test Data..... | 109 |

List of Figures

| | |
|---|----|
| Figure 1.1 Mixing fields of Negatively buoyant jet..... | 3 |
| Figure 2.1 Surface Discharge a) Ringsend Tank Sewage Discharge into Dublin Bay, Dublin b) Surface Discharge's sketch..... | 7 |
| Figure 2.2 Submerged Discharge of effluent in Brown's Bay in Canada' Vancouver Island b) Negatively Buoyant Submerged discharge c) Positively buoyant Submerged Discharge..... | 9 |
| Figure 2.3 Discharge configuration with θ_0 as discharge angle..... | 11 |
| Figure 2.4 Negatively buoyant jet discharge with inclined bottom..... | 12 |
| Figure 2.5 Negatively Buoyant Jet for discharge angles $0^0 \leq \theta_0 \leq 90^0$ with offshore slope angle, θ_B ranging from 0^0 to 30^0 | 13 |
| Figure 2.6 Centreline Trajectory for $\theta=30^0$ and Froude number=28.10 Discharge configuration with θ_0 as discharge angle..... | 14 |
| Figure 2.7 Centreline Trajectory for $\theta=45^0$ and Froude number= 34.30..... | 15 |
| Figure 2.8 Calculated and Measured curve for accumulated heat..... | 16 |
| Figure 2.9 a) Predicted and Simulated data for training dataset for ANFIS Model b) Regression for maximum thinning for training dataset..... | 17 |
| Figure 2.10 a) Predicted and Simulated data for test dataset for ANFIS Model b) Regression for maximum thinning for test dataset..... | 17 |
| Figure 2.11 Predicted vs. Actual selectivity data for ANFIS-PSO..... | 18 |
| Figure 2.12 ANFIS Model's performance..... | 19 |
| Figure 2.13 Coefficient of Determination for predicted vs. measured backbreak..... | 21 |
| Figure 2.14 Predicted vs. Experimental data for GCV in ANFIS Model .. | 22 |
| Figure 3.1 Simulation process priority..... | 27 |
| Figure 4.1 Configuration for Negatively buoyant jet..... | 32 |
| Figure 4.2 Negatively buoyant jet at 45 degrees discharge angle and Froude number 40..... | 35 |
| Figure 4.3 Negatively buoyant jet at 60 degrees discharge angle and Froude number 50..... | 35 |
| Figure 4.4 Training data test data..... | 36 |
| Figure 4.5 ANFIS Structure..... | 38 |
| Figure 4.6 GA Algorithm..... | 39 |
| Figure 4.7 PSO Algorithm..... | 41 |
| Figure 4.8 FFA Structure..... | 43 |
| Figure 4.9 For S_m , ANFIS Model a) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set b) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-GA: c) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set d) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-PSO: e) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set f) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set. ANFIS-FFA: g) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set h) targets and outputs, RMSE, MSE values and frequency vs. errors for test dataset..... | 50 |

Figure 4.10 For S_r , ANFIS Model a) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set b) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-GA: c) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set d) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-PSO: e) a) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set f) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set. ANFIS-FFA: g) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set h) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set55

Figure 4.11 For x_m , ANFIS Model a) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set b) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-GA: c) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set d) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-PSO: e) a) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set f) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set. ANFIS-FFA: g) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set h) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set..61

Figure 4.12 For x_r , ANFIS Model a) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set b) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-GA: c) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set d) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-PSO: e) a) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set f) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set. ANFIS-FFA: g) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set h) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set66

Figure 4.13 For y_m , ANFIS Model a) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set b) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-GA: c) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set d) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-PSO: e) a) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set f) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set. ANFIS-FFA: g) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set h) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set..72

Figure A1 Coefficient of Determination (R^2) Graphs for the Outputs of ANFIS Model a) S_m b) S_r c) x_m d) x_r e) y_m84

Figure A2 Coefficient of Determination (R^2) Graphs for the Outputs of ANFIS-GA Model a) S_m b) S_r c) x_m d) x_r e) y_m89

Figure A3 Coefficient of Determination (R^2) Graphs for the Outputs of ANFIS-PSO Model a) S_m b) S_r c) x_m d) x_r e) y_m94

Figure A4 Coefficient of Determination (R^2) Graphs for the Outputs of ANFIS-FFA Model a) S_m b) S_r c) x_m d) x_r e) y_m99

Figure A5 Coefficient of Determination (R^2) Graphs for the Outputs of Multivariate Regression Model a) S_m b) S_r c) x_m d) x_r e) y_m104

List of Tables

| | |
|--|-----|
| Table 4.1 Input-Output Combinations | 45 |
| Table 4.2 Models' Performance evaluation for S_m | 46 |
| Table 4.3 Models' Performance evaluation for S_r | 51 |
| Table 4.4 Models' Performance evaluation for x_m | 57 |
| Table 4.5 Models' Performance evaluation for x_r | 62 |
| Table 4.6 Models' Performance evaluation for y_m | 68 |
| Table 4.7 Overall performance evaluation for all the test data outputs | 73 |
| Table B1 Data for S_m | 109 |
| Table B2 Data for S_r | 115 |
| Table B3 Data for x_m | 123 |
| Table B4 Data for x_r | 132 |
| Table B5 Data for y_m | 140 |

List of Symbols

| | |
|-----------------|--|
| C | Concentration on the numerical mesh; |
| c_1 and c_2 | learning coefficients |
| D | Diameter of nozzle [m], and diffusion coefficient [m ² /s]; |
| $D_{rededined}$ | Redefined Willmott's Index |
| E_{LM} | Legates and McCabes Index |
| E_{NS} | Nash-Sutcliffe coefficient |
| Fr_d | Densimetric Froude number; |
| g | Gravity acceleration [m/s ²]; |
| g'_o | Reduced gravity acceleration [m/s ²]; |
| I | light intensity |
| k | Turbulent kinetic energy; |
| O_i | Observed value |
| P_i | Predicted value |
| r_1 and r_2 | random coefficients |
| S_m | Salinity of the jet centerline peak; |
| S_r | Salinity of the return point; |
| T | Temperature of the numerical mesh [°C]; |
| t | Time [s]; |
| T_0 | Temperature of source [°C]; |
| u, v, w | Velocity in the x, y, z direction, respectively [m/s]; |
| U_0 | Velocity at source [m/s]; |
| U_0 | Velocity at source [m/s]; |
| v^i | velocity vector for particle i |
| w | inertia weight (Equation 4.19) |
| $w(r)$ | attractiveness at distance r from the firefly |
| x, y, z | Coordinates; |
| $x^{G_{best}}$ | best position achieved in the group |

| | |
|-----------------|---|
| x^i | Position vector for particle i |
| x_m | Location of the jet centerline peak in x-direction [m]; |
| x^{Pbest} | Best individual position in the group |
| x_r | Return point [m]; |
| y_m | Location of the jet centerline peak in y-direction [m]; |
| y_t | Maximum terminal rise height [m]; |
| α | Randomization coefficient |
| γ | Coefficient of light absorption |
| ε | Dissipation rate for turbulence kinetic energy in k - ε ; |
| ε_i | Random number vector |
| θ | Initial jet angle [°]; |
| θ_B | Offshore slope angle |
| μ | Dynamic viscosity [N.s/m ²]; |
| ρ | Density on the computational mesh [kg/m ³]; |
| ρ_0 | Discharge density [kg/m ³]; |
| ρ_a | Ambient water density [kg/m ³]; |
| ρ_t | Density of water as a function of temperature [kg/m ³]; |
| ν | Kinematic viscosity [m ² /s]; |
| ν_{eff} | Effective kinematic viscosity [m ² /s]; |
| ν_t | Turbulent kinematic viscosity [m ² /s]; |

List of Acronyms

| | |
|----------|--|
| AI | Artificial Intelligence |
| ANFIS | Adaptive Neuro Fuzzy Inference System |
| ANN | Artificial Neural Network |
| CFD | Computational Fluid Dynamics |
| DE | Differential Evolution |
| FES | Finite Element Simulation |
| FFA | Firefly Algorithm |
| GA | Genetic Algorithm |
| GCV | Gross Calorific Value |
| ICA | Imperialist Competitive Algorithm |
| LA | Light Attenuation |
| LES | Large Eddy Simulation |
| MAE | Mean Absolute Error |
| MAPE | Mean Absolute Percentage Error |
| MLR | Multivariate Linear Regression |
| MRE | Mean Relative Error |
| MSF | Multistage Flash |
| OpenFOAM | Open-source Field Operation and Manipulation |
| PIV | Particle Image Velocimetry |
| PLIF | Planar Laser Induced Fluorescence |
| PSO | Particle Swarm Optimization |
| RMSE | Root Mean Squared Error |
| SGS | Sub-grid Scale |
| SI | Scatter Index |

Chapter 1: Introduction

1.1 Industrial Effluents and their Environmental Impacts

According to US EPA, any waste water which is treated or untreated, that flows out of a treatment plant or industrial outfall is termed as effluent. The effluents are generally discharged into the water bodies and cause major environmental impacts as they impact the water quality and affect the marine life (Kanu et al., 2011).

With increasing water demand all around the world, desalination plants are rapidly growing especially in semi-arid and arid regions as the best alternative to fulfil the demand for fresh and drinkable water (Purnama and Shao, 2015). However, desalination plants cause some potential effects on environment which not only include the entrainment of the marine organisms but also impacting the air quality due to emission of the pollutants while maintaining the energy demand (Lattemann and Hopner, 2008). Along with this, desalination plants discharge a type of effluent called 'brine' in the receiving water whose salt concentration is significantly higher than receiving sea water and might have elevated temperature if the desalination process occurred in Multi-stage flash (MSF) plant (Alameddine and El-Fadel, 2007; Roberts et al., 2010). The impact of brine on receiving marine environment is severe as it affects the water quality and causes sediment pollution with accompanying harmful effects on marine life (especially in the near-field region) along with damaging the functioning of the coastal eco-system (Lattemann and Hopner, 2008; Gildeh et al., 2015).

Impacts caused by brine on environment depend on various factors which include the strength of brine (mass and concentrations of contaminants) released, its dilution rate, and properties of receiving water along with the geometry and hydraulic characteristics of the discharge outfall system, which play a key role on dispersion and dilution of effluent in water bodies (Alameddine and El-Fadel, 2007). Hence, outfall systems need to be properly designed and installed in order to mitigate harmful effects, which are generally observed in the range of 300m from the point of discharge (Kheirkhah Gildeh, 2013; Alameddine and El-Fadel, 2007). It has been reported that the outfall systems are often not properly designed due to improper guidelines for the effluent

discharges (Jirka,2004). To reduce the impacts, methods such as discharging the brine with the cooling water coming out from the power plant have been implemented by many plants, but most of the plants discharge the brine through long outfall pipe which creates a highly concentrated saline plume in the receiving water body (Purnama and Shao, 2015). Some other alternatives for brine disposal are: implementing long pipes with diffusers at offshore, surface disposal of the brine, diluting the brine, and treating the brine to extract salt (Einav et al., 2003; Malcangio and Petrillo, 2010).

Malcangio et al. (2010) suggested that dilution occurs into two stages:

- When the jet is discharged from the outfall system, dilution occurs in the near-field region and depends on the density gradient, flow rate and speed, momentum flux and geometrical characteristics of the outfall system.
- Further, the natural dilution takes place in far-field region which depends on the diffusion and mixing provided by the ocean currents. In this thesis, near-field region is considered. The mixing fields for negatively buoyant jet can be seen in Figure 1.1

Bleninger et al. (2010) mentioned about discharge characteristics in which the discharge site and effluent are prevalent. The discharge characteristics consist of: 1) the type of the discharge structure, which could be open channel, submerged, etc.; 2) dimensions of the structure. which could be its pipe diameter, cross-section of the channel, etc.; 3) the site for the discharge which could either be the receiving water body or the channel, etc; and 4) the orientation of the discharge structure which comprises of discharge angles, other geographical features etc. The effluent comprises of type of effluent, its physical, chemical, biological properties and fluxes such volume, momentum, etc. Also, Bleninger et al. (2010) pointed out some significant characteristics of receiving water which includes, its local conditions (type of water body, topographic conditions, physical, chemical and biological properties) and its regional conditions (proximity to other discharges, proximity to aquatic ecosystem etc.)

Effluents are discharged into the water body (Lattemann and Hopner, 2008) generally as a submerged jet as this is more effective than the surface jets. The density difference between the receiving water and effluent make the plume to rise or fall. If the density of brine is higher than the ambient water, this will cause the plume to fall. This is called

a negatively buoyant jet. If the density of effluent is lower than the receiving water, it makes the plume to rise, which is called positively buoyant jet. Hence, it is very prominent to design the outfall system properly in order to mitigate the potential environment issues (Shao and Law, 2010). An effective way to tackle the problem could be to increase the effluent dispersion in the receiving zone and installation of multiport diffuser in order to improve the efficiency of mixing (Bleninger et al., 2010). Also, if the concentration is predicted before discharging the effluent in the receiving water body, it would be helpful to implement the solutions. The salinity of the effluent discharged can be measured by experimental or numerical studies but to avoid the computational time and cost of the experimental equipment, another solution could be applying artificial intelligence (AI) techniques to predict the salinity as by implementing different algorithms it would be a faster way to predict the results.

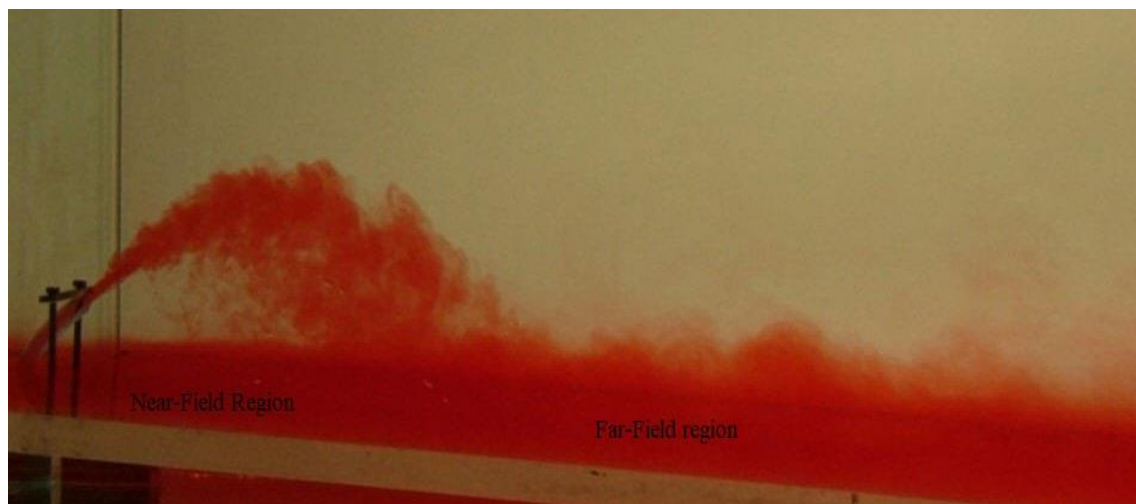


Figure 1.1: Mixing fields of negatively buoyant jet. (Source:<http://www.ifh.uni-karlsruhe.de/science/envflu/Research/brinedis/results.htm>)

1.2 Objectives of the study

In this study, negatively buoyant submerged jets are considered. The main objectives of this study are:

- To simulate the numerical model for negatively buoyant jets to obtain a wide range of datasets.
- To develop suitable ANFIS-type models.

- To evaluate the performance of various ANFIS-type models.
- To compare the ANFIS-type models' predictions with the numerical model.
- To compare the ANFIS-type models' performance with regression models.

In order to achieve the objectives of the study, a numerical model from the study by Gildeh et al. (2015) was considered which was carried on OpenFOAM platform. All the ANFIS-type models were run on MATLAB which is explained in Chapter 4.

1.3 Novelty of the Study

Various experimental studies have been conducted on negatively and positively buoyant jets, though numerical studies on negatively buoyant jets are less compared to experimental studies.

In the present study, negatively buoyant jets are considered. This is the first time (to the best knowledge of author) that artificial intelligence techniques are applied for prediction of industrial outfall discharges.

Moreover, ANFIS-type models incorporated with different algorithms have been examined in order to determine the suitable model for the study. In which various output parameters are investigated.

Also, the models are compared with the regression analysis as well in order to determine if there is any closeness with the linearity.

1.4 Scope of the Study

In this study, negatively buoyant jets are considered and simulations are performed based on realizable $k-\varepsilon$ turbulence model which were ran on OpenFOAM platform. Also, ANFIS-type models incorporated with three different algorithms are investigated along with the multivariate regression model. Though, for an independent study, positively buoyant jets or other numerical models can be examined or other algorithms for soft computing can also be investigated which is beyond the scope of the current thesis.

1.5 Thesis Outline

The thesis is organized in five chapters. The first chapter i.e. Chapter 1 is the Introduction. Chapter 2 is the Literature Review in which numerical studies on

negatively buoyant jets are discussed in one section and in another section, various studies conducted on different areas using different Artificial Intelligence models and algorithms are reviewed. Also, in this section comparative studies between numerical or experimental models with AI models are shown and some of the studies are compared with regression models as well.

Chapter 3 presents a description on the numerical model which is used in the study. Chapter 4 consists of a Technical paper. In this paper, negatively buoyant jet from the study of Gildeh et al. (2015) is considered. The turbulence model used for this study is realizable $k-\varepsilon$ turbulence model and simulated over a range of Froude number and discharge angles to predict the discharge parameters. Also, the datasets collected from numerical model are used to train and test four models: (i) Adaptive Neuro-Fuzzy Inference System (ANFIS); (ii) ANFIS-Genetic Algorithm (ANFIS-GA); (iii) ANFIS-Particle Swarm Optimization (ANFIS-PSO); and (iv) ANFIS-Firefly Algorithm (ANFIS-FFA). The numerical model is compared with Multivariate Regression model as well.

Chapter 5 consists of conclusions and suggestions for the future work. It should be mentioned that main results of the thesis are presented in Chapter 4 which is the technical paper, hence the author tried to avoid repetition as much as possible.

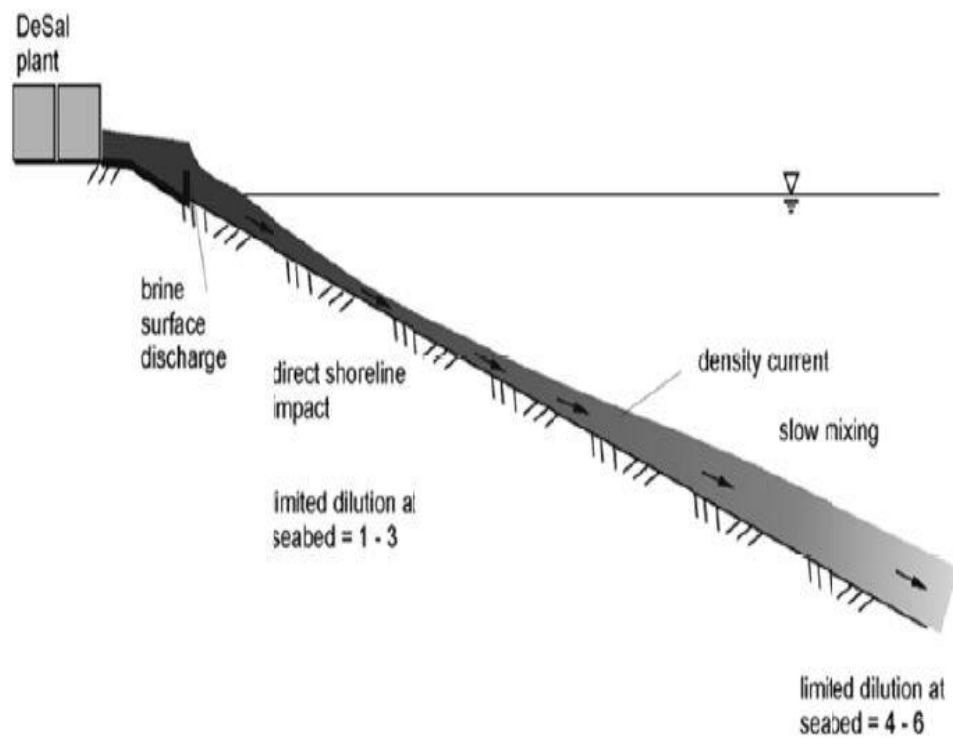
Chapter 2: Literature Review

2.1 Introduction

The effluent discharge from the plants into the water body occurs in one of the two ways, either as a surface discharge (Figure 2.1) or submerged discharge (Figure 2.2). Submerged discharges are widely used by the plants due to their high mixing efficiency in the water body which leads to higher dilution rate as the water entrainment in this type of discharges occurs from all the directions whereas in surface discharges the mixing efficiency is low. Submerged discharges could occur either in the form of negatively buoyant jet (Figure 2.2-b) or positively buoyant jet (Figure 2.2-c). If the density of effluent is higher than the receiving water, then it would be considered as negatively buoyant jet and if the density of effluent is lower than the receiving water then the jet plume will rise.

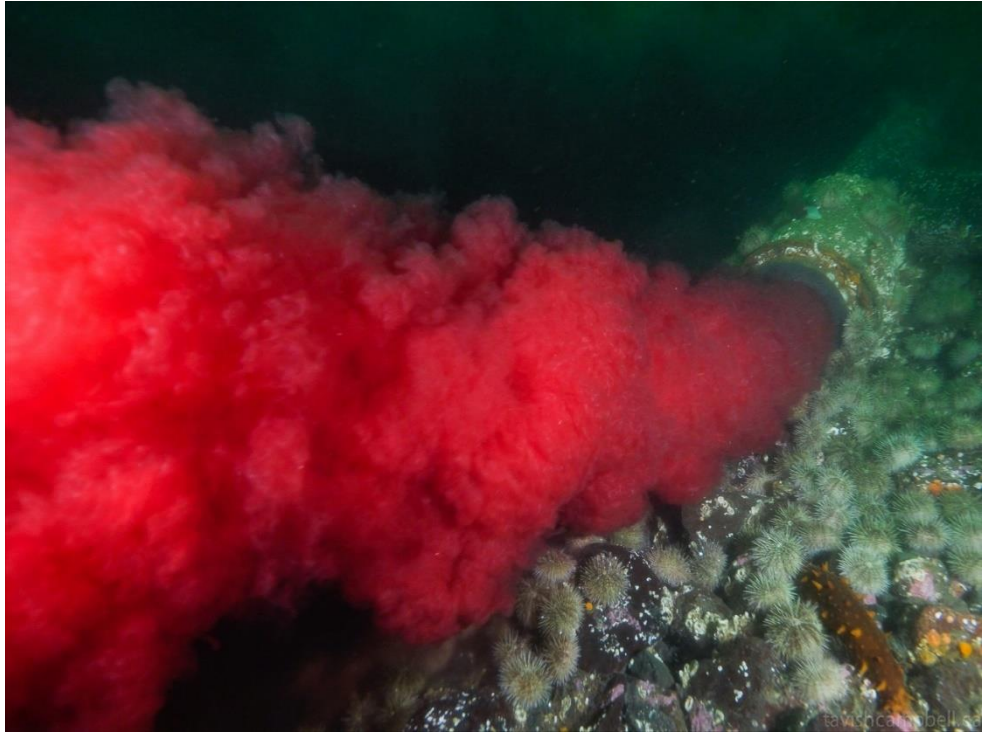


(a)

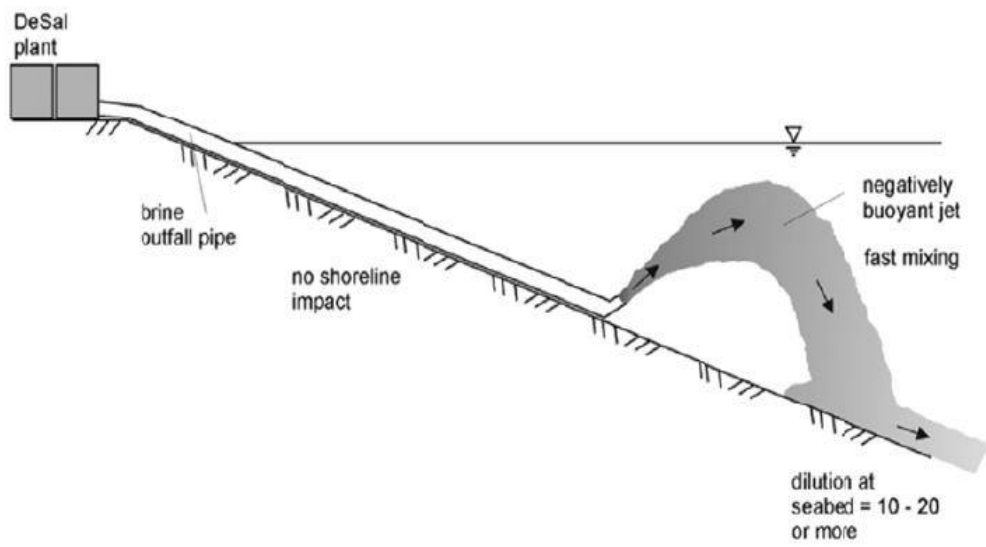


(b)

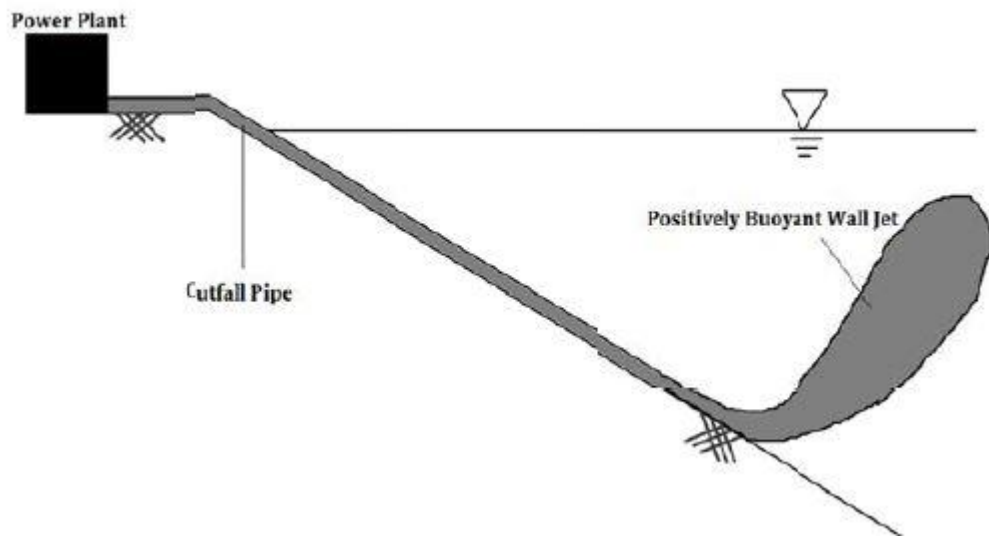
Figure 2.1: Surface Discharge (a) Ringsend Tank Sewage Discharge into Dublin Bay, Dublin (Source: <https://www.irishtimes.com/news/environment/failure-of-ringsend-tank-led-to-sewage-discharge-into-dublin-bay-1.3806086>) (b) Surface Discharge's Sketch, From Bleninger and Jirka (2008); Kheirkhah Gildeh (2013)



(a)



(b)



(c)

Figure 2.2:(a) Submerged discharge of effluent in Brown’s Bay on Canada’s Vancouver Island (Source: <https://www.seattletimes.com/seattle-news/environment/video-of-infected-fish-waste-spewing-into-b-c-waters-roils-fish-farming-issue/>) (b)Negatively buoyant submerged discharge. From Bleninger and Jirka (2008); Kheirkhah Gildeh (2013) (c) Positively Buoyant Submerged Discharge. From Kheirkhah Gildeh (2013)

As mentioned in chapter 1, the prediction of the salinity would be very beneficial in order to mitigate the marine environmental impacts. Hence, numerical studies are generally conducted to predict the discharge characteristics but with advancement in technology, Artificial Intelligence techniques are coming up as one of the most robust and promising ways for prediction regardless of any particular domain. In the recent years, researchers are adopting AI techniques widely for variety of applications as AI techniques have various advantages which consist of easy integration of physical conditions in the model, handling large amount of data, and determining additional information from the data (McGovern et al., 2017). Application of AI is often superior in prediction of the problems which include different types and sources of data or large amount of data.

In the thesis, negatively buoyant jets are considered, and the literature review consists of numerical modelling of the negatively buoyant jets and in the later section

applications of various Artificial intelligence techniques are discussed in different areas of study.

2.2 Numerical Studies

Kikkert et al. (2007) studied the negatively inclined buoyant discharges in which analytical solutions were developed. Later, the assessment of the data obtained from these solutions were compared with the data of the previous studies and the experiments performed by Kikkert et al. (2007). For the experimental studies, light attenuation (LA) and laser induced fluorescence techniques were applied to study the flows. It was found that for angles from 0^0 to 75^0 and Froude number ranging from 14 to 99, analytical solutions predicted the data reasonably well. However, the trajectory predictions of numerical models CorJet and VisJet from the previous studies were similar but lower as compared to the analytical solutions. Also, the dilution prediction of the mentioned numerical models was on the conservative side.

Oliver et al. (2008) investigated $k-\varepsilon$ model, which is a part of a computational fluid dynamics package (CFX) for the prediction of inclined negatively buoyant discharge. For the study, two sets of simulations were performed. In the first approach, a standard model was used and for the second approach the model was calibrated by adjusting the Schmidt number in the transport equation and making prediction for the positively buoyant discharge followed by utilizing it for negatively buoyant discharge. Schmidt numbers selected for standard model and calibrated model were 0.9 and 0.6, respectively, for inclinations of 15^0 , 35^0 , 40^0 and 60^0 . The configuration of Oliver et al., (2008) study for negatively buoyant jet is shown in Figure 2.3. Comparison between these numerical studies with the previous experimental studies was done and it was deduced that trajectory predictions by numerical models were more accurate compared to integral model and analytical solutions, but $k-\varepsilon$ model (standard and calibrated) had over-estimated the mean-integrated concentration and effect of density gradients while underestimated the mean integrated dilution. Standard and calibrated models had also made the initial discharge angle essential while it was not relevant in the data. Hence, after comparing the previous studies, it was concluded that these models were sophisticated, but for predicting the bulk flow parameters analytical solutions could be better as they are much simpler to use.

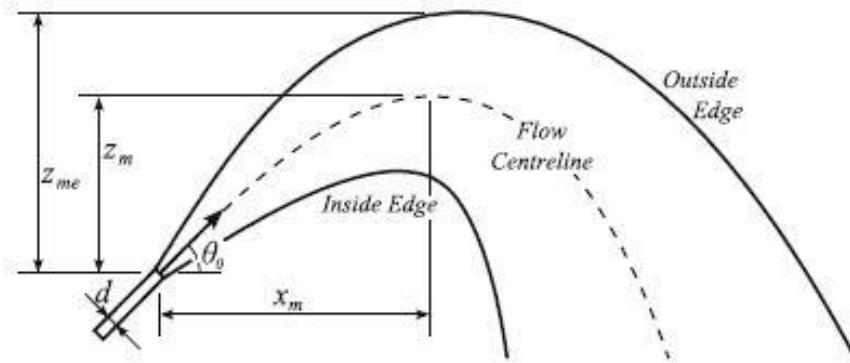


Figure 2.3: Discharge configuration with θ_0 as discharge angle, d as outfall diameter, x_m and z_m as horizontal and vertical distance to centreline and z_{me} as vertical distance to the maximum height for outside edge. From Oliver et al. (2008)

Zhang et al. (2014) studied negatively buoyant jets at 45 degree inclination using Smagorinsky and Dynamic Smagorinsky sub-grid scale (SGS) models by implementing large eddy simulation (LES) method to predict the kinematic and mixing behaviour. Later, experiments were conducted and observations from previous studies were compared with the numerical models to validate the results. It was concluded that both the Smagorinsky and Dynamic Smagorinsky models performed well compared to the integral models as these models predicted return point coordinate, horizontal and vertical coordinates for centreline reasonably well with approximately 10 % of over prediction compared to experimental observations. Also, the models predicted return point dilution well because the under-prediction compared to experimental observation was approximately 20%. Hence, overall LES was considered as a superior approach. Palomar et al. (2012a) had analyzed software such as CORMIX, VISUAL PLUMES and VISJET for the near field brine discharges. Palomar et al. (2012b) validated various numerical software such as CORMIX, VISUAL PLUMES and VISJET for brine discharge in near-field. In the study, various experimental data of the previous studies were used. The study had focussed on the single port dense jet and compared the characteristics such as dilution, geometry and velocity of the jet for stagnant and dynamic conditions. CORMIX1, CORJET, UM3 and JetLag models of CORMIX, VISUAL PLUMES and VISJET respectively were considered (Palomar et al., 2012b). It was deduced that commercial tools such as CORJET, UM3 and JetLag performed better for the dense modelling for all the conditions i.e. they were reliable tools but CORMIX1 showed some errors. However, the degree of accuracy, out of these three models i.e. CORJET, UM3 and JetLag in stagnant condition was higher for CORJET

as it had given the fluctuation from 10%-17% for the dilution at the impact point compared to other models which had given deviations from 50%-65%. For dynamic environment, major differences were observed when crossflow direction was considered. Though, the models had followed the experimental observations' trend by increasing the dilution with decrease in the maximum rise height, but overall there was significant difference in the dilution rate.

Bleninger and Jirka (2008) investigated the application of CORJET model for the negatively buoyant jet and used the laboratory data from previous studies. The CORJET model used was developed by Jirka (2004) study as it was validated before and had given good results. The CORJET model was applied for the discharge angles ranging from 0° to 90° and for different offshore angle, θ_B from 0° to 30° (Figure 2.4). Parameters such as maximum points of the centreline trajectory i.e. x_{max} and z_{max} along with maximum height of upper jet boundary Z_{max} were considered. It was inferred that there were differences between the experimental observations of different studies but CORJET model could be suitable to examine the parametric study for the negatively buoyant discharges. It was also suggested that better dilution results could be obtained at discharge angles 30° to 45° as at these angles, highest dilution was produced at maximum height and at impingement point (Figure 2.5). However, due to lack of enough experimental data, requirement of experiments with better mixing characteristics and jet evolution were recommended as existing data predicted that discharge at 60° was mostly favoured.

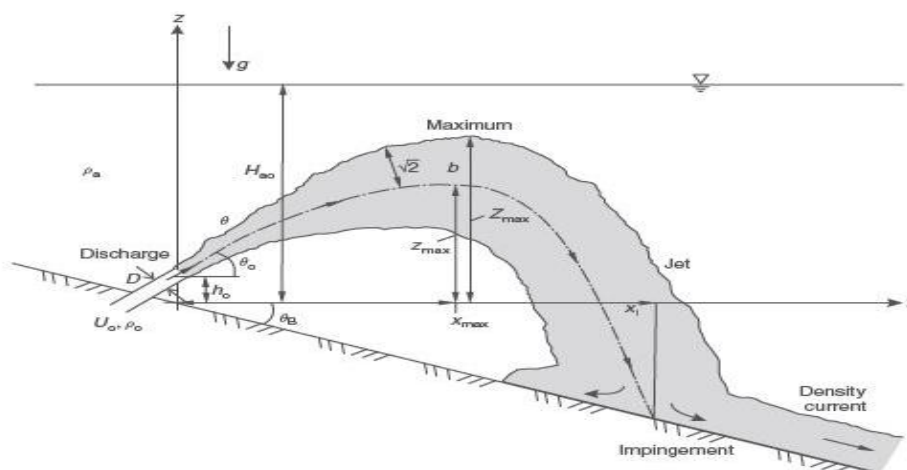


Figure 2.4: Negatively Buoyant Jet discharge with inclined bottom. From Bleninger and Jirka (2008)

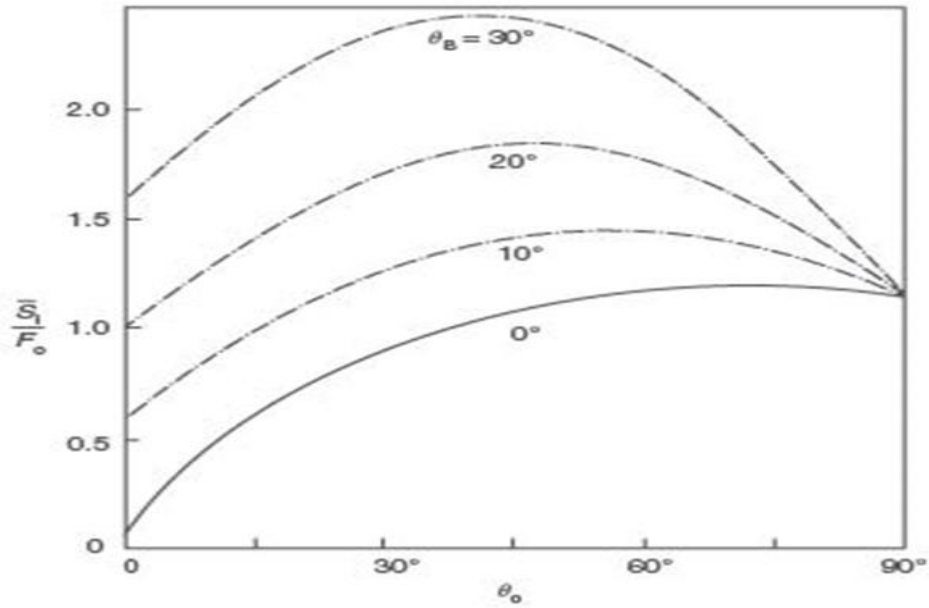


Figure 2.5: Negatively Buoyant Jet for discharge angles $0^0 \leq \theta_0 \leq 90^0$ with offshore slope angle, θ_B ranging from 0^0 to 30^0 . From Bleninger and Jirka (2008)

Abou-Elhaggag et al. (2011) conducted experimental and numerical studies for the brine discharge of the dense jet in limited area. The study was divided into two sections, in the first section, experiments were conducted to study the different characteristics of brine discharge and in the second section numerical investigations were done with Fluent CFD package which were later compared with experimental data. The laboratory experiments conducted were based on the new empirical formula comprising of penetration depth, to investigate the jet trajectory and dilution of the negatively buoyant jet for analysing the mixing pattern at a given operating condition. Also, the experimental observations were compared with the previous and current studies which later validated the linear penetration depth function in terms of densimetric Froude number. Different combinations of diameter and concentration of the effluent salinities were examined over a wide range of conditions. The numerical study was done to identify the penetration depth and it had also followed the same empirical pattern which showed good agreement between the numerical and empirical observations. Numerical simulation showed multi-peaks for the concentration of brine which was explained as it was because of the restricted water volume surrounding each port.

Gildeh et al. (2015) investigated the negatively buoyant jet at discharge angles 30° and 45° . Five Reynolds Averaged Navier Stokes turbulence models i.e. RNG $k - \varepsilon$, realizable $k - \varepsilon$; nonlinear $k - \varepsilon$, LRR and Launder–Gibson were examined to determine the suitable numerical model by evaluating the concentration, velocity and geometric characteristics of the jet. As at same angle, for higher Froude number, trajectory and the distance for return point were longer. Hence, in the study it was found that though the nonlinear $k - \varepsilon$ had longer trajectory than rest of the models but overall for both angles, the jet trajectories of all the five turbulence models were in good agreement with previous experimental studies and they were almost close to each other till the maximum terminal rise height. Differences were observed in the descending part of the trajectories as it could be observed from Figures 2.6 and 2.7 that nonlinear $k - \varepsilon$ had the longer trajectory and RNG $k - \varepsilon$ had the shorter descending part. Also, it was deduced that dilution for nonlinear $k - \varepsilon$ was lower compared to the experimental and other numerical models, whereas LRR had almost similar dilution as realizable $k - \varepsilon$ while Launder–Gibson showed similarity with RNG $k - \varepsilon$ model. It was also concluded that the inclinations had the similar trends as the typical jet for the maximum velocity decay and after the point $s/D/Fr < \sim 0.6$ in the centerline maximum decay curve, the maximum velocity decreased linearly. Overall, realizable $k - \varepsilon$ model and LRR models were accurate compared to the other models studied. Though, computational cost for LRR was higher compared to realizable $k - \varepsilon$.

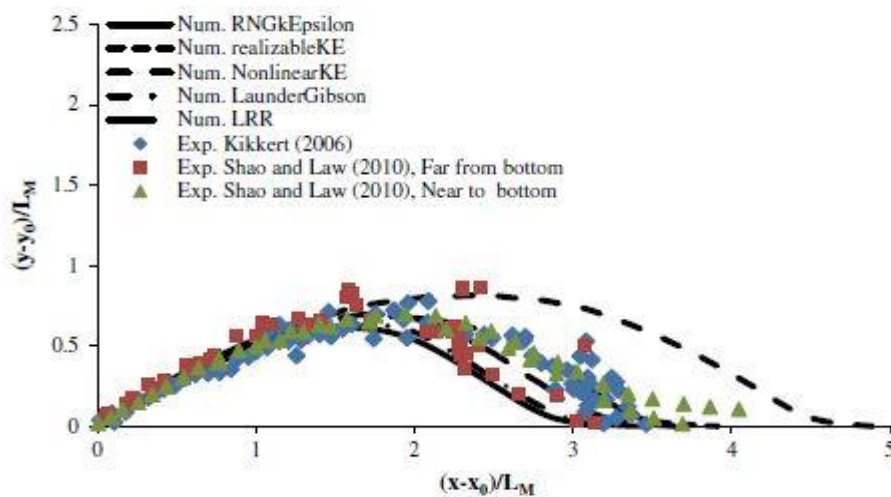


Figure 2.6: Centreline Trajectory for $\theta=30^\circ$ and Froude number=28.10. From Gildeh et al.(2015)

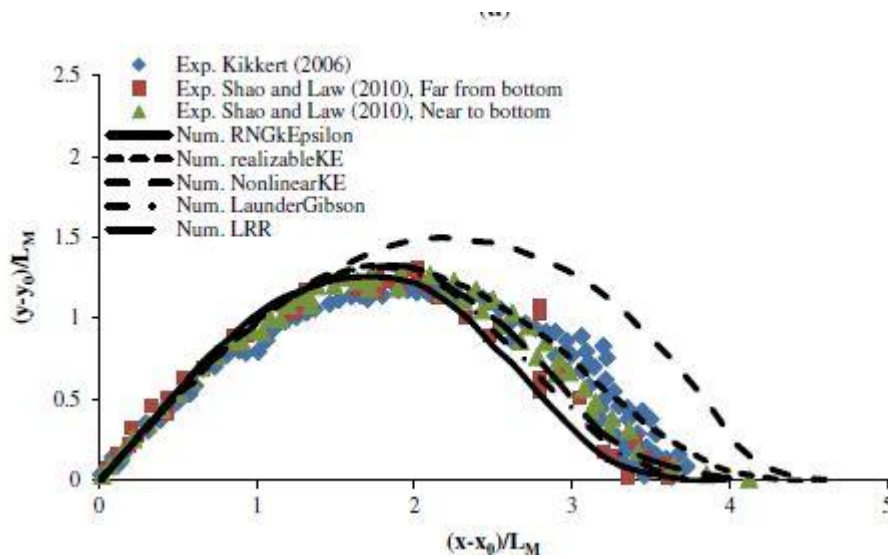


Figure 2.7: Centreline Trajectory for $\theta=45^\circ$ and Froude number= 34.30. From Gildeh et al.(2015)

2.3 Artificial Intelligence Techniques

Soft computing methods have not been studied so far on negatively buoyant jets. Hence, in this part of the literature review, various selected soft computing methods are put together for different applications. Taghavifar et al. (2015) examined the heat accumulation by hydrogen fueled engine which was influenced by the parameters such as crank angle, hydrogen mass fraction, penetration and equivalence ratio. For the study, computational fluid dynamics (CFD) method was applied to work on the combustion process. Later, CFD results were validated by performing experiments. ANFIS was applied to model the system. It was observed that CFD and experimental data showed good agreement in determining the heat accumulation and hence, the model was validated with the experimental results (Figure 2.8). For the ANFIS model, data were spilt into 50% training set and 50% test set and seven different types of membership functions were practiced. The statistical parameters such as Root-Mean Squared Error (RMSE) and coefficient of determination (R^2) were considered to evaluate the performance of the model. However, the performance of test data were lower compared to train data which was explained by the idea of inclusion of unforeseen data in the developed ANFIS model. Overall, it was elucidated that the ANFIS model with membership function; Trimf yielded the lowest RMSE and highest R^2 values i.e. 0.011527 and 0.999, respectively.

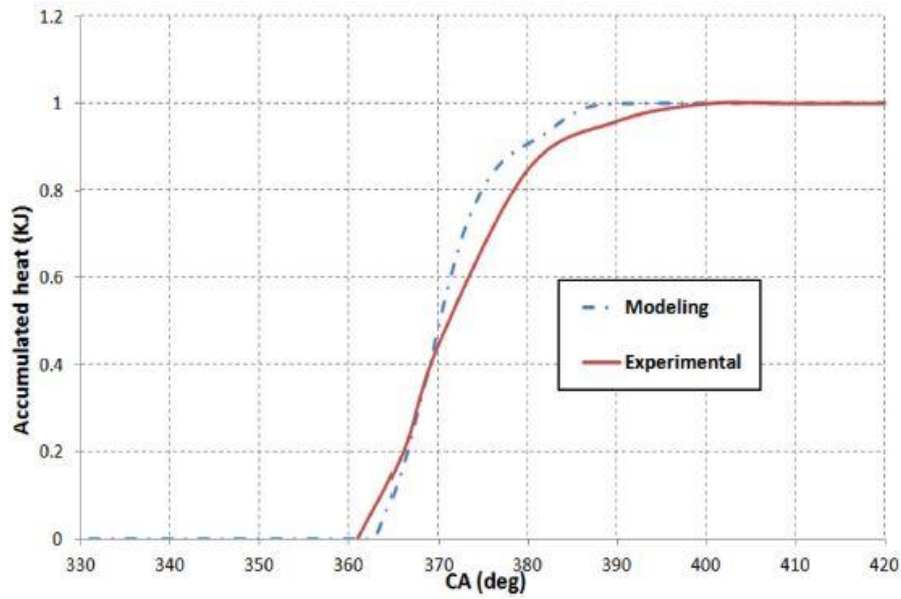


Figure 2.8: Calculated and Measured curve for accumulated heat. From Taghavifar et al. (2015)

Yaghoobi et al. (2016) conducted a study on the application of ANFIS and genetic algorithm (GA) to determine the optimized loading (pressure) path in the hydroforming process in order to save the time and cost from trial and error simulations. In the study, finite element simulations (FES) were run in order to determine the maximum thinning to train the ANFIS model. In total 54 simulations were ran, out of which forty-nine were the training dataset and 5 were the test dataset. The input parameters consisted of six points of the pressure part while maximum thinning in the critical area of the workpiece was the output parameter. For the later part of the study, GA was incorporated with ANFIS to determine the optimum pressure path for the minimum thinning in the critical region of the part. There was a good agreement between model prediction and FES simulation data (Figures 2.9 and 2.10). Hence, ANFIS model was able to predict the maximum thinning output. Also, for ANFIS-GA, there was a good correlation between the ANFIS-GA model data and simulated data. It was concluded that ANFIS-GA approach was suitable in predicting the optimized loading path and could be utilized in place of trial and error simulations.

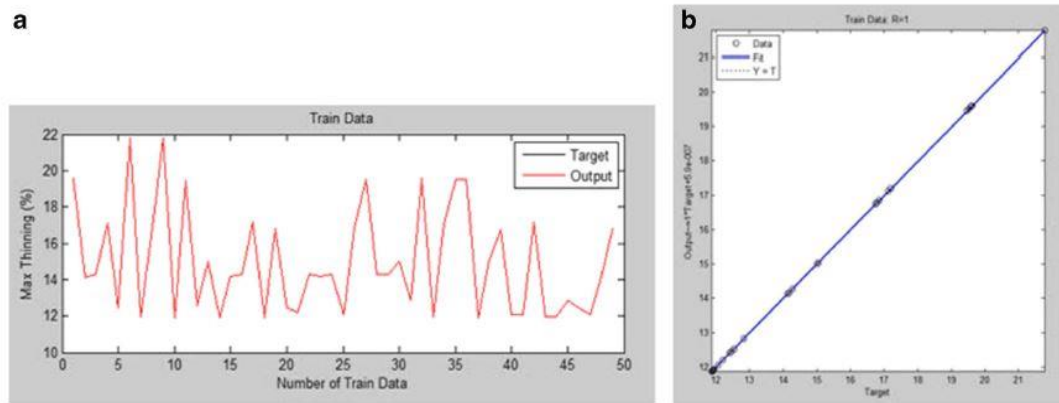


Figure 2.9: a) Predicted and simulated data for training dataset for ANFIS Model
 b) Regression for maximum thinning for training dataset. From Yaghoobi et al. (2016)

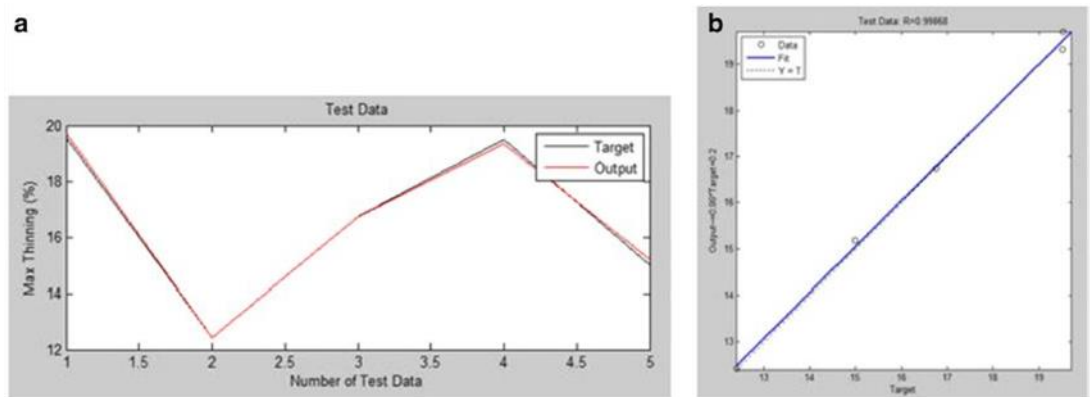


Figure 2.10: a) Predicted and simulated data for test dataset for ANFIS Model
 b) Regression for maximum thinning for test dataset. From Yaghoobi et al. (2016)

Rezakazemi et al. (2017) employed ANFIS, ANFIS-GA and ANFIS-PSO to evaluate the performance of hydrogen matrix mixed membranes at various operating conditions. The data were gathered by conducting experiments. For training the ANFIS model, total 216 experimental data were split into training set with 151 datapoints and test set with 65 data points. The input parameters in this study were, feed pressure, Nano filter loading and type of gas while the targeted output was H_2 /gas selectivity. Gas permeability of CH_4 , H_2 , C_3H_8 and CO_2 were used for modelling. The computational time for ANFIS model was one minute. Later, ANFIS was incorporated with GA and PSO and the results of ANFIS-GA and ANFIS-PSO were compared with ANFIS model in order to determine the model which had close correlation with the experimental data. The statistical parameters chosen for performance evaluation were R^2 and RMSE. It was found from the results that the model with least error and higher R^2 value is more reliable. Hence, ANFIS-PSO with RMSE value of 0.0135 and R^2

value of 0.9938 was more efficient compared to other models. However, computational time for ANFIS-GA and ANFIS-PSO were observed to be 21 minutes.

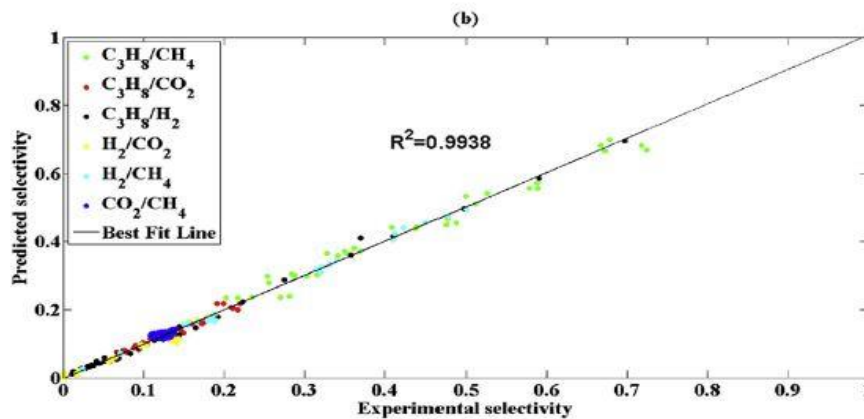


Figure 2.11: Predicted vs. Actual selectivity data for ANFIS-PSO. From Rezakazemi et al. (2017).

Bonakdari and Zaji (2018) investigated ANFIS, ANFIS-DE, ANFIS-GA and ANFIS-PSO to predict the discharge coefficient in designing side weirs. For the study, eight different input combinations were taken into consideration in order to determine appropriate input variables. From first input combination to the eight input combination, the number of input variables in each combinations were 5,4,3,3,3,3,2, and 1 respectively i.e. input variables had decreasing trend towards the end and the complexity was higher than the previous combination. To train the ANFIS models, experimental data from Borghei and Parvaneh (2011) were taken. The performance of the models was evaluated by RMSE statistical parameter. It was observed that, ANFIS-GA had the lowest RMSE value i.e. 0.040 compared to other models of the study, but it was found to be over-fitted. Hence, ANFIS-DE with RMSE value 0.057 was considered as better model than rest of the models. It was also concluded that models performed better with simple variables i.e. number of variables from 5-3 but with increase in complexity, the performance was decreased (Figure 2.12).

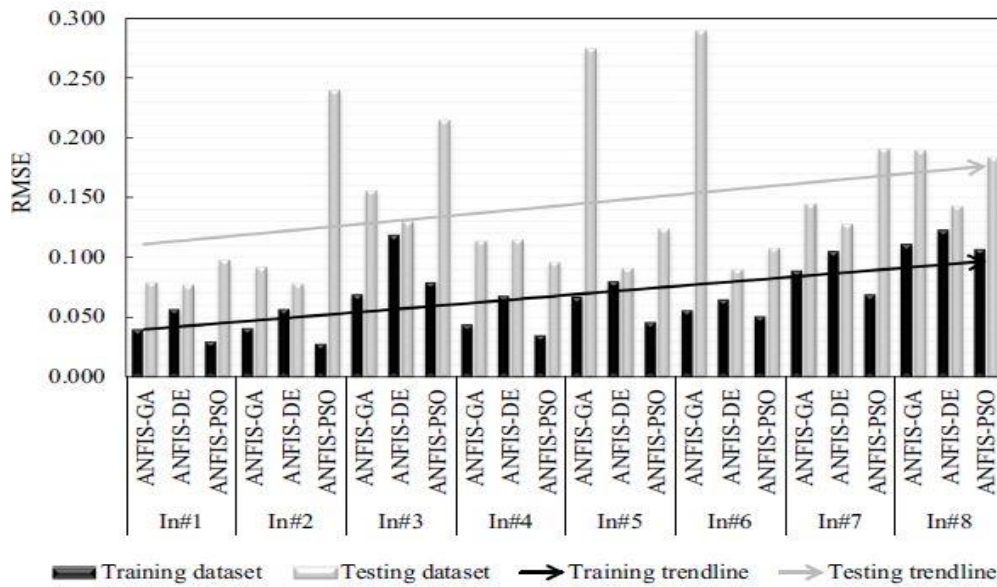


Figure 2.12: ANFIS models' performance. From Bonakdari and Zaji (2018)

Yaseen et al. (2017) worked on ANFIS and the combination of ANFIS with firefly algorithm (FFA) to predict the monthly streamflow. For the study, the monthly flow data of Pahang river was used. Sixteen different types of input combinations were examined with one to five-time lagged variables. The parameters used for evaluating the models were root mean squared error (RMSE), correlation coefficient (r), mean absolute error (MAE). Along with these parameters, other goodness of fit parameters such as Legates and McCabes index (E_{LM}), redefined Willmott's Index ($D_{redefined}$) and Nash- Sutcliffe coefficient (E_{NS}) were used for the evaluation. It was concluded that ANFIS-FFA performed better compared to ANFIS with r , MAE and RMSE as 1, 0.364 and 0.984 and E_{LM} , $D_{redefined}$ and E_{NS} as 0.988, 0.994 and 1 respectively. Also, the study conducted by Azimi et al. (2018) showed that for prediction of the hydraulic roller length models such as ANFIS and ANFIS-Firefly (ANFIS-FFA) with a combination of four different parameters were considered, hence investigation of overall 8 models. In this study the parameters were taken from the study of Carollo et al. (2007), therefore, in the study, the relative roller length (L_r/h_1) shown as a function of Froude number (Fr), ratio of depths (h_2/h_1) and relative roughness (ks/h_1). Also, different combinations of these parameters were used to input the variables for 8 models. The training and test dataset were divided into the ratio of 70:30, where the total datapoints were 368. It was concluded that ANFIS-Firefly in which L_r/h_1 was

taken as a function of h_2/h_1 and ks/h_1 and statistical parameters such as root mean squared error (RMSE), correlation coefficient (r), Mean-absolute relative error (MARE), Bias and scatter index (SI) were considered to evaluate the superior model. It was elucidated that the mentioned ANFIS-Firefly model performed better than the other seven models. Ebtehaj and Bonakdari (2014) evaluated ANFIS model to predict sediment transport by determining the densimetric Froude number. For the study, six different types of models were investigated by using five different parameters. To train the model, dataset from the experiment conducted by Ab. Ghani A (1993) were used and back-propagation and hybrid methods were the training algorithms. The statistical indices used to compare the models were coefficient of determination (R^2), RMSE, MAE, mean relative error (MRE), mean squared relative error (MSRE), mean error (ME), and MARE. To validate the model, the results were compared with different lab experiments and not with the ones utilized for training dataset. It was concluded that ANFIS model whose Froude number was a function of volumetric Froude number (C_v), relative depth flow (R/d), overall sediment friction factor (λ_s) and dimensionless particle number (D_{gr}) showed better results. Pourtousi et al. (2015) compared the CFD model and ANFIS model to determine the hydrodynamics of bubble column reactor in order to find whether ANFIS could be suitable to reduce the computational time of numerical simulation and operational costs of experimental equipment or not. For numerical investigation ANSYS-CFX was used. ANFIS was trained with the measured data from CFD model. In ANFIS model, input parameters were the positions x, y , and z while the output parameters were water liquid velocity in x, y , and z directions, air volume fraction and water liquid turbulence kinetic energy. The statistical indices selected for evaluating the performance of ANFIS model were R^2 , RMSE, Pearson correlation coefficient (r) and it was observed that ANFIS had followed the same pattern as CFD for the liquid flow. Also, ANFIS had a good agreement with CFD in predicting the liquid velocity, gas hold up and turbulence kinetic energy. It was also found that gbell membership function had performed better compared to other membership functions in determining the hydrodynamics parameters.

There were other studies conducted in which multiple regression analyses were done along with soft computing methods to select the accurate method for prediction. In a study performed by Esmaeili et al. (2014) to predict the backbreak, an undesirable

effect caused by the breakage behind the last row of the blast holes which could affect the stability of the mine wall or efficiency of the machinery (Konya and Walter 1991; Esmaeili et al. 2014), artificial neural network (ANN), ANFIS, and multiple regression models' performance were assessed. The performance indices selected for the study were R^2 , RMSE and mean absolute percentage error (MAPE). For the models seven input parameters and 42 datasets were used, the datasets were taken from the Sangan Iron mine, Iran. It was found that ANFIS performed better than ANN and multiple linear regression model as it had the highest R^2 and lowest RMSE and MAPE values compared to other two models (Figure 2.13). Similarly, a study was done by Bilgili and Sahin (2010) to compare ANN with multiple linear regression and non-linear regression models for the prediction of wind velocity. In the study, data from three different stations were collected and for the regression models, the independent variables were atmospheric pressure, temperature, relative humidity and rainfall. To compare the models, statistical indices such as RMSE, R, Mean Error (BIAS), MAE and MAPE were considered and it was found that ANN performed better compared to the regression models.

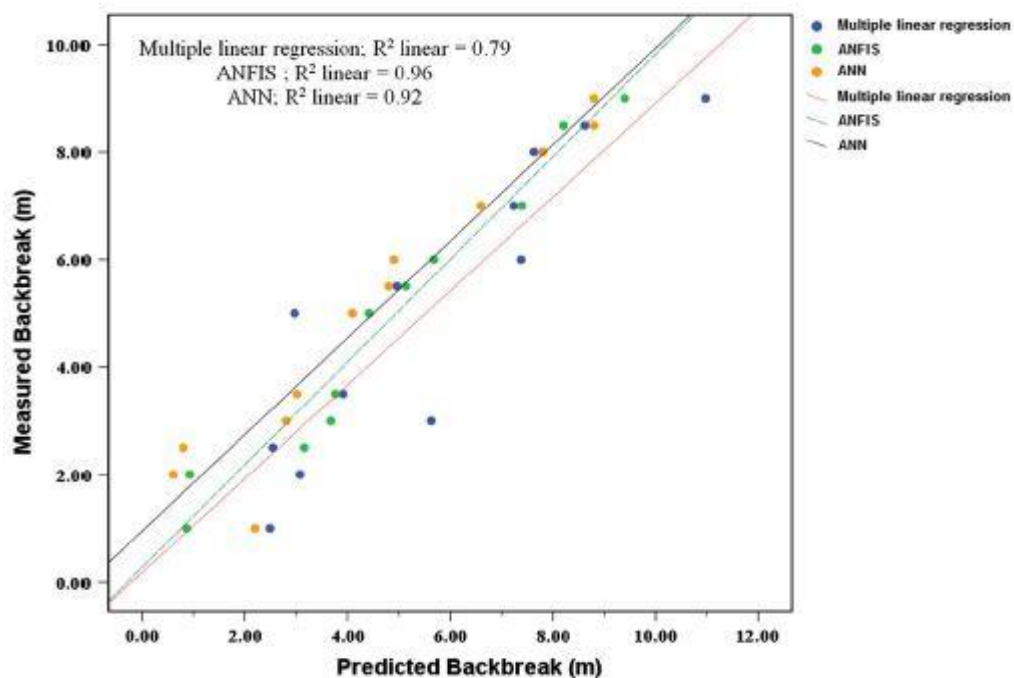


Figure 2.13: Coefficient of Determination for Predicted vs. measured backbreak. From Esmaeili et al. (2014)

In a study conducted by Niazian et al. (2018) to determine the oil content in a medicinal plant, two methods of ANN and Multi Linear Regression (MLR) were examined and 552 datapoints were collected from the field experiments which were performed in the years 2014 and 2015. The collected data were split into 70% training and 30% test data set for ANN model which was processed with 8 different types of transfer functions and various hidden layers to determine the optimal performance of the model. There were four input variables for ANN model which were also taken as independent variables for MLR analysis, computed on SAS software. The performance indices R^2 , MAE and RMSE showed that ANN model with Sigmoid Axon transfer function with two hidden layers had performed better than the regression model. Similarly, a study conducted by Chelgani et al. (2011) to identify the suitable method from ANFIS and Multiple regression to determine the Gross Calorific Value (GCV) of organic and inorganic coal. Total 630 datasets were used, out of which over 400 were the training dataset and remaining were test dataset to model ANFIS with sigmoid transfer function. It was deduced that ANFIS was better in prediction of GVC as its R^2 value was higher than multiple regression (Figure 2.14).

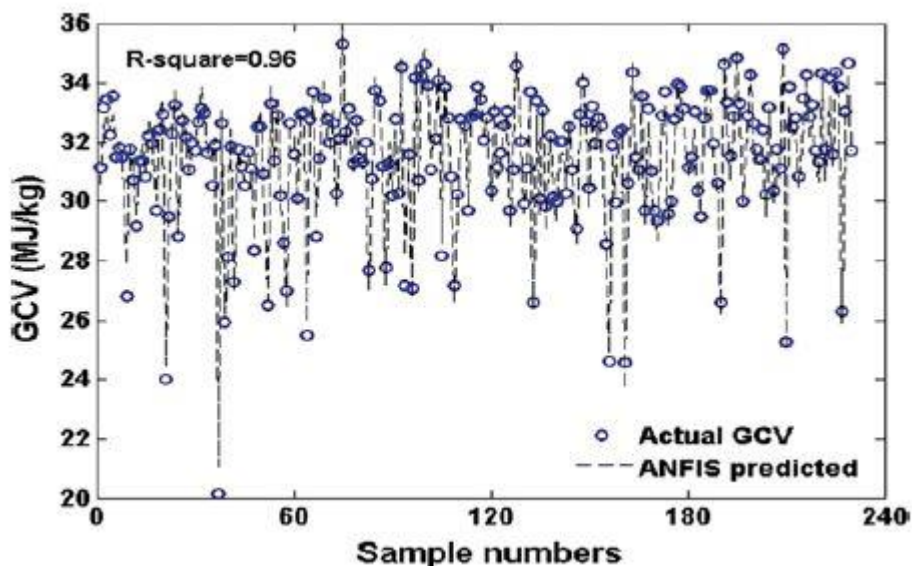


Figure 2.14: Predicted vs. Experimental data for GCV in ANFIS model. From Chelgani et al. (2011)

2.4 Concluding Remarks

It can be observed from the literature review that the studies conducted on numerical modelling for negatively buoyant jets are few. Also, none of the studies are conducted with negatively buoyant jets using soft computing methods, hence the present thesis research is novel. Also, it could be seen from the literature review that comparative studies conducted between computational fluid dynamics models, experimental results and various artificial intelligence models for other studies showed a good agreement between each other. It is also important to note that, data prediction with AI models is not limited to any specific area of study as from literature review it could be observed that all the studies which are conducted using AI algorithms are different from each other. Therefore, AI models could be applied on negatively buoyant jet study, which is the objective of the present thesis.

Chapter 3: Numerical Model

3.1 Introduction

Determination of the concentration of the fluid, could either be done by experimental methods or by numerical methods, experimental methods are often turned out to be expensive due to equipment cost etc. However, scaling up also leads to errors. Hence, numerical investigations are more advantageous compared to experimental methods as numerical investigations are less expensive and both ideal and real conditions can be simulated. Although, sometimes numerical investigations can be disadvantageous due to complexity in the geometry or complexity in the problem, or unavailability of a suitable mathematical model close to the physical conditions.

To develop a numerical model, a suitable mathematical model is required which involves set of Partial differential equations (PDEs) and boundary conditions. Hence, mathematical model needs to be simplified and to approximate the differential equation into algebraic equation, discretization method is applied. Some of the discretization methods are: Finite Volume Method (FVM), Finite Difference Method (FDM) and Finite Element Method (FEM). The numerical model used in this study has used Finite Volume Method (FVM).

Finite Volume method (FVM) is widely used in Fluid mechanics because of its easy to approach, understandability and implementation. It works with integral form of conservation equations and to obtain them, integration over finite volume is done. In finite volume method, generally the domain is divided into finite volumes and variable values present at the surface are represented by the nodal values for which interpolation is applied. When higher order polynomials are used then Finite Element Method would be more precise compared to Finite Volume Method.

3.2 Development of Mathematical Model

This section consists of the equation of conservation of mass, momentum and concentration. For developing a mathematical model, equations mentioned below were used.

3.2.1 Equation of Continuity

The continuity equation is based on the principle of conservation of mass which means that the rate of change of mass in particle is conserved (Malalasekera and Versteeg, 1995; Kheirkhah Gildeh, 2013)

$$\frac{dm}{dt} = 0 \quad \text{Equation (3.1)}$$

In the form of differential equation, continuity equation can be expressed as:

$$\nabla \cdot (\rho \vec{u}) = 0 \quad \text{Equation (3.2)}$$

Which in terms of x,y,z direction can be defined as:

$$\frac{\partial(\rho u)}{\partial x} + \frac{\partial(\rho v)}{\partial y} + \frac{\partial(\rho w)}{\partial z} = 0 \quad \text{Equation (3.3)}$$

The fluid considered in this thesis is incompressible. Hence, Navier-Stokes equations were applied and density is considered to be the function of salinity and temperature. The fluid density was independent of pressure.

The density was calculated using the empirical equations proposed by Millero and Poisson (1981):

$$\rho = \rho_t + AS + BS^{3/2} + CS \quad \text{Equation (3.4)}$$

Where, ρ is the density of the jet and ρ_t is the density of ambient water.

The density of ambient water is calculated by the following equation:

$$\rho_t = 999.842594 + 6.793952 * 10^{-2}T - 9.095290 * 10^{-3}T^2 + 1.001685 * 10^{-4}T^3 - 1.120083 * 10^{-6}T^4 + 6.536336 * 10^{-9}T^5 \quad \text{Equation (3.5)}$$

Equations for A, B, C are as follow:

$$\begin{aligned} A &= 8.24493 * 10^{-1} - 4.0899 * 10^{-3}T + 7.6438 * 10^{-5}T^2 - 8.2467 * 10^{-7}T^3 + 5.3875 * 10^{-9}T^4 \\ B &= -5.72466 * 10^{-3} + 1.0227 * 10^{-4}T - 1.6546 * 10^{-6}T^2 \\ C &= 4.8314 * 10^{-4} \end{aligned} \quad \text{Equation (3.6)}$$

3.2.2 Concentration Equation

The concentration equation can be expressed in the following way:

$$\frac{\partial C}{\partial t} + u \frac{\partial C}{\partial x} + v \frac{\partial C}{\partial y} + w \frac{\partial C}{\partial z} = D \left(\frac{\partial^2 C}{\partial x^2} + \frac{\partial^2 C}{\partial y^2} + \frac{\partial^2 C}{\partial z^2} \right)$$

Equation (3.7)

Where, D is the diffusion coefficient C denotes the concentration which is basically salinity.

3.2.3 Momentum Equation

$$\begin{aligned} \frac{\partial u}{\partial t} + u \frac{\partial u}{\partial x} + v \frac{\partial u}{\partial y} + w \frac{\partial u}{\partial z} \\ = -\frac{1}{\rho} \frac{\partial P}{\partial x} + \frac{\partial}{\partial x} \left(v_{eff} \left(\frac{\partial u}{\partial x} \right) \right) + \frac{\partial}{\partial y} \left(v_{eff} \left(\frac{\partial u}{\partial y} \right) \right) + \frac{\partial}{\partial z} \left(v_{eff} \left(\frac{\partial u}{\partial z} \right) \right) \end{aligned}$$

$$\begin{aligned} \frac{\partial v}{\partial t} + u \frac{\partial v}{\partial x} + v \frac{\partial v}{\partial y} + w \frac{\partial v}{\partial z} \\ = -\frac{1}{\rho} \frac{\partial P}{\partial y} + \frac{\partial}{\partial x} \left(v_{eff} \left(\frac{\partial v}{\partial x} \right) \right) + \frac{\partial}{\partial y} \left(v_{eff} \left(\frac{\partial v}{\partial y} \right) \right) + \frac{\partial}{\partial z} \left(v_{eff} \left(\frac{\partial v}{\partial z} \right) \right) \\ - g \frac{\rho - \rho_0}{\rho} \end{aligned}$$

$$\begin{aligned} \frac{\partial w}{\partial t} + u \frac{\partial w}{\partial x} + v \frac{\partial w}{\partial y} + w \frac{\partial w}{\partial z} \\ = -\frac{1}{\rho} \frac{\partial P}{\partial z} + \frac{\partial}{\partial x} \left(v_{eff} \left(\frac{\partial w}{\partial x} \right) \right) + \frac{\partial}{\partial y} \left(v_{eff} \left(\frac{\partial w}{\partial y} \right) \right) + \frac{\partial}{\partial z} \left(v_{eff} \left(\frac{\partial w}{\partial z} \right) \right) \end{aligned}$$

Equation (3.8)

Where, v_{eff} denotes the effective kinematic viscosity, ρ is the fluid density, ρ_0 is the reference fluid density and P represents the fluid pressure. Also, the velocity components in x, y and z directions are represented by u, v and w.

3.3 OpenFOAM

The numerical model (Gildeh et al.,2015) used in the thesis was built on OpenFOAM (Open Source Field Operation and Manipulation) platform. OpenFOAM is an open source Computational Fluid Dynamics (CFD) software, implemented in C++ language and launched by OpenCFD Ltd. (www.openfoam.com, OpenFOAM,2011, Kheirkhah Gildeh,2013). OpenFOAM is widely used in many numerical studies comprises of the areas such as heat transfer, coastal engineering, free surface flows, ocean engineering, turbulence modelling etc. (Wang et al.,2019). There are several advantages of using OpenFOAM such as the libraries and solvers in OpenFOAM allow users to solve almost all CFD problems, the dynamic meshes can be used to change the geometry, pre and post processing interfaces are user-friendly, and object-oriented programming language C++ allows the users to incorporate their own models (Chen et al., 2014).

The simulation process priority in OpenFOAM is shown in Figure 3.1

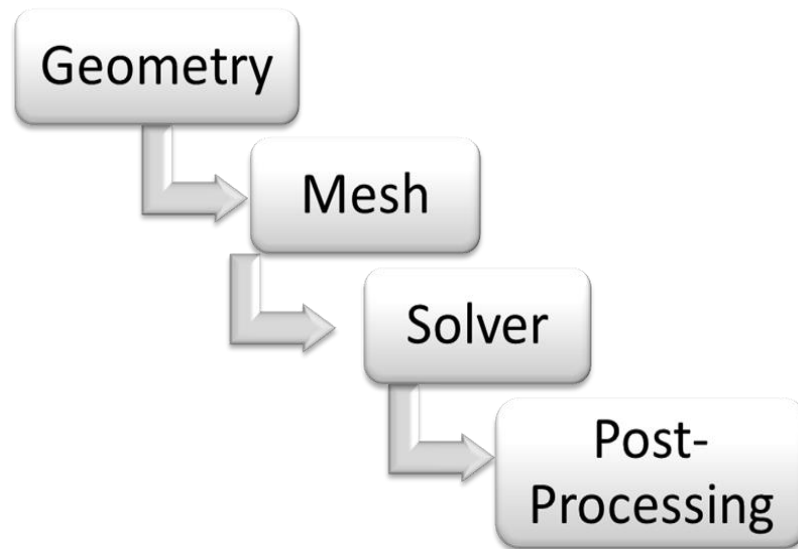


Figure 3.1: Simulation process priority. From Open FOAM (2011), Kheirkhah Gildeh (2013)

The command for geometry and meshing for simulation in the current work was ‘BlockMesh’, and the solver was pisoFoam5.

Chapter 4: Technical Paper - Applications of ANFIS-Type Methods in Simulation of Industrial Outfall Systems

Abstract- ANFIS-type algorithms have been successfully used in various modeling and simulation problems. With the help of algorithms with more accuracy and adaptability, it is possible to obtain better real-life emulating models. A critical environmental problem is the discharge of saline industrial effluents in water bodies. Industries discharge buoyant jets into water bodies. It is important to minimize the effect of effluent discharge on the nearby marine life, by estimating the concentration of the discharge in the ambient water. In this work, submerged discharges, specifically, negatively buoyant jets are modeled. The objective of this study is to compare various artificial intelligence algorithms along with multivariate regression model to find the best fit model emulating effluent discharge. This is done by training and testing the Adaptive Neuro Fuzzy Inference System (ANFIS), ANFIS-Genetic Algorithm (GA), ANFIS-Particle Swarm optimization (PSO) and ANFIS-Firefly Algorithm (FFA) models with input parameters which are obtained by using the realizable $k-\varepsilon$ turbulence model and simulated parameters which are obtained after modeling the turbulent jet using OpenFoam simulation platform. A comparison of the realizable $k-\varepsilon$ turbulence model outputs and AI algorithms' outputs is done. Statistical parameters such as least error, coefficient of determination (R^2), Mean absolute error and Average absolute deviation are measured to evaluate the performance of the models. In this work, it is found that ANFIS-PSO performed better compared to the other four models and multivariate regression model.

Index Terms- OpenFOAM, CFD, ANFIS, ANFIS (GA), ANFIS(PSO), ANFIS (FFA)

4.1 Introduction

Due to increase in the population growth and groundwater depletion, the demand for fresh and potable water has led to rising growth of desalination plants, especially in arid and semi-arid regions such as Persian Gulf, Red Sea and the Gulf of Oman (Purnama and Shao, 2015). It has also been estimated that the percentage of water shortage will increase by 60% by the year 2025 (Alameddiene and El-Fadel, 2007).

Hence, considering the fact that about 97.5% of the total volume of the hydrosphere is contained in seas and oceans (Termeh et al., 2019), desalination plants are the most viable solution for today's drinking water problems, but these plants cause many negative impacts. The effluent from desalination plants, called 'brine', is discharged into the sea water and contains concentrated salt which is almost double the salinity of the receiving water and ends up adding this salinity to the sea water (Purnama and Shao, 2015). Along with this, if a desalination plant is using multistage flash (MSF) technique, then the brine could also raise turbidity and temperature (Bleninger and Jirka, 2008). This concentrated brine stream can deteriorate chemical, physical and biological attributes of the receiving water. Hence, the effect of brine is majorly evident on environment especially on flora and fauna. Therefore, many countries like the USA and Europe have made strict regulations for the effluent standards (Bleninger and Jirka, 2008).

To meet the existing regulations, a diffuser can be placed at the end of the outfall system to dilute the concentrated brine since in the absence of dilution, brine plume extends its vicinity and will be harmful for the ecosystem (Purnama and Shao, 2015). It has also been reported that the discharge of brine using inclined dense jets has been in use since 1970s in which dilution and geometry are the major parameters to be considered (Christodoulou et al., 2015). Dilution of brine occurs in two steps: a) Primary dilution which appears in the near field due to density difference, between the sea water and effluent as well as due to momentum flux and geometry of the outfall; and b) Natural dilution in the far field due to diffusion and mixing (Malcangio and Petrillo, 2010). The impact can generally be seen in the range of 300 m from the point of discharge, which is generally the near-field region (Alameddiene and El-Fadel, 2007). Hence, it is important to focus on the near-field region to design the outfall system for greater dilution (Marti et al., 2010). Since effluent density varies from the ambient water which makes the jet rise or fall, when the dense effluent is discharged upwards, it is called negatively buoyant jet. As the jet moves upwards its momentum decreases which then returns towards the bottom due to its high density after attaining the maximum height. When the effluent's density is lower than receiving water, and it is discharged downwards, a penetration depth is attained by the jet and hence making the effluent to rise which is called positively buoyant jet (Papakonstantis et al., 2011a,b).

Extensive studies have been conducted on negatively buoyant jets. Marti et al. (2010) conducted research in which an angle of 60 degrees was selected with three different Froude number regime (one-third, two-thirds and full-flow capacity) and it was found that Froude numbers below 20 were giving higher dilution than the predicted extrapolation. Zhang et al. (2016) did the numerical investigation for inclined dense jets at 45⁰ angle and for the study, large eddy simulation (LES) method was applied along with Smagorinsky and Dynamic Smagorinsky sub-grid scale (SGS) (Zhang et al., 2016). Later, numerical results including jet trajectory, geometry and dilution were cross validated with the experimental results and it was found that LES was able to regenerate the outputs satisfactorily. Shao and Law (2010) studied the behavior of dense jet for angles 30⁰ and 45⁰ with different densimetric Froude numbers. For the measurement of velocity and concentration, combined particle image velocimetry (PIV) and planar laser induced fluorescence (PLIF) were applied (Shao and Law, 2010). Velocity and concentration profiles were used to find the mixing and diluting parameters as well. It was found that return point dilution, horizontal distance of return point, terminal height, centerline peak location and its dilution were correlated to Froude number. Oliver et al. (2008) investigated the $k-\varepsilon$ turbulence model in the standard fluid dynamics package (CFX) and took two approaches which included, one with the standard form of the model and other with the calibrated model by adjusting the Schmidt number. After comparing numerical data, experimental data, along with the data obtained from the studies of previous integral models, it was concluded that the $k-\varepsilon$ model was providing better prediction for the trajectory data except the data for the integrated dilution at the centerline as they were over-predicting the density gradient which resulted in under-estimation of the dilution. Palomar et al. (2012) investigated the performances of CORMIX, VISUAL PLUMES and VISJET models for the inclined dense studies and obtained some significant differences in the dilution prediction. Kikkert et al. (2007) investigated the behavior of negatively buoyant jets with angles ranging from 0⁰ to 75⁰ and Froude number ranging from 14 to 99. The results showed good prediction for outer spread and maximum height of the outer edge. However, inner spread was under-estimated and minimum dilution prediction was conservative. Along with this, previous studies conducted with CorJet and VisJet models were compared with this study and it was found that these numerical models had under-predicted the horizontal and vertical locations of maximum jet height. Also, CorJet and VisJet were not accurate enough for integrated dilution prediction

compared to analytical solutions and the data obtained in a study by Kikkert et al. (2007). Jirka (2008) performed a study with smaller angles like 30° and 45° based on laboratory experiments and numerical modeling using CorJet model. It was found that the lower angle had given higher dilution when bottom slope was taken into consideration as it had provided better offshore transport of the mixed effluent. Kheirkhah Gildeh et al. (2014 and 2015), Gildeh et al. (2015) performed numerical modeling with 30° and 45° inclined dense jets. Five CFD models including LRR, RNG $k-\varepsilon$, Realizable $k-\varepsilon$, non-linear $k-\varepsilon$, and Launder Gibson were applied, and it was concluded that LRR and realizable $k-\varepsilon$ turbulence models were giving better prediction for the mixing and dilution characteristics.

Apart from conventional CFD and experimental measurements, soft computing methods could be applied to minimize the computational time for simulation and investment of money on expensive laboratory equipment. Pourtousi et al. (2015) investigated the combination of computational fluid dynamics (CFD) and ANFIS method for simulation of bubble column hydrodynamics. Previous experimental data were used to validate the CFD model and later these data were used to train the ANFIS model. It was concluded that ANFIS was a promising method for predicting the outputs of bubble column hydrodynamics. Taghavifar et al. (2015) worked on assessment of heat accumulation in hydrogen engine in which the experimental data were compared with the data obtained after CFD modelling to determine the accuracy between the two. Later, CFD data were fed in ANFIS code to train the model and it was concluded that ANFIS model with Trimf membership function had given the highest R^2 and lowest root mean squared error (RMSE) value out of other membership functions and ANFIS was confirmed to be more accurate and simpler than CFD technique in the study. Rezakazemi et al. (2017) evaluated three models, namely ANFIS, ANFIS-PSO and ANFIS-GA, to determine the performance of hydrogen mixed membranes in which input parameters such as feed pressure and Nano filter contents were used to evaluate the output parameter (hydrogen gas selectivity). The criteria for investigation of the better model were R^2 and RMSE values and ANFIS-PSO had given better predictability. Amirkhani et al. (2015) studied the performance of ANN and ANFIS models to estimate the inlet air velocity of the chimney. Three days of experimental data were used to train the models and it was found that ANFIS model's results were closer to the experimental results as its R^2 was higher than ANN.

Bonakdari and Zaji (2018) worked on the modified triangular side weir in which they simulated its discharge coefficient. They studied three different methods of ANFIS, namely ANFIS-GA, ANFIS-PSO and ANFIS-DE, with combinations of eight different input variables and it was found that ANFIS-DE performed better as it had given lowest RMSE value compared to ANFIS-GA and ANFIS-PSO. Shabanian et al. (2017) studied the ANFIS model with eight types of membership functions to predict the hydrogen yield of the jet fuel and efficiency of conversion for a non-catalytic filtration combustion reactor. Later, imperialist competitive algorithm (ICA) was applied for to get the optimized results for the hydrogen yield which was found to be efficient algorithm for the combustion process optimization.

The aim of this research is to investigate the application and performance of soft computing method with ANFIS, ANFIS-GA, ANFIS-PSO, ANFIS-FFA algorithms for negatively buoyant jets to predict the dilution and mixing characteristics. This is the first study on this topic. Negatively buoyant jets are considered for a wide range of Froude numbers, i.e. 5, 10, 12.5, 15, 17.5, 20, 22.5, 25, 27.5, 30, 32.5, 35, 37.5, 40, 50 and 60 with angles ranging from 20 degrees to 72.5 degrees using realizable $k-\varepsilon$ model turbulence model in OpenFOAM platform.

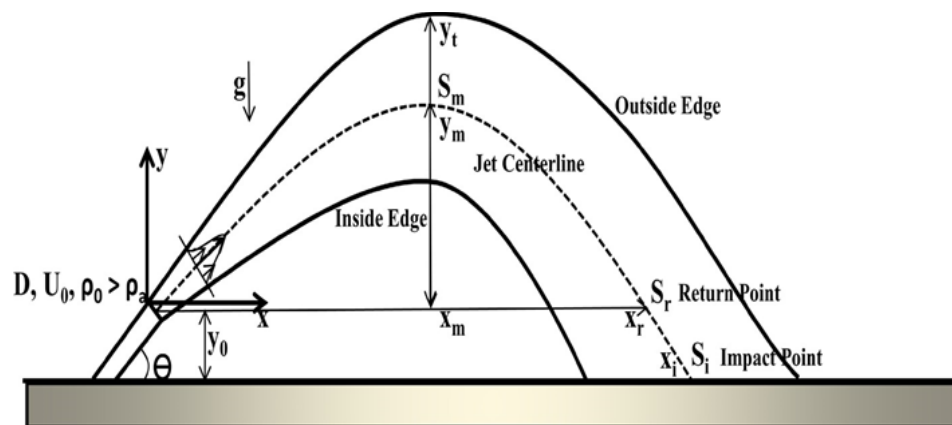


Figure 4.1: Configuration for Negatively Buoyant Jet (Gildeh et al., 2015)

4.2 Dimensional Analysis and Numerical Model

As it can be seen in Figure 4.1, negatively buoyant jets are discharged at an angle Θ and velocity U_o , the density of the ambient water is represented by ρ_a and density of jet is represented by ρ_o . It can be observed that $\rho_o > \rho_a$ which makes the jet to rise. The diameter of the jet is denoted by D . The terminal height is represented by y_t which hits the surface at coordinate x_i while the coordinates of peak centerline are represented by x_m and y_m with peak salinity as S_m . Also, jet concentration is represented by C_o . The return point of the jet is represented by x_r and return salinity value is S_r . For the dimensional analysis densimetric Froude number is used which is denoted by the following equation:

$$Fr_d = \frac{U_o}{\sqrt{g'_o D}} \quad (4.1)$$

$$g'_o = \left(\frac{\Delta\rho_o}{\rho_a} \right) \quad (4.2)$$

Where, $\Delta\rho_o = (\rho_o - \rho_a)$ and g'_o is the reduced gravitational acceleration.

The centerline peak salinity is a function of Froude number and angle which can be represented by the following equation:

$$\frac{S_m}{Fr_d} = f(Fr_d, \Theta) \quad (4.3)$$

For numerical modeling the following equations were used by Gildeh et al. (2015)

Continuity Equation:

$$\frac{\partial u}{\partial x} + \frac{\partial v}{\partial y} + \frac{\partial w}{\partial z} = 0 \quad (4.4)$$

Momentum Equations:

$$\begin{aligned} \frac{\partial u}{\partial t} + u \frac{\partial u}{\partial x} + v \frac{\partial u}{\partial y} + w \frac{\partial u}{\partial z} = -\frac{1}{\rho} \frac{\partial P}{\partial x} + \frac{\partial}{\partial x} \left(v_{eff} \left(\frac{\partial u}{\partial x} \right) \right) + \frac{\partial}{\partial y} \left(v_{eff} \left(\frac{\partial u}{\partial y} \right) \right) + \\ \frac{\partial}{\partial z} \left(v_{eff} \left(\frac{\partial u}{\partial z} \right) \right) \end{aligned} \quad (4.5)$$

$$\begin{aligned} \frac{\partial v}{\partial t} + u \frac{\partial v}{\partial x} + v \frac{\partial v}{\partial y} + w \frac{\partial v}{\partial z} = -\frac{1}{\rho} \frac{\partial P}{\partial y} + \frac{\partial}{\partial x} \left(\nu_{eff} \left(\frac{\partial v}{\partial x} \right) \right) + \frac{\partial}{\partial y} \left(\nu_{eff} \left(\frac{\partial v}{\partial y} \right) \right) + \\ \frac{\partial}{\partial z} \left(\nu_{eff} \left(\frac{\partial v}{\partial z} \right) \right) - g \frac{\rho - \rho_0}{\rho} \end{aligned} \quad (4.6)$$

$$\begin{aligned} \frac{\partial w}{\partial t} + u \frac{\partial w}{\partial x} + v \frac{\partial w}{\partial y} + w \frac{\partial w}{\partial z} = -\frac{1}{\rho} \frac{\partial P}{\partial z} + \frac{\partial}{\partial x} \left(\nu_{eff} \left(\frac{\partial w}{\partial x} \right) \right) + \frac{\partial}{\partial y} \left(\nu_{eff} \left(\frac{\partial w}{\partial y} \right) \right) + \\ \frac{\partial}{\partial z} \left(\nu_{eff} \left(\frac{\partial w}{\partial z} \right) \right) \end{aligned} \quad (4.7)$$

Where, ν_{eff} denotes the effective kinematic viscosity, ρ is the fluid density, ρ_0 is the reference fluid density and P represents the fluid pressure. Also, the velocity components in x, y and z directions are represented by u, v and w.

Concentration Equation:

$$\frac{\partial C}{\partial t} + u \frac{\partial C}{\partial x} + v \frac{\partial C}{\partial y} + w \frac{\partial C}{\partial z} = D \left(\frac{\partial^2 C}{\partial x^2} + \frac{\partial^2 C}{\partial y^2} + \frac{\partial^2 C}{\partial z^2} \right) \quad (4.8)$$

Where, D is the diffusion coefficient and C denotes the concentration which is basically salinity.

For inlet, boundary conditions for velocity in x, y and z directions are defined as $u=U_0 \cdot \cos(\theta)$, $v=U_0 \cdot \sin(\theta)$ and $w=0$. While concentration $C=C_0$ and Temperature $T = T_0$ (Gildeh et al., 2015). The temperature selected to calculate the density for this study is 22 degree Celsius as ‘close lid’ assumption is made for this study. Also, for the model no stratification and no waves at the surface are assumed.

Simulations were performed on LINUX server and sample results are provided in Figures 4.2 and 4.3

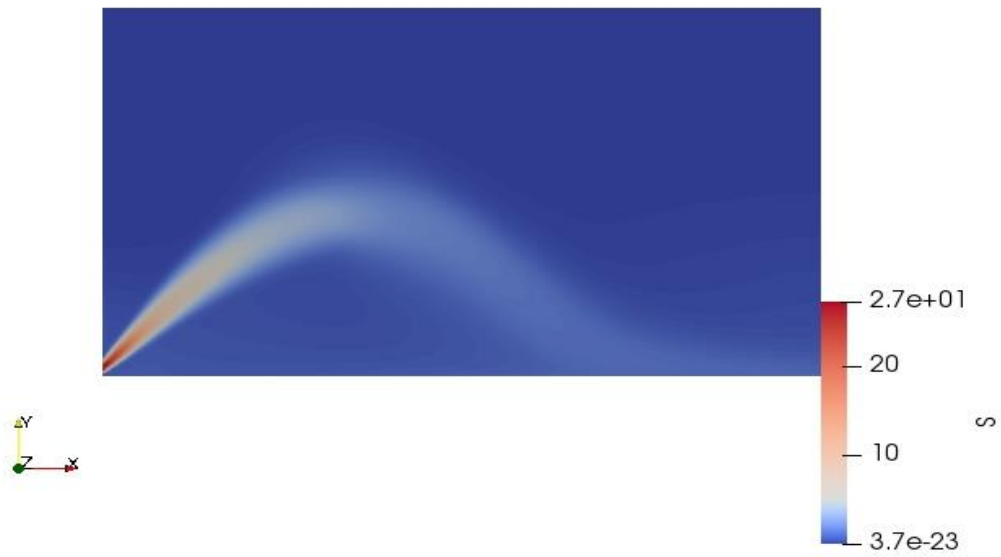


Figure 4.2: Negatively buoyant jet at 45 degrees discharge angle and Froude number 40



Figure 4.3: Negatively buoyant jet for 60 degrees discharge angle Froude number 50

4.3 ANFIS-Type and Multivariate Regression Models

The data generated from the above numerical modelling using realizable k- ϵ model in the OpenFOAM platform is used in this part, to train and test the ANFIS and hybrid models. For the soft computing method, two input variables, Froude number ranging from 5 to 60 and jet angle ranging from 20 degrees to 72.5, were employed. The data was collected till 72.5 degrees as this is the commonly used range in practice. The aim is to investigate input and output combinations (Table 4.1) to evaluate the performance of ANFIS, ANFIS-GA, ANFIS-PSO, ANFIS-FFA and Multivariate regression model.

The AI modelling was divided into three stages: i) Pre-Processing stage in which data from CFD models were gathered, raw data were converted into usable data ii) Modelling Stage where modelling tools such as ANFIS, ANFIS-GA, ANFIS-PSO and ANFIS-FFA were used to extract the outputs iii) Post-Processing stage where evaluation of the models are done using statistical indices and scatter plots.

In the present study, programming language MATLAB is used to design ANFIS (Jang, 1993; Ebtehaj and Bonakdari, 2014; Bonakdari et al., 2015) and the three hybrid models, ANFIS-GA (Holland 1975; <https://yarpiz.com/>), ANFIS-PSO (Kennedy and Eberhart, 1995; <https://yarpiz.com/>) and ANFIS-FFA (Yang 2010; Yaseen et al., 2017; Azimi et al., 2018). These models are built on the fundamental of training and testing which can be seen in Figure 4.4.

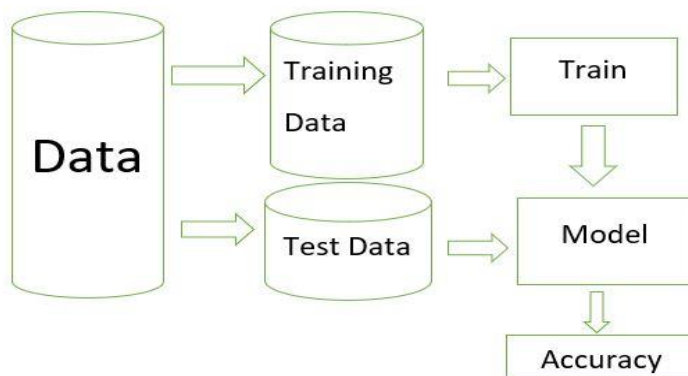


Figure 4.4: Training data and Test data

4.3.1 Adaptive Neuro Fuzzy Inference System (ANFIS)

Adaptive Neuro Fuzzy Inference System (Jang,1993) is an artificial intelligence method, applied to solve nonlinear problems. ANFIS is a combination of ANN and FIS, which works effectively to solve the complex issues. The architecture for ANFIS containing two inputs, one output f and five layers is illustrated in Figure 4.5. In the architecture, Sugeno model with Fuzzy IF-THEN rules are employed. The rules R1 and R2 are shown below:

R1:

$$\text{If } x_1 = U_1 \text{ and } x_2 = V_1 \quad (4.9)$$

$$\text{Then } f_1 = s_1x_1 + t_1x_2 + r_1 \quad (4.10)$$

R2:

$$\text{If } x_1 = U_2 \text{ and } x_2 = V_2 \quad (4.11)$$

$$\text{Then } f_2 = s_2x_1 + t_2x_2 + r_2 \quad (4.12)$$

U_1, U_2 are the membership functions for input x_1 and V_1, V_2 are the membership functions for input x_2 , while s_1, s_2, t_1, t_2, r_1 and r_2 are the adjustable parameters determined during training process.

The first layer is the input layer in which input variables are transferred to the next layer and it is formed by the membership functions of the input variables.

$$O_{1,i} = \mu_{U_i}(x_1), \quad i = 1,2 \quad (4.13)$$

$$O_{1,i} = \mu_{V_i}(x_2), \quad i = 1,2 \quad (4.14)$$

The degree of membership functions represented by μ_{U_i} and $\mu_{V_{i-2}}$ for the fuzzy sets U_i and V_i respectively.

In layer two, each node is fixed and non-adaptive, when each node input values are multiplied to each other, weights (w_i) are obtained.

$$O_{2i} = w_i = \mu_{U_i}(x_1) * \mu_{V_i}(x_2), \quad i = 1,2 \quad (4.15)$$

The third layer which is a non-adaptive in nature called as the rule layer. In this layer, the weight function is normalized as follows:

$$O_{3i} = w_i^* = \frac{w_i}{\sum_i w_i} \quad (4.16)$$

The fourth layer which is the layer where defuzzification takes place and output of the previous layer is combined with the Sugeno fuzzy rule's function. However, nodes in this layer are adaptive in nature and contains a node function:

$$O_{4i} = w_i^* f_i = w_i^* (s_i x_1 + t_i x_2 + r_i) \quad (4.17)$$

At layer five, which is the last layer called output layer, the single node will calculate the overall output and it will be the summation of all the inputs from previous layers.

$$O_{5i} = \sum_i w_i^* f_i = \frac{\sum_i w_i f_i}{\sum_i w_i} \quad (4.18)$$

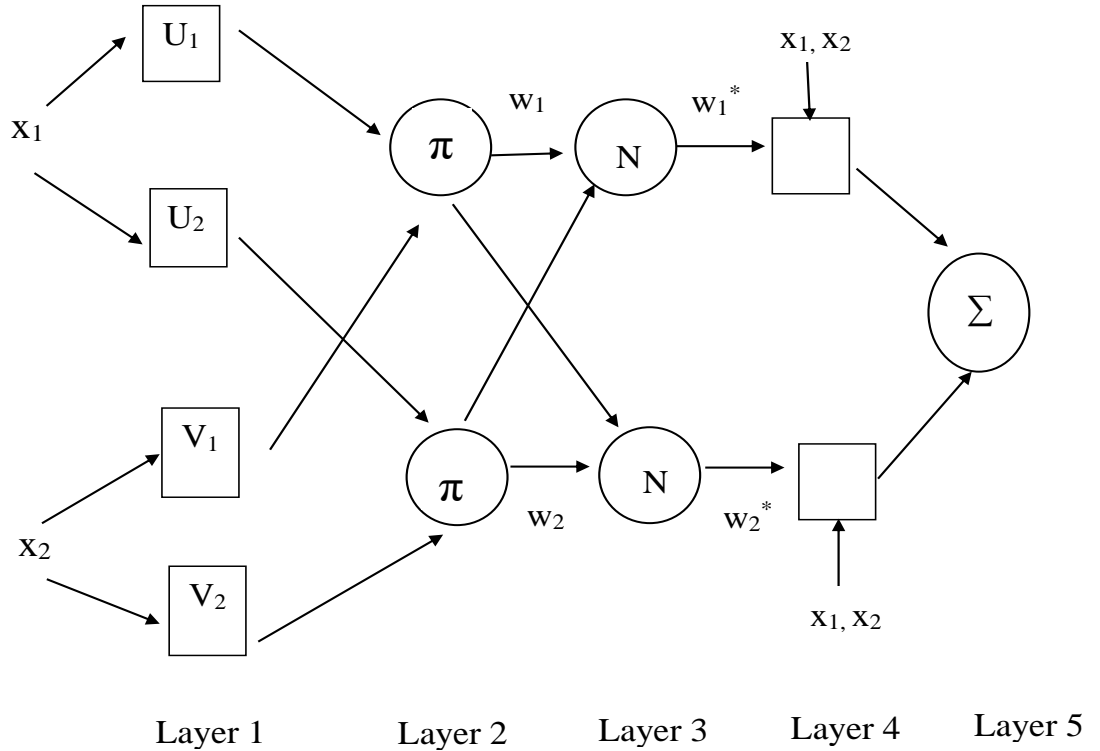


Figure 4.5: ANFIS structure

4.3.2 Genetic Algorithm (GA)

Genetic Algorithm (Holland 1975) is the heuristic search algorithm which comes under the class of evolutionary algorithm (EA) and based on the concept of natural selection and genetics where the idea of inheritance, selection, cross-over, and

mutation are applied. It is commonly used in various domains such as manufacturing, engineering, science, etc. (Yaghoobi et al., 2016). Genetic algorithm (GA) starts the process of optimization with a random initial population (Figure 4.6). In GA, population is a set of individuals which are present in the work space. Each individual has a set of parameters (variables) which are called genes, they are joined together to form chromosome (solution) which could be mutated and altered. These solutions could either be presented in the form of binary coding i.e. 0s and 1s or in other encoding forms. The criteria for determining the goodness of individual is by evaluating through fitness function as the population is initialized through randomly generated individuals, hence, it is an iterative process (Yaghoobi et al.,2016). The best suitable individual with higher fitness value will be chosen from the population to create the new generation and the solutions of this new generation will be used for next iteration in the same algorithm. The algorithm will be terminated, when the produced generations reach to maximum limit or a satisfactory fitness level is achieved (Yaghoobi et al.,2016). In this paper, GA code has been run in MATLAB software and ANFIS model has been trained to find the peak salinity S_m , peak coordinates x_m and y_m , return salinity S_r and return coordinate in x direction x_r .

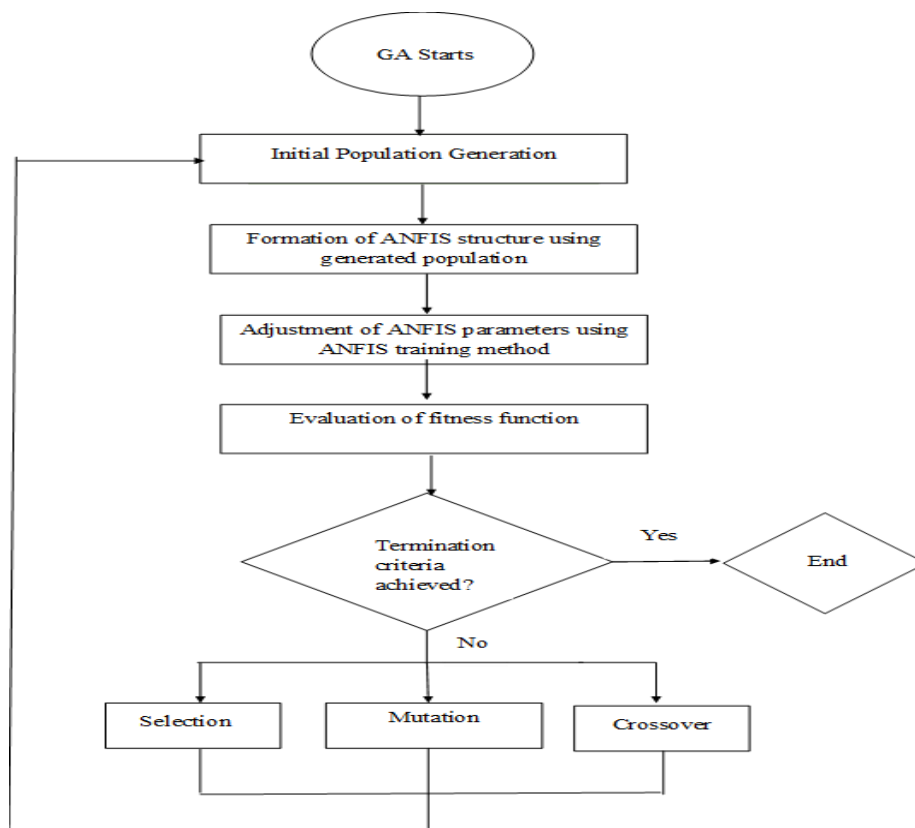


Figure 4.6: GA algorithm

4.3.3 Particle Swarm Optimization (PSO)

Particle swarm optimization (Kennedy and Eberhart,1995) algorithm is a population-based optimization method. PSO, begins with random particles in the search space which looks for optimal solution and each particle is associated with fitness value which is evaluated by fitness function (Figure 4.7). Each particle is affected by its best achieved individual position and the best position achieved among the group and for every iteration, the updating of each particle takes place by these two best values. In every iteration particle chooses new velocities which is based on their current velocity and the two mentioned best values. New velocity and new position can be evaluated by the following equations (Bonakdari and Zaji, 2018):

$$v^i[t + 1] = wv^i[t] + c_1r_1 (x^{Pbest}[t] - x^i[t]) + c_2r_2(x^{Gbest}[t] - x^i[t]) \quad (4.19)$$

$$x^i[t + 1] = x^i[t] + v^i[t + 1] \quad (4.20)$$

Where, x^i and v^i are the position and velocity vector for particle i and x^{Pbest} and x^{Gbest} are the best individual position and best position achieved in the group respectively. c_1 and c_2 are the learning coefficients and r_1 and r_2 are the random coefficients. Also, w represents the inertia weight.

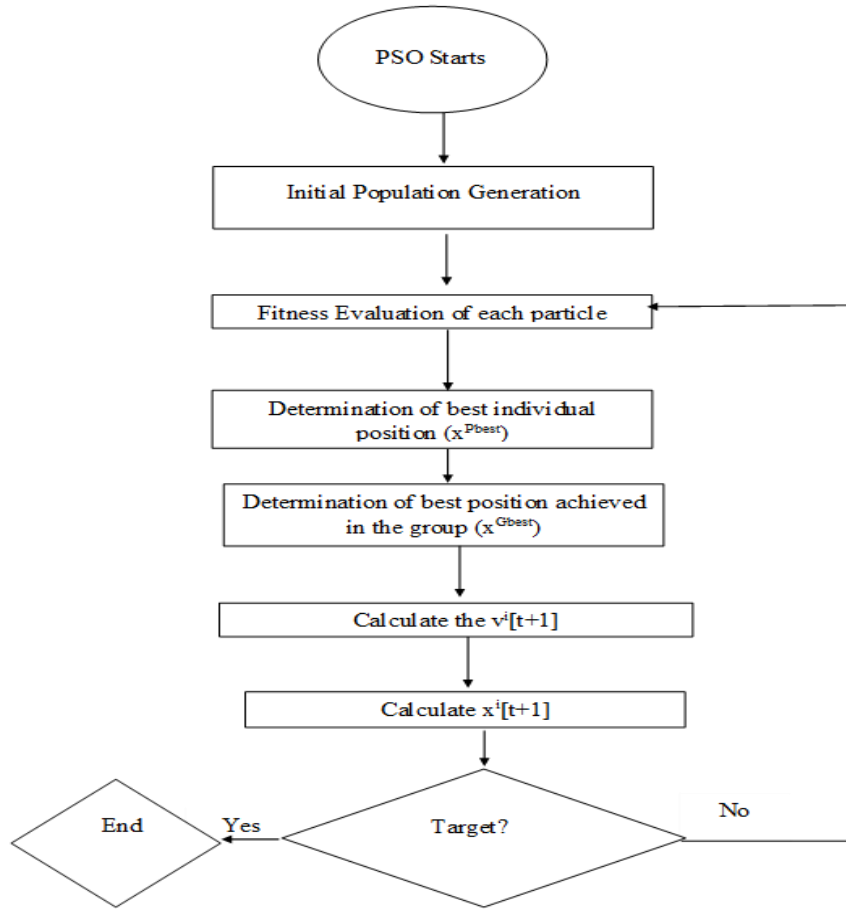


Figure 4.7: PSO Algorithm

4.3.4 Firefly Algorithm (FFA)

Firefly algorithm (FFA) is built on the idea of relationship between light and fireflies (Yang, 2010). The FFA follows three basic rules (Yang, 2010): i) All fireflies are unisexual; hence they have the ability to absorb other fireflies; ii) The intensity of attraction of firefly is directly proportional to the luminosity. As the distance increases, brightness may decrease, and brighter firefly can also move randomly to absorb less bright firefly; and iii) Brightness or Luminosity of the firefly related to the objective function provided in the algorithm. Based on these rules, the attractiveness value is directly proportional to the luminosity, hence, it can be calculated by following equation (Yang, 2010; Yaseen et al., 2018):

$$I = I_0 e^{-\gamma r^2} \quad (4.21)$$

$$w(r) = w_0 e^{-\gamma r^2} \quad (4.22)$$

Where, $w(r)$ denotes the attractiveness at distance r from the firefly, I_0 is the light intensity at distance $r=0$, I represents the light intensity, γ denotes the coefficient of light absorption and w_0 is the attractiveness when distance $r=0$ (Yang, 2010; Yaseen et al., 2018).

The distance between the fireflies i and j is represented by r , can be calculated from the following equation (Yang, 2010; Yaseen et al. 2018):

$$r_{ij} = \|x_i - x_j\| = \sqrt{\sum_{k=1}^d (x_{i,k} - x_{j,k})^2} \quad (4.23)$$

Where, x_i and x_j are fireflies' locations. As firefly is attracted to one another, the movement for firefly from one position to another is represented by the following equation (Yang, 2010; Yaseen et al. 2018):

$$\Delta_{xi} = \beta_0 e^{-\gamma r^2} (x_j - x_i) + \alpha \varepsilon_i \quad (4.24)$$

Where, α denotes the randomization coefficient and ε_i represents the random number vector. Also, α varies from 0 and 1. $\beta_0 e^{-\gamma r^2}$ is attraction term (Yaseen et al. 2018)

The Firefly algorithm is shown in Figure 4.8

In this paper, ANFIS model was integrated with FFA in order to determine the peak salinity S_m , peak coordinates x_m and y_m , return salinity S_r and return coordinate x_r . By trial and error method, the values of light absorption coefficient (γ) is taken as 0.1, attraction coefficient base (β_0) is taken as 4 and movement coefficient (α) is taken as 0.3.

4.3.5 Multivariate Linear Regression Model (MLR)

Multivariate regression analysis is widely used to find a linear relationship between the dependent and multiple independent variables. The data collected from numerical modeling are non-linear data but to determine the closeness of data with the linearity, multivariate regression analysis has been done by using Microsoft excel add-ins which helped in creating a model based on least square methods (Emadi and Mahfoud, 2011). The generalized equation for MLR can be expressed in the following way (Tosun et al., 2016 and Fumo and Biswas, 2015):

$$Y = \beta_0 + \beta_1 X_1 + \beta_2 X_2 + \dots + \beta_n X_n \quad (4.25)$$

Where, X_1, X_2, X_n are the independent variables which are also called predictor variables. Y is the dependent variable also known as response variable and n is the number of variables (Fumo and Biswas, 2015).

For multivariate regression, data collected from numerical modeling were divided into training and test data. The equation obtained for training data set after regression analysis has been used to generate the predicted test output. The statistical parameters to evaluate the multivariate regression model are same as the ones used for ANFIS and hybrid models. The equations mentioned in statistical parameters section are used for the calculation of the values for regression analysis.

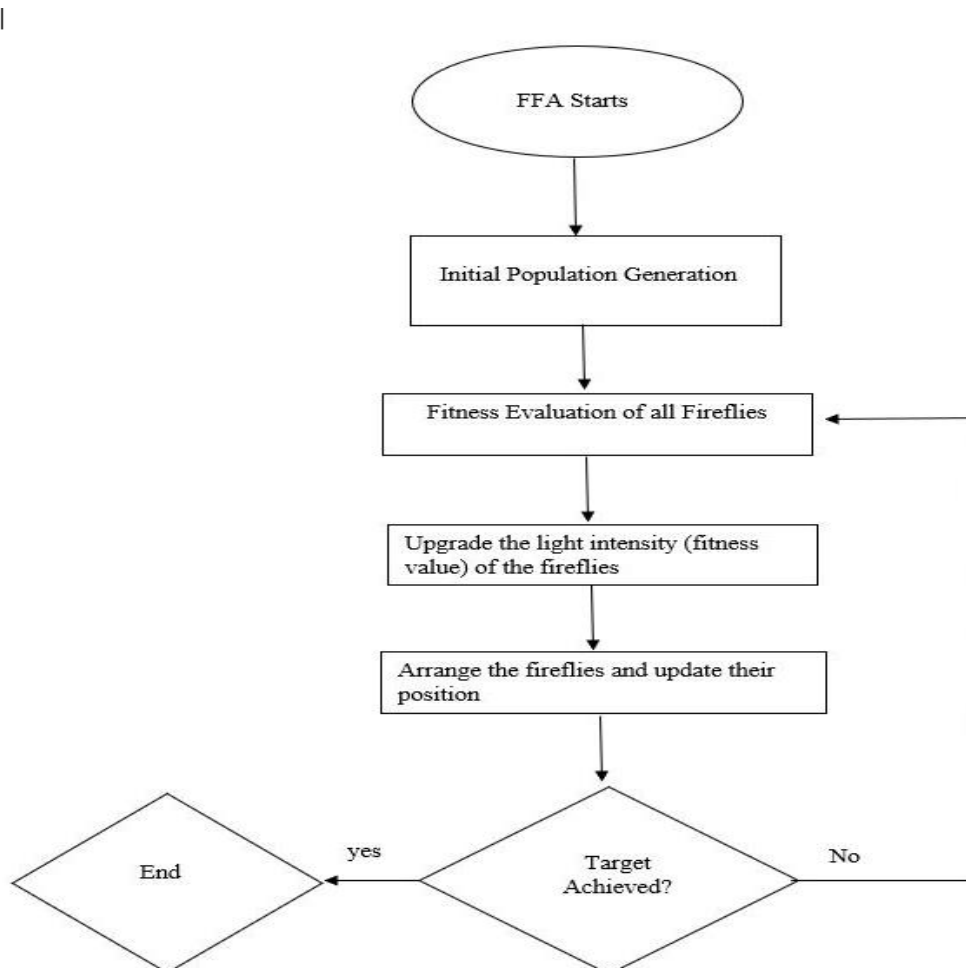


Figure 4.8: FFA Algorithm

4.3.6 Statistical Analysis

To determine the accuracy of ANFIS, ANFIS-GA, ANFIS-PSO, ANFIS-FFA and multivariate regression models discussed above, statistical parameters of all the models are compared, the statistical parameters taken into consideration are coefficient of determination (R^2), root mean squared error (RMSE), mean absolute error (MAE), and average absolute deviation (δ %) i.e. error of the model in percentage (Bonakdari and Zaji, 2018). The mentioned parameters can be measured by the following equations:

$$RMSE = \sqrt{\frac{\sum_{i=1}^N (O_i - P_i)^2}{N}} \quad (4.26)$$

$$R^2 = 1 - \frac{\sum_{i=1}^N (O_i - P_i)^2}{\sum_{i=1}^N (O_i - O_m)^2} \quad (4.27)$$

$$MAE = \frac{1}{N} \sum_{i=1}^N |O_i - P_i| \quad (4.28)$$

$$\delta\% = \frac{\sum_{i=1}^N |O_i - P_i|}{\sum_{i=1}^N O_i} * 100 \quad (4.29)$$

Where, P_i is the predicted value obtained after training the models, O_i is the observed value obtained after numerical modeling on OpenFOAM, O_m is the mean of observed value and N is the number of samples.

4.4 Results

Overall, 1760 data points are obtained from numerical modelling for S_m , S_r , x_m , x_r and y_m outputs and 352 data points belong to each combination set of input and output. The data are divided into two sections, training data and test data where training data contain 272 of the total data and test data contain 80 of the total data test data. For the

models two input variables i.e. Froude number and angle are chosen to obtain one output. The targeted outputs are S , S_r , x_m , y_m , x_r . Hence, 5 sets with different outputs are prepared for all the models as shown in Table 4.1.

Table 4.1: Input-Output combinations

| Combinations | Inputs | | Output |
|--------------|---------------|-------|--------|
| 1 | Froude number | Angle | S_m |
| 2 | Froude number | Angle | S_r |
| 3 | Froude number | Angle | x_m |
| 4 | Froude number | Angle | x_r |
| 5 | Froude number | Angle | y_m |

4.4.1 Performance evaluation for S_m

ANFIS-Type Models

It can be observed from Table 4.2 that all the models' RMSE values for training and test data are almost same which means none of them are trapped in over-fitting. Also, in Figure 4.9(a-h), targets and outputs are reasonably coinciding with each other, that concludes accuracy of the data for ANFIS and hybrid models. From Table 4.2, it can be observed that, out of all the models ANFIS-PSO is giving the highest R^2 , and the lowest RMSE, MAE and δ % which are 0.984, 0.589, 0.357 and 5.889% for the test data that make it more accurate out of all.

Multi-variate Regression Model

The equation obtained after training the regression model for salinity (S_m) is shown below:

$$S_m = 13.4212 - (0.23703 * Fr) - (0.01983 * Angle) \quad (4.30)$$

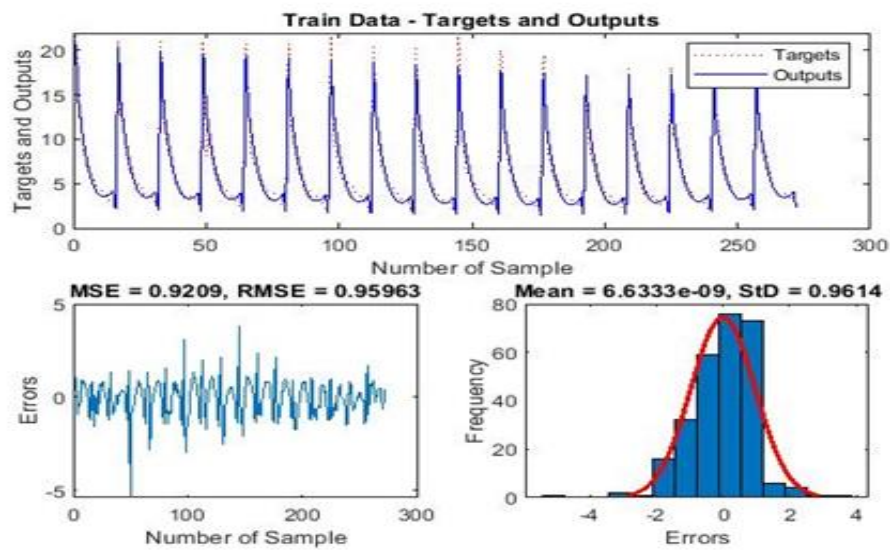
The above equation was used to predict the test outputs and it can be seen from Table 4.2 that the in regression model there is no over-fitted data as the training and test data sets are showing almost similar statistical parameters but overall, regression model had the lowest R^2 value and highest RMSE, MAE and δ % i.e. in both training and test sets

as compared to other models which made regression model incompatible for predicting peak salinity.

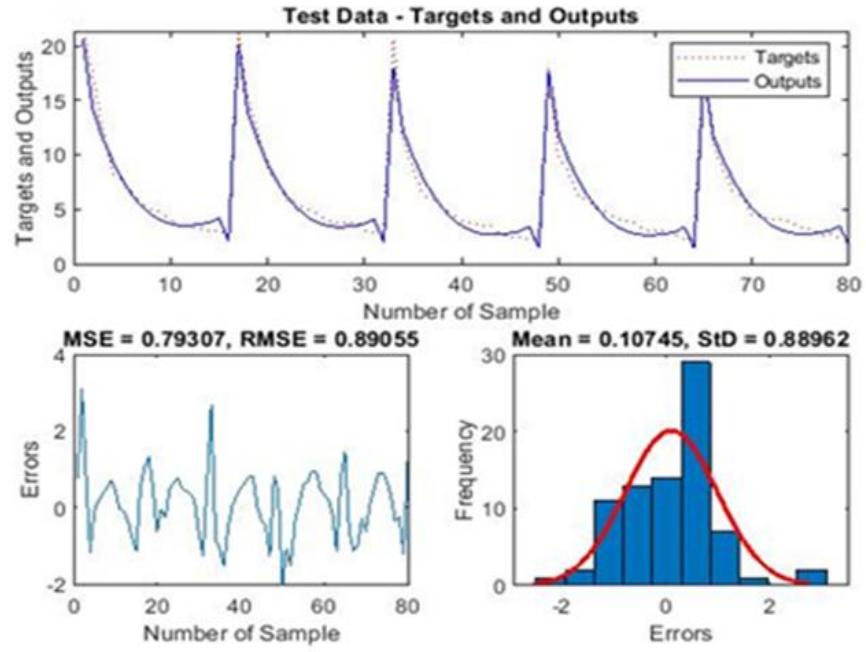
Table 4.2: Models' performance evaluation for S_m

| Model | Output | Training Database | | | | Test Database | | | |
|--------------------------|--------|-------------------|-------|-------|-------------|---------------|-------|-------|-------------|
| | | R^2 | RMSE | MAE | $\delta \%$ | R^2 | RMSE | MAE | $\delta \%$ |
| ANFIS | S_m | 0.950 | 0.959 | 0.726 | 12.160 | 0.964 | 0.890 | 0.709 | 11.680 |
| ANFIS-GA | | 0.947 | 1.019 | 0.834 | 13.974 | 0.935 | 1.187 | 0.866 | 14.249 |
| ANFIS-PSO | | 0.985 | 0.547 | 0.336 | 5.631 | 0.984 | 0.589 | 0.357 | 5.889 |
| ANFIS-FFA | | 0.979 | 0.643 | 0.409 | 6.866 | 0.975 | 0.739 | 0.447 | 7.367 |
| Multi-variate Regression | | 0.594 | 2.909 | 2.118 | 35.482 | 0.582 | 3.009 | 2.245 | 36.948 |

ANFIS:

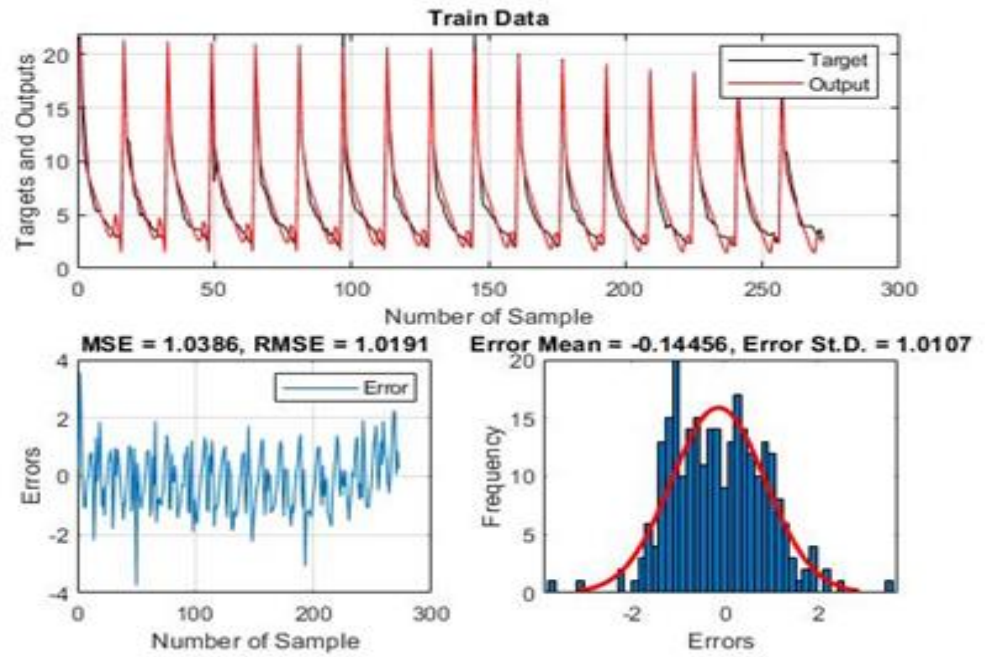


a)

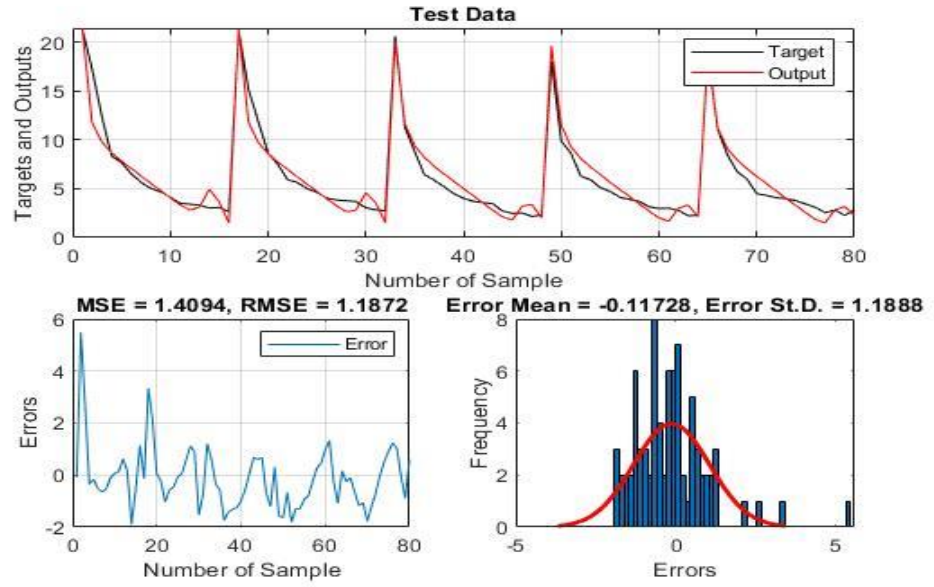


b)

ANFIS-GA

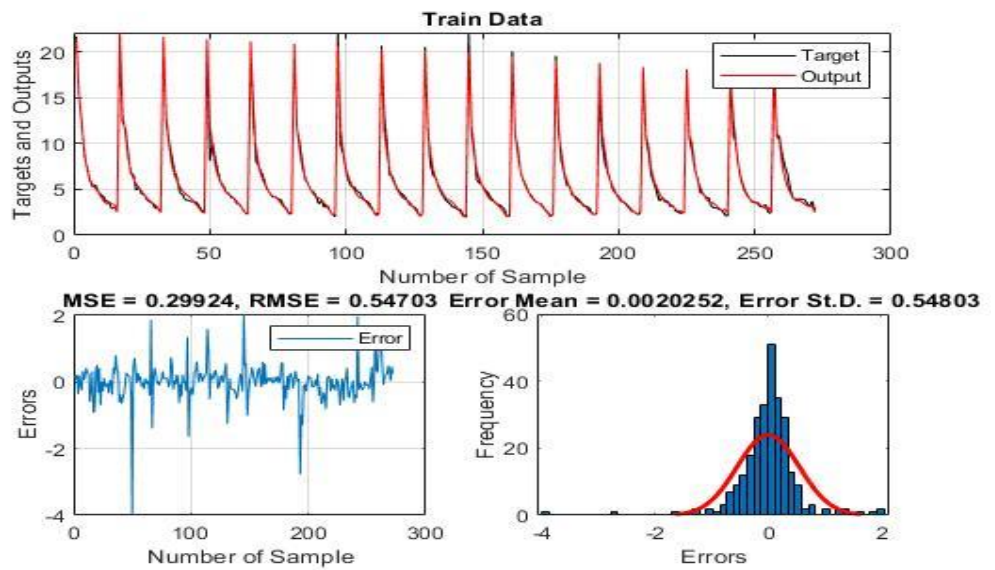


c)

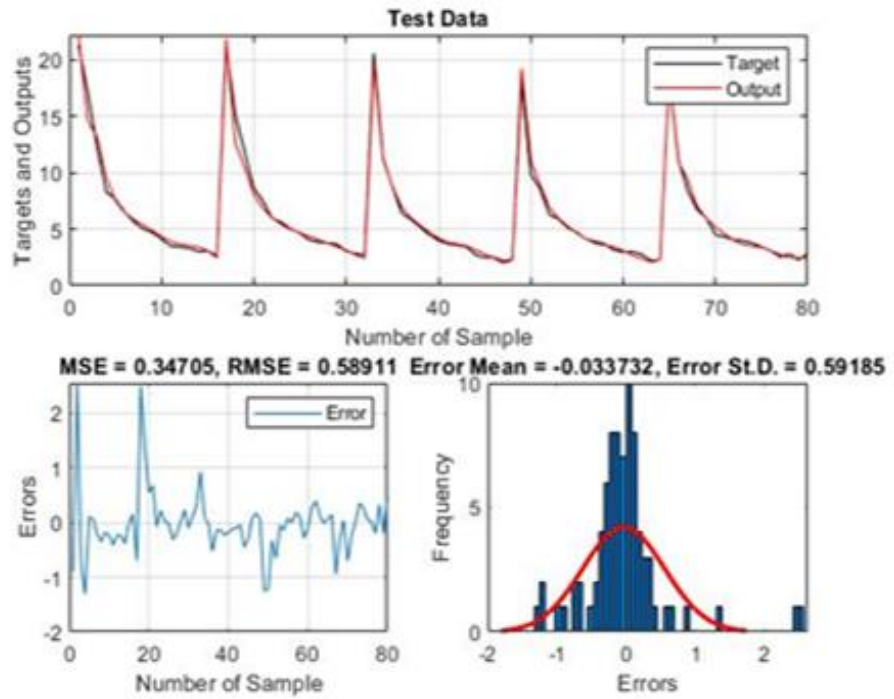


d)

ANFIS-PSO

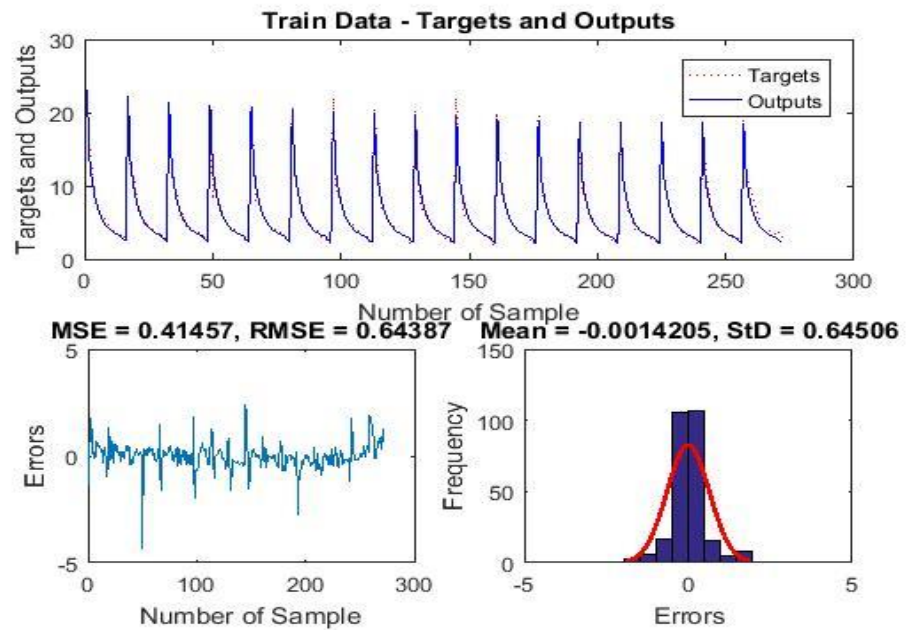


e)

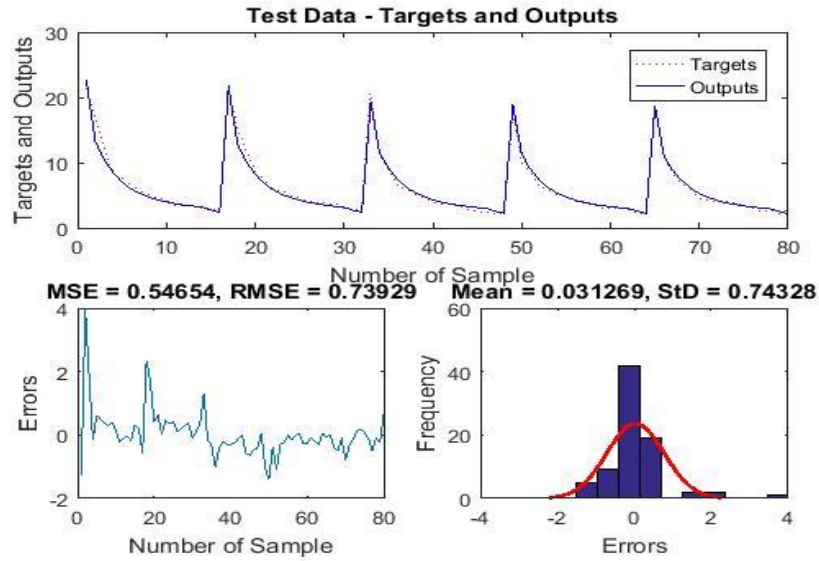


f)

ANFIS-FFA:



g)



h)

Figure 4.9: ANFIS Model a) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set b) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-GA: c) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set d) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-PSO: e) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set f) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set. ANFIS-FFA: g) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set h) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set.

4.4.2 Performance evaluation for S_r

ANFIS-Type Models

Table 4.3, shows the statistical results for S_r and it can be observed that test data for ANFIS-GA, ANFIS-PSO and ANFIS-FFA are showing almost same R^2 value i.e. 0.976, 0.973 and 0.975 but lowest RMSE was observed in ANFIS-GA i.e. 0.471. Hence, ANFIS-GA model can be considered as suitable for predicting the return salinity value. Also, the δ % and MAE are also not high for this model. It is to be mentioned that the RMSE and R^2 values of the test sets are mainly considered in this thesis work for determining the suitable model.

The graphs in figure 4.10(a-h) shows that targets and outputs are following the same pattern which again shows that models are properly trained for output S_r .

Multi-variate Regression Model

The equation obtained after training the regression model for return salinity (S_r) is shown below:

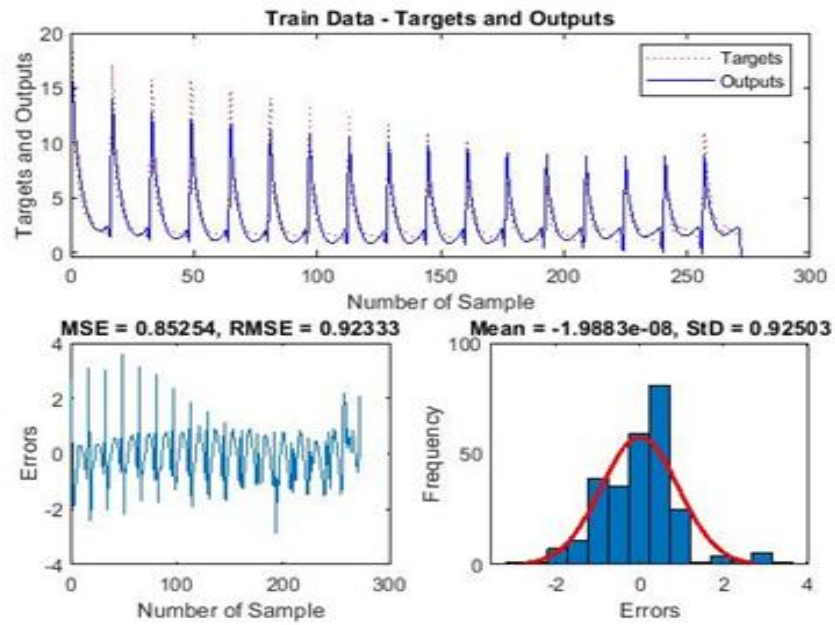
$$S_r = 7.601744 - (0.12495 * Fr) - (0.02693 * Angle) \quad (4.31)$$

It can be observed from the Table 4.3, that the parameters for training and test data are almost same but the regression model's performance compared to other models is very poor as the it has the lowest R^2 value i.e. 0.441 and highest RMSE, MAE values i.e. 2.265 and 1.429 in the test set respectively which shows the model accuracy to predict the data is very low and its test outputs are not near to the outputs obtained from numerical model.

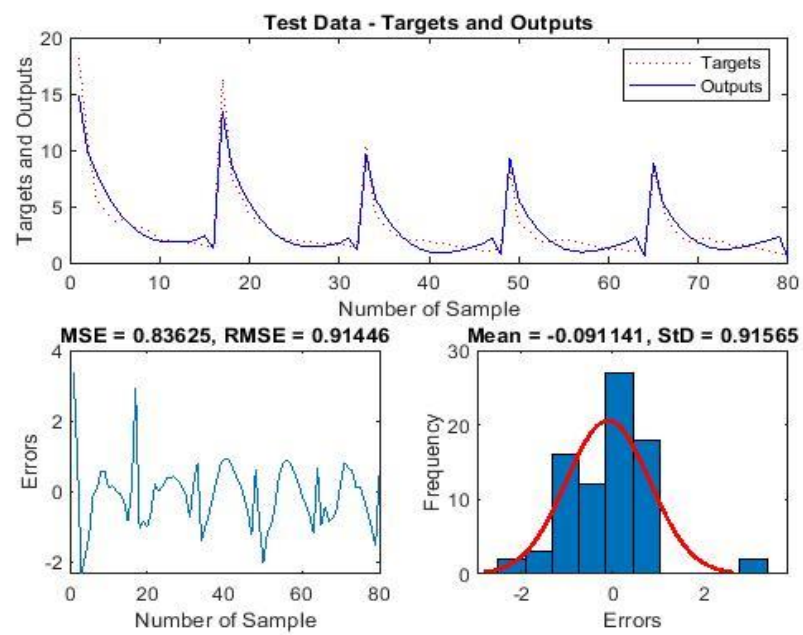
Table 4.3: Models' performance evaluation for output S_r

| Model | Output | Training Database | | | | Test Database | | | |
|--------------------------------|--------|-------------------|-------|-------|------------|---------------|-------|-------|------------|
| | | R^2 | RMSE | MAE | δ % | R^2 | RMSE | MAE | δ % |
| ANFIS | S_r | 0.893 | 0.923 | 0.691 | 23.870 | 0.909 | 0.914 | 0.684 | 23.028 |
| ANFIS-GA | | 0.967 | 0.510 | 0.376 | 12.981 | 0.976 | 0.471 | 0.350 | 11.803 |
| ANFIS-PSO | | 0.958 | 0.579 | 0.404 | 13.946 | 0.973 | 0.503 | 0.395 | 13.304 |
| ANFIS-FFA | | 0.958 | 0.573 | 0.369 | 12.755 | 0.975 | 0.481 | 0.336 | 11.331 |
| Multi-variate Regression Model | | 0.455 | 2.147 | 1.394 | 48.104 | 0.441 | 2.265 | 1.429 | 48.077 |

ANFIS:

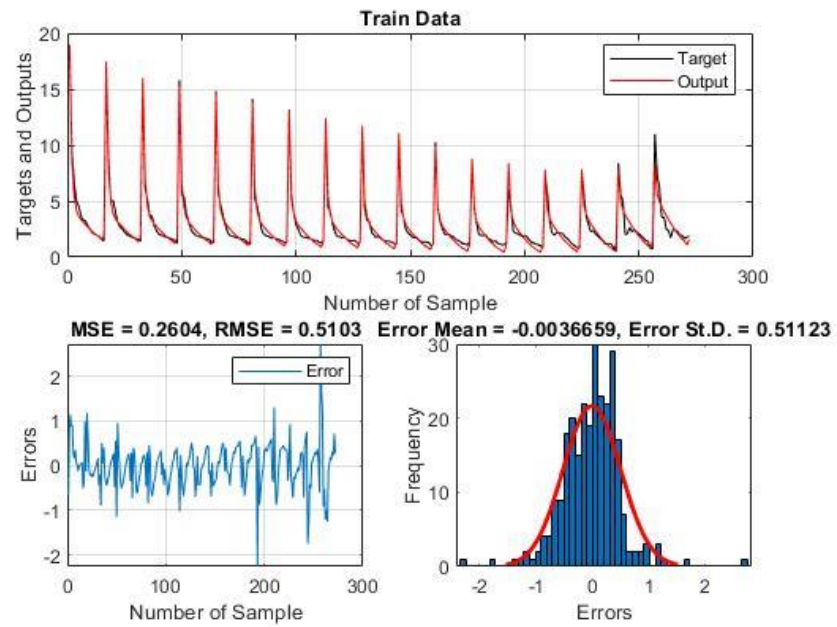


a)

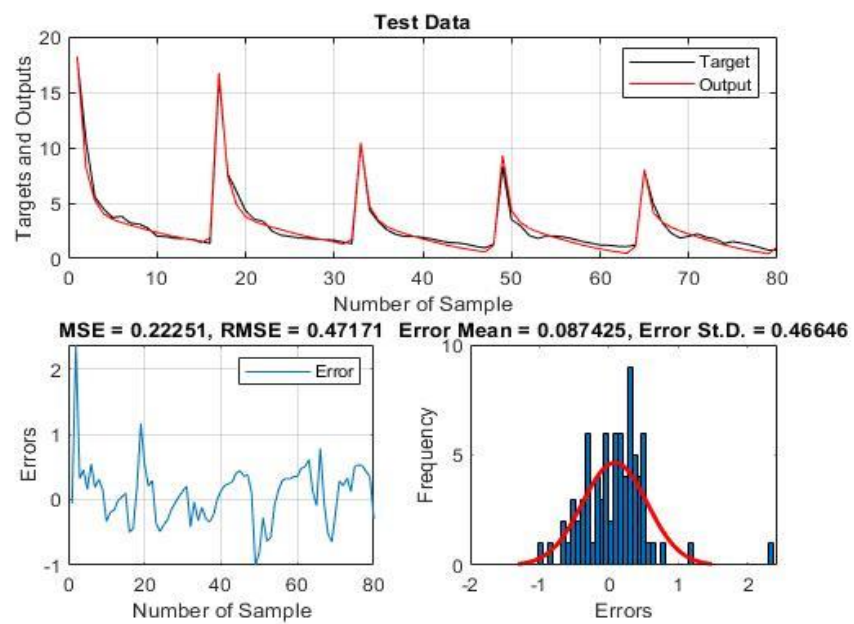


b)

ANFIS-GA:

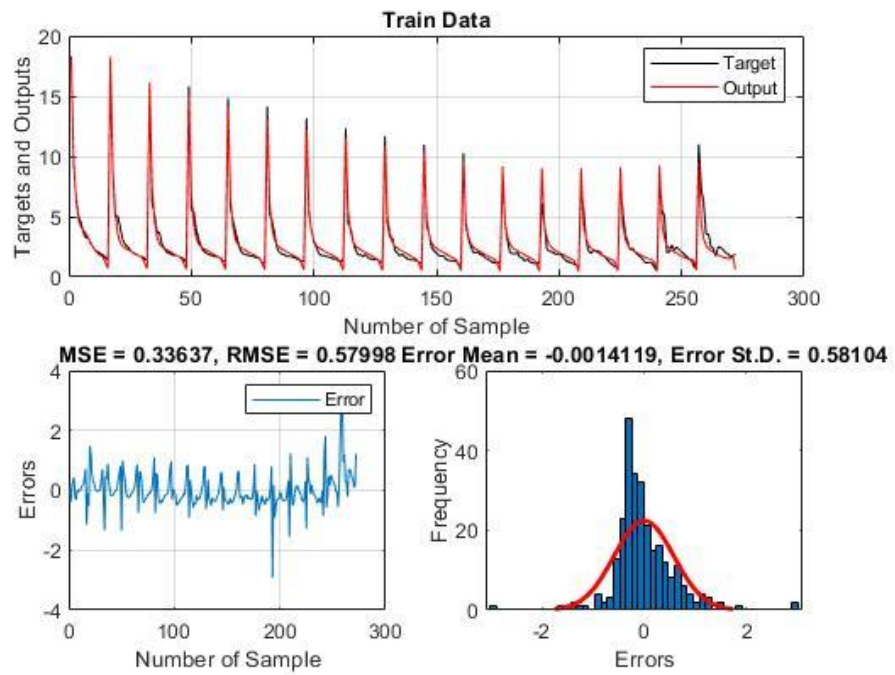


c)

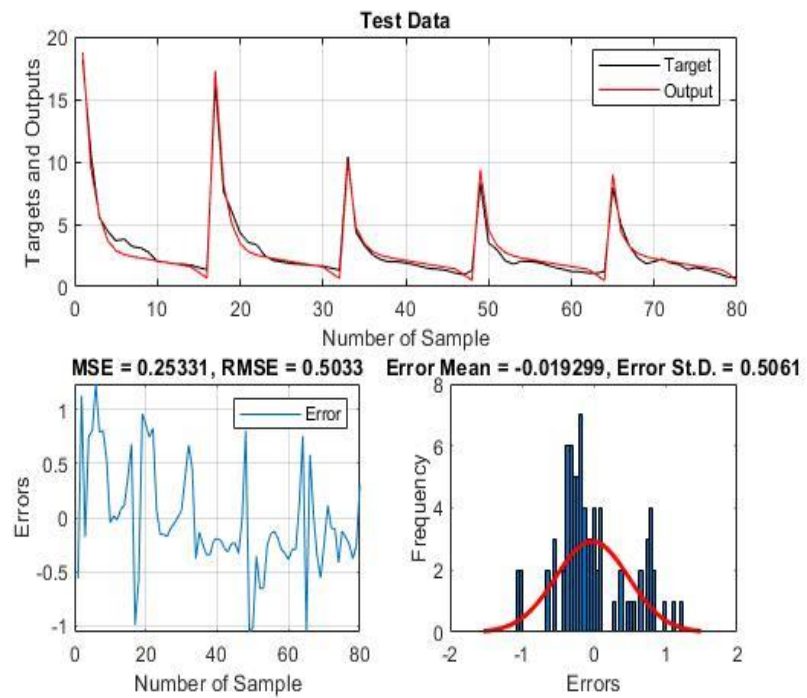


d)

ANFIS-PSO

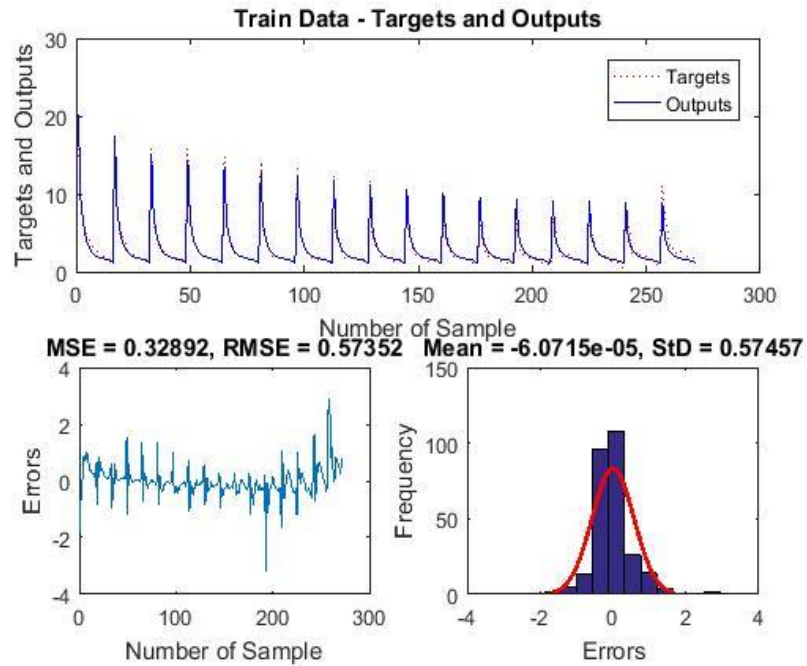


e)

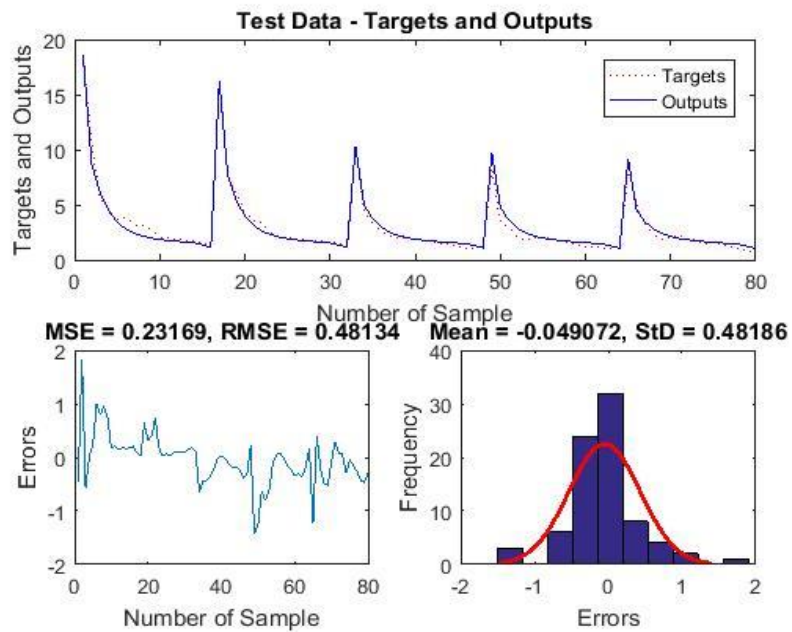


f)

ANFIS-FFA:



g)



h)

Figure 4.10: ANFIS Model a) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set b) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-GA: c) targets and outputs, RMSE,

MSE values and frequency vs. errors graphs for train data set d) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-PSO: e) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set f) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set. ANFIS-FFA: g) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set h) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set.

4.4.3 Performance evaluation for x_m

ANFIS-type Models

From Table 4.4, it can be observed that the statistical parameters for output x_m , are showing good accuracy between training and test which shows none of the models are over-fitted. Though, the percentage deviation for ANFIS-FFA's test data is smaller out of all the models but statistical parameters of ANFIS-PSO's training data are better as compared to its test data which makes the model more reliable. Also, the test sets for ANFIS-GA and ANFIS-FFA have the highest R^2 i.e. 0.987, 0.987 with RMSE values, 0.018 and 0.016 respectively. However, considering the RMSE and R^2 values of the test set, it can be seen that ANFIS-FFA is efficient in determining the output x_m as it has the highest R^2 and lowest RMSE, though it also has the lowest MAE and δ %.

Multi-variate Regression Model

To predict, the test output x_m , following equation was obtained from the regression analysis of the training set:

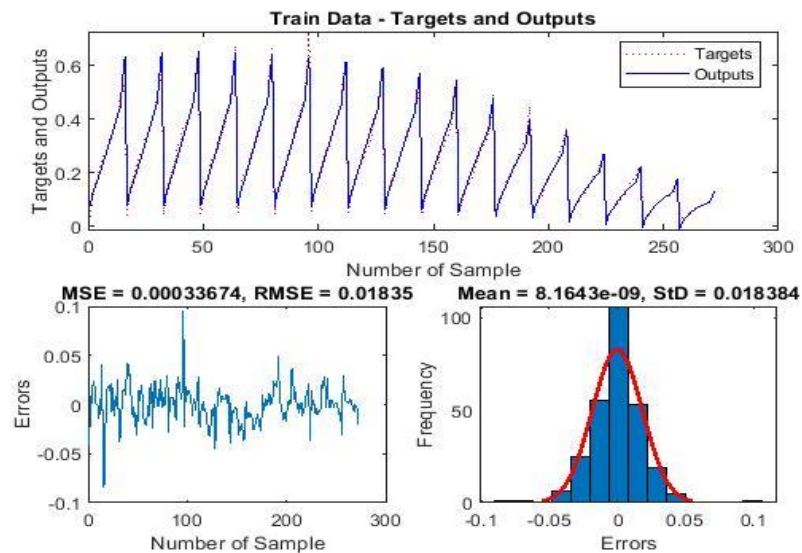
$$x_m = 0.261093 + (0.00818 * Fr) - (0.00515 * Angle) \quad (4.32)$$

Table 4.4, shows that although the performance of regression model was satisfactory but it had the lowest R^2 value and highest RMSE, MAE and δ % in the test set compared to the other models' test sets which show that the predicted outputs from MLR are not close to the observed numerical outputs. The statistical parameters for multivariate regression model are calculated by equations 4.26, 4.27, 4.28 and 4.29.

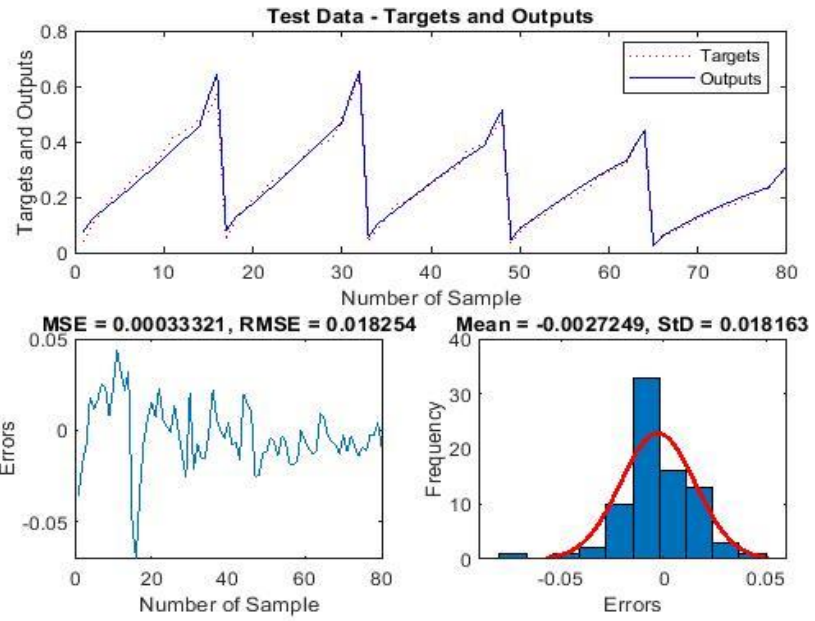
Table 4.4: Models' performance evaluation for output x_m

| Model | Output | Training Database | | | | Test Database | | | |
|--------------------------|--------|-------------------|-------|-------|-------------|---------------|-------|-------|-------------|
| | | R^2 | RMSE | MAE | $\delta \%$ | R^2 | RMSE | MAE | $\delta \%$ |
| ANFIS | x_m | 0.985 | 0.018 | 0.013 | 5.409 | 0.983 | 0.018 | 0.013 | 5.433 |
| ANFIS-GA | | 0.981 | 0.020 | 0.015 | 6.251 | 0.987 | 0.018 | 0.014 | 5.736 |
| ANFIS-PSO | | 0.989 | 0.015 | 0.011 | 4.637 | 0.976 | 0.021 | 0.016 | 6.250 |
| ANFIS-FFA | | 0.987 | 0.017 | 0.012 | 5.011 | 0.987 | 0.016 | 0.011 | 4.650 |
| Multi-Variate Regression | | 0.899 | 0.058 | 0.043 | 17.707 | 0.892 | 0.047 | 0.036 | 14.348 |

ANFIS:

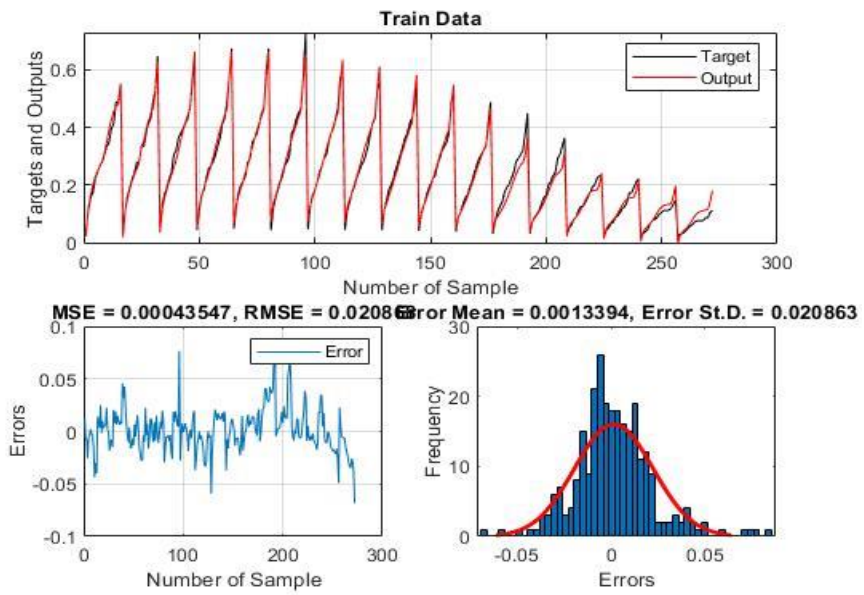


a)

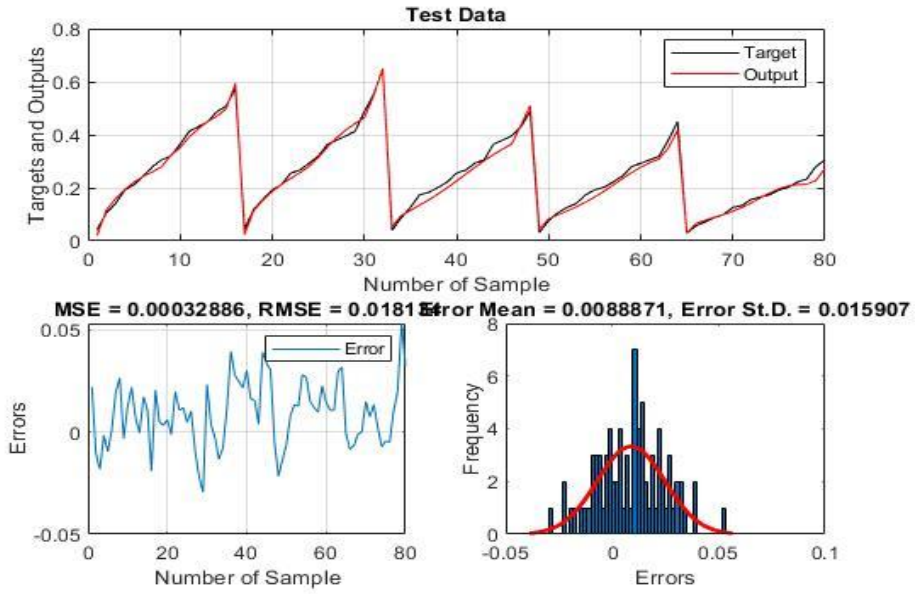


b)

ANFIS-GA:

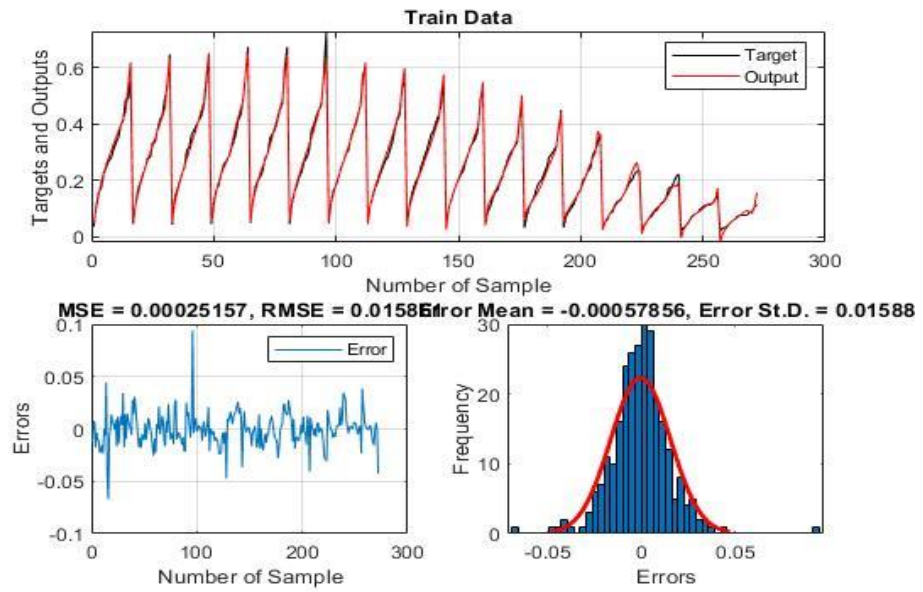


c)

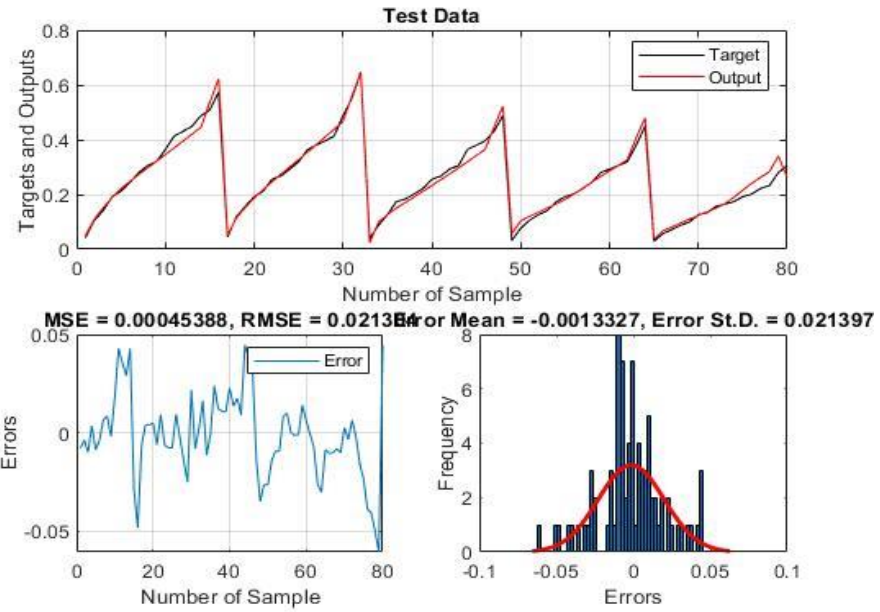


d)

ANFIS-PSO:

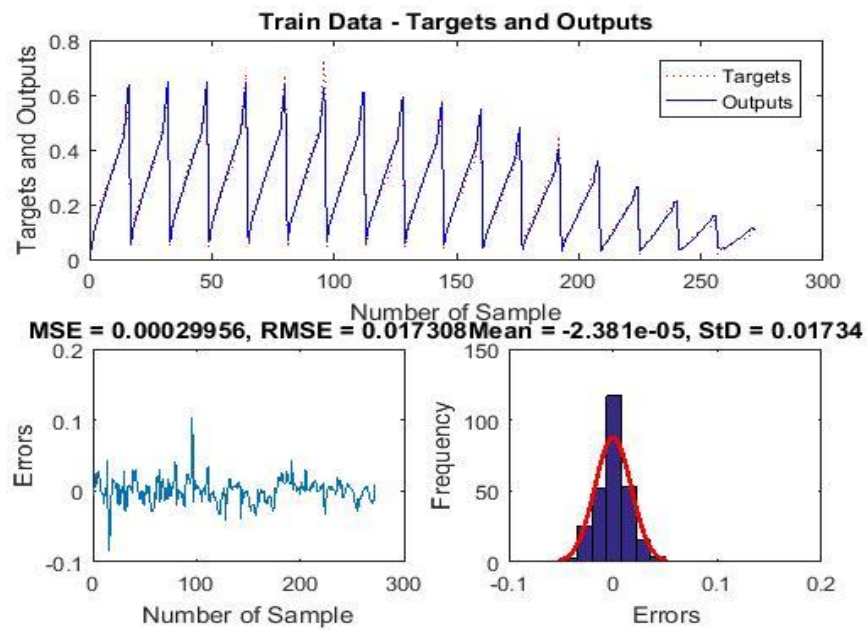


e)

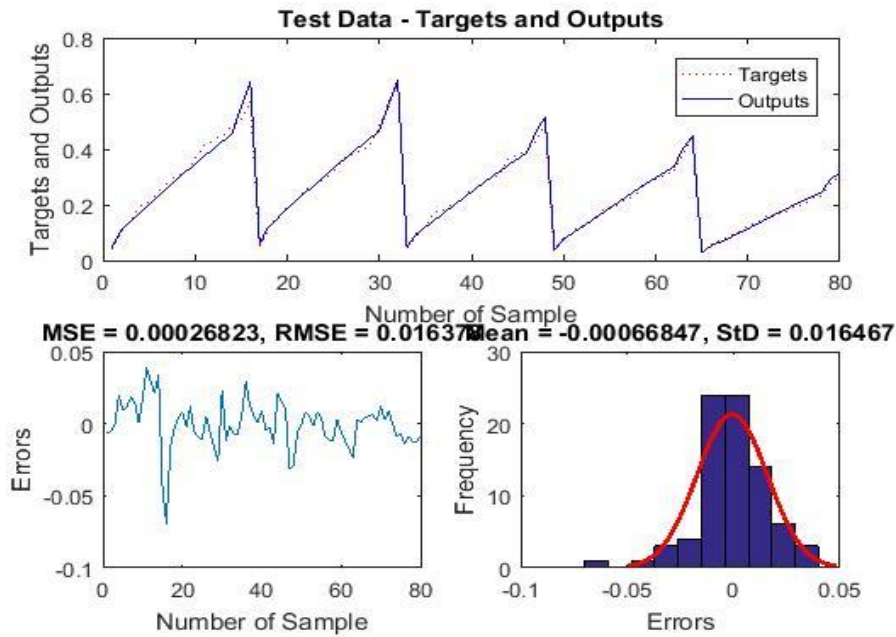


f)

ANFIS-FFA:



g)



h)

Figure 4.11: ANFIS Model a) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set b) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-GA: c) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set d) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-PSO: e) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set f) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set. ANFIS-FFA: g) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set h) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set.

4.4.4 Performance evaluation for x_r

ANFIS-Type Models

For output x_r , Table 4.5 shows, all the models' test data have close performance with training data, in fact statistical parameters of training sets are slightly higher than test sets which again show that models are not over-fitted and they have good predictability. Out of all the models, ANFIS-PSO had given better results as its test set had higher R^2 value i.e. 0.985 and lower RMSE, MAE and δ % i.e. 0.032, 0.021 and 4.639% in the test data respectively.

Multi-variate Regression Model

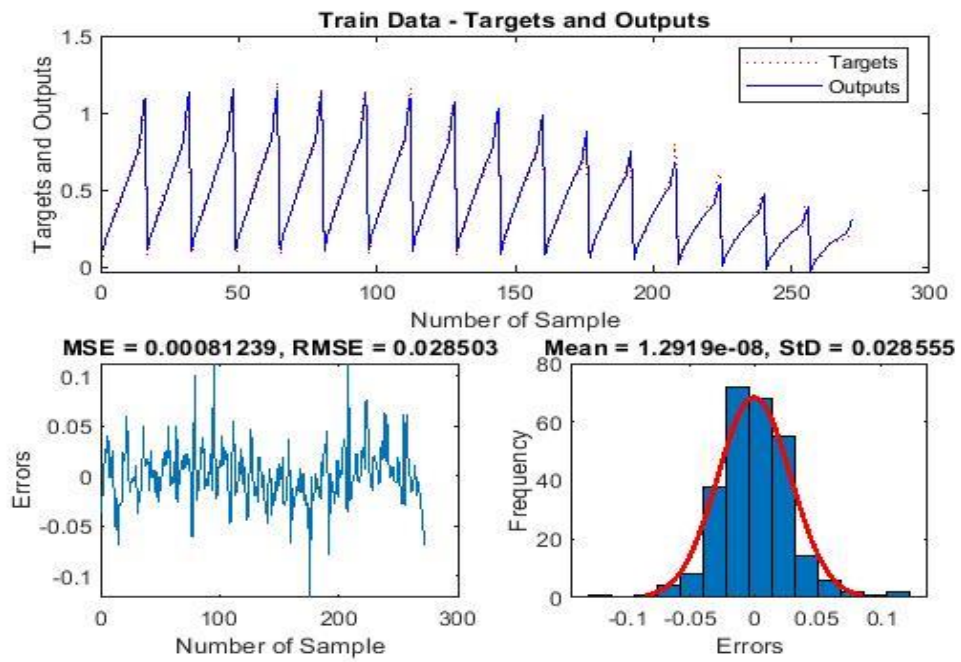
For output x_r , multivariate regression model showed quite good results with R^2 as 0.904, and RMSE, MAE values as 0.079 and 0.065 respectively. The percentage deviation between the observed and predicted test output was 13.93%. The equation used for the predicted output was:

$$x_r = 0.399753 + (0.015318 * Fr) - (0.00804 * Angle) \quad (4.33)$$

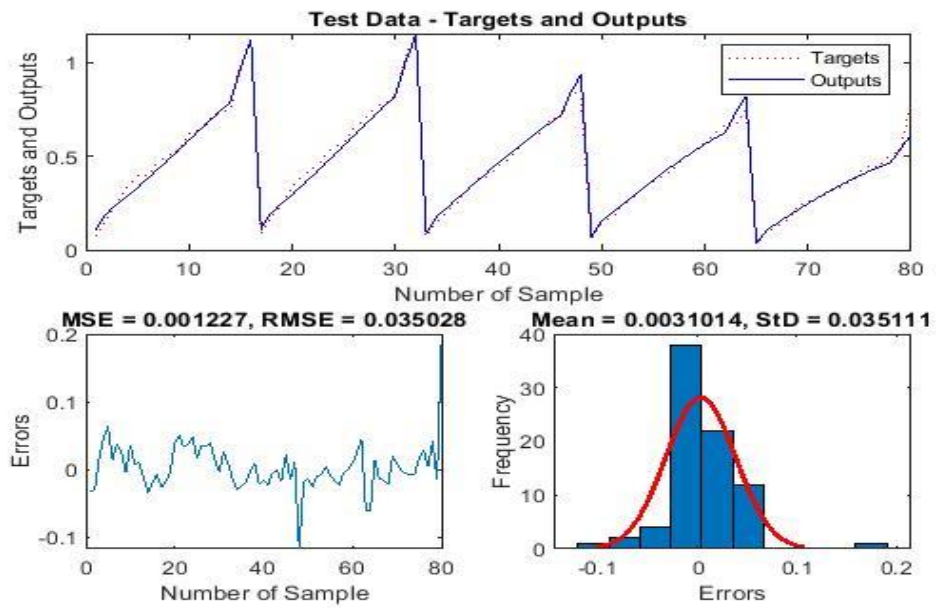
Table 4.5: Performance Evaluation for all the models for output x_r

| Model | Output | Training Database | | | | Test Database | | | |
|---------------------------------|--------|-------------------|-------|-------|------------|---------------|-------|-------|------------|
| | | R^2 | RMSE | MAE | δ % | R^2 | RMSE | MAE | δ % |
| | x_r | | | | | | | | |
| ANFIS | | 0.989 | 0.028 | 0.021 | 4.745 | 0.981 | 0.035 | 0.024 | 5.119 |
| ANFIS- GA | | 0.966 | 0.051 | 0.039 | 8.827 | 0.953 | 0.056 | 0.041 | 8.832 |
| ANFIS- PSO | | 0.993 | 0.022 | 0.016 | 3.634 | 0.985 | 0.032 | 0.021 | 4.639 |
| ANFIS- FFA | | 0.986 | 0.031 | 0.023 | 5.258 | 0.980 | 0.035 | 0.026 | 5.717 |
| Multi- variate Regression | | 0.917 | 0.099 | 0.076 | 17.297 | 0.904 | 0.079 | 0.065 | 13.933 |

ANFIS:

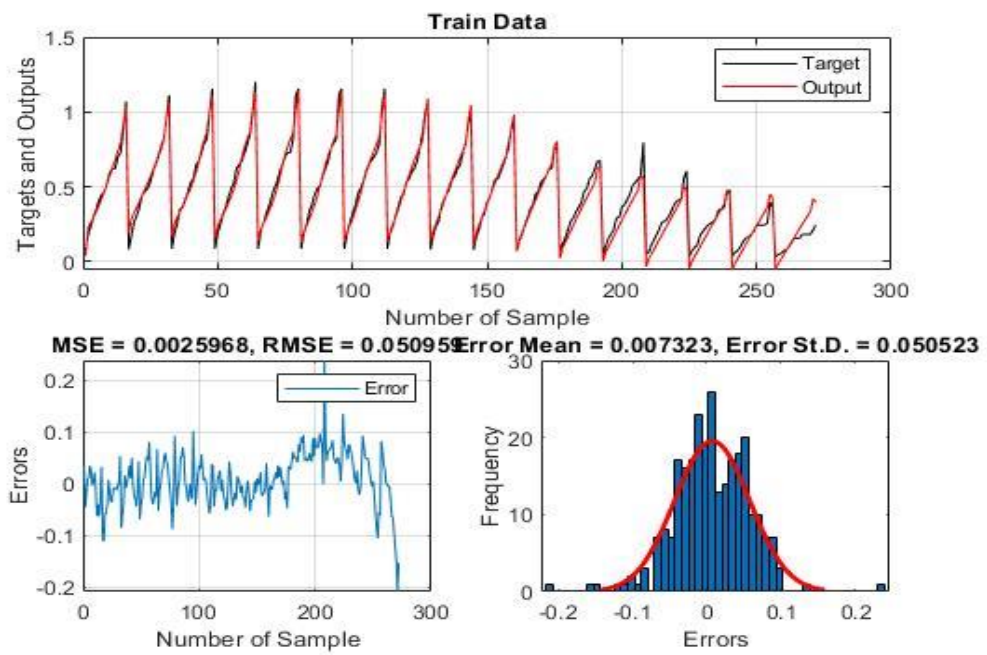


a)

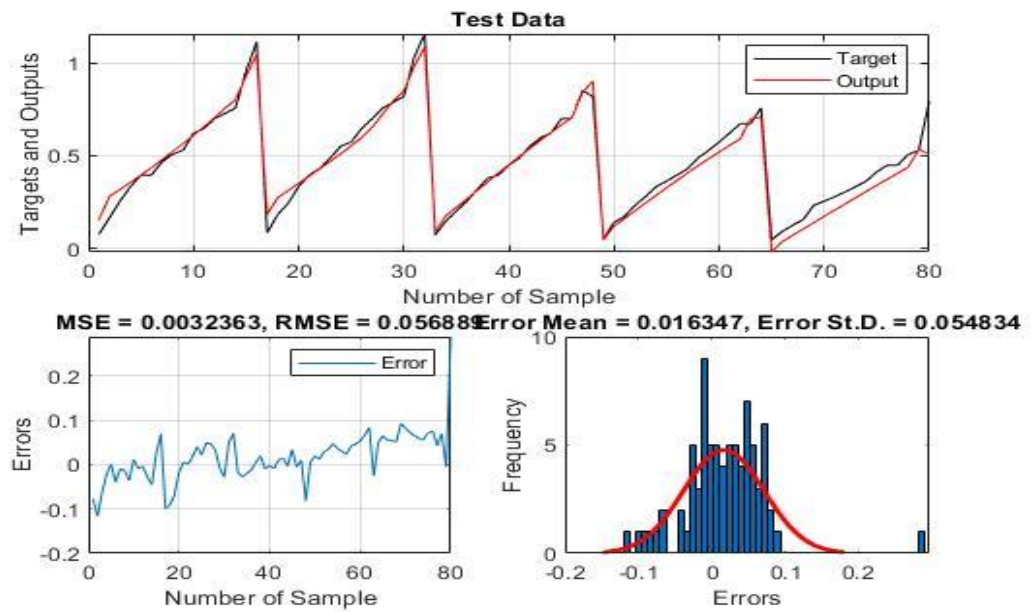


b)

ANFIS-GA:

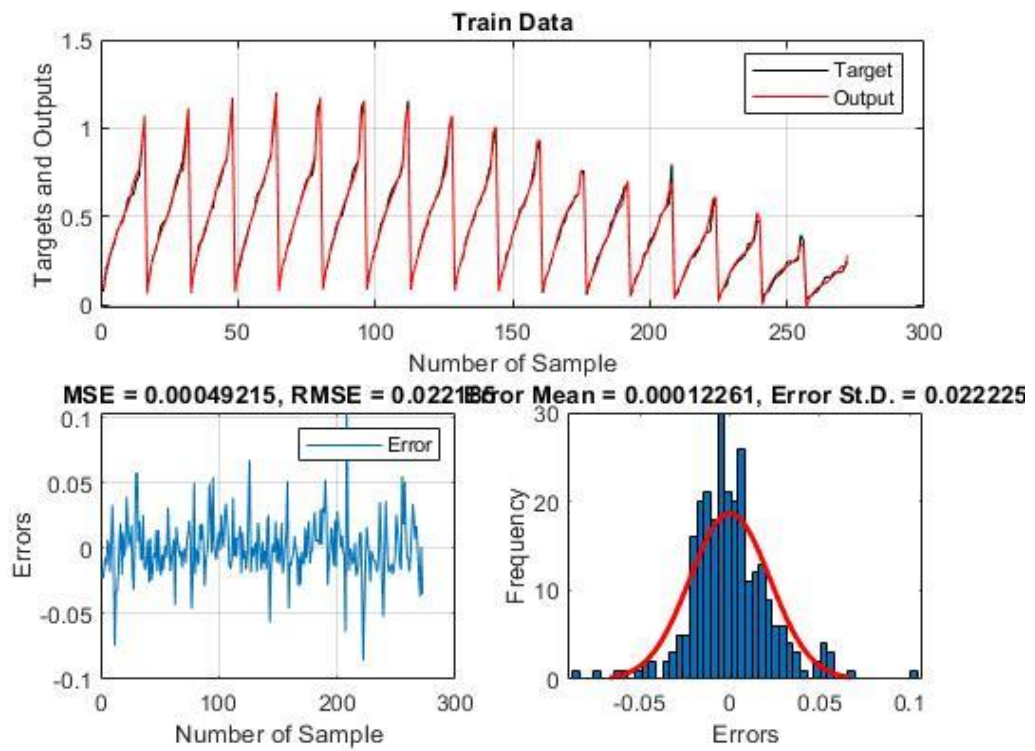


c)

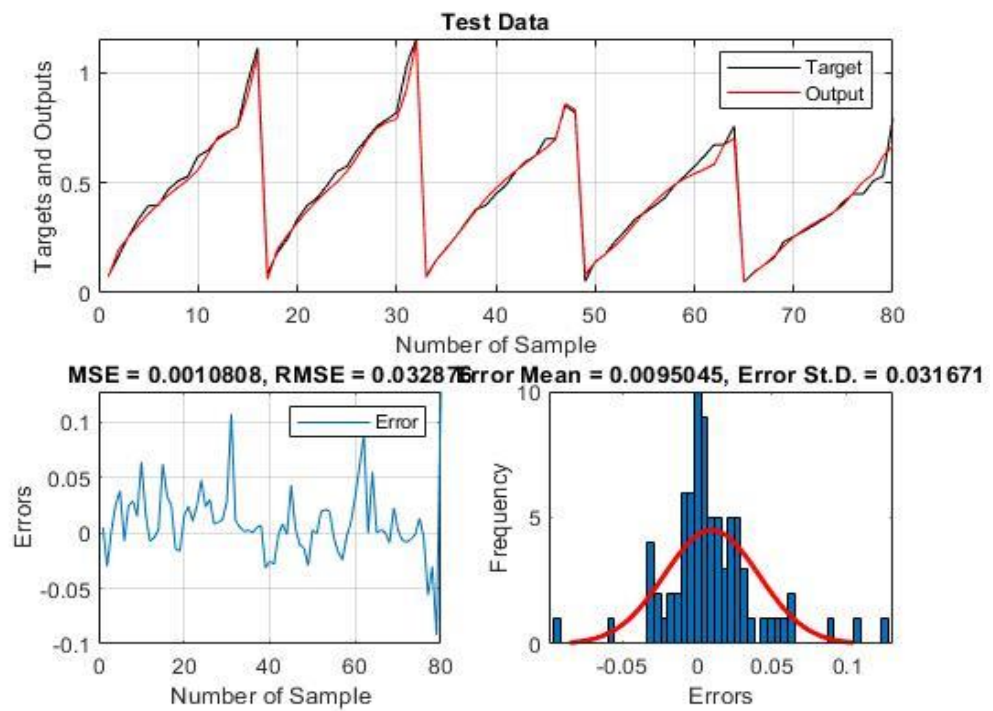


d)

ANFIS-PSO:

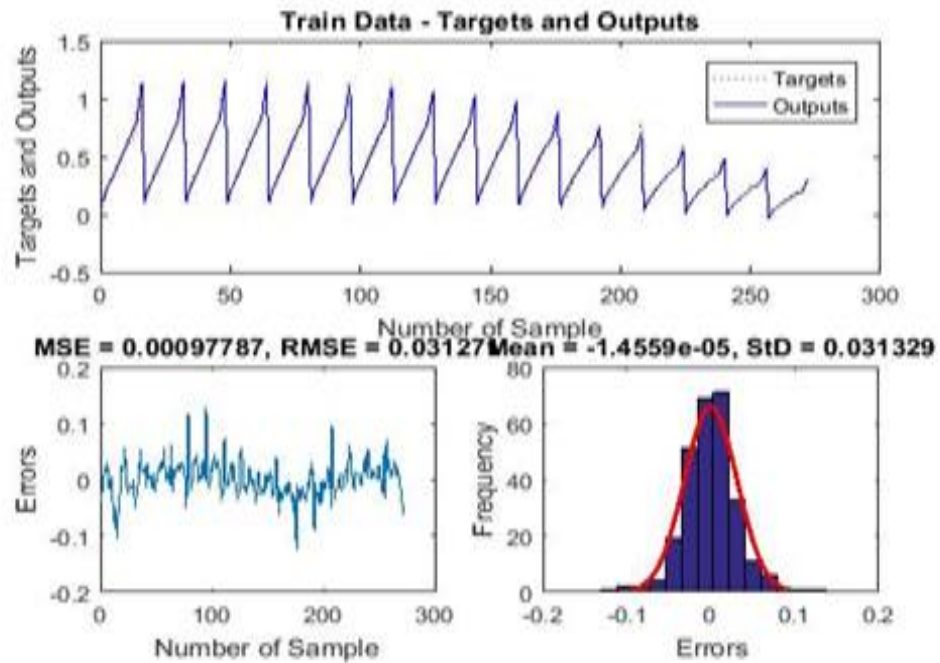


e)

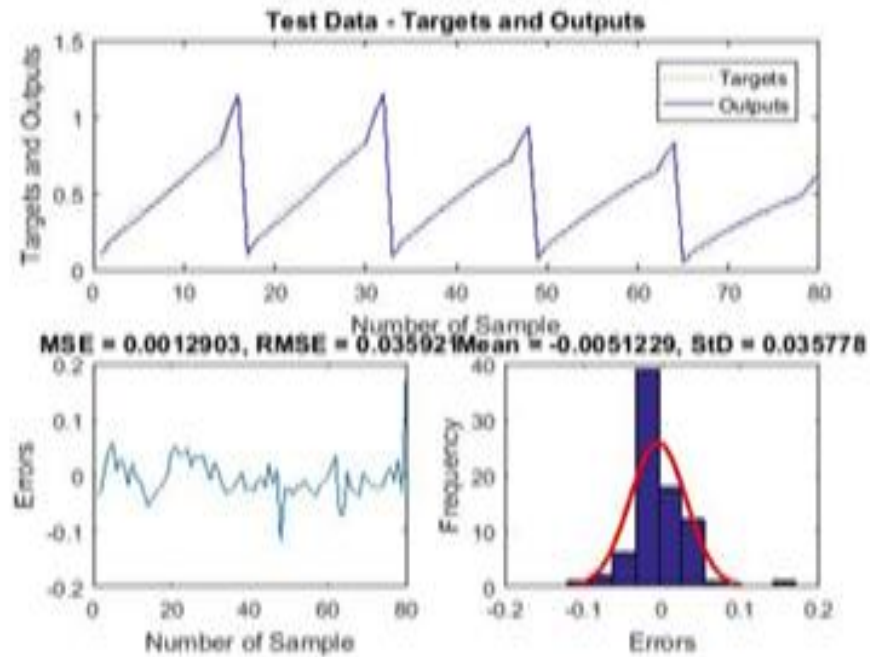


f)

ANFIS-FFA



g)



h)

Figure 4.12: ANFIS Model a) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set b) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-GA: c) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set d) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-PSO: e)

targets and outputs, RMSE, MSE values and frequency vs. errors for train data set f) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set. ANFIS-FFA: g) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set h) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set.

4.4.5 Performance evaluation for y_m

ANFIS-Type Models

From the Table 4.6, it can be seen the percentage deviation for both the data sets in ANFIS-GA are 6.093% and 7.472% which are higher than all the ANFIS-type models. However, ANFIS, ANFIS-PSO and ANFIS-FFA had given similar R^2 values i.e. 0.989,0.986,0.986 respectively for their test data sets which are highest in the test data for all the models. Also, their test sets R^2 value is comparable to their respective training set which shows the models are trained properly. Along with this, the RMSE values for ANFIS, ANFIS-PSO, ANFIS-FFA are 0.013,0.014,0.014 respectively with same MAE value, 0.010. Hence, they can be considered for prediction of y_m .

Multivariate Regression

The equation obtained after regression analysis on training set to obtain the predicted test outputs is:

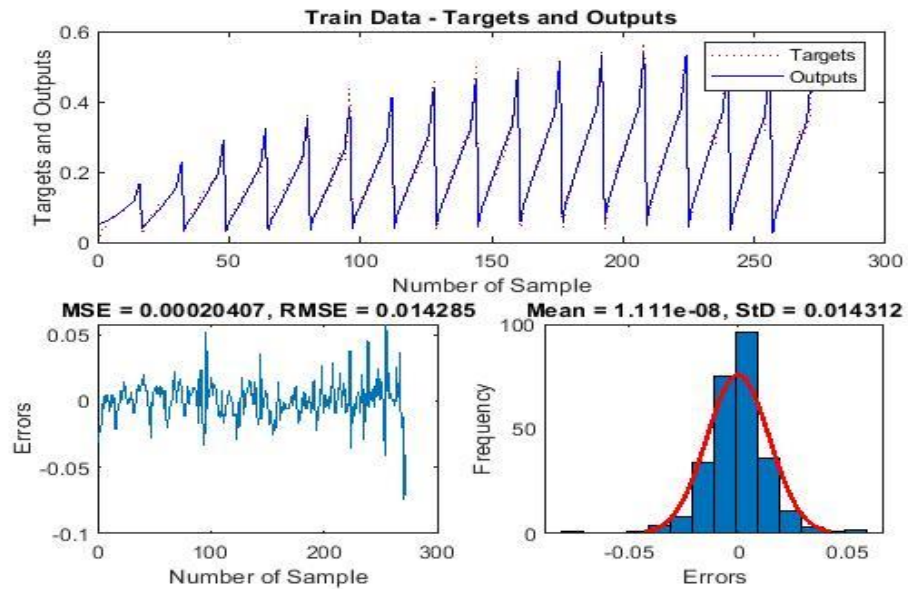
$$y_m = -0.13746 + (0.007027 * Fr) + (0.003153 * Angle) \quad (4.34)$$

It can be deduced from table 4.6, that training and test sets are showing good similarity with each other which proves that the data is not over-fitted but statistical parameters' values are lower as compared to ANFIS and hybrid ANFIS models. The gap between the predicted test output and observed test output can be visible by the percentage deviation of 19.735%. in the test set. However, the statistical parameters for MLR are lower than the ANFIS and hybrid models.

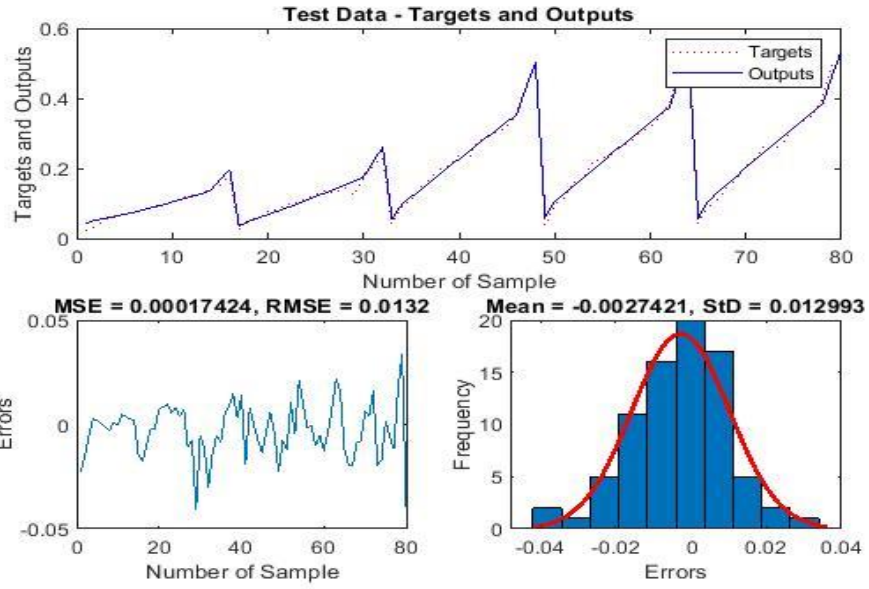
Table 4.6: Models' performance evaluation for output y_m

| Model | Output | Training Database | | | | Test Database | | | |
|-------------------------|--------|-------------------|-------|-------|-------------|---------------|-------|-------|-------------|
| | | R^2 | RMSE | MAE | $\delta \%$ | R^2 | RMSE | MAE | $\delta \%$ |
| ANFIS | y_m | 0.985 | 0.014 | 0.010 | 5.014 | 0.989 | 0.013 | 0.010 | 5.157 |
| ANFIS-GA | | 0.979 | 0.017 | 0.012 | 6.093 | 0.979 | 0.019 | 0.014 | 7.472 |
| ANFIS-PSO | | 0.990 | 0.011 | 0.008 | 3.900 | 0.986 | 0.014 | 0.010 | 5.285 |
| ANFIS-FFA | | 0.981 | 0.016 | 0.011 | 5.4363 | 0.986 | 0.014 | 0.010 | 5.475 |
| Multivariate Regression | | 0.855 | 0.040 | 0.030 | 15.016 | 0.846 | 0.049 | 0.038 | 19.735 |

ANFIS:

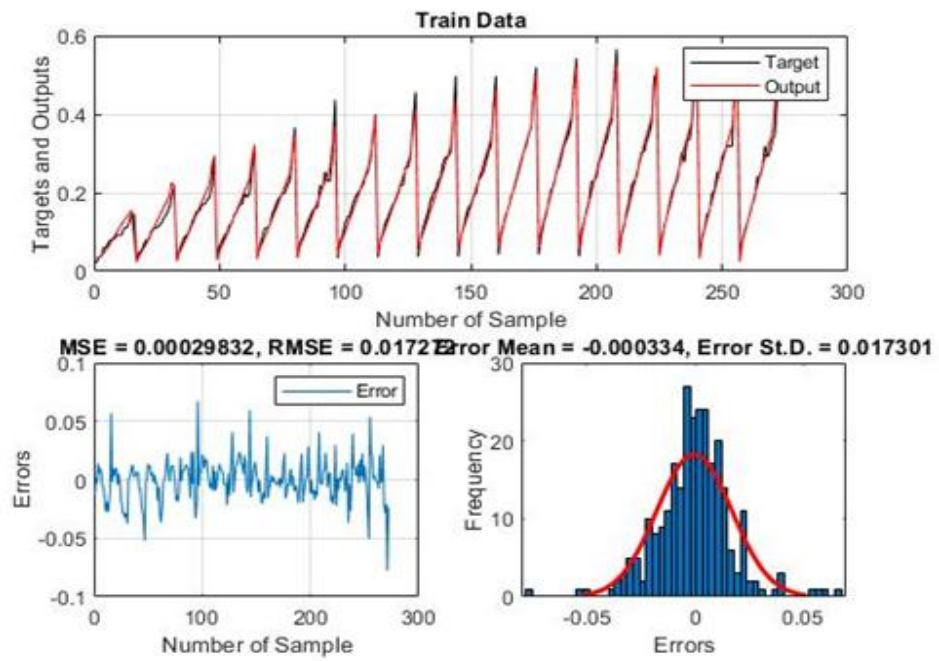


a)

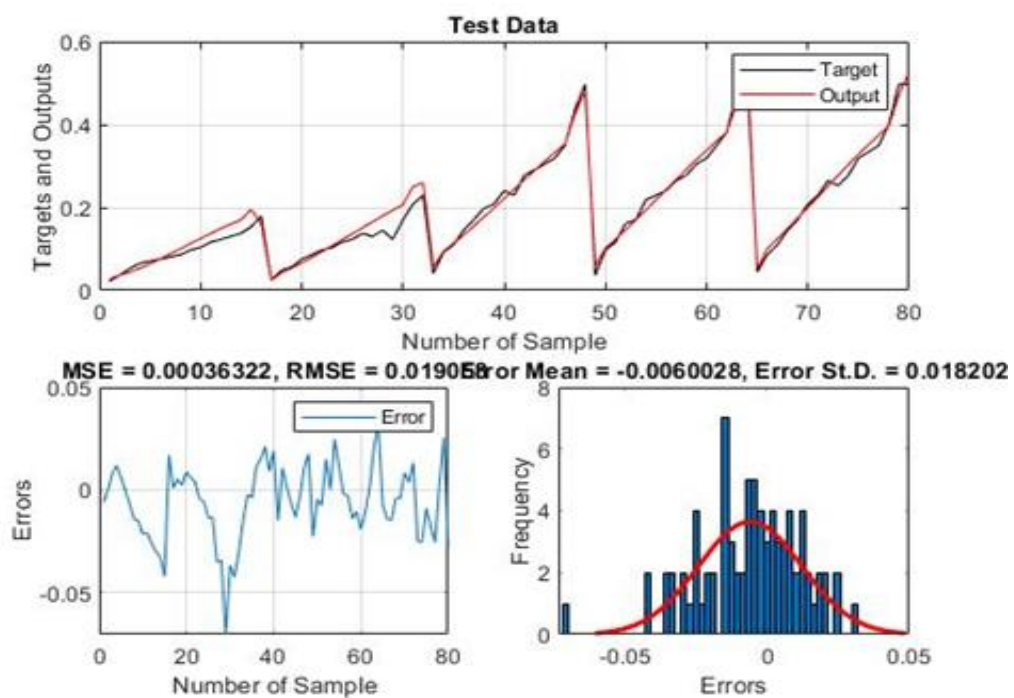


b)

ANFIS-GA:

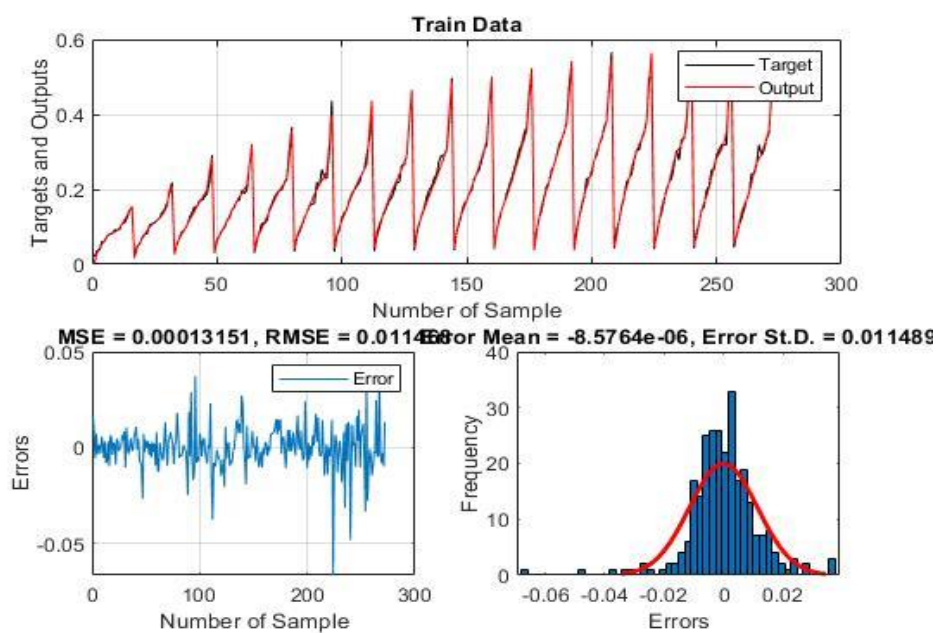


c)

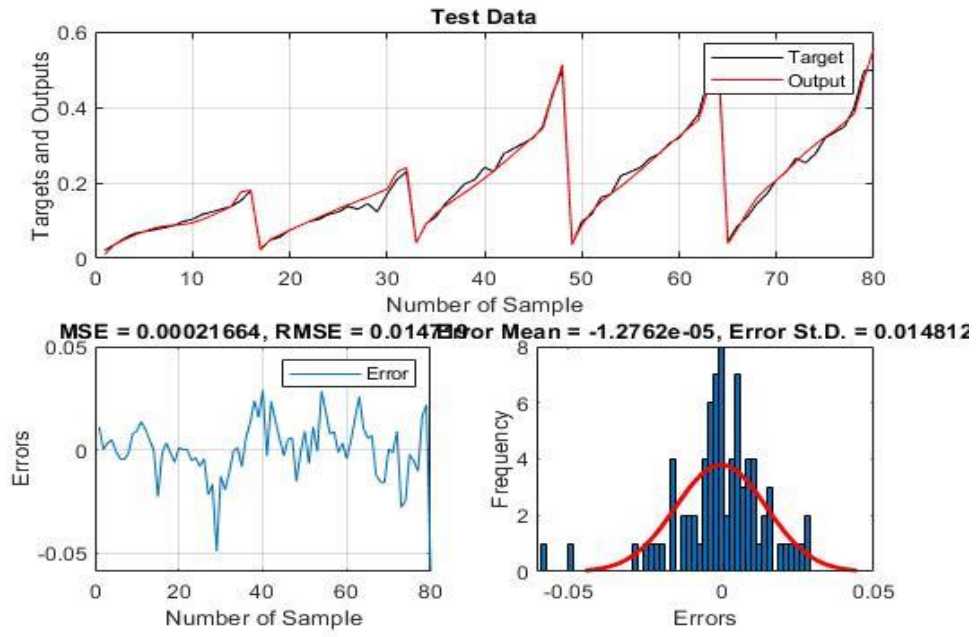


d)

ANFIS-PSO:

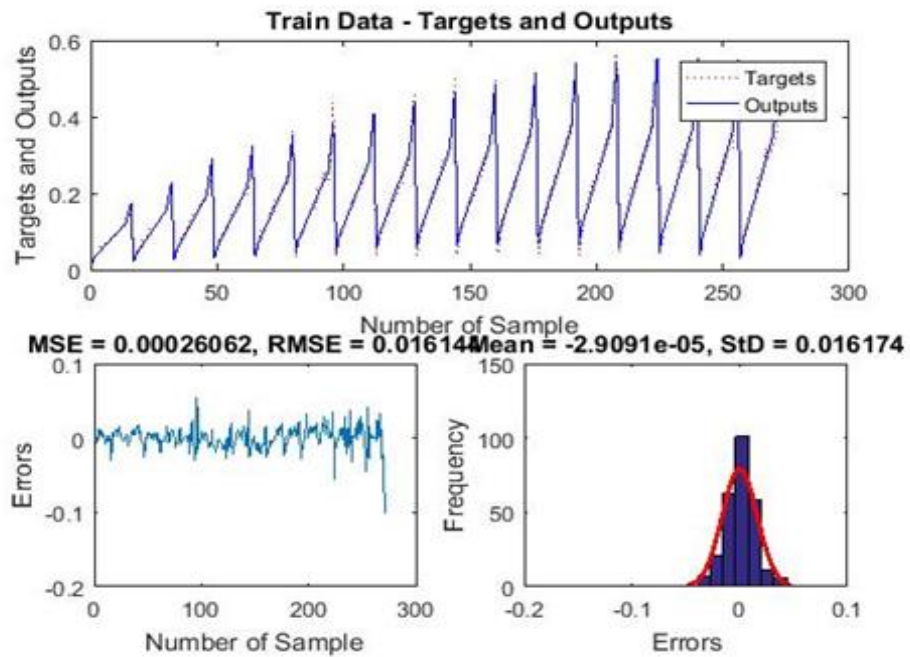


e)

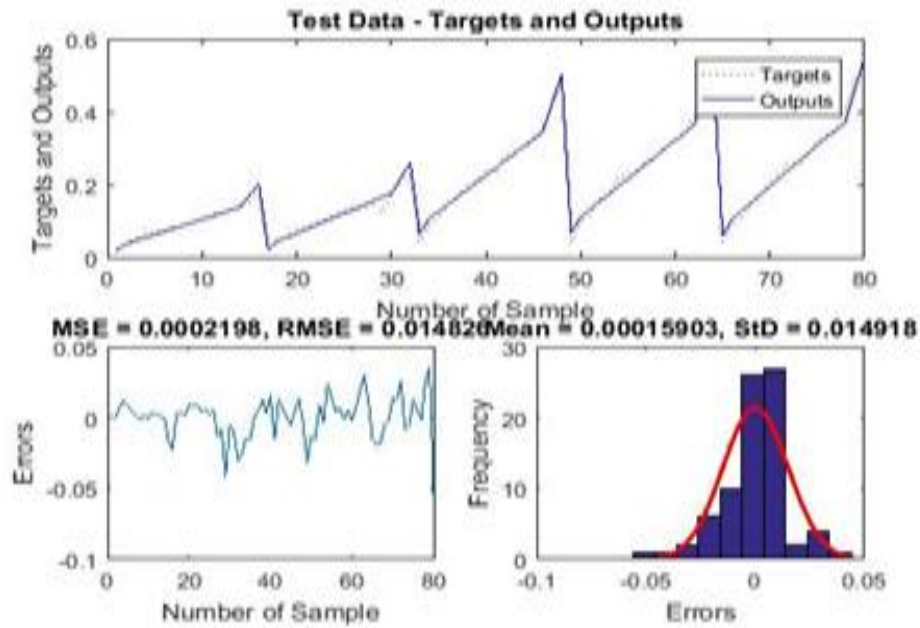


f)

ANFIS-FFA:



g)



h)

Figure 4.13: ANFIS Model a) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set b) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-GA: c) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for train data set d) targets and outputs, RMSE, MSE values and frequency vs. errors graphs for test data set. ANFIS-PSO: e) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set f) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set. ANFIS-FFA: g) targets and outputs, RMSE, MSE values and frequency vs. errors for train data set h) targets and outputs, RMSE, MSE values and frequency vs. errors for test data set.

4.5 Conclusion

ANFIS model alone and different hybrid models such as ANFIS-GA, ANFIS-PSO and ANFIS-FFA along with multivariate regression were investigated for the prediction of industrial outfall discharges. The results showed that ANFIS and hybrid models were trained properly which could be seen from targets and outputs graphs in figures 4.9-4.13 as they almost coincided with each other. However, the results showed that multivariate regression model was not successful in interpreting the relationship between independent and dependent variables especially because of the non-linearity of the data. Hence, ANFIS and hybrid models are the suitable choice to predict the discharge

characteristics of outfall systems. To determine the efficient model to predict all the outputs mentioned in the previous section, it can be deduced from Table 4.7, which is generated by averaging all the outputs that ANFIS-PSO has the highest R^2 value, lowest RMSE and lowest MAE i.e. 0.980 and 0.231 and 0.159 respectively. The other model which showed same R^2 value to ANFIS-PSO is ANFIS-FFA but its RMSE value and MAE value are 0.257 and 0.166 respectively which are a little higher than ANFIS-PSO. Also, the difference observed between ANFIS-PSO and ANFIS-FFA was in their computational time which was more for ANFIS-FFA compared to ANFIS-PSO. Therefore, these two models can be considered as suitable for predicting the effluent discharge but ANFIS-PSO would be better, considering the computational time as one of the factors.

Table 4.7: Overall performance evaluation for all the test data outputs

| Model | Training Set | | | | Test Set | | | |
|-------------------------|--------------|-------|-------|------------|----------|-------|-------|------------|
| | R^2 | RMSE | MAE | δ % | R^2 | RMSE | MAE | δ % |
| ANFIS | 0.960 | 0.388 | 0.292 | 10.239 | 0.965 | 0.374 | 0.288 | 10.083 |
| ANFIS-GA | 0.968 | 0.323 | 0.255 | 9.625 | 0.966 | 0.350 | 0.257 | 9.618 |
| ANFIS-PSO | 0.983 | 0.234 | 0.155 | 6.349 | 0.980 | 0.231 | 0.159 | 7.073 |
| ANFIS-FFA | 0.978 | 0.256 | 0.164 | 7.065 | 0.980 | 0.257 | 0.166 | 6.908 |
| Multivariate Regression | 0.744 | 1.051 | 0.732 | 26.721 | 0.733 | 1.090 | 0.762 | 26.608 |

Chapter 5: Conclusions and Suggestions for Future work

5.1 Conclusion

Negatively buoyant submerged jets have been considered for this study. Prediction of their outfall discharge was done as submerged discharge has higher efficiency of mixing compared to surface discharge, hence, it was preferred for the study. The turbulence model considered was realizable $k-\varepsilon$ turbulence model as in a previous study (Gildeh et al., 2015) it was observed that realizable $k-\varepsilon$ turbulence model performed well for negatively buoyant jets compared to other turbulence models.

Numerical simulations were conducted on OpenFOAM platform over a wide range of Froude number and discharge angles in order to collect the data to train and test the ANFIS-types models. Four different models were investigated: Adaptive-Neuro Fuzzy Inference System (ANFIS), ANFIS-Genetic Algorithm (ANFIS-GA), ANFIS-Particle Swarm Optimization (ANFIS-PSO) and ANFIS-Firefly Algorithm (ANFIS-FFA). To check the closeness to the linearity of the data, multivariate linear regression model was also examined. Overall, 1760 data points were collected after simulating negatively buoyant jet over a wide range of Froude number and discharge angles which were the input parameters for the ANFIS-type models. Five combinations of input and output were considered. The output parameters considered for the study were peak salinity (S_m), return salinity (S_r), peak coordinate for peak salinity in x direction (x_m), peak coordinate in y direction (y_m) and return coordinate in x direction (x_r). The statistical parameters used for evaluating the models' performance were Coefficient of determination (R^2), Root Mean Squared Error (RMSE), Mean Absolute Error (MAE) and Average absolute deviation in percentage (δ %). However, R^2 and RMSE values of the test sets are mainly emphasized on determining the efficient model.

For the prediction of S_m , it was concluded that for all the ANFIS-type models, training and testing sets were almost coinciding with each other, which showed that all the models were trained properly and the δ % between predicted and observed value in training and test sets for all the models were almost same. Also, the statistical

parameters of training and test data were almost same, which proved that there was no case of over-fitting. The best performing model would be the one which has highest R^2 value and lowest RMSE, MAE values in the test set. It was observed that for peak salinity, ANFIS-PSO performed well with highest R^2 value i.e. 0.984 and lowest RMSE, MAE values i.e. 0.589 and 0.357, respectively.

For prediction of return salinity (S_r), the graphs showed that test dataset followed the pattern of training dataset and also, closeness of statistical indices between their training and test set showed that the models were trained properly and models were also not over-fitted. The model which performed better out of all the ANFIS-type models was ANFIS-GA had highest R^2 value i.e. 0.976 in the test set. Also, this model had the lowest RMSE value i.e. 0.471. Hence, it would be more accurate in the prediction of return salinity compared to other models.

For prediction of x_m , it was observed that R^2 in the test set for ANFIS-GA and ANFIS-FFA were higher out of all the models, i.e. 0.987 but ANFIS-FFA showed lowest RMSE value in the test set i.e. 0.016. However, the difference between RMSE values of ANFIS-GA and ANFIS-FFA were not much. Therefore, both the models are suitable for predicting x_m . Also, the training set of ANFIS-PSO showed higher R^2 i.e. 0.985 and lowest RMSE i.e. 0.0159 compared to its test dataset values which are $R^2=0.976$ and $RMSE=0.0213$, that shows ANFIS-PSO was trained more accurately and hence, it can also be considered as a reliable model for predicting x_m .

For predicting x_r , it was observed that ANFIS-PSO had the highest R^2 and lowest RMSE values i.e.0.0985 and 0.032 respectively out of all the ANFIS-type models. It was also observed from the graphs that test data set had followed the same trend as of train data for all the ANFIS-type models. Hence, models were trained properly.

For predicting y_m , it was found that, though ANFIS had the highest R^2 value (0.989) and lowest RMSE value (0.013) in the test set but its training set R^2 (0.985) and RMSE (0.014) values were minutely lower than the test sets. The models, ANFIS-PSO and ANFIS-FFA with R^2 values, 0.986 for both and RMSE values 0.014 could also be considered as suitable models as the training and test sets of the individual models had almost same values of statistical parameters.

Overall, all the models were trained properly and were not over-fitted. The model which was close to numerical model and suitable for predicting the discharge characteristics was ANFIS-PSO as it could be observed from the average values of the statistical indices that R^2 value for ANFIS-PSO was 0.980. Also, the model had the lowest RMSE, MAE and δ % for ANFIS-PSO were 0.231, 0.159 and 7.073 % respectively. However, ANFIS-FFA had similar R^2 value as ANFIS-PSO but its RMSE and MAE were 0.257 and 0.0166 respectively which were slightly higher than ANFIS-PSO. Along with this, if the computational time has been considered as one of the parameters for selecting the model, then out of both models, ANFIS-PSO took less computational time compared to ANFIS-FFA. It needs to be mentioned that all ANFIS type models except ANFIS-FFA had taken approximately 10 to 15 minutes to run whereas ANFIS-FFA had taken approximately 3.5 hours. Also, the computational time for CFD model was approximately 3.5 days which shows ANFIS-type models take less computational time. Hence, considering the computational time, ANFIS-PSO would be more efficient and suitable.

Multivariate Regression analysis was also conducted for the individual outputs and it was found that multi-variate regression model had poor statistical parameters compared to ANFIS-type models. When average was done, for all the outputs, Multivariate regression model had R^2 , RMSE, MAE and δ % values, 0.773, 1.090, 0.762 and 26.608% which were not good as compared to ANFIS-type models. Hence, it showed that the data were not close to linearity and linear model cannot predict the discharge characteristics.

5.2 Suggestions for future work

The following recommendations are proposed for using AI techniques for prediction of industrial discharges:

- There are several other algorithms such as Differential Evolution (DE), Cuckoo Optimization Algorithm (COA), Ant Colony (ACO), etc., which could be merged with ANFIS to get a wider range of study on negatively buoyant jet discharge prediction.
- Experimental data can also be used to train and test the ANFIS-type models.
- Temperature can also be considered as a parameter.

- Other CFD turbulence models can also be studied to check the impact on AI model.
- Other statistical parameters such as Scatter Index (SI), BIAS, Nash, VAF can also be considered for the performance evaluation.
- Artificial Neural Network (ANN) merged with various algorithms such as GA, PSO etc. to predict the outfall discharge.
- Positively buoyant jets could also be considered for predicting the discharge in order to know whether AI techniques could work on Positively buoyant jets or not.
- Positive and negative Jets in crossflow can be examined using various AI methods such as ANFIS-type procedures.
- Other applications of AI techniques in the field of outfall systems include negative jets over a sloping bed, density current, rosette diffusers, various types of jets under wave effect, or under current-only effect, combined effect of wave and current, effect of stratification on various types of discharges with and without current, discharges in shallow water versus deep water, effect of secondary flows and discharges in rivers under the ice.

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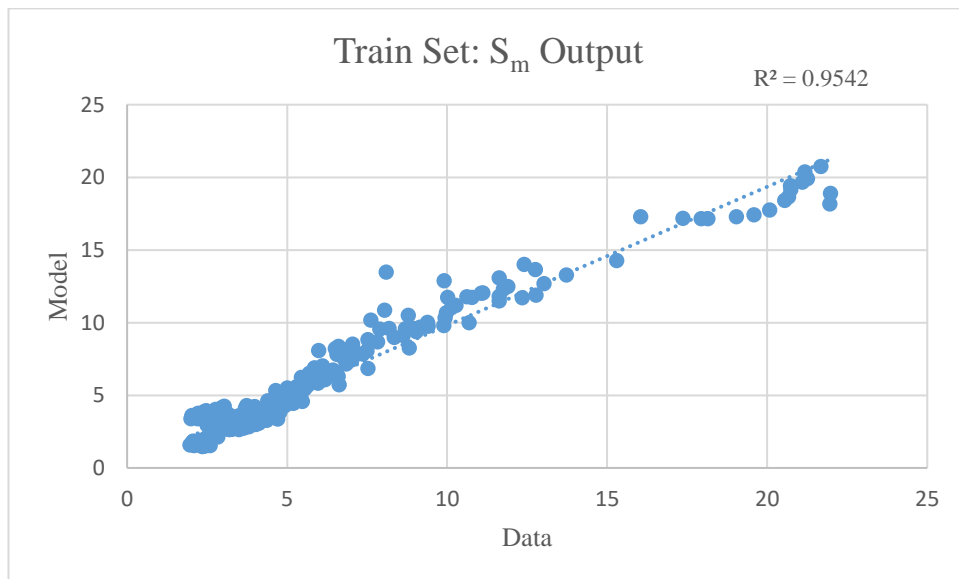
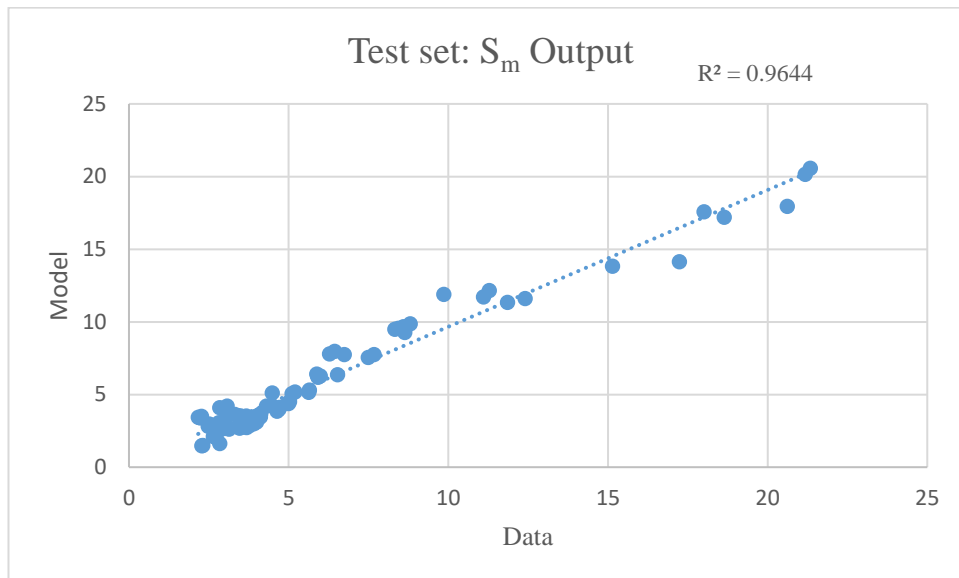
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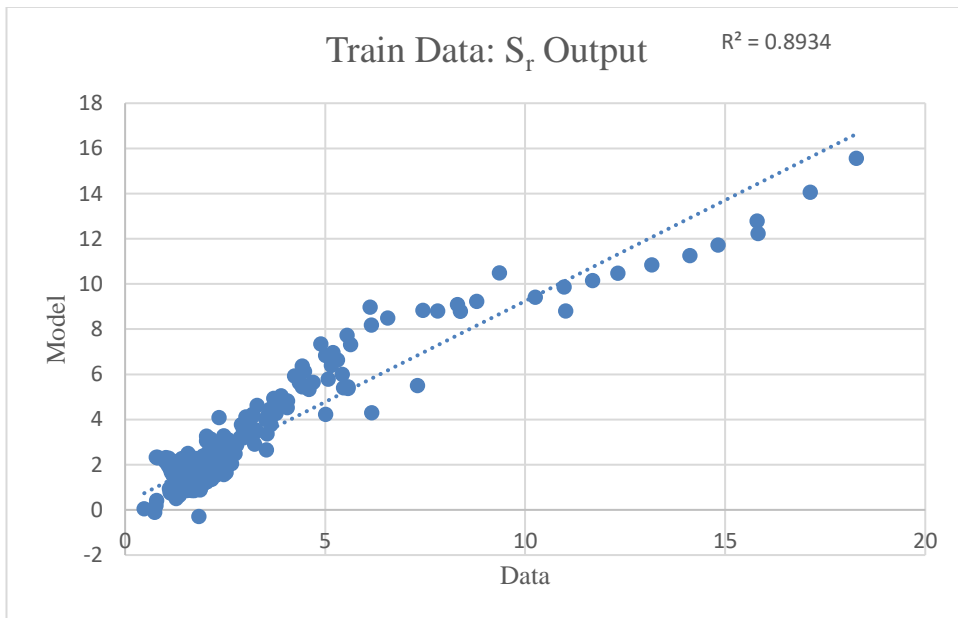
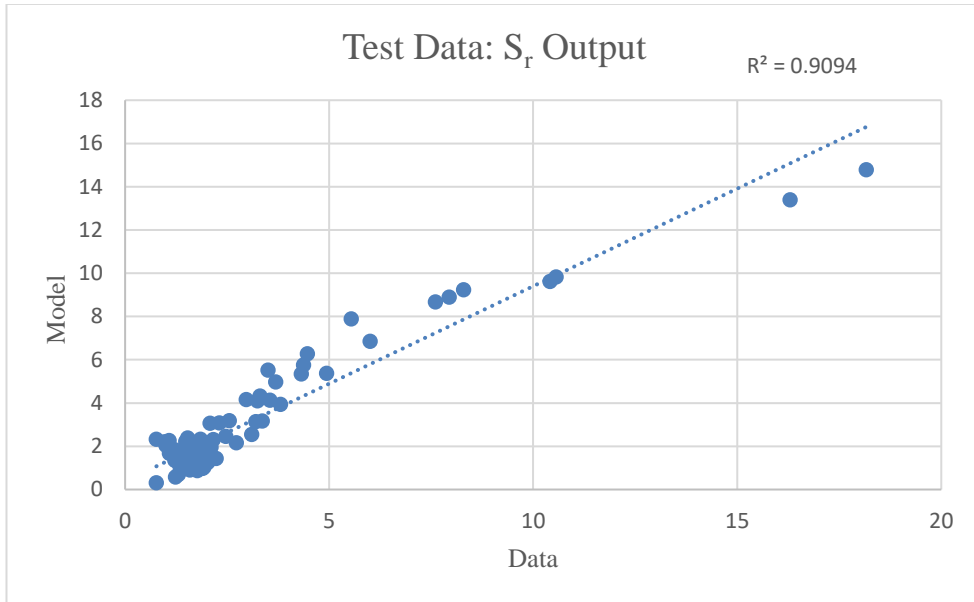
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Appendix A: Coefficient of Determination (R^2) Graphs

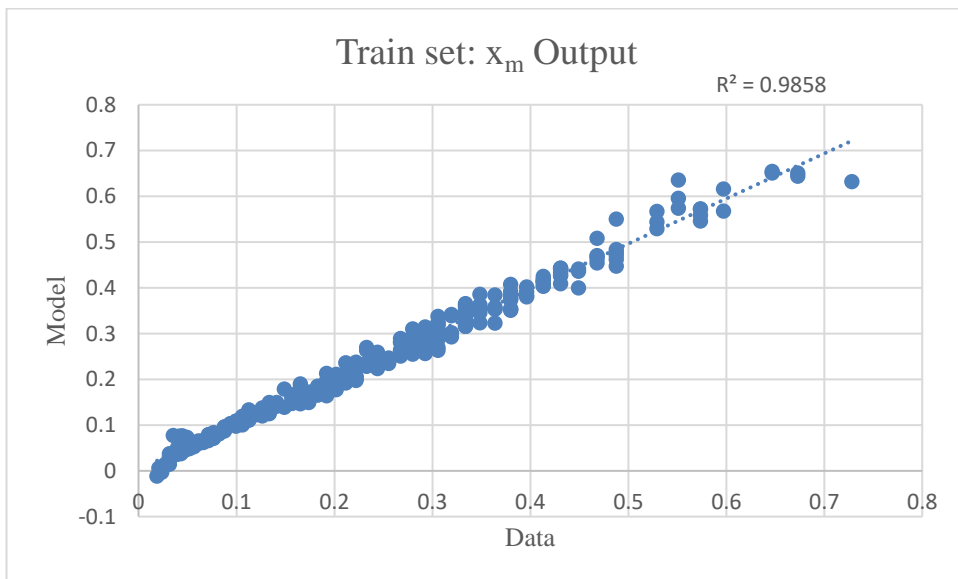
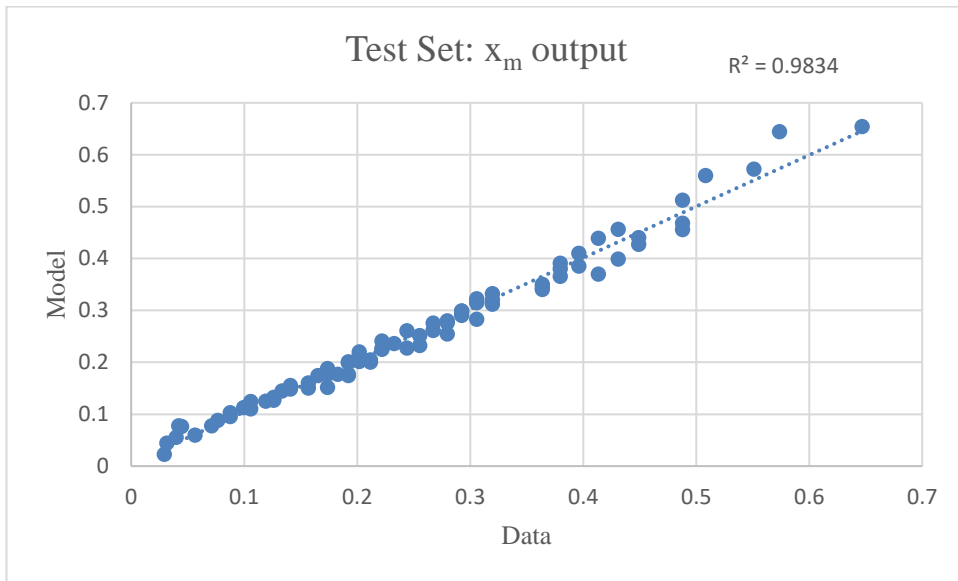
Figure A1: Coefficient of Determination (R^2) Graphs for the Outputs of ANFIS Model a) S_m b) S_r c) x_m d) x_r e) y_m



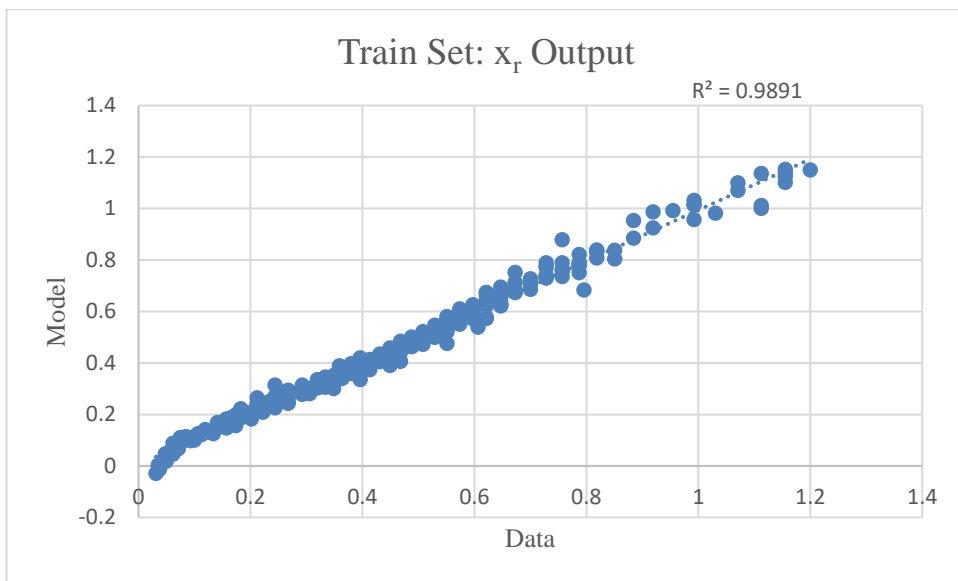
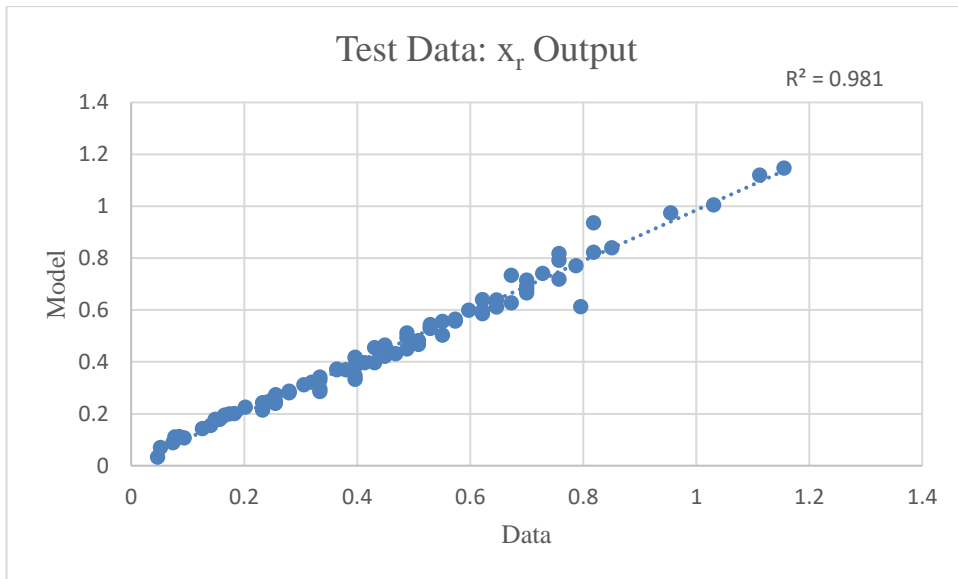
a)



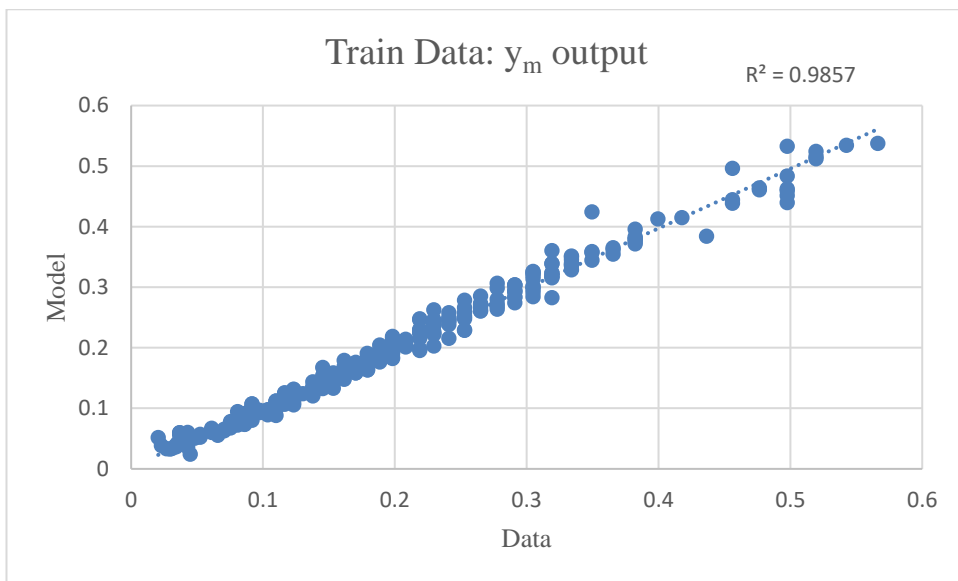
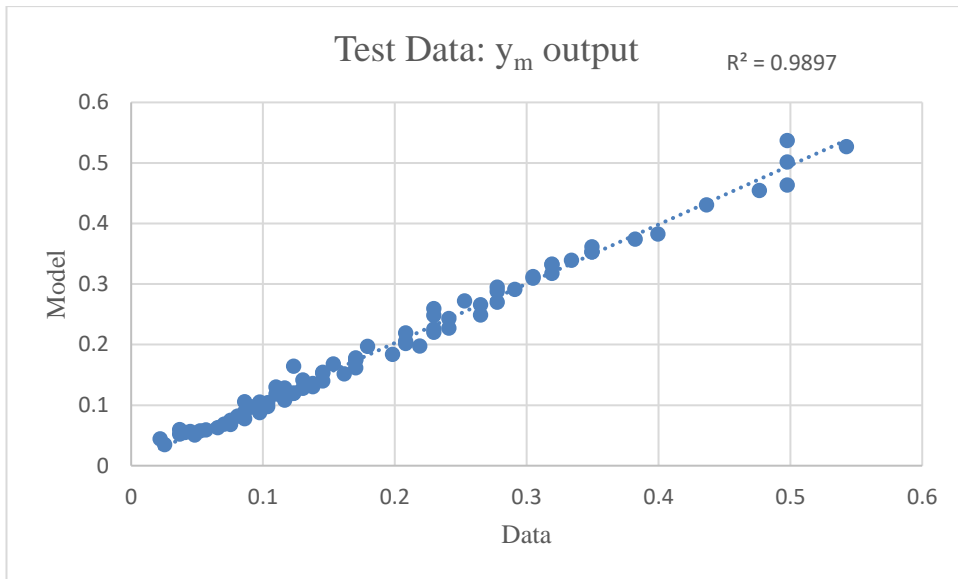
b)



c)

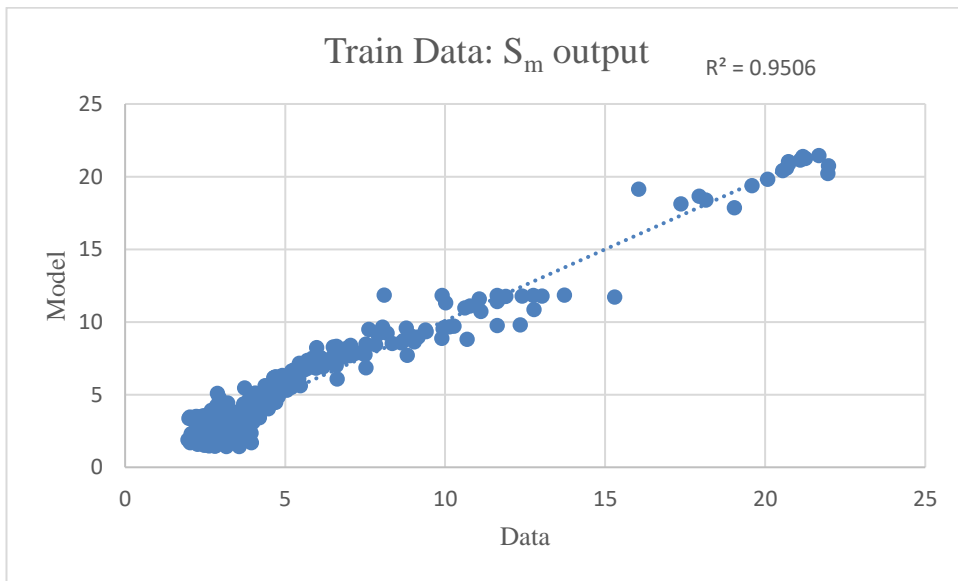
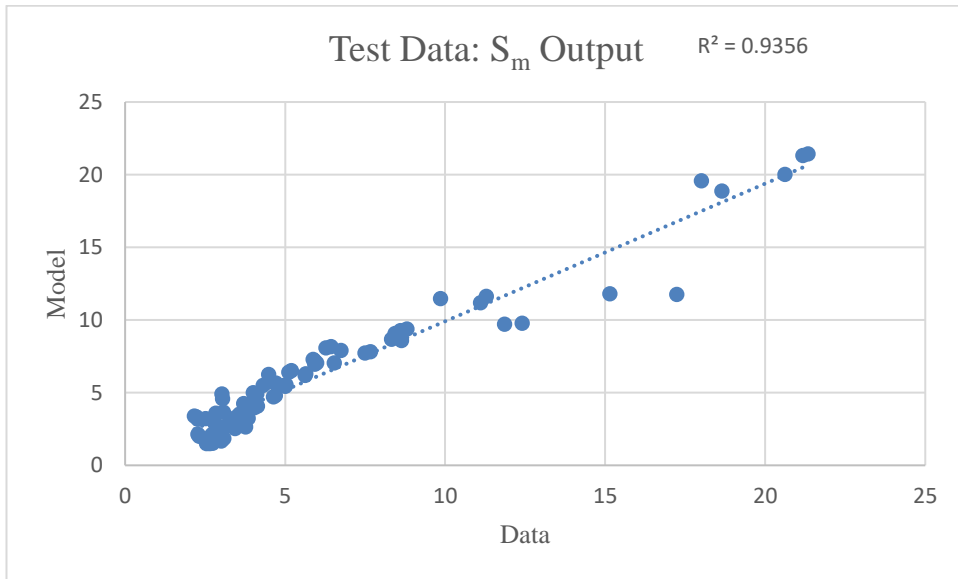


d)

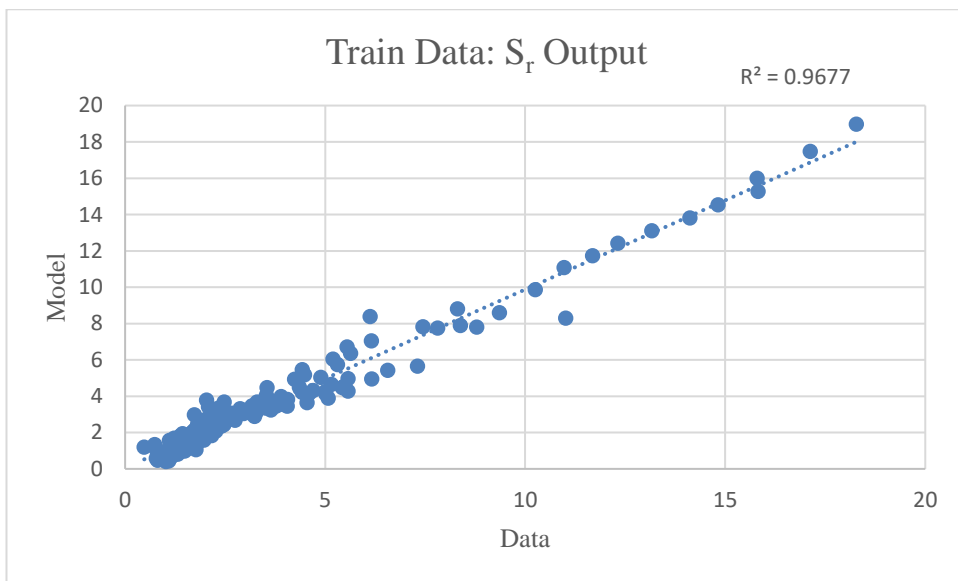
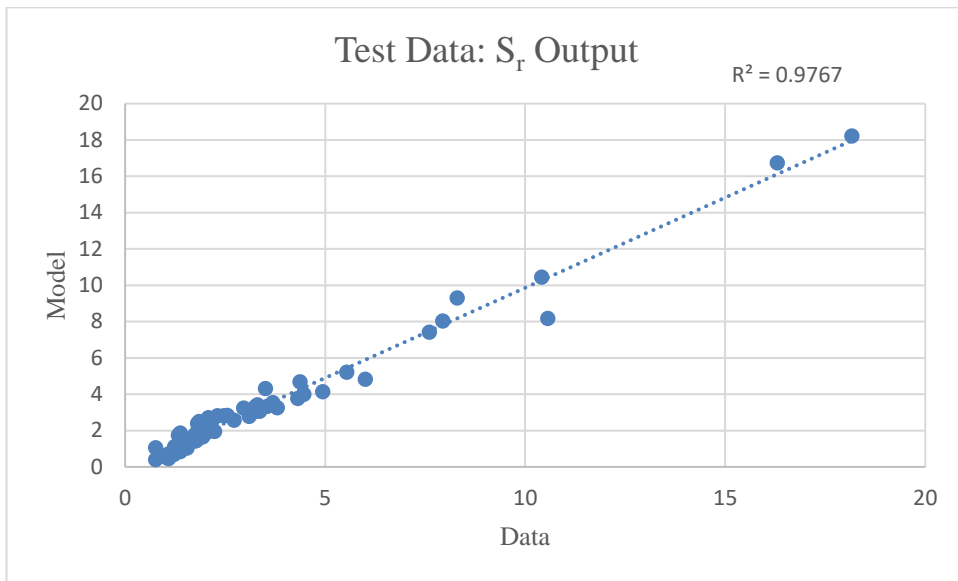


e)

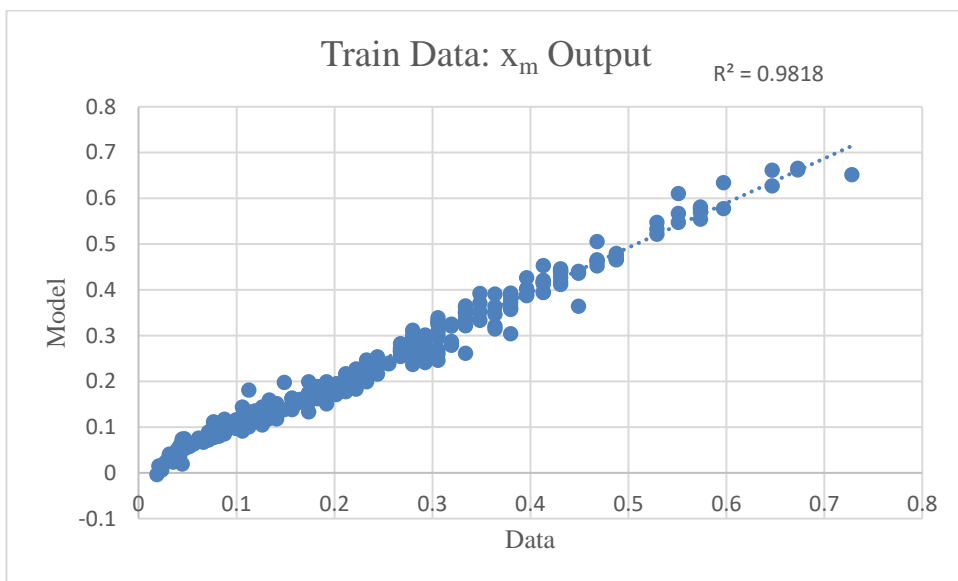
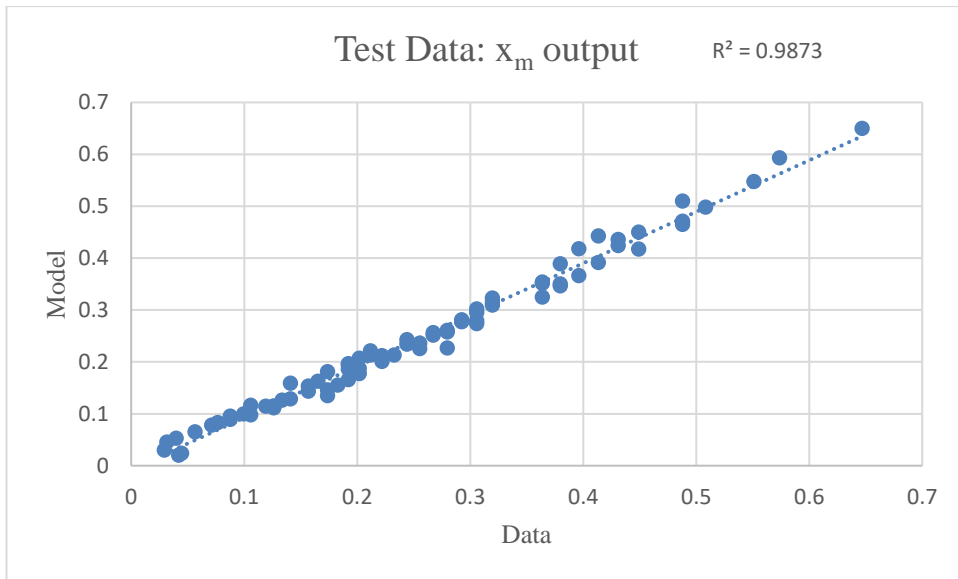
Figure A2: Coefficient of Determination (R^2) Graphs for the Outputs of ANFIS-GA Model a) S_m b) S_r c) x_m d) x_r e) y_m



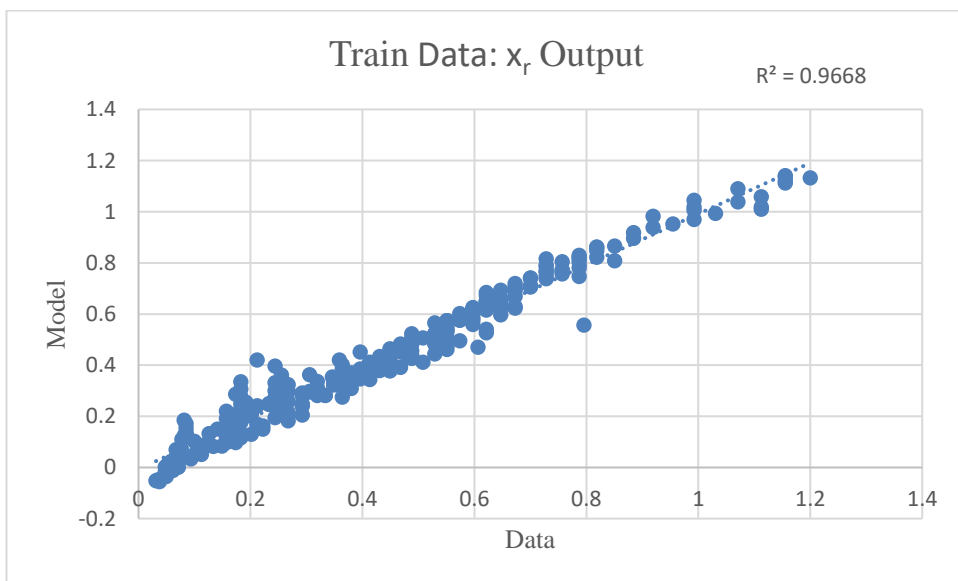
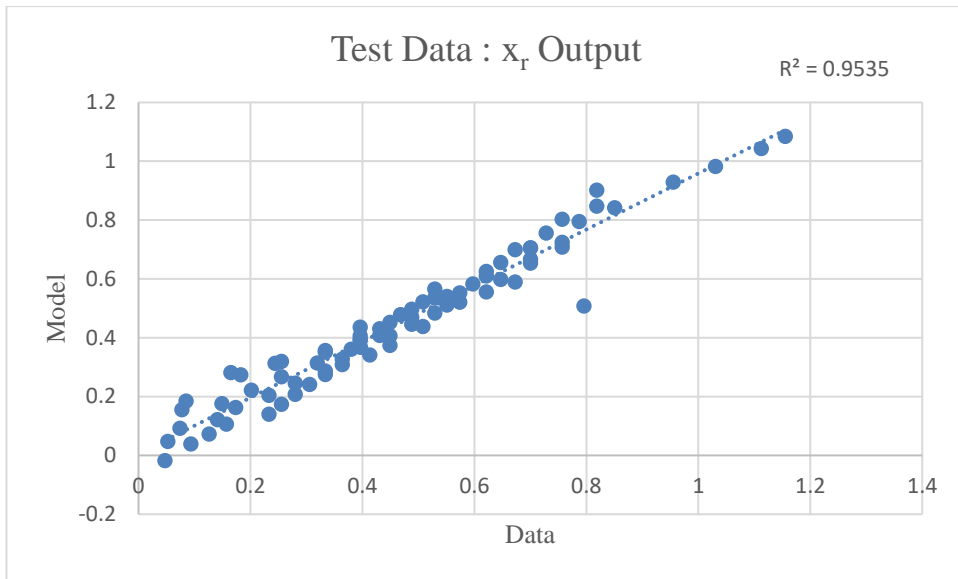
a)



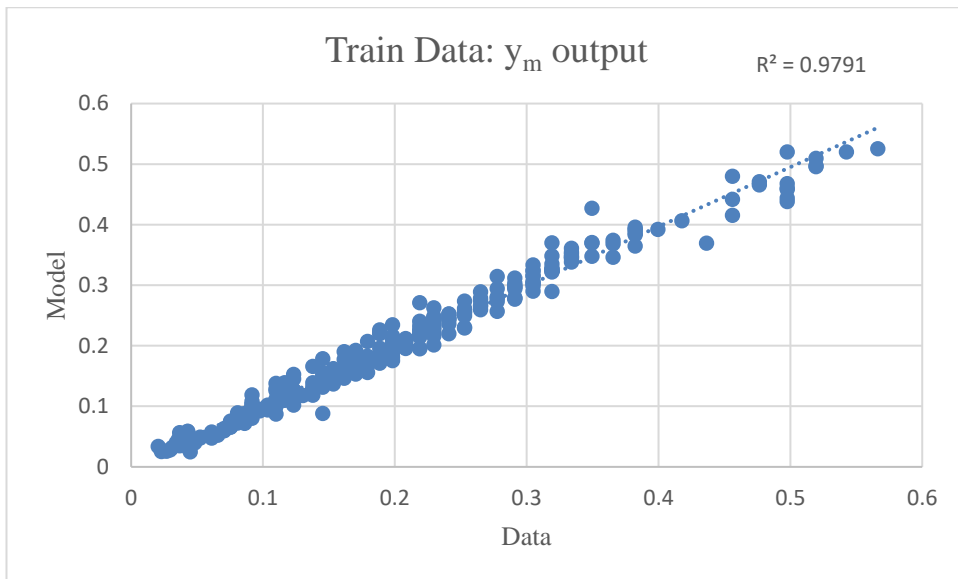
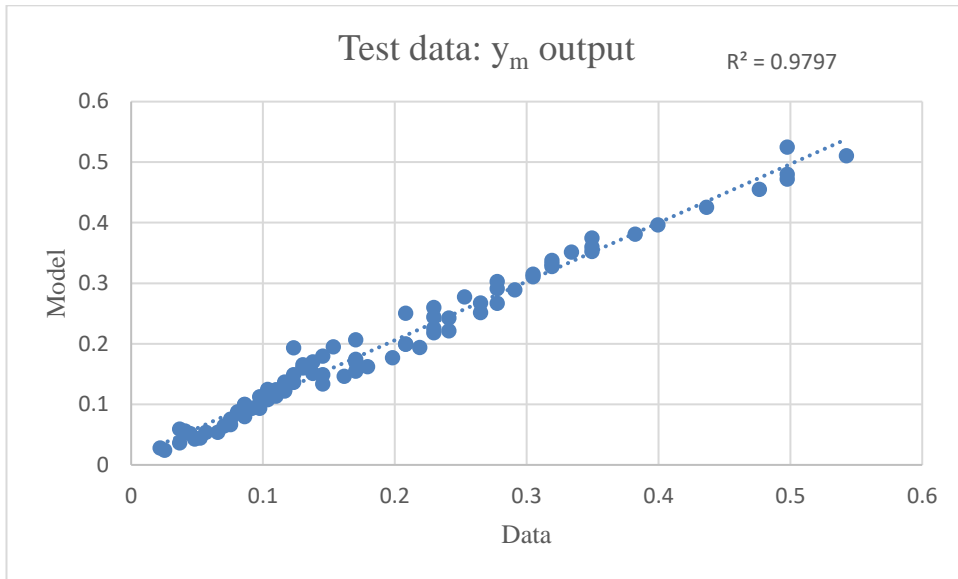
b)



c)

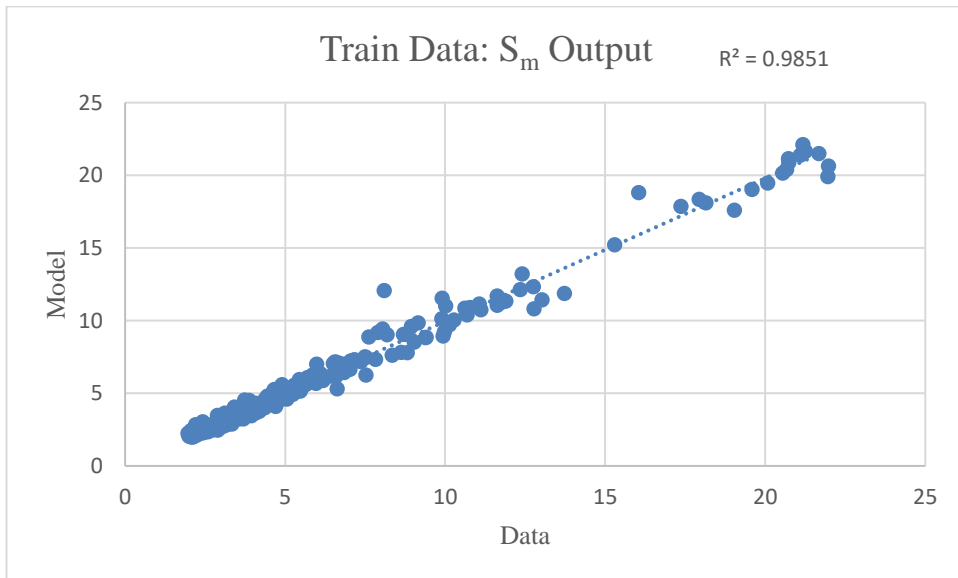
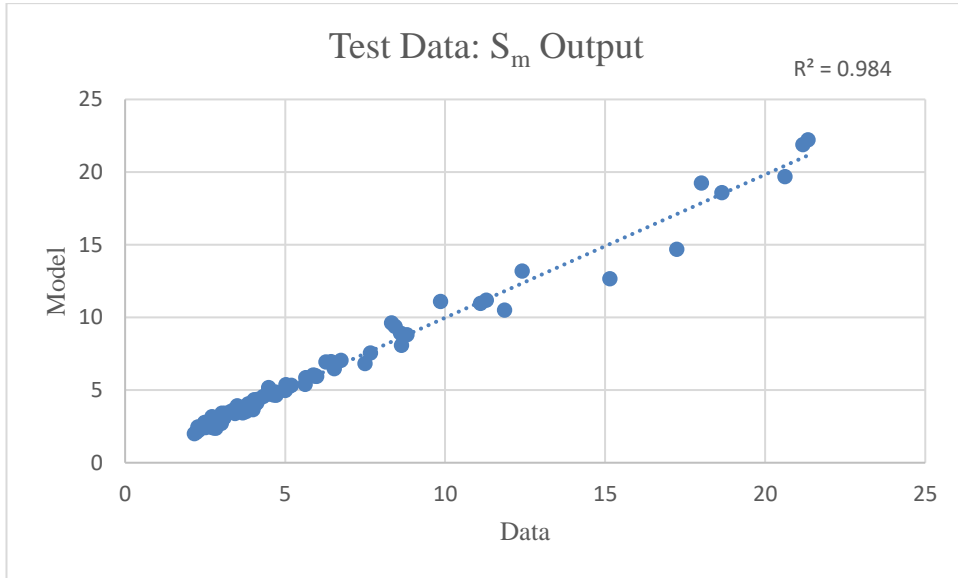


d)

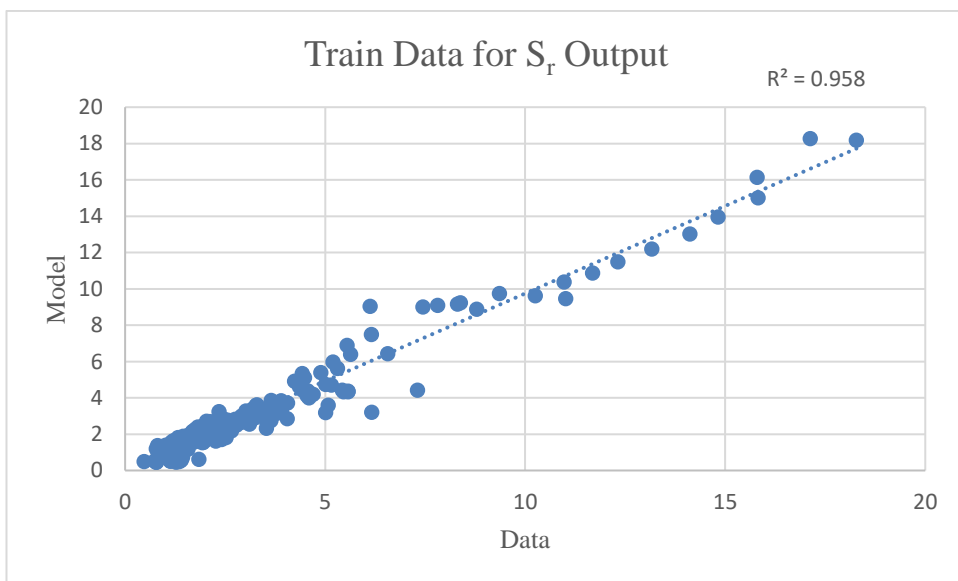
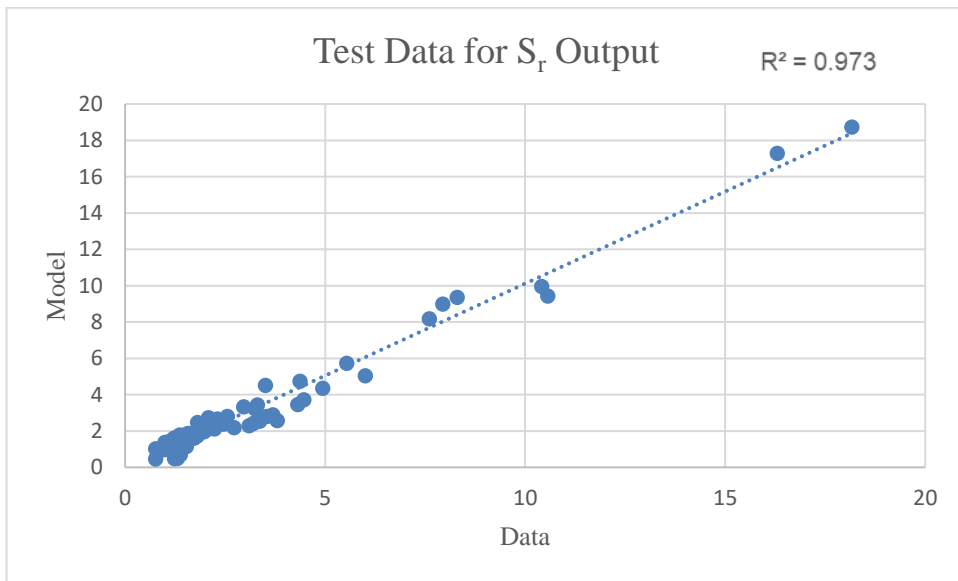


e)

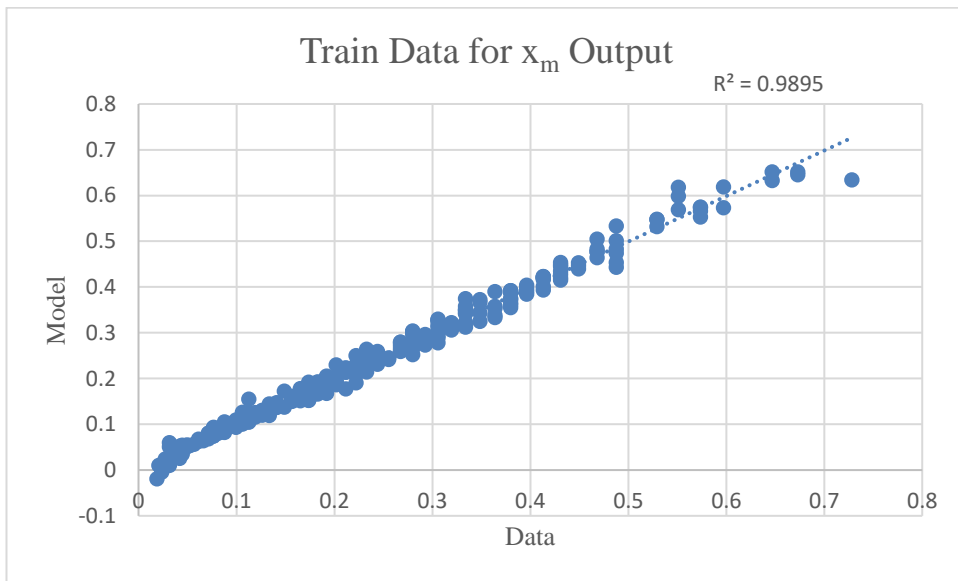
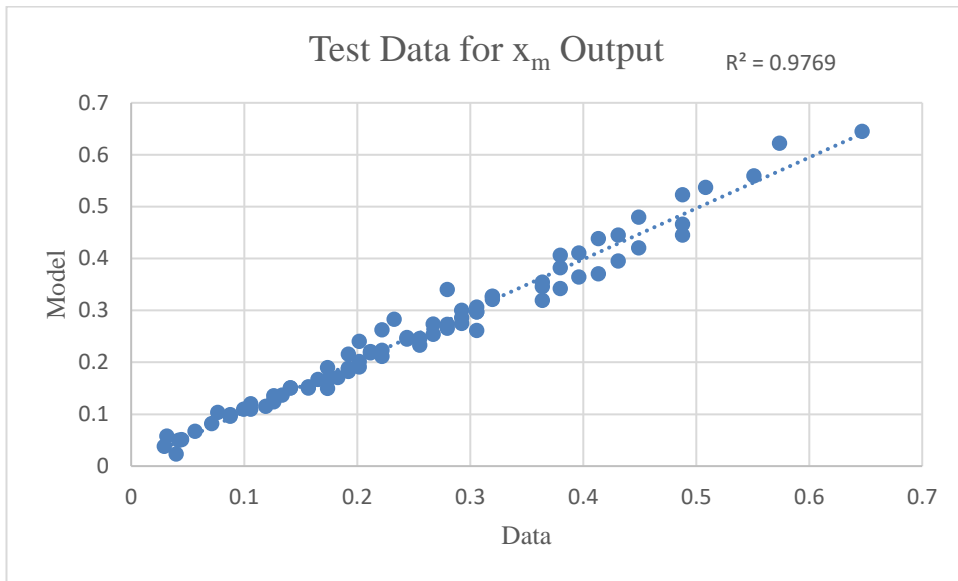
Figure A3: Coefficient of Determination (R^2) Graphs for the Outputs of ANFIS-PSO Model a) S_m b) S_r c) x_m d) x_r e) y_m



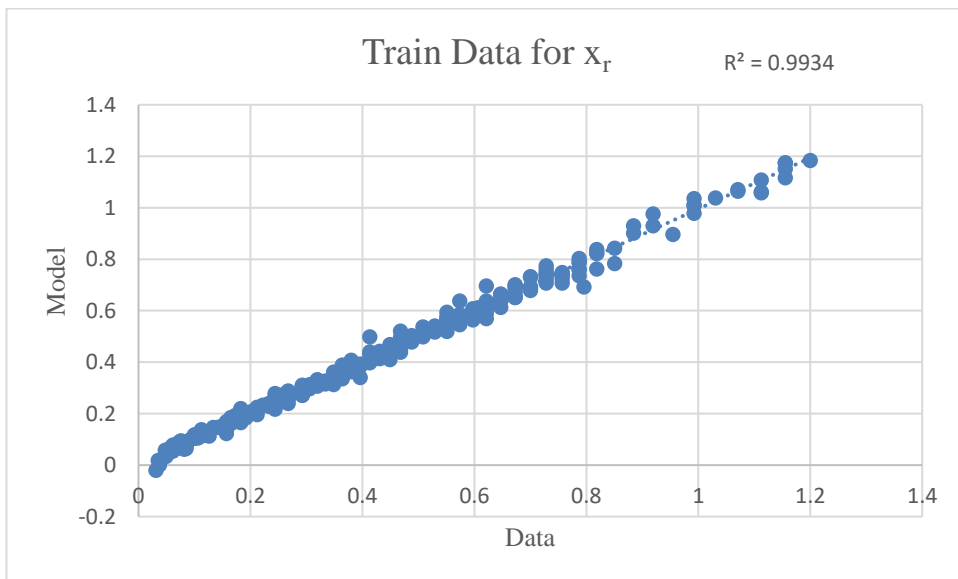
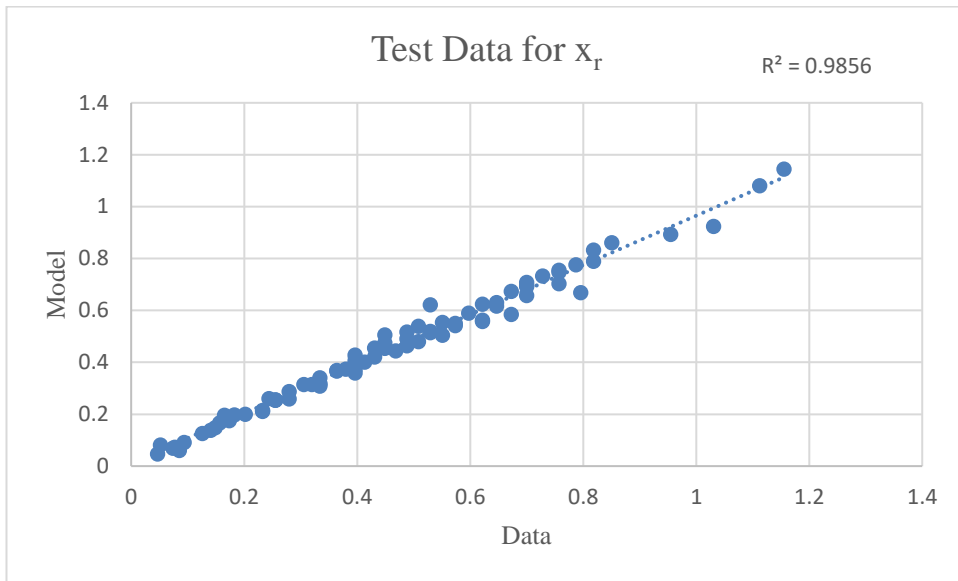
a)



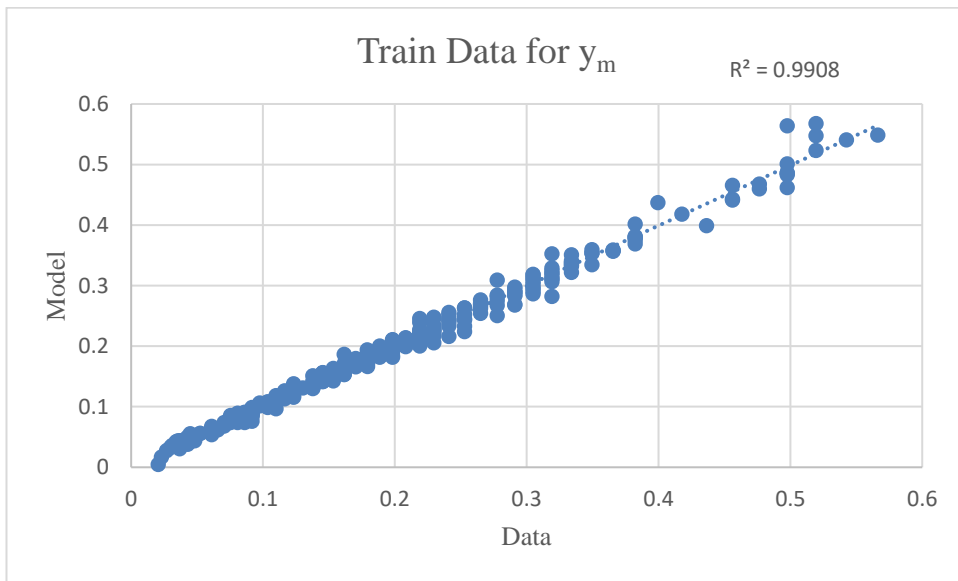
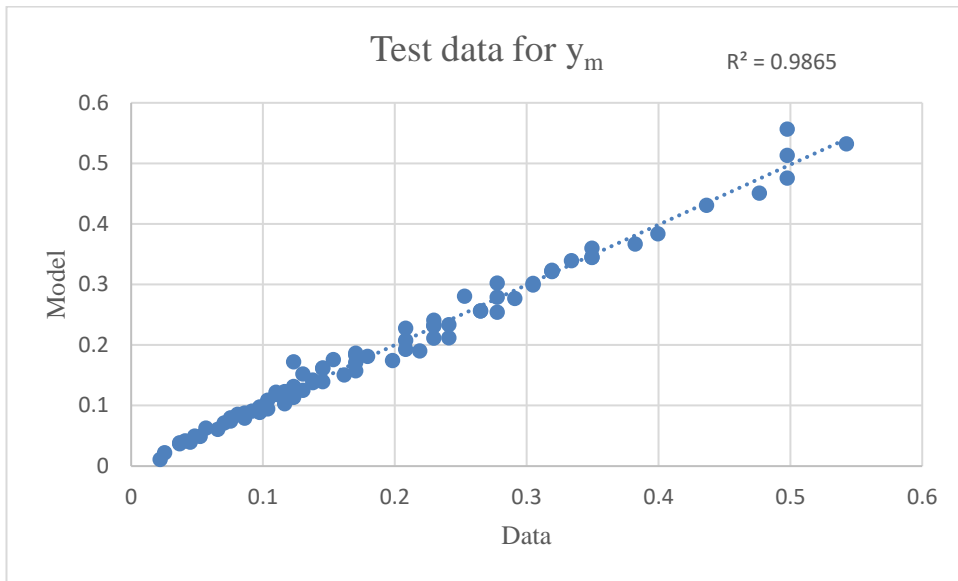
b)



c)

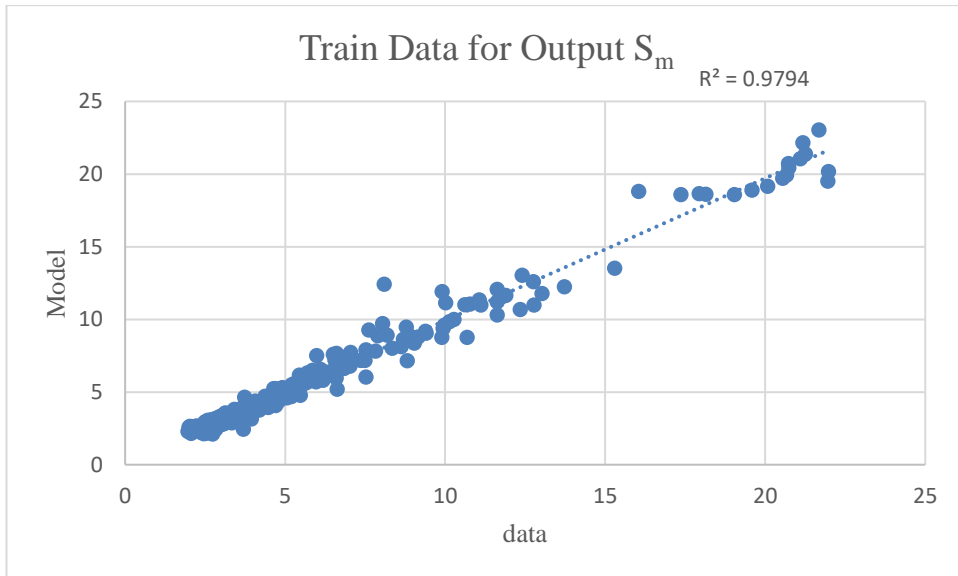
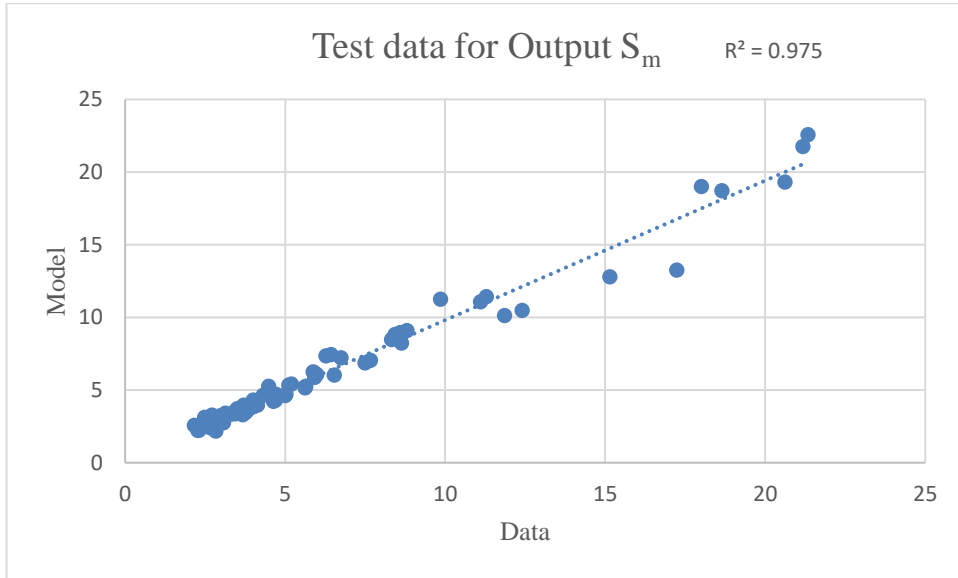


d)

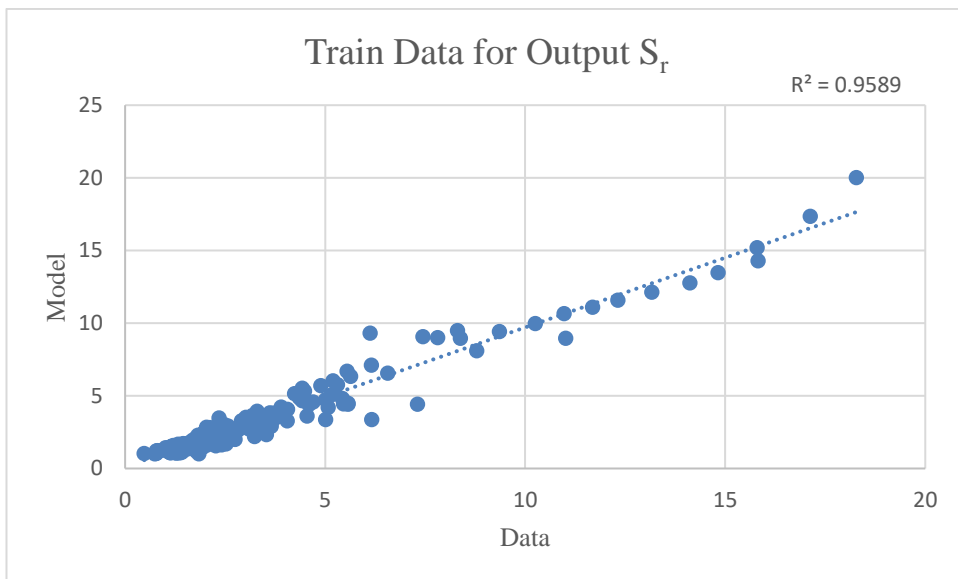
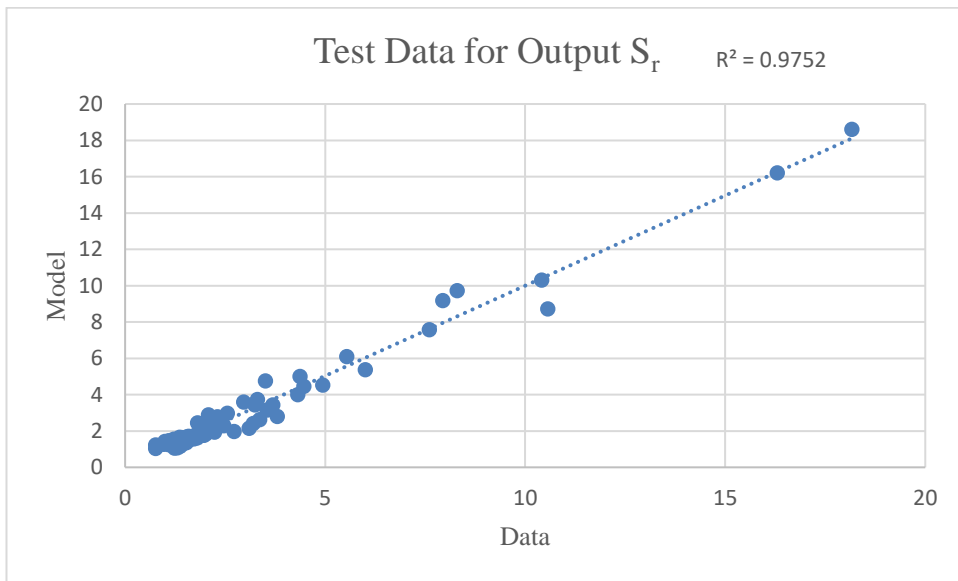


e)

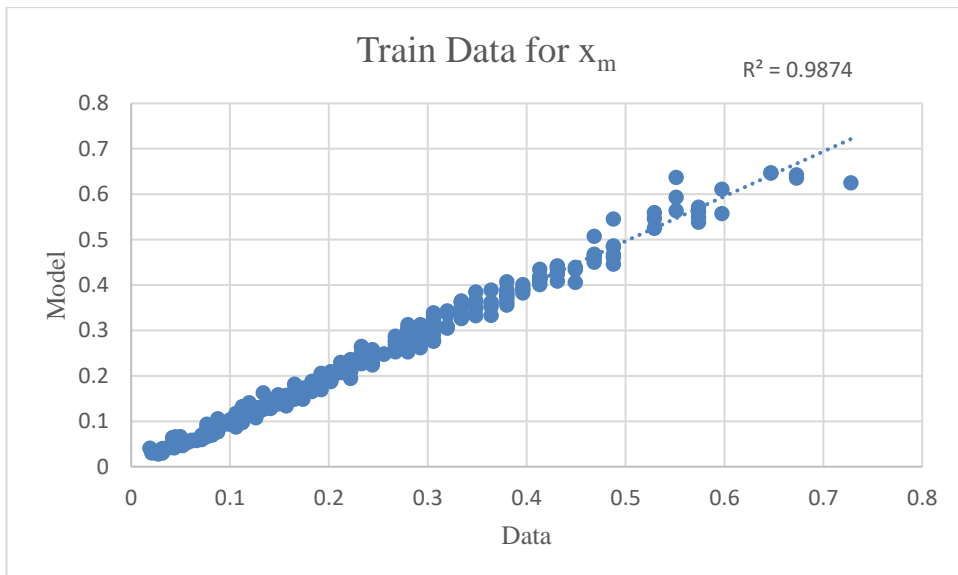
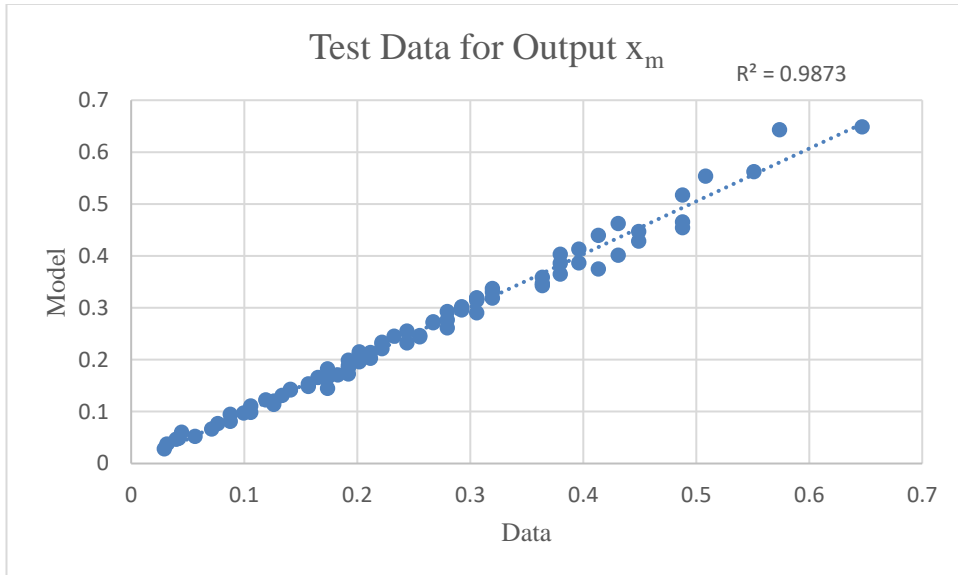
Figure A4: Coefficient of Determination (R^2) Graphs for the Outputs of ANFIS-FFA Model a) S_m b) S_r c) x_m d) x_r e) y_m



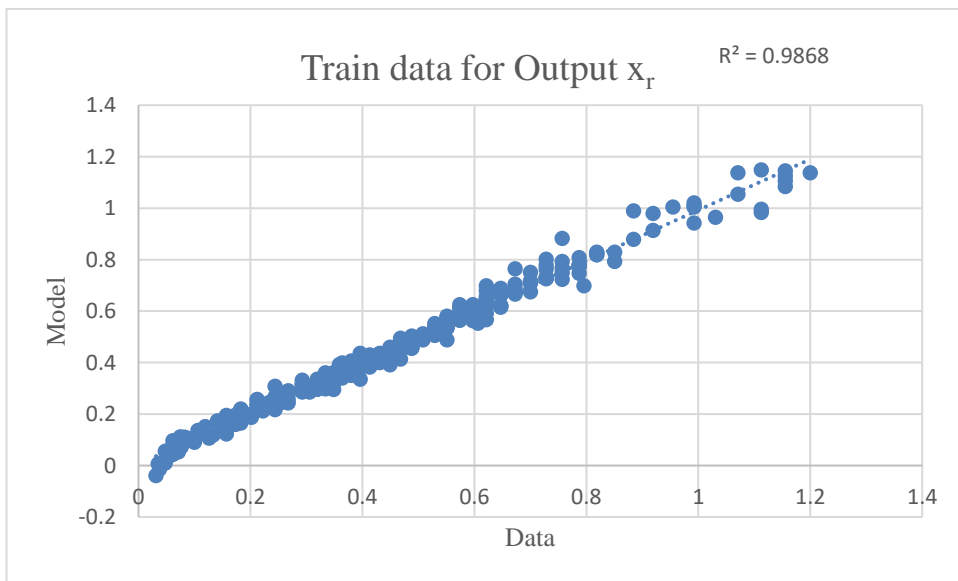
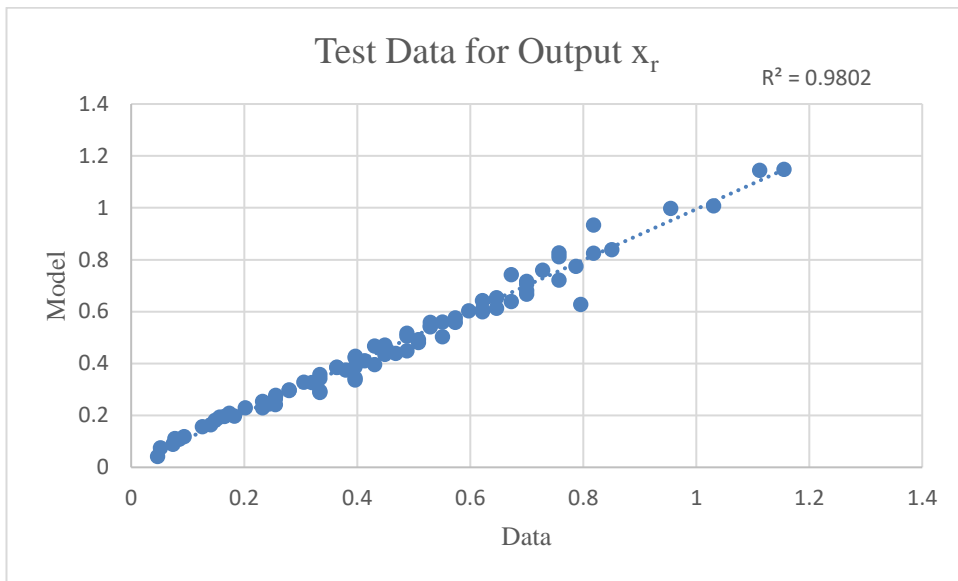
a)



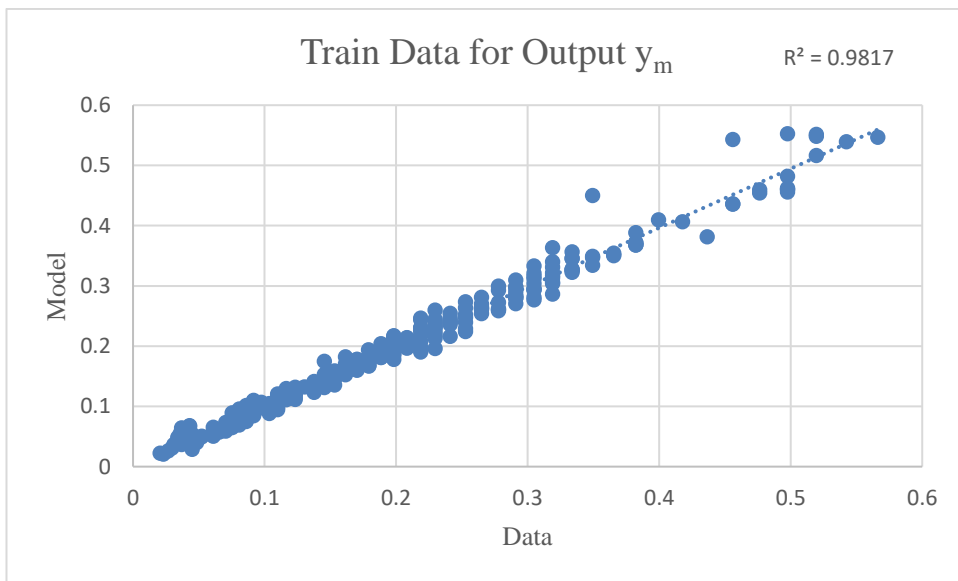
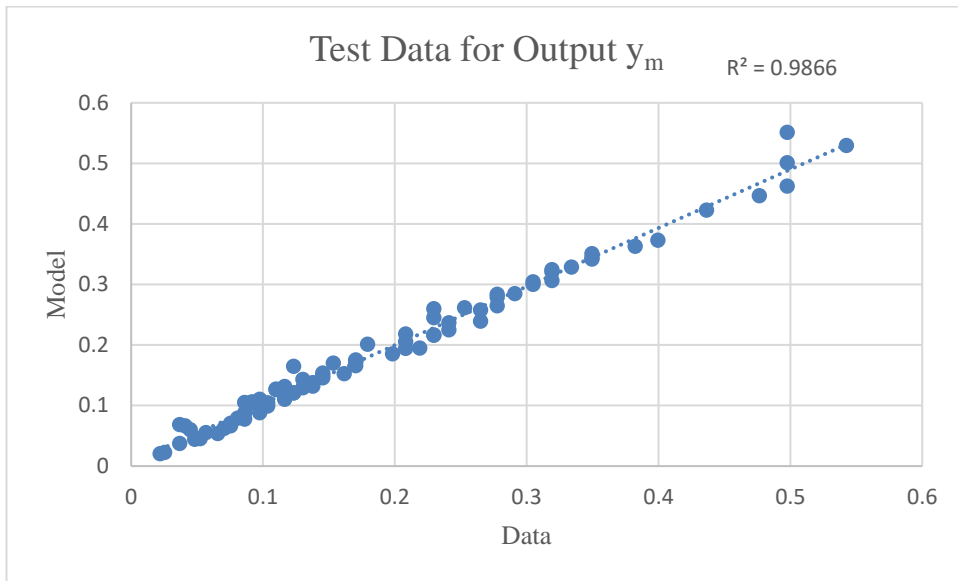
b)



c)

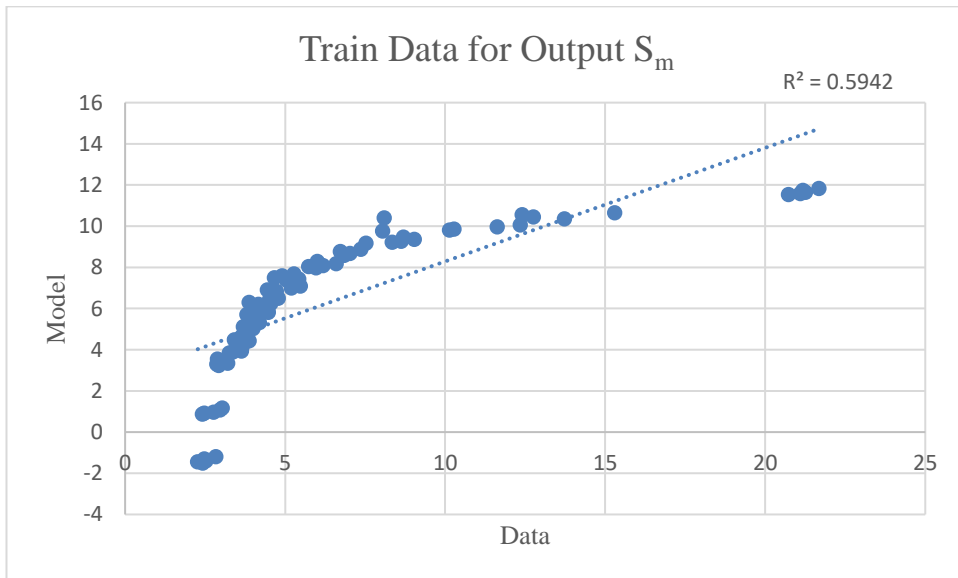
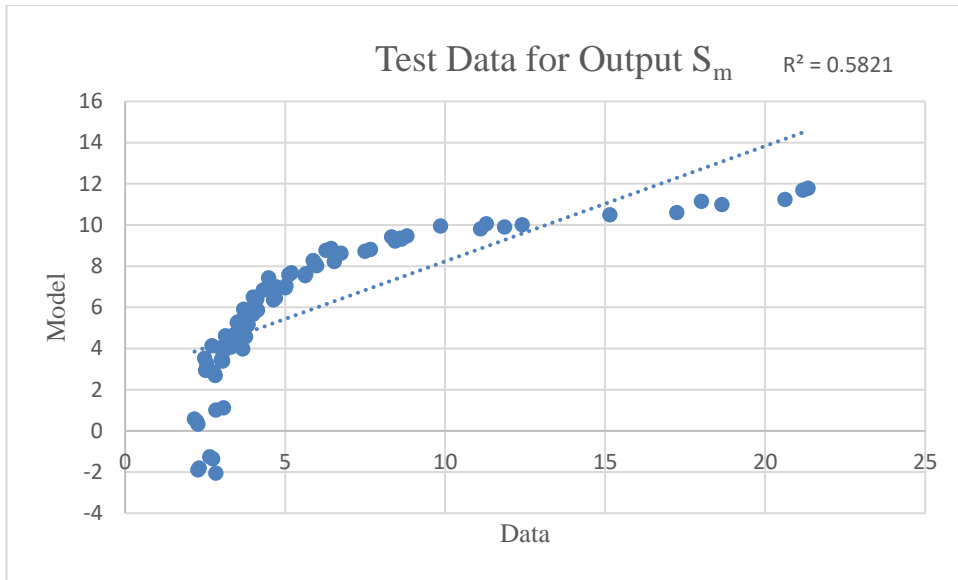


d)

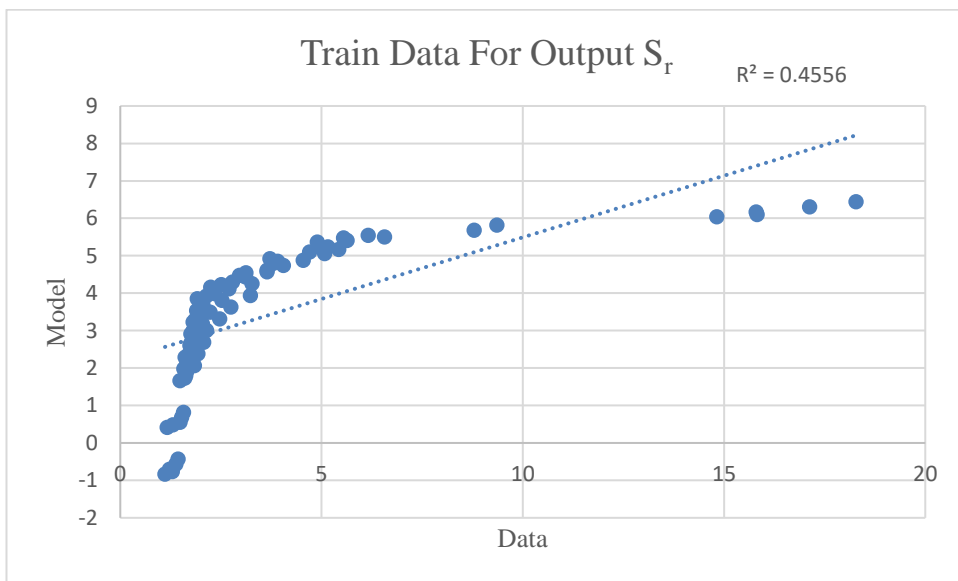
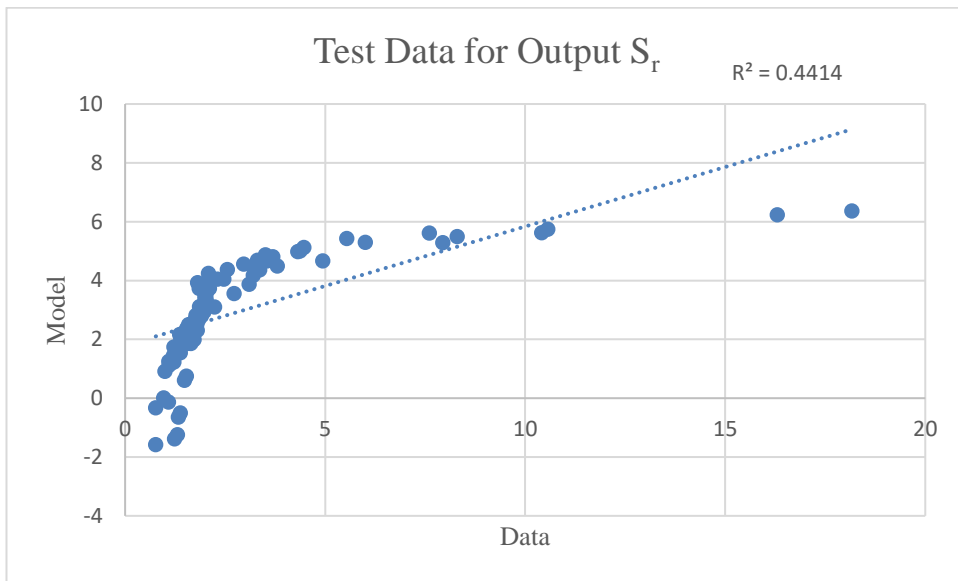


e)

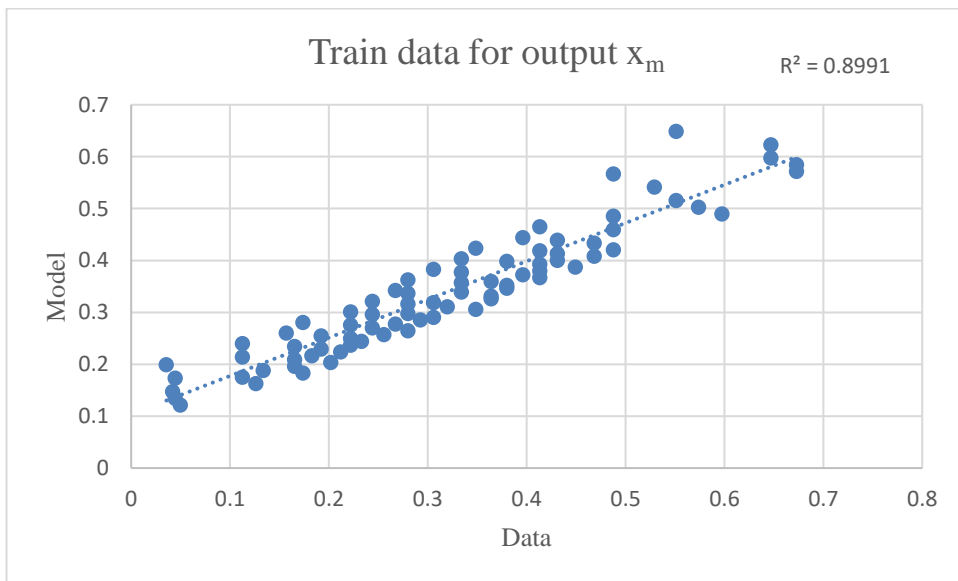
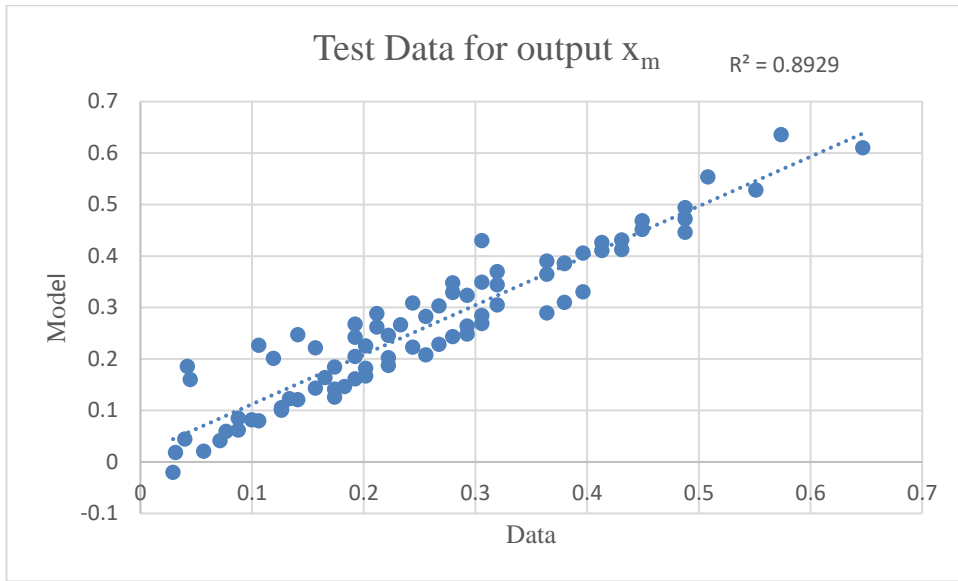
Figure A5: Coefficient of Determination (R^2) Graphs for the Outputs of Multivariate Regression Model a) S_m b) S_r c) x_m d) x_r e) y_m



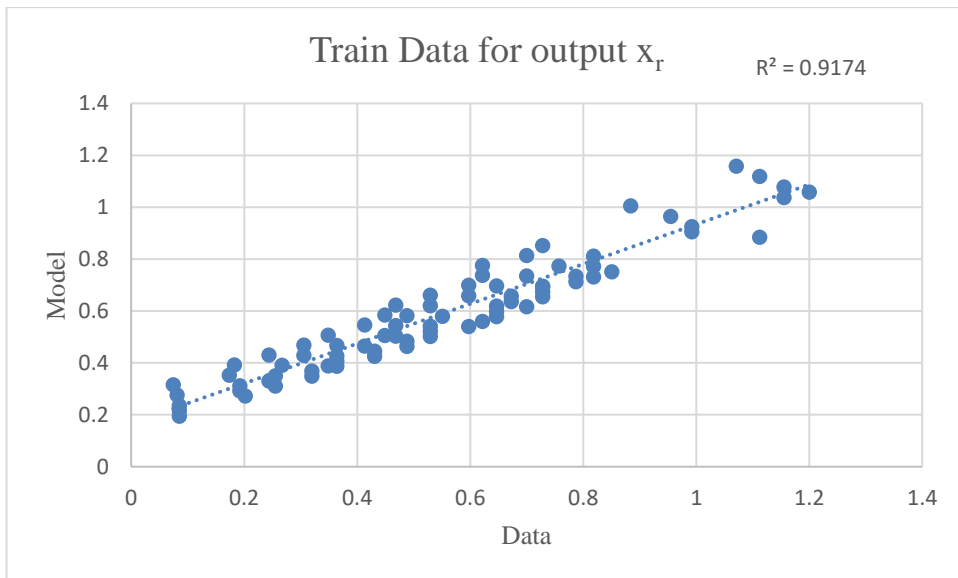
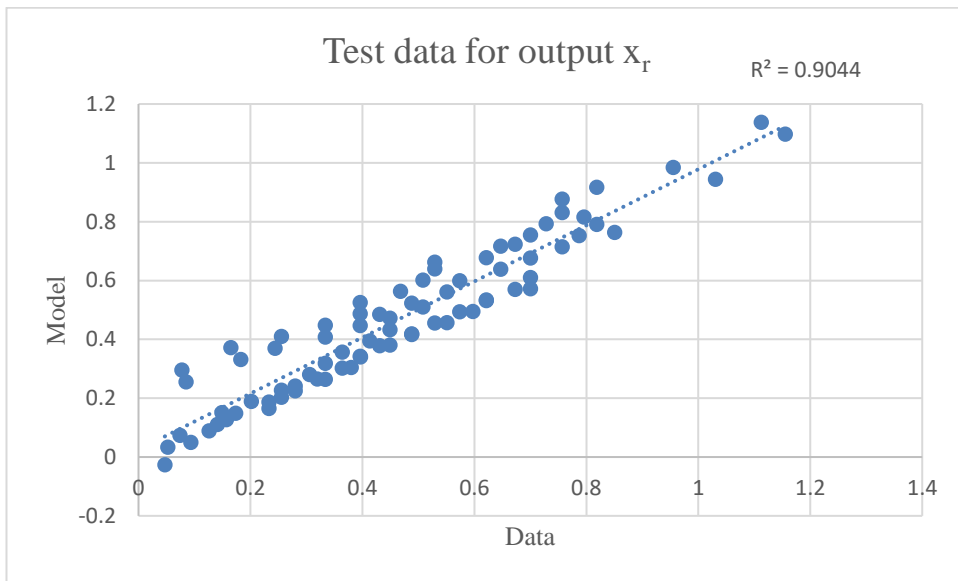
a)



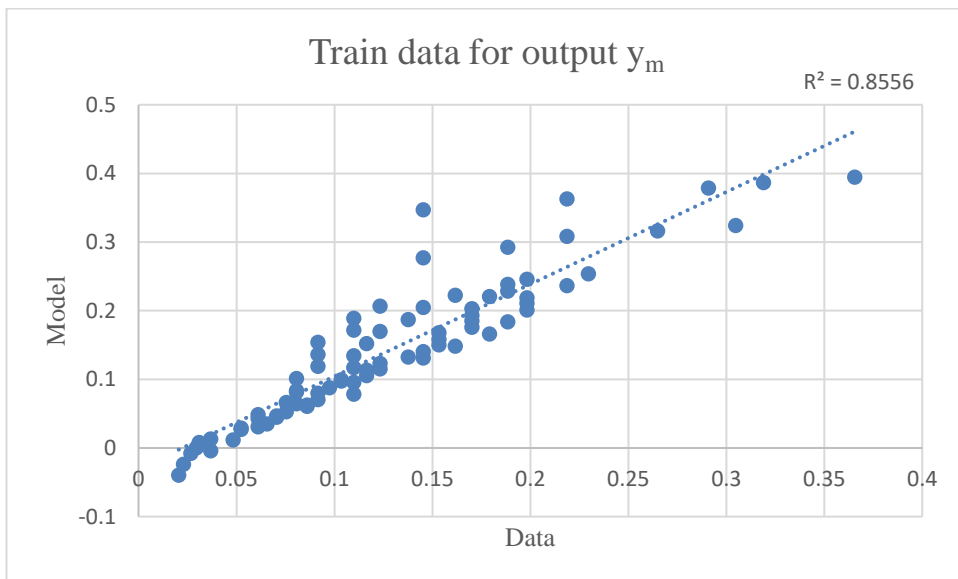
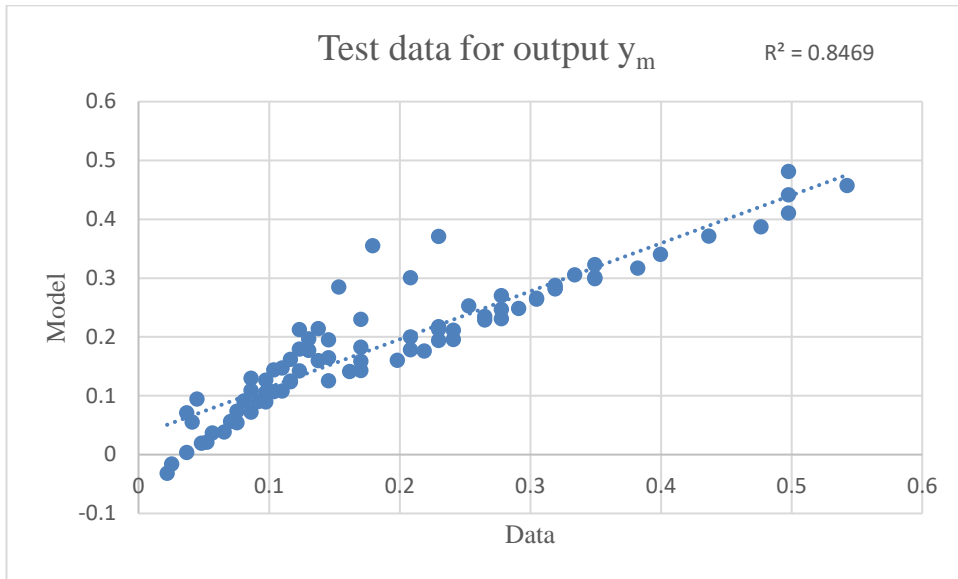
b)



c)



d)



e)

Appendix B: Training and Test Data

Table B1: Data set for S_m

| Training Data | | | Test Data | | |
|---------------|-------|---------|-----------|-------|---------|
| Fr | Angle | S_m | Fr | Angle | S_m |
| 5 | 20 | 21.6767 | 5 | 22.5 | 21.3327 |
| 10 | 20 | 15.2973 | 10 | 22.5 | 17.2343 |
| 12.5 | 20 | 12.3489 | 12.5 | 22.5 | 12.408 |
| 15 | 20 | 8.69758 | 15 | 22.5 | 8.32761 |
| 17.5 | 20 | 7.36975 | 17.5 | 22.5 | 7.66958 |
| 20 | 20 | 6.00785 | 20 | 22.5 | 6.53465 |
| 22.5 | 20 | 5.27429 | 22.5 | 22.5 | 5.64901 |
| 25 | 20 | 5.47852 | 25 | 22.5 | 5.02429 |
| 27.5 | 20 | 4.78465 | 27.5 | 22.5 | 4.69427 |
| 30 | 20 | 4.45181 | 30 | 22.5 | 4.13045 |
| 32.5 | 20 | 4.19321 | 32.5 | 22.5 | 3.50586 |
| 35 | 20 | 3.70299 | 35 | 22.5 | 3.41944 |
| 37.5 | 20 | 3.65246 | 37.5 | 22.5 | 3.30972 |
| 40 | 20 | 2.88617 | 40 | 22.5 | 3.02299 |
| 50 | 20 | 3.03419 | 50 | 22.5 | 3.07581 |
| 60 | 20 | 2.83349 | 60 | 22.5 | 2.64123 |
| 5 | 25 | 21.1789 | 5 | 27.5 | 21.1808 |
| 10 | 25 | 12.4026 | 10 | 27.5 | 15.1466 |
| 12.5 | 25 | 11.6272 | 12.5 | 27.5 | 11.8553 |
| 15 | 25 | 9.03146 | 15 | 27.5 | 8.63699 |
| 17.5 | 25 | 6.72452 | 17.5 | 27.5 | 7.49809 |
| 20 | 25 | 6.59984 | 20 | 27.5 | 5.92225 |
| 22.5 | 25 | 4.90239 | 22.5 | 27.5 | 5.62618 |
| 25 | 25 | 5.19672 | 25 | 27.5 | 5.0024 |
| 27.5 | 25 | 4.5014 | 27.5 | 27.5 | 4.63904 |
| 30 | 25 | 4.47533 | 30 | 27.5 | 4.03468 |
| 32.5 | 25 | 3.85823 | 32.5 | 27.5 | 3.84142 |
| 35 | 25 | 3.62263 | 35 | 27.5 | 3.76815 |
| 37.5 | 25 | 3.48271 | 37.5 | 27.5 | 3.67828 |
| 40 | 25 | 2.94443 | 40 | 27.5 | 3.04872 |
| 50 | 25 | 2.96098 | 50 | 27.5 | 2.83779 |
| 60 | 25 | 2.476 | 60 | 27.5 | 2.73315 |
| 5 | 30 | 21.2605 | 5 | 50 | 20.6141 |
| 10 | 30 | 12.7552 | 10 | 50 | 11.2868 |
| 12.5 | 30 | 10.2708 | 12.5 | 50 | 8.80485 |
| 15 | 30 | 8.62574 | 15 | 50 | 6.43841 |
| 17.5 | 30 | 7.02903 | 17.5 | 50 | 5.87571 |

| | | | | | |
|------|------|---------|------|------|---------|
| 20 | 30 | 6.18645 | 20 | 50 | 5.19557 |
| 22.5 | 30 | 4.66224 | 22.5 | 50 | 4.49793 |
| 25 | 30 | 4.44173 | 25 | 50 | 4.00934 |
| 27.5 | 30 | 3.87404 | 27.5 | 50 | 3.70314 |
| 30 | 30 | 3.80708 | 30 | 50 | 3.57705 |
| 32.5 | 30 | 3.69214 | 32.5 | 50 | 3.46293 |
| 35 | 30 | 3.64459 | 35 | 50 | 2.71083 |
| 37.5 | 30 | 3.63818 | 37.5 | 50 | 2.48018 |
| 40 | 30 | 3.20746 | 40 | 50 | 2.51047 |
| 50 | 30 | 2.7671 | 50 | 50 | 2.16615 |
| 60 | 30 | 2.52105 | 60 | 50 | 2.31606 |
| 5 | 32.5 | 21.0964 | 5 | 55 | 18.0102 |
| 10 | 32.5 | 8.09551 | 10 | 55 | 9.85718 |
| 12.5 | 32.5 | 10.1305 | 12.5 | 55 | 8.60063 |
| 15 | 32.5 | 8.34668 | 15 | 55 | 6.27639 |
| 17.5 | 32.5 | 6.8494 | 17.5 | 55 | 5.91154 |
| 20 | 32.5 | 5.73876 | 20 | 55 | 5.11137 |
| 22.5 | 32.5 | 5.42903 | 22.5 | 55 | 4.71894 |
| 25 | 32.5 | 4.72009 | 25 | 55 | 4.11194 |
| 27.5 | 32.5 | 4.55025 | 27.5 | 55 | 3.91125 |
| 30 | 32.5 | 4.09667 | 30 | 55 | 3.68715 |
| 32.5 | 32.5 | 3.97496 | 32.5 | 55 | 3.13578 |
| 35 | 32.5 | 3.41668 | 35 | 55 | 2.97891 |
| 37.5 | 32.5 | 3.36279 | 37.5 | 55 | 3.003 |
| 40 | 32.5 | 2.86455 | 40 | 55 | 2.77655 |
| 50 | 32.5 | 2.47057 | 50 | 55 | 2.23108 |
| 60 | 32.5 | 2.26868 | 60 | 55 | 2.27915 |
| 5 | 35 | 20.7274 | 5 | 62.5 | 18.6411 |
| 10 | 35 | 13.7269 | 10 | 62.5 | 11.1013 |
| 12.5 | 35 | 8.04453 | 12.5 | 62.5 | 8.43135 |
| 15 | 35 | 7.52809 | 15 | 62.5 | 6.74413 |
| 17.5 | 35 | 6.84909 | 17.5 | 62.5 | 5.98733 |
| 20 | 35 | 5.9619 | 20 | 62.5 | 4.48745 |
| 22.5 | 35 | 5.03038 | 22.5 | 62.5 | 4.30992 |
| 25 | 35 | 4.60952 | 25 | 62.5 | 4.06689 |
| 27.5 | 35 | 4.16077 | 27.5 | 62.5 | 3.99892 |
| 30 | 35 | 4.19066 | 30 | 62.5 | 3.77065 |
| 32.5 | 35 | 3.99202 | 32.5 | 62.5 | 3.43544 |
| 35 | 35 | 3.87491 | 35 | 62.5 | 3.08577 |
| 37.5 | 35 | 3.25335 | 37.5 | 62.5 | 2.54855 |
| 40 | 35 | 2.92723 | 40 | 62.5 | 2.80965 |
| 50 | 35 | 2.41089 | 50 | 62.5 | 2.27297 |
| 60 | 35 | 2.42604 | 60 | 62.5 | 2.83862 |
| 5 | 37.5 | 20.7361 | | | |
| 10 | 37.5 | 11.623 | | | |

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|------|------|---------|--|--|--|
| 12.5 | 37.5 | 9.97087 | | | |
| 15 | 37.5 | 7.82385 | | | |
| 17.5 | 37.5 | 6.10001 | | | |
| 20 | 37.5 | 5.65584 | | | |
| 22.5 | 37.5 | 4.92668 | | | |
| 25 | 37.5 | 4.72663 | | | |
| 27.5 | 37.5 | 4.26575 | | | |
| 30 | 37.5 | 3.41674 | | | |
| 32.5 | 37.5 | 3.78316 | | | |
| 35 | 37.5 | 3.04815 | | | |
| 37.5 | 37.5 | 3.30678 | | | |
| 40 | 37.5 | 2.69586 | | | |
| 50 | 37.5 | 2.22139 | | | |
| 60 | 37.5 | 2.03441 | | | |
| 5 | 40 | 21.9741 | | | |
| 10 | 40 | 9.90228 | | | |
| 12.5 | 40 | 8.78431 | | | |
| 15 | 40 | 7.04653 | | | |
| 17.5 | 40 | 5.85671 | | | |
| 20 | 40 | 5.29356 | | | |
| 22.5 | 40 | 5.24598 | | | |
| 25 | 40 | 4.77765 | | | |
| 27.5 | 40 | 4.69982 | | | |
| 30 | 40 | 4.11327 | | | |
| 32.5 | 40 | 3.76206 | | | |
| 35 | 40 | 3.67457 | | | |
| 37.5 | 40 | 3.22047 | | | |
| 40 | 40 | 2.66196 | | | |
| 50 | 40 | 2.23347 | | | |
| 60 | 40 | 2.45425 | | | |
| 5 | 42.5 | 20.6695 | | | |
| 10 | 42.5 | 13.0238 | | | |
| 12.5 | 42.5 | 9.93948 | | | |
| 15 | 42.5 | 6.60833 | | | |
| 17.5 | 42.5 | 6.43253 | | | |
| 20 | 42.5 | 5.55445 | | | |
| 22.5 | 42.5 | 4.99085 | | | |
| 25 | 42.5 | 4.6196 | | | |
| 27.5 | 42.5 | 4.3619 | | | |
| 30 | 42.5 | 4.02395 | | | |
| 32.5 | 42.5 | 3.49568 | | | |
| 35 | 42.5 | 3.19583 | | | |
| 37.5 | 42.5 | 3.09191 | | | |
| 40 | 42.5 | 2.7744 | | | |
| 50 | 42.5 | 2.02564 | | | |

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|------|------|---------|--|--|--|
| 60 | 42.5 | 2.35383 | | | |
| 5 | 45 | 20.5419 | | | |
| 10 | 45 | 11.8967 | | | |
| 12.5 | 45 | 7.61941 | | | |
| 15 | 45 | 6.50535 | | | |
| 17.5 | 45 | 6.2254 | | | |
| 20 | 45 | 5.20751 | | | |
| 22.5 | 45 | 4.62463 | | | |
| 25 | 45 | 4.06758 | | | |
| 27.5 | 45 | 3.70774 | | | |
| 30 | 45 | 3.46223 | | | |
| 32.5 | 45 | 3.11816 | | | |
| 35 | 45 | 2.98103 | | | |
| 37.5 | 45 | 2.81318 | | | |
| 40 | 45 | 2.76119 | | | |
| 50 | 45 | 2.13204 | | | |
| 60 | 45 | 1.96151 | | | |
| 5 | 47.5 | 21.9528 | | | |
| 10 | 47.5 | 11.7586 | | | |
| 12.5 | 47.5 | 9.38413 | | | |
| 15 | 47.5 | 5.98555 | | | |
| 17.5 | 47.5 | 5.69962 | | | |
| 20 | 47.5 | 5.40914 | | | |
| 22.5 | 47.5 | 4.93457 | | | |
| 25 | 47.5 | 4.69017 | | | |
| 27.5 | 47.5 | 4.12578 | | | |
| 30 | 47.5 | 3.80147 | | | |
| 32.5 | 47.5 | 3.4228 | | | |
| 35 | 47.5 | 3.337 | | | |
| 37.5 | 47.5 | 3.16833 | | | |
| 40 | 47.5 | 2.89261 | | | |
| 50 | 47.5 | 2.07487 | | | |
| 60 | 47.5 | 2.09288 | | | |
| 5 | 52.5 | 20.0747 | | | |
| 10 | 52.5 | 11.0628 | | | |
| 12.5 | 52.5 | 9.40994 | | | |
| 15 | 52.5 | 6.8706 | | | |
| 17.5 | 52.5 | 6.08934 | | | |
| 20 | 52.5 | 5.39981 | | | |
| 22.5 | 52.5 | 4.69074 | | | |
| 25 | 52.5 | 4.29413 | | | |
| 27.5 | 52.5 | 3.84962 | | | |
| 30 | 52.5 | 3.56979 | | | |
| 32.5 | 52.5 | 3.48985 | | | |
| 35 | 52.5 | 3.27787 | | | |

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|------|------|---------|--|--|--|
| 37.5 | 52.5 | 2.76461 | | | |
| 40 | 52.5 | 2.57193 | | | |
| 50 | 52.5 | 1.99918 | | | |
| 60 | 52.5 | 2.34448 | | | |
| 5 | 57.5 | 19.5854 | | | |
| 10 | 57.5 | 11.6258 | | | |
| 12.5 | 57.5 | 8.1891 | | | |
| 15 | 57.5 | 6.84003 | | | |
| 17.5 | 57.5 | 5.44166 | | | |
| 20 | 57.5 | 5.39241 | | | |
| 22.5 | 57.5 | 4.3733 | | | |
| 25 | 57.5 | 4.26277 | | | |
| 27.5 | 57.5 | 3.96129 | | | |
| 30 | 57.5 | 3.65809 | | | |
| 32.5 | 57.5 | 3.20369 | | | |
| 35 | 57.5 | 3.14102 | | | |
| 37.5 | 57.5 | 3.04166 | | | |
| 40 | 57.5 | 2.50782 | | | |
| 50 | 57.5 | 2.20786 | | | |
| 60 | 57.5 | 2.41524 | | | |
| 5 | 60 | 16.0464 | | | |
| 10 | 60 | 10.0156 | | | |
| 12.5 | 60 | 7.89491 | | | |
| 15 | 60 | 6.82637 | | | |
| 17.5 | 60 | 5.8755 | | | |
| 20 | 60 | 4.91298 | | | |
| 22.5 | 60 | 4.53551 | | | |
| 25 | 60 | 4.23995 | | | |
| 27.5 | 60 | 3.76009 | | | |
| 30 | 60 | 3.64481 | | | |
| 32.5 | 60 | 3.27165 | | | |
| 35 | 60 | 2.90818 | | | |
| 37.5 | 60 | 2.58704 | | | |
| 40 | 60 | 2.49571 | | | |
| 50 | 60 | 2.21553 | | | |
| 60 | 60 | 2.59222 | | | |
| 5 | 65 | 17.9389 | | | |
| 10 | 65 | 10.7735 | | | |
| 12.5 | 65 | 8.94707 | | | |
| 15 | 65 | 6.55529 | | | |
| 17.5 | 65 | 5.67792 | | | |
| 20 | 65 | 4.70901 | | | |
| 22.5 | 65 | 3.72986 | | | |
| 25 | 65 | 4.10615 | | | |
| 27.5 | 65 | 3.82027 | | | |

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|------|------|----------|--|--|--|
| 30 | 65 | 3.68629 | | | |
| 32.5 | 65 | 3.13137 | | | |
| 35 | 65 | 3.212 | | | |
| 37.5 | 65 | 2.62716 | | | |
| 40 | 65 | 2.49167 | | | |
| 50 | 65 | 2.38482 | | | |
| 60 | 65 | 2.5047 | | | |
| 5 | 67.5 | 18.1451 | | | |
| 10 | 67.5 | 10.6112 | | | |
| 12.5 | 67.5 | 9.15341 | | | |
| 15 | 67.5 | 7.16637 | | | |
| 17.5 | 67.5 | 6.14822 | | | |
| 20 | 67.5 | 4.64046 | | | |
| 22.5 | 67.5 | 4.55502 | | | |
| 25 | 67.5 | 4.1519 | | | |
| 27.5 | 67.5 | 4.08132 | | | |
| 30 | 67.5 | 3.13387 | | | |
| 32.5 | 67.5 | 2.9897 | | | |
| 35 | 67.5 | 2.98434 | | | |
| 37.5 | 67.5 | 2.80565 | | | |
| 40 | 67.5 | 2.74919 | | | |
| 50 | 67.5 | 2.20136 | | | |
| 60 | 67.5 | 2.065 | | | |
| 5 | 70 | 17.3671 | | | |
| 10 | 70 | 12.779 | | | |
| 12.5 | 70 | 9.89316 | | | |
| 15 | 70 | 7.49287 | | | |
| 17.5 | 70 | 5.92867 | | | |
| 20 | 70 | 5.00393 | | | |
| 22.5 | 70 | 4.39882 | | | |
| 25 | 70 | 4.0409 | | | |
| 27.5 | 70 | 3.59378 | | | |
| 30 | 70 | 3.57219 | | | |
| 32.5 | 70 | 3.46984 | | | |
| 35 | 70 | 3.08135 | | | |
| 37.5 | 70 | 3.16878 | | | |
| 40 | 70 | 3.33163 | | | |
| 50 | 70 | 2.42428 | | | |
| 60 | 70 | 2.45079 | | | |
| 5 | 72.5 | 19.0327 | | | |
| 10 | 72.5 | 11.11178 | | | |
| 12.5 | 72.5 | 10.6853 | | | |
| 15 | 72.5 | 8.81518 | | | |
| 17.5 | 72.5 | 7.52977 | | | |
| 20 | 72.5 | 6.62171 | | | |

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|------|------|---------|--|--|--|
| 22.5 | 72.5 | 5.05557 | | | |
| 25 | 72.5 | 3.98799 | | | |
| 27.5 | 72.5 | 3.94526 | | | |
| 30 | 72.5 | 3.96534 | | | |
| 32.5 | 72.5 | 3.93059 | | | |
| 35 | 72.5 | 3.94509 | | | |
| 37.5 | 72.5 | 3.56575 | | | |
| 40 | 72.5 | 3.13281 | | | |
| 50 | 72.5 | 3.69913 | | | |
| 60 | 72.5 | 2.73213 | | | |

Table B2: Data set for Sr:

| Training Data | | | Test Data | | |
|---------------|-------|---------|-----------|-------|---------|
| Fr | Angle | Sr | Fr | Angle | Sr |
| 5 | 20 | 18.2784 | 5 | 22.5 | 18.1614 |
| 10 | 20 | 9.3602 | 10 | 22.5 | 10.5622 |
| 12.5 | 20 | 6.56561 | 12.5 | 22.5 | 5.54285 |
| 15 | 20 | 5.01164 | 15 | 22.5 | 4.46697 |
| 17.5 | 20 | 4.54524 | 17.5 | 22.5 | 3.6911 |
| 20 | 20 | 3.64993 | 20 | 22.5 | 3.8076 |
| 22.5 | 20 | 3.27296 | 22.5 | 22.5 | 3.20545 |
| 25 | 20 | 3.23482 | 25 | 22.5 | 3.10308 |
| 27.5 | 20 | 2.74503 | 27.5 | 22.5 | 2.72534 |
| 30 | 20 | 2.46964 | 30 | 22.5 | 2.02574 |
| 32.5 | 20 | 2.13928 | 32.5 | 22.5 | 1.96818 |
| 35 | 20 | 2.0704 | 35 | 22.5 | 1.82301 |
| 37.5 | 20 | 1.93142 | 37.5 | 22.5 | 1.80331 |
| 40 | 20 | 1.83777 | 40 | 22.5 | 1.72584 |
| 50 | 20 | 1.57242 | 50 | 22.5 | 1.53535 |
| 60 | 20 | 1.43361 | 60 | 22.5 | 1.37595 |
| 5 | 25 | 17.125 | 5 | 27.5 | 16.2983 |
| 10 | 25 | 8.78887 | 10 | 27.5 | 7.60747 |
| 12.5 | 25 | 4.89228 | 12.5 | 27.5 | 6.00515 |

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|------|------|---------|------|------|---------|
| 15 | 25 | 5.07452 | 15 | 27.5 | 4.3152 |
| 17.5 | 25 | 4.04824 | 17.5 | 27.5 | 3.54712 |
| 20 | 25 | 3.11069 | 20 | 27.5 | 3.3606 |
| 22.5 | 25 | 2.70052 | 22.5 | 27.5 | 2.46529 |
| 25 | 25 | 2.52758 | 25 | 27.5 | 2.10897 |
| 27.5 | 25 | 2.22807 | 27.5 | 27.5 | 1.99196 |
| 30 | 25 | 2.03775 | 30 | 27.5 | 1.85919 |
| 32.5 | 25 | 1.9087 | 32.5 | 27.5 | 1.82303 |
| 35 | 25 | 1.79514 | 35 | 27.5 | 1.75264 |
| 37.5 | 25 | 1.70692 | 37.5 | 27.5 | 1.69545 |
| 40 | 25 | 1.65955 | 40 | 27.5 | 1.64257 |
| 50 | 25 | 1.52474 | 50 | 27.5 | 1.48532 |
| 60 | 25 | 1.38214 | 60 | 27.5 | 1.33417 |
| 5 | 30 | 15.7956 | 5 | 50 | 10.4144 |
| 10 | 30 | 6.15602 | 10 | 50 | 4.37113 |
| 12.5 | 30 | 5.15949 | 12.5 | 50 | 3.30525 |
| 15 | 30 | 3.718 | 15 | 50 | 2.55455 |
| 17.5 | 30 | 3.64656 | 17.5 | 50 | 2.16345 |
| 20 | 30 | 2.7856 | 20 | 50 | 2.00091 |
| 22.5 | 30 | 2.33873 | 22.5 | 50 | 2.00091 |
| 25 | 30 | 2.05832 | 25 | 50 | 1.90476 |
| 27.5 | 30 | 1.97923 | 27.5 | 50 | 1.7699 |
| 30 | 30 | 1.83791 | 30 | 50 | 1.59017 |
| 32.5 | 30 | 1.79632 | 32.5 | 50 | 1.43934 |
| 35 | 30 | 1.7883 | 35 | 50 | 1.4027 |
| 37.5 | 30 | 1.65878 | 37.5 | 50 | 1.29076 |
| 40 | 30 | 1.62525 | 40 | 50 | 1.0896 |
| 50 | 30 | 1.47982 | 50 | 50 | 0.96654 |
| 60 | 30 | 1.22409 | 60 | 50 | 1.30494 |
| 5 | 32.5 | 15.8241 | 5 | 55 | 8.29772 |
| 10 | 32.5 | 5.54642 | 10 | 55 | 3.5048 |
| 12.5 | 32.5 | 5.43127 | 12.5 | 55 | 2.96689 |
| 15 | 32.5 | 3.9067 | 15 | 55 | 2.08454 |

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|------|------|---------|------|------|---------|
| 17.5 | 32.5 | 3.12011 | 17.5 | 55 | 1.81155 |
| 20 | 32.5 | 2.50622 | 20 | 55 | 2.04096 |
| 22.5 | 32.5 | 2.13547 | 22.5 | 55 | 2.02738 |
| 25 | 32.5 | 1.98005 | 25 | 55 | 1.93684 |
| 27.5 | 32.5 | 1.86435 | 27.5 | 55 | 1.75396 |
| 30 | 32.5 | 1.80337 | 30 | 55 | 1.53789 |
| 32.5 | 32.5 | 1.75295 | 32.5 | 55 | 1.38603 |
| 35 | 32.5 | 1.6918 | 35 | 55 | 1.21921 |
| 37.5 | 32.5 | 1.62978 | 37.5 | 55 | 1.20274 |
| 40 | 32.5 | 1.6047 | 40 | 55 | 1.1007 |
| 50 | 32.5 | 1.30789 | 50 | 55 | 1.08004 |
| 60 | 32.5 | 1.29079 | 60 | 55 | 1.23216 |
| 5 | 35 | 14.823 | 5 | 62.5 | 7.9407 |
| 10 | 35 | 5.63618 | 10 | 62.5 | 4.93606 |
| 12.5 | 35 | 4.70002 | 12.5 | 62.5 | 3.24558 |
| 15 | 35 | 3.77262 | 15 | 62.5 | 2.30825 |
| 17.5 | 35 | 2.96479 | 17.5 | 62.5 | 1.84824 |
| 20 | 35 | 2.24768 | 20 | 62.5 | 2.01984 |
| 22.5 | 35 | 1.91489 | 22.5 | 62.5 | 2.23456 |
| 25 | 35 | 1.89718 | 25 | 62.5 | 1.90797 |
| 27.5 | 35 | 1.80518 | 27.5 | 62.5 | 1.78907 |
| 30 | 35 | 1.75201 | 30 | 62.5 | 1.35968 |
| 32.5 | 35 | 1.73345 | 32.5 | 62.5 | 1.54373 |
| 35 | 35 | 1.61406 | 35 | 62.5 | 1.38256 |
| 37.5 | 35 | 1.58155 | 37.5 | 62.5 | 1.21808 |
| 40 | 35 | 1.48545 | 40 | 62.5 | 0.99885 |
| 50 | 35 | 1.16865 | 50 | 62.5 | 0.76644 |
| 60 | 35 | 1.1112 | 60 | 62.5 | 0.76612 |
| 5 | 37.5 | 14.1187 | | | |
| 10 | 37.5 | 5.19975 | | | |
| 12.5 | 37.5 | 4.5968 | | | |
| 15 | 37.5 | 3.51518 | | | |
| 17.5 | 37.5 | 2.38789 | | | |

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|------|------|---------|--|--|--|
| 20 | 37.5 | 2.00025 | | | |
| 22.5 | 37.5 | 1.8875 | | | |
| 25 | 37.5 | 1.86218 | | | |
| 27.5 | 37.5 | 1.67968 | | | |
| 30 | 37.5 | 1.72491 | | | |
| 32.5 | 37.5 | 1.65706 | | | |
| 35 | 37.5 | 1.5948 | | | |
| 37.5 | 37.5 | 1.5004 | | | |
| 40 | 37.5 | 1.39886 | | | |
| 50 | 37.5 | 1.31166 | | | |
| 60 | 37.5 | 1.3 | | | |
| 5 | 40 | 13.1668 | | | |
| 10 | 40 | 5.30718 | | | |
| 12.5 | 40 | 3.90002 | | | |
| 15 | 40 | 2.90506 | | | |
| 17.5 | 40 | 2.50845 | | | |
| 20 | 40 | 1.92517 | | | |
| 22.5 | 40 | 1.80395 | | | |
| 25 | 40 | 1.76204 | | | |
| 27.5 | 40 | 1.70639 | | | |
| 30 | 40 | 1.65583 | | | |
| 32.5 | 40 | 1.57882 | | | |
| 35 | 40 | 1.49344 | | | |
| 37.5 | 40 | 1.52226 | | | |
| 40 | 40 | 1.32977 | | | |
| 50 | 40 | 1.29002 | | | |
| 60 | 40 | 1.40591 | | | |
| 5 | 42.5 | 12.3198 | | | |
| 10 | 42.5 | 4.4315 | | | |
| 12.5 | 42.5 | 4.05953 | | | |
| 15 | 42.5 | 2.95852 | | | |
| 17.5 | 42.5 | 2.2503 | | | |
| 20 | 42.5 | 1.81986 | | | |

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|------|------|---------|--|--|--|
| 22.5 | 42.5 | 1.85762 | | | |
| 25 | 42.5 | 1.68141 | | | |
| 27.5 | 42.5 | 1.8735 | | | |
| 30 | 42.5 | 1.59436 | | | |
| 32.5 | 42.5 | 1.50577 | | | |
| 35 | 42.5 | 1.43995 | | | |
| 37.5 | 42.5 | 1.44689 | | | |
| 40 | 42.5 | 1.49029 | | | |
| 50 | 42.5 | 1.18176 | | | |
| 60 | 42.5 | 1.33319 | | | |
| 5 | 45 | 11.6825 | | | |
| 10 | 45 | 4.48536 | | | |
| 12.5 | 45 | 3.30108 | | | |
| 15 | 45 | 3.23573 | | | |
| 17.5 | 45 | 2.23714 | | | |
| 20 | 45 | 1.98085 | | | |
| 22.5 | 45 | 1.74757 | | | |
| 25 | 45 | 1.88768 | | | |
| 27.5 | 45 | 1.67698 | | | |
| 30 | 45 | 1.54289 | | | |
| 32.5 | 45 | 1.4262 | | | |
| 35 | 45 | 1.42513 | | | |
| 37.5 | 45 | 1.39951 | | | |
| 40 | 45 | 1.34562 | | | |
| 50 | 45 | 1.15231 | | | |
| 60 | 45 | 1.12061 | | | |
| 5 | 47.5 | 10.9714 | | | |
| 10 | 47.5 | 4.23583 | | | |
| 12.5 | 47.5 | 3.62364 | | | |
| 15 | 47.5 | 2.46802 | | | |
| 17.5 | 47.5 | 2.17357 | | | |
| 20 | 47.5 | 1.97713 | | | |
| 22.5 | 47.5 | 1.75261 | | | |

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|------|------|---------|--|--|--|
| 25 | 47.5 | 1.73763 | | | |
| 27.5 | 47.5 | 1.73128 | | | |
| 30 | 47.5 | 1.45482 | | | |
| 32.5 | 47.5 | 1.37101 | | | |
| 35 | 47.5 | 1.3571 | | | |
| 37.5 | 47.5 | 1.33622 | | | |
| 40 | 47.5 | 1.31497 | | | |
| 50 | 47.5 | 1.04864 | | | |
| 60 | 47.5 | 1.13869 | | | |
| 5 | 52.5 | 10.2538 | | | |
| 10 | 52.5 | 4.35394 | | | |
| 12.5 | 52.5 | 3.18632 | | | |
| 15 | 52.5 | 2.56814 | | | |
| 17.5 | 52.5 | 2.00454 | | | |
| 20 | 52.5 | 2.04445 | | | |
| 22.5 | 52.5 | 2.04193 | | | |
| 25 | 52.5 | 1.84603 | | | |
| 27.5 | 52.5 | 1.80906 | | | |
| 30 | 52.5 | 1.5424 | | | |
| 32.5 | 52.5 | 1.49904 | | | |
| 35 | 52.5 | 1.33858 | | | |
| 37.5 | 52.5 | 1.20355 | | | |
| 40 | 52.5 | 1.1533 | | | |
| 50 | 52.5 | 1.08108 | | | |
| 60 | 52.5 | 1.35545 | | | |
| 5 | 57.5 | 8.31077 | | | |
| 10 | 57.5 | 4.42671 | | | |
| 12.5 | 57.5 | 3.01851 | | | |
| 15 | 57.5 | 2.03363 | | | |
| 17.5 | 57.5 | 1.94686 | | | |
| 20 | 57.5 | 1.91117 | | | |
| 22.5 | 57.5 | 1.99708 | | | |
| 25 | 57.5 | 1.67202 | | | |

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|------|------|---------|--|--|--|
| 27.5 | 57.5 | 1.57387 | | | |
| 30 | 57.5 | 1.3268 | | | |
| 32.5 | 57.5 | 1.4645 | | | |
| 35 | 57.5 | 1.26074 | | | |
| 37.5 | 57.5 | 1.15933 | | | |
| 40 | 57.5 | 1.10861 | | | |
| 50 | 57.5 | 1.0903 | | | |
| 60 | 57.5 | 1.27187 | | | |
| 5 | 60 | 6.12462 | | | |
| 10 | 60 | 4.56116 | | | |
| 12.5 | 60 | 2.34841 | | | |
| 15 | 60 | 2.11261 | | | |
| 17.5 | 60 | 2.08663 | | | |
| 20 | 60 | 1.98506 | | | |
| 22.5 | 60 | 1.82989 | | | |
| 25 | 60 | 1.96444 | | | |
| 27.5 | 60 | 1.80263 | | | |
| 30 | 60 | 1.50624 | | | |
| 32.5 | 60 | 1.3299 | | | |
| 35 | 60 | 1.25052 | | | |
| 37.5 | 60 | 1.15124 | | | |
| 40 | 60 | 1.07537 | | | |
| 50 | 60 | 1.01558 | | | |
| 60 | 60 | 0.79114 | | | |
| 5 | 65 | 7.4472 | | | |
| 10 | 65 | 5.57373 | | | |
| 12.5 | 65 | 3.16985 | | | |
| 15 | 65 | 2.13994 | | | |
| 17.5 | 65 | 1.94859 | | | |
| 20 | 65 | 2.16787 | | | |
| 22.5 | 65 | 2.16516 | | | |
| 25 | 65 | 2.16423 | | | |
| 27.5 | 65 | 1.97448 | | | |

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|------|------|---------|--|--|--|
| 30 | 65 | 1.73703 | | | |
| 32.5 | 65 | 1.5902 | | | |
| 35 | 65 | 1.33456 | | | |
| 37.5 | 65 | 1.13672 | | | |
| 40 | 65 | 1.008 | | | |
| 50 | 65 | 0.81443 | | | |
| 60 | 65 | 0.76854 | | | |
| 5 | 67.5 | 7.80999 | | | |
| 10 | 67.5 | 5.45657 | | | |
| 12.5 | 67.5 | 3.55444 | | | |
| 15 | 67.5 | 2.87543 | | | |
| 17.5 | 67.5 | 2.24137 | | | |
| 20 | 67.5 | 2.39576 | | | |
| 22.5 | 67.5 | 2.05322 | | | |
| 25 | 67.5 | 1.86706 | | | |
| 27.5 | 67.5 | 1.65359 | | | |
| 30 | 67.5 | 1.50533 | | | |
| 32.5 | 67.5 | 1.20587 | | | |
| 35 | 67.5 | 1.1574 | | | |
| 37.5 | 67.5 | 1.21729 | | | |
| 40 | 67.5 | 1.09577 | | | |
| 50 | 67.5 | 0.78088 | | | |
| 60 | 67.5 | 0.47814 | | | |
| 5 | 70 | 8.38046 | | | |
| 10 | 70 | 5.57373 | | | |
| 12.5 | 70 | 5.00874 | | | |
| 15 | 70 | 2.03672 | | | |
| 17.5 | 70 | 2.08176 | | | |
| 20 | 70 | 2.65811 | | | |
| 22.5 | 70 | 2.22555 | | | |
| 25 | 70 | 2.47097 | | | |
| 27.5 | 70 | 2.2577 | | | |
| 30 | 70 | 2.05832 | | | |

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|------|------|---------|--|--|--|
| 32.5 | 70 | 1.89097 | | | |
| 35 | 70 | 1.70954 | | | |
| 37.5 | 70 | 1.43699 | | | |
| 40 | 70 | 1.41585 | | | |
| 50 | 70 | 0.81002 | | | |
| 60 | 70 | 0.73773 | | | |
| 5 | 72.5 | 11.0094 | | | |
| 10 | 72.5 | 7.30844 | | | |
| 12.5 | 72.5 | 6.1651 | | | |
| 15 | 72.5 | 3.54383 | | | |
| 17.5 | 72.5 | 3.52969 | | | |
| 20 | 72.5 | 2.47385 | | | |
| 22.5 | 72.5 | 2.31646 | | | |
| 25 | 72.5 | 1.72809 | | | |
| 27.5 | 72.5 | 2.52182 | | | |
| 30 | 72.5 | 2.41281 | | | |
| 32.5 | 72.5 | 2.2644 | | | |
| 35 | 72.5 | 1.95893 | | | |
| 37.5 | 72.5 | 1.92965 | | | |
| 40 | 72.5 | 1.6461 | | | |
| 50 | 72.5 | 1.77155 | | | |
| 60 | 72.5 | 1.84395 | | | |

Table B3: Data Set for x_m

| Training Data | | | Test Data | | |
|---------------|-------|----------|-----------|-------|----------|
| Fr | Angle | x | Fr | Angle | x |
| 5 | 20 | 0.0356 | 5 | 22.5 | 0.042061 |
| 10 | 20 | 0.112437 | 10 | 22.5 | 0.105923 |
| 12.5 | 20 | 0.156792 | 12.5 | 22.5 | 0.140942 |
| 15 | 20 | 0.173811 | 15 | 22.5 | 0.192087 |
| 17.5 | 20 | 0.22206 | 17.5 | 22.5 | 0.211711 |

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|------|----|----------|------|------|----------|
| 20 | 20 | 0.243897 | 20 | 22.5 | 0.243897 |
| 22.5 | 20 | 0.267346 | 22.5 | 22.5 | 0.279712 |
| 25 | 20 | 0.279712 | 25 | 22.5 | 0.305804 |
| 27.5 | 20 | 0.305804 | 27.5 | 22.5 | 0.319564 |
| 30 | 20 | 0.333822 | 30 | 22.5 | 0.363909 |
| 32.5 | 20 | 0.348598 | 32.5 | 22.5 | 0.413253 |
| 35 | 20 | 0.396216 | 35 | 22.5 | 0.430908 |
| 37.5 | 20 | 0.413253 | 37.5 | 22.5 | 0.449202 |
| 40 | 20 | 0.487805 | 40 | 22.5 | 0.487805 |
| 50 | 20 | 0.4878 | 50 | 22.5 | 0.508162 |
| 60 | 20 | 0.551117 | 60 | 22.5 | 0.573769 |
| 5 | 25 | 0.044477 | 5 | 27.5 | 0.044477 |
| 10 | 25 | 0.112437 | 10 | 27.5 | 0.119187 |
| 12.5 | 25 | 0.16515 | 12.5 | 27.5 | 0.156792 |
| 15 | 25 | 0.192087 | 15 | 27.5 | 0.192087 |
| 17.5 | 25 | 0.22206 | 17.5 | 27.5 | 0.211711 |
| 20 | 25 | 0.243897 | 20 | 27.5 | 0.255413 |
| 22.5 | 25 | 0.279712 | 22.5 | 27.5 | 0.267346 |
| 25 | 25 | 0.279712 | 25 | 27.5 | 0.292526 |
| 27.5 | 25 | 0.333822 | 27.5 | 27.5 | 0.319564 |
| 30 | 25 | 0.333822 | 30 | 27.5 | 0.363909 |
| 32.5 | 25 | 0.379775 | 32.5 | 27.5 | 0.379775 |
| 35 | 25 | 0.413253 | 35 | 27.5 | 0.396216 |
| 37.5 | 25 | 0.430908 | 37.5 | 27.5 | 0.413253 |
| 40 | 25 | 0.487805 | 40 | 27.5 | 0.487805 |
| 50 | 25 | 0.529257 | 50 | 27.5 | 0.551117 |
| 60 | 25 | 0.646773 | 60 | 27.5 | 0.646773 |
| 5 | 30 | 0.042061 | 5 | 50 | 0.039729 |
| 10 | 30 | 0.133431 | 10 | 50 | 0.087716 |
| 12.5 | 30 | 0.16515 | 12.5 | 50 | 0.126182 |
| 15 | 30 | 0.192087 | 15 | 50 | 0.173811 |
| 17.5 | 30 | 0.22206 | 17.5 | 50 | 0.182786 |
| 20 | 30 | 0.243897 | 20 | 50 | 0.201724 |

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|------|------|----------|------|------|----------|
| 22.5 | 30 | 0.305804 | 22.5 | 50 | 0.22206 |
| 25 | 30 | 0.319564 | 25 | 50 | 0.255413 |
| 27.5 | 30 | 0.363909 | 27.5 | 50 | 0.267346 |
| 30 | 30 | 0.379775 | 30 | 50 | 0.292526 |
| 32.5 | 30 | 0.396216 | 32.5 | 50 | 0.305804 |
| 35 | 30 | 0.413253 | 35 | 50 | 0.363909 |
| 37.5 | 30 | 0.430908 | 37.5 | 50 | 0.379775 |
| 40 | 30 | 0.46816 | 40 | 50 | 0.396216 |
| 50 | 30 | 0.551117 | 50 | 50 | 0.430908 |
| 60 | 30 | 0.646773 | 60 | 50 | 0.487805 |
| 5 | 32.5 | 0.044477 | 5 | 55 | 0.031558 |
| 10 | 32.5 | 0.112437 | 10 | 55 | 0.076615 |
| 12.5 | 32.5 | 0.16515 | 12.5 | 55 | 0.105923 |
| 15 | 32.5 | 0.182786 | 15 | 55 | 0.126182 |
| 17.5 | 32.5 | 0.22206 | 17.5 | 55 | 0.140942 |
| 20 | 32.5 | 0.255413 | 20 | 55 | 0.173811 |
| 22.5 | 32.5 | 0.267346 | 22.5 | 55 | 0.192087 |
| 25 | 32.5 | 0.279712 | 25 | 55 | 0.201724 |
| 27.5 | 32.5 | 0.305804 | 27.5 | 55 | 0.22206 |
| 30 | 32.5 | 0.333822 | 30 | 55 | 0.243897 |
| 32.5 | 32.5 | 0.363909 | 32.5 | 55 | 0.279712 |
| 35 | 32.5 | 0.413253 | 35 | 55 | 0.292526 |
| 37.5 | 32.5 | 0.430908 | 37.5 | 55 | 0.305804 |
| 40 | 32.5 | 0.487805 | 40 | 55 | 0.319564 |
| 50 | 32.5 | 0.573769 | 50 | 55 | 0.379775 |
| 60 | 32.5 | 0.672892 | 60 | 55 | 0.449202 |
| 5 | 35 | 0.049575 | 5 | 62.5 | 0.029239 |
| 10 | 35 | 0.126182 | 10 | 62.5 | 0.056649 |
| 12.5 | 35 | 0.173811 | 12.5 | 62.5 | 0.071354 |
| 15 | 35 | 0.201724 | 15 | 62.5 | 0.087716 |
| 17.5 | 35 | 0.211711 | 17.5 | 62.5 | 0.099637 |
| 20 | 35 | 0.232784 | 20 | 62.5 | 0.126182 |
| 22.5 | 35 | 0.279712 | 22.5 | 62.5 | 0.133431 |

| | | | | | |
|------|------|----------|------|------|----------|
| 25 | 35 | 0.292526 | 25 | 62.5 | 0.156792 |
| 27.5 | 35 | 0.348598 | 27.5 | 62.5 | 0.16515 |
| 30 | 35 | 0.363909 | 30 | 62.5 | 0.173811 |
| 32.5 | 35 | 0.379775 | 32.5 | 62.5 | 0.192087 |
| 35 | 35 | 0.413253 | 35 | 62.5 | 0.201724 |
| 37.5 | 35 | 0.449202 | 37.5 | 62.5 | 0.22206 |
| 40 | 35 | 0.46816 | 40 | 62.5 | 0.232784 |
| 50 | 35 | 0.597243 | 50 | 62.5 | 0.279712 |
| 60 | 35 | 0.672892 | 60 | 62.5 | 0.305804 |
| 5 | 37.5 | 0.044477 | | | |
| 10 | 37.5 | 0.119187 | | | |
| 12.5 | 37.5 | 0.156792 | | | |
| 15 | 37.5 | 0.182786 | | | |
| 17.5 | 37.5 | 0.211711 | | | |
| 20 | 37.5 | 0.232784 | | | |
| 22.5 | 37.5 | 0.267346 | | | |
| 25 | 37.5 | 0.279712 | | | |
| 27.5 | 37.5 | 0.305804 | | | |
| 30 | 37.5 | 0.379775 | | | |
| 32.5 | 37.5 | 0.396216 | | | |
| 35 | 37.5 | 0.430908 | | | |
| 37.5 | 37.5 | 0.449202 | | | |
| 40 | 37.5 | 0.46816 | | | |
| 50 | 37.5 | 0.573769 | | | |
| 60 | 37.5 | 0.728006 | | | |
| 5 | 40 | 0.046981 | | | |
| 10 | 40 | 0.126182 | | | |
| 12.5 | 40 | 0.16515 | | | |
| 15 | 40 | 0.182786 | | | |
| 17.5 | 40 | 0.211711 | | | |
| 20 | 40 | 0.243897 | | | |
| 22.5 | 40 | 0.267346 | | | |
| 25 | 40 | 0.292526 | | | |

| | | | | | |
|------|------|----------|--|--|--|
| 27.5 | 40 | 0.305804 | | | |
| 30 | 40 | 0.348598 | | | |
| 32.5 | 40 | 0.379775 | | | |
| 35 | 40 | 0.396216 | | | |
| 37.5 | 40 | 0.430908 | | | |
| 40 | 40 | 0.46816 | | | |
| 50 | 40 | 0.573769 | | | |
| 60 | 40 | 0.597243 | | | |
| 5 | 42.5 | 0.044477 | | | |
| 10 | 42.5 | 0.112437 | | | |
| 12.5 | 42.5 | 0.140942 | | | |
| 15 | 42.5 | 0.173811 | | | |
| 17.5 | 42.5 | 0.192087 | | | |
| 20 | 42.5 | 0.22206 | | | |
| 22.5 | 42.5 | 0.243897 | | | |
| 25 | 42.5 | 0.267346 | | | |
| 27.5 | 42.5 | 0.279712 | | | |
| 30 | 42.5 | 0.305804 | | | |
| 32.5 | 42.5 | 0.333822 | | | |
| 35 | 42.5 | 0.379775 | | | |
| 37.5 | 42.5 | 0.413253 | | | |
| 40 | 42.5 | 0.430908 | | | |
| 50 | 42.5 | 0.529257 | | | |
| 60 | 42.5 | 0.551117 | | | |
| 5 | 45 | 0.044477 | | | |
| 10 | 45 | 0.112437 | | | |
| 12.5 | 45 | 0.148726 | | | |
| 15 | 45 | 0.182786 | | | |
| 17.5 | 45 | 0.201724 | | | |
| 20 | 45 | 0.22206 | | | |
| 22.5 | 45 | 0.255413 | | | |
| 25 | 45 | 0.279712 | | | |
| 27.5 | 45 | 0.305804 | | | |

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|------|------|----------|--|--|--|
| 30 | 45 | 0.333822 | | | |
| 32.5 | 45 | 0.363909 | | | |
| 35 | 45 | 0.379775 | | | |
| 37.5 | 45 | 0.413253 | | | |
| 40 | 45 | 0.430908 | | | |
| 50 | 45 | 0.46816 | | | |
| 60 | 45 | 0.573769 | | | |
| 5 | 47.5 | 0.042061 | | | |
| 10 | 47.5 | 0.099637 | | | |
| 12.5 | 47.5 | 0.126182 | | | |
| 15 | 47.5 | 0.156792 | | | |
| 17.5 | 47.5 | 0.182786 | | | |
| 20 | 47.5 | 0.201724 | | | |
| 22.5 | 47.5 | 0.22206 | | | |
| 25 | 47.5 | 0.232784 | | | |
| 27.5 | 47.5 | 0.267346 | | | |
| 30 | 47.5 | 0.292526 | | | |
| 32.5 | 47.5 | 0.319564 | | | |
| 35 | 47.5 | 0.333822 | | | |
| 37.5 | 47.5 | 0.348598 | | | |
| 40 | 47.5 | 0.379775 | | | |
| 50 | 47.5 | 0.487805 | | | |
| 60 | 47.5 | 0.529257 | | | |
| 5 | 52.5 | 0.039729 | | | |
| 10 | 52.5 | 0.087716 | | | |
| 12.5 | 52.5 | 0.105923 | | | |
| 15 | 52.5 | 0.133431 | | | |
| 17.5 | 52.5 | 0.156792 | | | |
| 20 | 52.5 | 0.16515 | | | |
| 22.5 | 52.5 | 0.192087 | | | |
| 25 | 52.5 | 0.211711 | | | |
| 27.5 | 52.5 | 0.243897 | | | |
| 30 | 52.5 | 0.267346 | | | |

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|------|------|----------|--|--|--|
| 32.5 | 52.5 | 0.292526 | | | |
| 35 | 52.5 | 0.305804 | | | |
| 37.5 | 52.5 | 0.319564 | | | |
| 40 | 52.5 | 0.333822 | | | |
| 50 | 52.5 | 0.413253 | | | |
| 60 | 52.5 | 0.487805 | | | |
| 5 | 57.5 | 0.031558 | | | |
| 10 | 57.5 | 0.076615 | | | |
| 12.5 | 57.5 | 0.105923 | | | |
| 15 | 57.5 | 0.126182 | | | |
| 17.5 | 57.5 | 0.140942 | | | |
| 20 | 57.5 | 0.173811 | | | |
| 22.5 | 57.5 | 0.192087 | | | |
| 25 | 57.5 | 0.201724 | | | |
| 27.5 | 57.5 | 0.22206 | | | |
| 30 | 57.5 | 0.243897 | | | |
| 32.5 | 57.5 | 0.279712 | | | |
| 35 | 57.5 | 0.292526 | | | |
| 37.5 | 57.5 | 0.305804 | | | |
| 40 | 57.5 | 0.319564 | | | |
| 50 | 57.5 | 0.379775 | | | |
| 60 | 57.5 | 0.449202 | | | |
| 5 | 60 | 0.031558 | | | |
| 10 | 60 | 0.071354 | | | |
| 12.5 | 60 | 0.087716 | | | |
| 15 | 60 | 0.099637 | | | |
| 17.5 | 60 | 0.112437 | | | |
| 20 | 60 | 0.133431 | | | |
| 22.5 | 60 | 0.156792 | | | |
| 25 | 60 | 0.16515 | | | |
| 27.5 | 60 | 0.201724 | | | |
| 30 | 60 | 0.211711 | | | |
| 32.5 | 60 | 0.232784 | | | |

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|------|------|----------|--|--|--|
| 35 | 60 | 0.243897 | | | |
| 37.5 | 60 | 0.292526 | | | |
| 40 | 60 | 0.305804 | | | |
| 50 | 60 | 0.333822 | | | |
| 60 | 60 | 0.363909 | | | |
| 5 | 65 | 0.027356 | | | |
| 10 | 65 | 0.052063 | | | |
| 12.5 | 65 | 0.061377 | | | |
| 15 | 65 | 0.082067 | | | |
| 17.5 | 65 | 0.087716 | | | |
| 20 | 65 | 0.112437 | | | |
| 22.5 | 65 | 0.126182 | | | |
| 25 | 65 | 0.126182 | | | |
| 27.5 | 65 | 0.140942 | | | |
| 30 | 65 | 0.156792 | | | |
| 32.5 | 65 | 0.173811 | | | |
| 35 | 65 | 0.192087 | | | |
| 37.5 | 65 | 0.201724 | | | |
| 40 | 65 | 0.22206 | | | |
| 50 | 65 | 0.232784 | | | |
| 60 | 65 | 0.232784 | | | |
| 5 | 67.5 | 0.020886 | | | |
| 10 | 67.5 | 0.043434 | | | |
| 12.5 | 67.5 | 0.052086 | | | |
| 15 | 67.5 | 0.066277 | | | |
| 17.5 | 67.5 | 0.071354 | | | |
| 20 | 67.5 | 0.087716 | | | |
| 22.5 | 67.5 | 0.09357 | | | |
| 25 | 67.5 | 0.105923 | | | |
| 27.5 | 67.5 | 0.119187 | | | |
| 30 | 67.5 | 0.126182 | | | |
| 32.5 | 67.5 | 0.140942 | | | |
| 35 | 67.5 | 0.173811 | | | |

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|------|------|----------|--|--|--|
| 37.5 | 67.5 | 0.173811 | | | |
| 40 | 67.5 | 0.192087 | | | |
| 50 | 67.5 | 0.211711 | | | |
| 60 | 67.5 | 0.22206 | | | |
| 5 | 70 | 0.023785 | | | |
| 10 | 70 | 0.031558 | | | |
| 12.5 | 70 | 0.039334 | | | |
| 15 | 70 | 0.047683 | | | |
| 17.5 | 70 | 0.066277 | | | |
| 20 | 70 | 0.076615 | | | |
| 22.5 | 70 | 0.082067 | | | |
| 25 | 70 | 0.087716 | | | |
| 27.5 | 70 | 0.099637 | | | |
| 30 | 70 | 0.105923 | | | |
| 32.5 | 70 | 0.112437 | | | |
| 35 | 70 | 0.112437 | | | |
| 37.5 | 70 | 0.112437 | | | |
| 40 | 70 | 0.119187 | | | |
| 50 | 70 | 0.133431 | | | |
| 60 | 70 | 0.148726 | | | |
| 5 | 72.5 | 0.018883 | | | |
| 10 | 72.5 | 0.031558 | | | |
| 12.5 | 72.5 | 0.031558 | | | |
| 15 | 72.5 | 0.039334 | | | |
| 17.5 | 72.5 | 0.047683 | | | |
| 20 | 72.5 | 0.056649 | | | |
| 22.5 | 72.5 | 0.061377 | | | |
| 25 | 72.5 | 0.071354 | | | |
| 27.5 | 72.5 | 0.076615 | | | |
| 30 | 72.5 | 0.076615 | | | |
| 32.5 | 72.5 | 0.076615 | | | |
| 35 | 72.5 | 0.076615 | | | |
| 37.5 | 72.5 | 0.087716 | | | |

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|----|------|----------|--|--|--|
| 40 | 72.5 | 0.087716 | | | |
| 50 | 72.5 | 0.105923 | | | |
| 60 | 72.5 | 0.112437 | | | |

Table B4: Data set for x_r

| Training Set | | | Test Set | | |
|--------------|-------|---------|----------|-------|---------|
| Fr | Angle | x_r | Fr | Angle | x_r |
| 5 | 20 | 0.07436 | 5 | 22.5 | 0.07759 |
| 10 | 20 | 0.18279 | 10 | 22.5 | 0.16515 |
| 12.5 | 20 | 0.2439 | 12.5 | 22.5 | 0.25541 |
| 15 | 20 | 0.3058 | 15 | 22.5 | 0.33382 |
| 17.5 | 20 | 0.3486 | 17.5 | 22.5 | 0.39622 |
| 20 | 20 | 0.41325 | 20 | 22.5 | 0.39622 |
| 22.5 | 20 | 0.4492 | 22.5 | 22.5 | 0.46816 |
| 25 | 20 | 0.46816 | 25 | 22.5 | 0.50816 |
| 27.5 | 20 | 0.52926 | 27.5 | 22.5 | 0.52926 |
| 30 | 20 | 0.59724 | 30 | 22.5 | 0.62157 |
| 32.5 | 20 | 0.62157 | 32.5 | 22.5 | 0.64677 |
| 35 | 20 | 0.62157 | 35 | 22.5 | 0.7 |
| 37.5 | 20 | 0.69996 | 37.5 | 22.5 | 0.72801 |
| 40 | 20 | 0.72801 | 40 | 22.5 | 0.75707 |
| 50 | 20 | 0.88425 | 50 | 22.5 | 0.95497 |
| 60 | 20 | 1.07095 | 60 | 22.5 | 1.11244 |
| 5 | 25 | 0.0813 | 5 | 27.5 | 0.08514 |
| 10 | 25 | 0.17381 | 10 | 27.5 | 0.18279 |
| 12.5 | 25 | 0.26735 | 12.5 | 27.5 | 0.2439 |
| 15 | 25 | 0.3058 | 15 | 27.5 | 0.33382 |
| 17.5 | 25 | 0.36391 | 17.5 | 27.5 | 0.39622 |
| 20 | 25 | 0.4492 | 20 | 27.5 | 0.43091 |
| 22.5 | 25 | 0.46816 | 22.5 | 27.5 | 0.48781 |
| 25 | 25 | 0.48781 | 25 | 27.5 | 0.55112 |

| | | | | | |
|------|------|---------|------|------|---------|
| 27.5 | 25 | 0.52926 | 27.5 | 27.5 | 0.57377 |
| 30 | 25 | 0.59724 | 30 | 27.5 | 0.64677 |
| 32.5 | 25 | 0.64677 | 32.5 | 27.5 | 0.69996 |
| 35 | 25 | 0.69996 | 35 | 27.5 | 0.75707 |
| 37.5 | 25 | 0.75707 | 37.5 | 27.5 | 0.78719 |
| 40 | 25 | 0.8184 | 40 | 27.5 | 0.8184 |
| 50 | 25 | 0.95457 | 50 | 27.5 | 1.0309 |
| 60 | 25 | 1.11244 | 60 | 27.5 | 1.15544 |
| 5 | 30 | 0.08514 | 5 | 50 | 0.07402 |
| 10 | 30 | 0.19209 | 10 | 50 | 0.14873 |
| 12.5 | 30 | 0.25541 | 12.5 | 50 | 0.20172 |
| 15 | 30 | 0.3486 | 15 | 50 | 0.25554 |
| 17.5 | 30 | 0.36391 | 17.5 | 50 | 0.31956 |
| 20 | 30 | 0.41325 | 20 | 50 | 0.37978 |
| 22.5 | 30 | 0.46816 | 22.5 | 50 | 0.39622 |
| 25 | 30 | 0.52926 | 25 | 50 | 0.4492 |
| 27.5 | 30 | 0.55112 | 27.5 | 50 | 0.48781 |
| 30 | 30 | 0.64677 | 30 | 50 | 0.55112 |
| 32.5 | 30 | 0.67289 | 32.5 | 50 | 0.59724 |
| 35 | 30 | 0.72801 | 35 | 50 | 0.62157 |
| 37.5 | 30 | 0.78719 | 37.5 | 50 | 0.69996 |
| 40 | 30 | 0.8184 | 40 | 50 | 0.69996 |
| 50 | 30 | 0.99226 | 50 | 50 | 0.85074 |
| 60 | 30 | 1.15544 | 60 | 50 | 0.8184 |
| 5 | 32.5 | 0.08514 | 5 | 55 | 0.05209 |
| 10 | 32.5 | 0.19209 | 10 | 55 | 0.14094 |
| 12.5 | 32.5 | 0.2439 | 12.5 | 55 | 0.17381 |
| 15 | 32.5 | 0.31956 | 15 | 55 | 0.23278 |
| 17.5 | 32.5 | 0.36391 | 17.5 | 55 | 0.27971 |
| 20 | 32.5 | 0.43091 | 20 | 55 | 0.33382 |
| 22.5 | 32.5 | 0.48781 | 22.5 | 55 | 0.36391 |
| 25 | 32.5 | 0.52926 | 25 | 55 | 0.39662 |
| 27.5 | 32.5 | 0.62157 | 27.5 | 55 | 0.43091 |

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|------|------|---------|------|------|---------|
| 30 | 32.5 | 0.64677 | 30 | 55 | 0.48781 |
| 32.5 | 32.5 | 0.67289 | 32.5 | 55 | 0.52926 |
| 35 | 32.5 | 0.72801 | 35 | 55 | 0.57377 |
| 37.5 | 32.5 | 0.78719 | 37.5 | 55 | 0.62157 |
| 40 | 32.5 | 0.85074 | 40 | 55 | 0.67289 |
| 50 | 32.5 | 0.99226 | 50 | 55 | 0.67289 |
| 60 | 32.5 | 1.2 | 60 | 55 | 0.75707 |
| 5 | 35 | 0.08514 | 5 | 62.5 | 0.04698 |
| 10 | 35 | 0.20172 | 10 | 62.5 | 0.09357 |
| 12.5 | 35 | 0.25541 | 12.5 | 62.5 | 0.12618 |
| 15 | 35 | 0.31956 | 15 | 62.5 | 0.15679 |
| 17.5 | 35 | 0.36391 | 17.5 | 62.5 | 0.23278 |
| 20 | 35 | 0.43091 | 20 | 62.5 | 0.25541 |
| 22.5 | 35 | 0.48781 | 22.5 | 62.5 | 0.27971 |
| 25 | 35 | 0.52925 | 25 | 62.5 | 0.3058 |
| 27.5 | 35 | 0.59724 | 27.5 | 62.5 | 0.33382 |
| 30 | 35 | 0.64677 | 30 | 62.5 | 0.36391 |
| 32.5 | 35 | 0.7 | 32.5 | 62.5 | 0.41325 |
| 35 | 35 | 0.72801 | 35 | 62.5 | 0.4492 |
| 37.5 | 35 | 0.72801 | 37.5 | 62.5 | 0.44921 |
| 40 | 35 | 0.8184 | 40 | 62.5 | 0.50816 |
| 50 | 35 | 1.11244 | 50 | 62.5 | 0.52926 |
| 60 | 35 | 1.15544 | 60 | 62.5 | 0.79581 |
| 5 | 37.5 | 0.08514 | | | |
| 10 | 37.5 | 0.19209 | | | |
| 12.5 | 37.5 | 0.2439 | | | |
| 15 | 37.5 | 0.33382 | | | |
| 17.5 | 37.5 | 0.37978 | | | |
| 20 | 37.5 | 0.4492 | | | |
| 22.5 | 37.5 | 0.48781 | | | |
| 25 | 37.5 | 0.50816 | | | |
| 27.5 | 37.5 | 0.57377 | | | |
| 30 | 37.5 | 0.62157 | | | |

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|------|------|---------|--|--|--|
| 32.5 | 37.5 | 0.67289 | | | |
| 35 | 37.5 | 0.75707 | | | |
| 37.5 | 37.5 | 0.78719 | | | |
| 40 | 37.5 | 0.8184 | | | |
| 50 | 37.5 | 1.11244 | | | |
| 60 | 37.5 | 1.15544 | | | |
| 5 | 40 | 0.08514 | | | |
| 10 | 40 | 0.18279 | | | |
| 12.5 | 40 | 0.25541 | | | |
| 15 | 40 | 0.31956 | | | |
| 17.5 | 40 | 0.36391 | | | |
| 20 | 40 | 0.4492 | | | |
| 22.5 | 40 | 0.48781 | | | |
| 25 | 40 | 0.52926 | | | |
| 27.5 | 40 | 0.59724 | | | |
| 30 | 40 | 0.64677 | | | |
| 32.5 | 40 | 0.67289 | | | |
| 35 | 40 | 0.69996 | | | |
| 37.5 | 40 | 0.72801 | | | |
| 40 | 40 | 0.78719 | | | |
| 50 | 40 | 1.0309 | | | |
| 60 | 40 | 1.15544 | | | |
| 5 | 42.5 | 0.08514 | | | |
| 10 | 42.5 | 0.19209 | | | |
| 12.5 | 42.5 | 0.23278 | | | |
| 15 | 42.5 | 0.3058 | | | |
| 17.5 | 42.5 | 0.36391 | | | |
| 20 | 42.5 | 0.43091 | | | |
| 22.5 | 42.5 | 0.4492 | | | |
| 25 | 42.5 | 0.52926 | | | |
| 27.5 | 42.5 | 0.55112 | | | |
| 30 | 42.5 | 0.59724 | | | |
| 32.5 | 42.5 | 0.62157 | | | |

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|------|------|---------|--|--|--|
| 35 | 42.5 | 0.67289 | | | |
| 37.5 | 42.5 | 0.75707 | | | |
| 40 | 42.5 | 0.85074 | | | |
| 50 | 42.5 | 0.99226 | | | |
| 60 | 42.5 | 1.07095 | | | |
| 5 | 45 | 0.0813 | | | |
| 10 | 45 | 0.17381 | | | |
| 12.5 | 45 | 0.23278 | | | |
| 15 | 45 | 0.26735 | | | |
| 17.5 | 45 | 0.36391 | | | |
| 20 | 45 | 0.41325 | | | |
| 22.5 | 45 | 0.4492 | | | |
| 25 | 45 | 0.48781 | | | |
| 27.5 | 45 | 0.55112 | | | |
| 30 | 45 | 0.57377 | | | |
| 32.5 | 45 | 0.62157 | | | |
| 35 | 45 | 0.64677 | | | |
| 37.5 | 45 | 0.72801 | | | |
| 40 | 45 | 0.78719 | | | |
| 50 | 45 | 0.91898 | | | |
| 60 | 45 | 0.99226 | | | |
| 5 | 47.5 | 0.07759 | | | |
| 10 | 47.5 | 0.16515 | | | |
| 12.5 | 47.5 | 0.21171 | | | |
| 15 | 47.5 | 0.29253 | | | |
| 17.5 | 47.5 | 0.31965 | | | |
| 20 | 47.5 | 0.39622 | | | |
| 22.5 | 47.5 | 0.43091 | | | |
| 25 | 47.5 | 0.48781 | | | |
| 27.5 | 47.5 | 0.55112 | | | |
| 30 | 47.5 | 0.55112 | | | |
| 32.5 | 47.5 | 0.59724 | | | |
| 35 | 47.5 | 0.64677 | | | |

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|------|------|---------|--|--|--|
| 37.5 | 47.5 | 0.69996 | | | |
| 40 | 47.5 | 0.78719 | | | |
| 50 | 47.5 | 0.88425 | | | |
| 60 | 47.5 | 0.91898 | | | |
| 5 | 52.5 | 0.06724 | | | |
| 10 | 52.5 | 0.14094 | | | |
| 12.5 | 52.5 | 0.18279 | | | |
| 15 | 52.5 | 0.2439 | | | |
| 17.5 | 52.5 | 0.29253 | | | |
| 20 | 52.5 | 0.3486 | | | |
| 22.5 | 52.5 | 0.37978 | | | |
| 25 | 52.5 | 0.4492 | | | |
| 27.5 | 52.5 | 0.46816 | | | |
| 30 | 52.5 | 0.52926 | | | |
| 32.5 | 52.5 | 0.55112 | | | |
| 35 | 52.5 | 0.57377 | | | |
| 37.5 | 52.5 | 0.62157 | | | |
| 40 | 52.5 | 0.62157 | | | |
| 50 | 52.5 | 0.75707 | | | |
| 60 | 52.5 | 0.75707 | | | |
| 5 | 57.5 | 0.05794 | | | |
| 10 | 57.5 | 0.11919 | | | |
| 12.5 | 57.5 | 0.15679 | | | |
| 15 | 57.5 | 0.21171 | | | |
| 17.5 | 57.5 | 0.26735 | | | |
| 20 | 57.5 | 0.29253 | | | |
| 22.5 | 57.5 | 0.33382 | | | |
| 25 | 57.5 | 0.36391 | | | |
| 27.5 | 57.5 | 0.39622 | | | |
| 30 | 57.5 | 0.46816 | | | |
| 32.5 | 57.5 | 0.48781 | | | |
| 35 | 57.5 | 0.55112 | | | |
| 37.5 | 57.5 | 0.57377 | | | |

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|------|------|---------|--|--|--|
| 40 | 57.5 | 0.62157 | | | |
| 50 | 57.5 | 0.67289 | | | |
| 60 | 57.5 | 0.67279 | | | |
| 5 | 60 | 0.04768 | | | |
| 10 | 60 | 0.10592 | | | |
| 12.5 | 60 | 0.15679 | | | |
| 15 | 60 | 0.18279 | | | |
| 17.5 | 60 | 0.21171 | | | |
| 20 | 60 | 0.29253 | | | |
| 22.5 | 60 | 0.29253 | | | |
| 25 | 60 | 0.36391 | | | |
| 27.5 | 60 | 0.37978 | | | |
| 30 | 60 | 0.41325 | | | |
| 32.5 | 60 | 0.4492 | | | |
| 35 | 60 | 0.50816 | | | |
| 37.5 | 60 | 0.52926 | | | |
| 40 | 60 | 0.55112 | | | |
| 50 | 60 | 0.57377 | | | |
| 60 | 60 | 0.79581 | | | |
| 5 | 65 | 0.04958 | | | |
| 10 | 65 | 0.06138 | | | |
| 12.5 | 65 | 0.11244 | | | |
| 15 | 65 | 0.14873 | | | |
| 17.5 | 65 | 0.18279 | | | |
| 20 | 65 | 0.22206 | | | |
| 22.5 | 65 | 0.26735 | | | |
| 25 | 65 | 0.26735 | | | |
| 27.5 | 65 | 0.29253 | | | |
| 30 | 65 | 0.31956 | | | |
| 32.5 | 65 | 0.36391 | | | |
| 35 | 65 | 0.39622 | | | |
| 37.5 | 65 | 0.41325 | | | |
| 40 | 65 | 0.41325 | | | |

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|------|------|---------|--|--|--|
| 50 | 65 | 0.55112 | | | |
| 60 | 65 | 0.60667 | | | |
| 5 | 67.5 | 0.03538 | | | |
| 10 | 67.5 | 0.07135 | | | |
| 12.5 | 67.5 | 0.09357 | | | |
| 15 | 67.5 | 0.11244 | | | |
| 17.5 | 67.5 | 0.17381 | | | |
| 20 | 67.5 | 0.20172 | | | |
| 22.5 | 67.5 | 0.22206 | | | |
| 25 | 67.5 | 0.2439 | | | |
| 27.5 | 67.5 | 0.25541 | | | |
| 30 | 67.5 | 0.26735 | | | |
| 32.5 | 67.5 | 0.29253 | | | |
| 35 | 67.5 | 0.3486 | | | |
| 37.5 | 67.5 | 0.34598 | | | |
| 40 | 67.5 | 0.36391 | | | |
| 50 | 67.5 | 0.46816 | | | |
| 60 | 67.5 | 0.47814 | | | |
| 5 | 70 | 0.03748 | | | |
| 10 | 70 | 0.06138 | | | |
| 12.5 | 70 | 0.07135 | | | |
| 15 | 70 | 0.09964 | | | |
| 17.5 | 70 | 0.13343 | | | |
| 20 | 70 | 0.15679 | | | |
| 22.5 | 70 | 0.16515 | | | |
| 25 | 70 | 0.18279 | | | |
| 27.5 | 70 | 0.20172 | | | |
| 30 | 70 | 0.2439 | | | |
| 32.5 | 70 | 0.2439 | | | |
| 35 | 70 | 0.2439 | | | |
| 37.5 | 70 | 0.2439 | | | |
| 40 | 70 | 0.25541 | | | |
| 50 | 70 | 0.39622 | | | |

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|------|------|---------|--|--|--|
| 60 | 70 | 0.35909 | | | |
| 5 | 72.5 | 0.03119 | | | |
| 10 | 72.5 | 0.04768 | | | |
| 12.5 | 72.5 | 0.05209 | | | |
| 15 | 72.5 | 0.07135 | | | |
| 17.5 | 72.5 | 0.07661 | | | |
| 20 | 72.5 | 0.09964 | | | |
| 22.5 | 72.5 | 0.12618 | | | |
| 25 | 72.5 | 0.15679 | | | |
| 27.5 | 72.5 | 0.15679 | | | |
| 30 | 72.5 | 0.15679 | | | |
| 32.5 | 72.5 | 0.18279 | | | |
| 35 | 72.5 | 0.18279 | | | |
| 37.5 | 72.5 | 0.18279 | | | |
| 40 | 72.5 | 0.18279 | | | |
| 50 | 72.5 | 0.21171 | | | |
| 60 | 72.5 | 0.24377 | | | |

Table B5: Data Set for y_m

| Training Set | | | Test Set | | |
|--------------|-------|---------|----------|-------|---------|
| Fr | Angle | y | Fr | Angle | y |
| 5 | 20 | 0.0205 | 5 | 22.5 | 0.02186 |
| 10 | 20 | 0.03684 | 10 | 22.5 | 0.03684 |
| 12.5 | 20 | 0.03684 | 12.5 | 22.5 | 0.05234 |
| 15 | 20 | 0.06105 | 15 | 22.5 | 0.06567 |
| 17.5 | 20 | 0.06105 | 17.5 | 22.5 | 0.07047 |
| 20 | 20 | 0.07546 | 20 | 22.5 | 0.07546 |
| 22.5 | 20 | 0.08064 | 22.5 | 22.5 | 0.08064 |
| 25 | 20 | 0.08064 | 25 | 22.5 | 0.08604 |
| 27.5 | 20 | 0.09165 | 27.5 | 22.5 | 0.09748 |
| 30 | 20 | 0.09165 | 30 | 22.5 | 0.10355 |

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|------|----|---------|------|------|---------|
| 32.5 | 20 | 0.09165 | 32.5 | 22.5 | 0.11641 |
| 35 | 20 | 0.1099 | 35 | 22.5 | 0.12323 |
| 37.5 | 20 | 0.10985 | 37.5 | 22.5 | 0.13032 |
| 40 | 20 | 0.12323 | 40 | 22.5 | 0.13769 |
| 50 | 20 | 0.14536 | 50 | 22.5 | 0.15333 |
| 60 | 20 | 0.14536 | 60 | 22.5 | 0.1792 |
| 5 | 25 | 0.02301 | 5 | 27.5 | 0.02545 |
| 10 | 25 | 0.04824 | 10 | 27.5 | 0.04824 |
| 12.5 | 25 | 0.05234 | 12.5 | 27.5 | 0.05661 |
| 15 | 25 | 0.07047 | 15 | 27.5 | 0.07546 |
| 17.5 | 25 | 0.08064 | 17.5 | 27.5 | 0.08604 |
| 20 | 25 | 0.08064 | 20 | 27.5 | 0.09748 |
| 22.5 | 25 | 0.10355 | 22.5 | 27.5 | 0.10355 |
| 25 | 25 | 0.10985 | 25 | 27.5 | 0.11641 |
| 27.5 | 25 | 0.10985 | 27.5 | 27.5 | 0.12323 |
| 30 | 25 | 0.11641 | 30 | 27.5 | 0.13769 |
| 32.5 | 25 | 0.12323 | 32.5 | 27.5 | 0.13032 |
| 35 | 25 | 0.13769 | 35 | 27.5 | 0.14536 |
| 37.5 | 25 | 0.14536 | 37.5 | 27.5 | 0.12323 |
| 40 | 25 | 0.16162 | 40 | 27.5 | 0.17024 |
| 50 | 25 | 0.18851 | 50 | 27.5 | 0.20827 |
| 60 | 25 | 0.21875 | 60 | 27.5 | 0.22964 |
| 5 | 30 | 0.02674 | 5 | 50 | 0.04096 |
| 10 | 30 | 0.05234 | 10 | 50 | 0.09165 |
| 12.5 | 30 | 0.07047 | 12.5 | 50 | 0.10985 |
| 15 | 30 | 0.08604 | 15 | 50 | 0.14536 |
| 17.5 | 30 | 0.09165 | 17.5 | 50 | 0.17024 |
| 20 | 30 | 0.10355 | 20 | 50 | 0.1982 |
| 22.5 | 30 | 0.12323 | 22.5 | 50 | 0.20827 |
| 25 | 30 | 0.13769 | 25 | 50 | 0.24097 |
| 27.5 | 30 | 0.15333 | 27.5 | 50 | 0.22964 |
| 30 | 30 | 0.15333 | 30 | 50 | 0.27772 |
| 32.5 | 30 | 0.17024 | 32.5 | 50 | 0.29096 |

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|------|------|---------|------|------|---------|
| 35 | 30 | 0.17024 | 35 | 50 | 0.30472 |
| 37.5 | 30 | 0.1792 | 37.5 | 50 | 0.31903 |
| 40 | 30 | 0.18851 | 40 | 50 | 0.34939 |
| 50 | 30 | 0.21875 | 50 | 50 | 0.43651 |
| 60 | 30 | 0.29096 | 60 | 50 | 0.49755 |
| 5 | 32.5 | 0.02949 | 5 | 55 | 0.03684 |
| 10 | 32.5 | 0.06567 | 10 | 55 | 0.09748 |
| 12.5 | 32.5 | 0.07546 | 12.5 | 55 | 0.11641 |
| 15 | 32.5 | 0.09165 | 15 | 55 | 0.16162 |
| 17.5 | 32.5 | 0.09748 | 17.5 | 55 | 0.17024 |
| 20 | 32.5 | 0.11641 | 20 | 55 | 0.21875 |
| 22.5 | 32.5 | 0.12323 | 22.5 | 55 | 0.22964 |
| 25 | 32.5 | 0.14536 | 25 | 55 | 0.24097 |
| 27.5 | 32.5 | 0.15333 | 27.5 | 55 | 0.26499 |
| 30 | 32.5 | 0.17024 | 30 | 55 | 0.27772 |
| 32.5 | 32.5 | 0.17024 | 32.5 | 55 | 0.30472 |
| 35 | 32.5 | 0.1982 | 35 | 55 | 0.31903 |
| 37.5 | 32.5 | 0.18851 | 37.5 | 55 | 0.34939 |
| 40 | 32.5 | 0.1982 | 40 | 55 | 0.38221 |
| 50 | 32.5 | 0.26499 | 50 | 55 | 0.4764 |
| 60 | 32.5 | 0.31903 | 60 | 55 | 0.5424 |
| 5 | 35 | 0.03094 | 5 | 62.5 | 0.04485 |
| 10 | 35 | 0.06105 | 10 | 62.5 | 0.08604 |
| 12.5 | 35 | 0.08604 | 12.5 | 62.5 | 0.10985 |
| 15 | 35 | 0.10985 | 15 | 62.5 | 0.14536 |
| 17.5 | 35 | 0.10985 | 17.5 | 62.5 | 0.17024 |
| 20 | 35 | 0.11641 | 20 | 62.5 | 0.20827 |
| 22.5 | 35 | 0.14536 | 22.5 | 62.5 | 0.22964 |
| 25 | 35 | 0.16162 | 25 | 62.5 | 0.26499 |
| 27.5 | 35 | 0.1792 | 27.5 | 62.5 | 0.25274 |
| 30 | 35 | 0.18851 | 30 | 62.5 | 0.27772 |
| 32.5 | 35 | 0.1982 | 32.5 | 62.5 | 0.31903 |
| 35 | 35 | 0.1982 | 35 | 62.5 | 0.33392 |

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|------|------|---------|------|------|---------|
| 37.5 | 35 | 0.21875 | 37.5 | 62.5 | 0.34939 |
| 40 | 35 | 0.22964 | 40 | 62.5 | 0.39961 |
| 50 | 35 | 0.30472 | 50 | 62.5 | 0.49755 |
| 60 | 35 | 0.36548 | 60 | 62.5 | 0.49755 |
| 5 | 37.5 | 0.03402 | | | |
| 10 | 37.5 | 0.07047 | | | |
| 12.5 | 37.5 | 0.08604 | | | |
| 15 | 37.5 | 0.10355 | | | |
| 17.5 | 37.5 | 0.12323 | | | |
| 20 | 37.5 | 0.13769 | | | |
| 22.5 | 37.5 | 0.15333 | | | |
| 25 | 37.5 | 0.16162 | | | |
| 27.5 | 37.5 | 0.16162 | | | |
| 30 | 37.5 | 0.21875 | | | |
| 32.5 | 37.5 | 0.20827 | | | |
| 35 | 37.5 | 0.25274 | | | |
| 37.5 | 37.5 | 0.22964 | | | |
| 40 | 37.5 | 0.22964 | | | |
| 50 | 37.5 | 0.30472 | | | |
| 60 | 37.5 | 0.43651 | | | |
| 5 | 40 | 0.03402 | | | |
| 10 | 40 | 0.07546 | | | |
| 12.5 | 40 | 0.09165 | | | |
| 15 | 40 | 0.12323 | | | |
| 17.5 | 40 | 0.13769 | | | |
| 20 | 40 | 0.14536 | | | |
| 22.5 | 40 | 0.17024 | | | |
| 25 | 40 | 0.18851 | | | |
| 27.5 | 40 | 0.1982 | | | |
| 30 | 40 | 0.20827 | | | |
| 32.5 | 40 | 0.21875 | | | |
| 35 | 40 | 0.24097 | | | |
| 37.5 | 40 | 0.25274 | | | |

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|------|------|---------|--|--|--|
| 40 | 40 | 0.29096 | | | |
| 50 | 40 | 0.33392 | | | |
| 60 | 40 | 0.39961 | | | |
| 5 | 42.5 | 0.03566 | | | |
| 10 | 42.5 | 0.07546 | | | |
| 12.5 | 42.5 | 0.09748 | | | |
| 15 | 42.5 | 0.12323 | | | |
| 17.5 | 42.5 | 0.13769 | | | |
| 20 | 42.5 | 0.15333 | | | |
| 22.5 | 42.5 | 0.17024 | | | |
| 25 | 42.5 | 0.1791 | | | |
| 27.5 | 42.5 | 0.1982 | | | |
| 30 | 42.5 | 0.21875 | | | |
| 32.5 | 42.5 | 0.21875 | | | |
| 35 | 42.5 | 0.26499 | | | |
| 37.5 | 42.5 | 0.26499 | | | |
| 40 | 42.5 | 0.29096 | | | |
| 50 | 42.5 | 0.38221 | | | |
| 60 | 42.5 | 0.45607 | | | |
| 5 | 45 | 0.03735 | | | |
| 10 | 45 | 0.08064 | | | |
| 12.5 | 45 | 0.10985 | | | |
| 15 | 45 | 0.13032 | | | |
| 17.5 | 45 | 0.15333 | | | |
| 20 | 45 | 0.1792 | | | |
| 22.5 | 45 | 0.1982 | | | |
| 25 | 45 | 0.20827 | | | |
| 27.5 | 45 | 0.22964 | | | |
| 30 | 45 | 0.24097 | | | |
| 32.5 | 45 | 0.27772 | | | |
| 35 | 45 | 0.29096 | | | |
| 37.5 | 45 | 0.29096 | | | |
| 40 | 45 | 0.30472 | | | |

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|------|------|---------|--|--|--|
| 50 | 45 | 0.38221 | | | |
| 60 | 45 | 0.49755 | | | |
| 5 | 47.5 | 0.03735 | | | |
| 10 | 47.5 | 0.08604 | | | |
| 12.5 | 47.5 | 0.10985 | | | |
| 15 | 47.5 | 0.13769 | | | |
| 17.5 | 47.5 | 0.16162 | | | |
| 20 | 47.5 | 0.17024 | | | |
| 22.5 | 47.5 | 0.18851 | | | |
| 25 | 47.5 | 0.1982 | | | |
| 27.5 | 47.5 | 0.22964 | | | |
| 30 | 47.5 | 0.24097 | | | |
| 32.5 | 47.5 | 0.25274 | | | |
| 35 | 47.5 | 0.27772 | | | |
| 37.5 | 47.5 | 0.30472 | | | |
| 40 | 47.5 | 0.31903 | | | |
| 50 | 47.5 | 0.4177 | | | |
| 60 | 47.5 | 0.49755 | | | |
| 5 | 52.5 | 0.04287 | | | |
| 10 | 52.5 | 0.09165 | | | |
| 12.5 | 52.5 | 0.11641 | | | |
| 15 | 52.5 | 0.14536 | | | |
| 17.5 | 52.5 | 0.16162 | | | |
| 20 | 52.5 | 0.18851 | | | |
| 22.5 | 52.5 | 0.20827 | | | |
| 25 | 52.5 | 0.22964 | | | |
| 27.5 | 52.5 | 0.25274 | | | |
| 30 | 52.5 | 0.27772 | | | |
| 32.5 | 52.5 | 0.30472 | | | |
| 35 | 52.5 | 0.31903 | | | |
| 37.5 | 52.5 | 0.34939 | | | |
| 40 | 52.5 | 0.36548 | | | |
| 50 | 52.5 | 0.45607 | | | |

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|------|------|---------|--|--|--|
| 60 | 52.5 | 0.51954 | | | |
| 5 | 57.5 | 0.04287 | | | |
| 10 | 57.5 | 0.09165 | | | |
| 12.5 | 57.5 | 0.12323 | | | |
| 15 | 57.5 | 0.14536 | | | |
| 17.5 | 57.5 | 0.1792 | | | |
| 20 | 57.5 | 0.20827 | | | |
| 22.5 | 57.5 | 0.21875 | | | |
| 25 | 57.5 | 0.25274 | | | |
| 27.5 | 57.5 | 0.26499 | | | |
| 30 | 57.5 | 0.29096 | | | |
| 32.5 | 57.5 | 0.31903 | | | |
| 35 | 57.5 | 0.33392 | | | |
| 37.5 | 57.5 | 0.34939 | | | |
| 40 | 57.5 | 0.38221 | | | |
| 50 | 57.5 | 0.4764 | | | |
| 60 | 57.5 | 0.5424 | | | |
| 5 | 60 | 0.03684 | | | |
| 10 | 60 | 0.09165 | | | |
| 12.5 | 60 | 0.12323 | | | |
| 15 | 60 | 0.15333 | | | |
| 17.5 | 60 | 0.1792 | | | |
| 20 | 60 | 0.22964 | | | |
| 22.5 | 60 | 0.22964 | | | |
| 25 | 60 | 0.24097 | | | |
| 27.5 | 60 | 0.27772 | | | |
| 30 | 60 | 0.29096 | | | |
| 32.5 | 60 | 0.31903 | | | |
| 35 | 60 | 0.33392 | | | |
| 37.5 | 60 | 0.36548 | | | |
| 40 | 60 | 0.38221 | | | |
| 50 | 60 | 0.4764 | | | |
| 60 | 60 | 0.56617 | | | |

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|------|------|---------|--|--|--|
| 5 | 65 | 0.04485 | | | |
| 10 | 65 | 0.09165 | | | |
| 12.5 | 65 | 0.11641 | | | |
| 15 | 65 | 0.15333 | | | |
| 17.5 | 65 | 0.1792 | | | |
| 20 | 65 | 0.21875 | | | |
| 22.5 | 65 | 0.22964 | | | |
| 25 | 65 | 0.24097 | | | |
| 27.5 | 65 | 0.27772 | | | |
| 30 | 65 | 0.30472 | | | |
| 32.5 | 65 | 0.30472 | | | |
| 35 | 65 | 0.33392 | | | |
| 37.5 | 65 | 0.34939 | | | |
| 40 | 65 | 0.38221 | | | |
| 50 | 65 | 0.49755 | | | |
| 60 | 65 | 0.49755 | | | |
| 5 | 67.5 | 0.04049 | | | |
| 10 | 67.5 | 0.08064 | | | |
| 12.5 | 67.5 | 0.11641 | | | |
| 15 | 67.5 | 0.13769 | | | |
| 17.5 | 67.5 | 0.17024 | | | |
| 20 | 67.5 | 0.1982 | | | |
| 22.5 | 67.5 | 0.21875 | | | |
| 25 | 67.5 | 0.22964 | | | |
| 27.5 | 67.5 | 0.26499 | | | |
| 30 | 67.5 | 0.30472 | | | |
| 32.5 | 67.5 | 0.27772 | | | |
| 35 | 67.5 | 0.33392 | | | |
| 37.5 | 67.5 | 0.33392 | | | |
| 40 | 67.5 | 0.38221 | | | |
| 50 | 67.5 | 0.49755 | | | |
| 60 | 67.5 | 0.51954 | | | |
| 5 | 70 | 0.04287 | | | |

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|------|------|---------|--|--|--|
| 10 | 70 | 0.08604 | | | |
| 12.5 | 70 | 0.10985 | | | |
| 15 | 70 | 0.14536 | | | |
| 17.5 | 70 | 0.15333 | | | |
| 20 | 70 | 0.1982 | | | |
| 22.5 | 70 | 0.20827 | | | |
| 25 | 70 | 0.25274 | | | |
| 27.5 | 70 | 0.25274 | | | |
| 30 | 70 | 0.29096 | | | |
| 32.5 | 70 | 0.30472 | | | |
| 35 | 70 | 0.31903 | | | |
| 37.5 | 70 | 0.31903 | | | |
| 40 | 70 | 0.31903 | | | |
| 50 | 70 | 0.49755 | | | |
| 60 | 70 | 0.51954 | | | |
| 5 | 72.5 | 0.04485 | | | |
| 10 | 72.5 | 0.07546 | | | |
| 12.5 | 72.5 | 0.10355 | | | |
| 15 | 72.5 | 0.12323 | | | |
| 17.5 | 72.5 | 0.14536 | | | |
| 20 | 72.5 | 0.17024 | | | |
| 22.5 | 72.5 | 0.18851 | | | |
| 25 | 72.5 | 0.24097 | | | |
| 27.5 | 72.5 | 0.24097 | | | |
| 30 | 72.5 | 0.26499 | | | |
| 32.5 | 72.5 | 0.31903 | | | |
| 35 | 72.5 | 0.29096 | | | |
| 37.5 | 72.5 | 0.30472 | | | |
| 40 | 72.5 | 0.33392 | | | |
| 50 | 72.5 | 0.34939 | | | |
| 60 | 72.5 | 0.45607 | | | |