

# **Adsorption performance and cold plasma activation of biochar for on-site CH<sub>4</sub> storage and energy recovery in oil fields**

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## Abstract

Routine flaring of associated petroleum gas (APG) remains a major source of greenhouse gas emissions in upstream oil production, particularly at remote or infrastructure-limited production sites where gas transportation and processing are uneconomic. Developing a field-deployable, integrated utilization pathway that captures methane (CH<sub>4</sub>)-rich APG for on-site generation of electricity and heat at low cost could significantly reduce energy consumption and greenhouse gas (GHG) emissions across the oil industry. This thesis evaluates biochar as an adsorbent for capturing and storing CH<sub>4</sub> and cold plasma surface modification as a means of enhancing CH<sub>4</sub> adsorption, upgrading low-cost biomass-derived chars as effective adsorbents for such a system.

CH<sub>4</sub> adsorption performance was measured for four biochars and compared against that of three commercial activated carbons. While the pristine biochars exhibited adsorption capacities at least 50% lower than those of the tested activated carbons, they demonstrated more than twice the CH<sub>4</sub> storage capacity of compressed natural gas (CNG) at equivalent pressure and vessel volume (10-75 bar), demonstrating their potential to reduce compression requirements and avoid heavy high-pressure storage vessels in field applications. Adsorption thermodynamics and kinetics were analyzed to establish performance baselines and implications for adsorbed natural gas (ANG) storage.

To improve CH<sub>4</sub> storage performance of biochars, this work further investigated cold dielectric barrier discharge (DBD) plasma as a solvent-free, low-temperature surface modification technique. Three key findings emerged: the optimal plasma duration was 30 minutes; the initial volatile matter content of biochar directly governs plasma modification efficiency; and Ar plasma is the most

effective source gas, increasing CH<sub>4</sub> adsorption capacity by up to 73%. It was also demonstrated that O<sub>2</sub> in plasma gas (i.e., air or O<sub>2</sub>/He) led to a reduction in plasma effectiveness. Results indicate that the enhancement is associated with an increase in the specific surface area of biochars driven by the development of ultramicropores (<0.68 nm), which is in turn associated with the removal of organic impurities from biochar surfaces. Evidence indicates that the morphology, especially the width of pore entrances, may govern the adsorption effectiveness of biochars.

Finally, the research evaluated the end-of-life utilization of spent biochars. Multicycle adsorption tests showed that the adsorption performance of biochars degraded with repeated cycles. However, the degraded biochars can still store more methane volumetrically than compressed gas vessels at low to medium pressures relevant to oil and gas fields. Spent biochars retained residual CH<sub>4</sub>, which increased calorific value (e.g. from 13.88 to 18.62 kJ/g) and reduced ignition temperatures (e.g. from 320 °C to 250 °C), supporting their reuse as an enhanced solid fuel.

This work demonstrates a laboratory-scale proof-of-concept that integrates emission abatement, energy recovery, and circular material use. If future work achieves techno-economic optimization, multicomponent gas validation, and successful scale-up of plasma treatment, this approach could potentially contribute to reducing the lifecycle GHG footprint of remote oil field operations. Significant engineering and economic development remains before field deployment feasibility can be assessed.

## Résumé

Le torchage routinier du gaz de pétrole associé (APG) demeure une source majeure d'émissions de gaz à effet de serre dans la production pétrolière en amont, en particulier sur les sites de production éloignés ou à infrastructure limitée où le transport et le traitement du gaz ne sont pas économiquement viables. Le développement d'une stratégie déployable sur le terrain et en boucle fermée, permettant de capter l'APG riche en méthane ( $\text{CH}_4$ ) pour la production sur site d'électricité et de chaleur à faible coût, contribuerait à réduire de manière significative la consommation d'énergie et les émissions de gaz à effet de serre (GES) de l'industrie pétrolière. Cette thèse examine l'utilisation du biochar comme adsorbant pour capter et stocker le  $\text{CH}_4$ , ainsi que la modification de surface par plasma froid comme moyen d'améliorer l'adsorption du  $\text{CH}_4$ , afin de valoriser des biochars dérivés de biomasse à faible coût en tant qu'adsorbants efficaces pour un tel système.

Les performances d'adsorption du  $\text{CH}_4$  ont été mesurées pour quatre biochars et comparées à celles de trois charbons actifs commerciaux. Bien que les biochars non modifiés aient présenté des capacités d'adsorption au moins 50 % inférieures à celles des charbons actifs testés, ils ont démontré une capacité de stockage du  $\text{CH}_4$  plus de deux fois supérieure à celle du gaz naturel comprimé (GNC) à pression et volume de réservoir équivalents (10–75 bar), ce qui indique leur potentiel pour réduire les exigences de compression et éviter l'utilisation de réservoirs lourds à haute pression dans les applications sur le terrain. La thermodynamique et la cinétique d'adsorption ont été analysées afin d'établir des références de performance et d'évaluer les implications pour le stockage de gaz naturel adsorbé (ANG).

Afin d'améliorer les performances de stockage du CH<sub>4</sub> des biochars, ce travail a également étudié le plasma à décharge à barrière diélectrique (DBD) à froid comme technique de modification de surface sans solvant et à basse température. Trois résultats principaux ont été obtenus: la durée optimale du traitement plasma est de 30 minutes; la teneur initiale en matières volatiles du biochar influence directement l'efficacité de la modification par plasma; et le plasma d'argon (Ar) constitue le gaz source le plus efficace, augmentant la capacité d'adsorption du CH<sub>4</sub> jusqu'à 73 %. Il a également été démontré que la présence d'O<sub>2</sub> dans le gaz plasma (p. ex., air ou O<sub>2</sub>/He) réduit l'efficacité du traitement plasma. Les résultats indiquent que l'amélioration est associée à une augmentation de la surface spécifique des biochars due au développement d'ultramicropores (< 0,68 nm), elle-même liée à l'élimination d'impuretés organiques à la surface du biochar. Les observations suggèrent également que la morphologie des pores, en particulier la largeur de l'entrée des pores, peut influencer l'efficacité d'adsorption des biochars.

Enfin, la recherche a évalué l'utilisation en fin de vie des biochars usagés. Des essais d'adsorption multi-cycles ont montré que les performances d'adsorption des biochars diminuent au cours des cycles répétés. Toutefois, même dégradés, les biochars peuvent encore stocker plus de méthane en termes de capacité volumétrique que les réservoirs de gaz comprimé aux pressions faibles à modérées typiques des champs pétroliers et gaziers. Les biochars usagés retiennent du CH<sub>4</sub> résiduel, ce qui augmente leur pouvoir calorifique (par exemple de 13,88 à 18,62 kJ/g) et abaisse leur température d'inflammation (par exemple de 320 °C à 250 °C), soutenant leur réutilisation comme combustible solide amélioré.

En combinant réduction des émissions, récupération d'énergie et utilisation circulaire des matériaux, ce travail met en évidence une voie pragmatique pour réduire l'empreinte des gaz à

effet de serre sur l'ensemble du cycle de vie (CO<sub>2</sub>éq) des opérations pétrolières dans les sites éloignés. Cependant, les travaux futurs devraient aborder les interactions entre gaz multicomposants, la mise à l'échelle du procédé plasma et l'optimisation technico-économique, avant que le déploiement sur le terrain puisse être évalué.

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## **Statement of Contributions of Collaborators**

I declare that I am the sole author of this thesis. I was responsible for the conception of the research objectives, experimental design, execution of all laboratory work, data processing, analysis, and preparation of the manuscript text.

Scientific supervision, technical advice, and editorial feedback were provided by my supervisors, Drs. Christopher Lan and Jinsheng Wang. Contributions from collaborators in the form of academic discussion or manuscript review are acknowledged where appropriate, and individuals who meet authorship criteria are listed as co-authors in the corresponding journal publications.

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## List of publications from the results of this project

### Journal articles

- A. **V.Y. Ko**, J. Wang, I. He, D. Ryan, X. Zhang, C. Lan, Adsorption of CH<sub>4</sub> on biochar for emission reduction in oil and gas fields, *Biochar* 5 (2023) 15, <https://doi.org/10.1007/s42773-023-00209-x>. **(Chapter 3)**.
- B. **V.Y. Ko**, J. Wang, C. Lan, D. Ryan, Enhanced CH<sub>4</sub> adsorption through ultramicropores development in cold plasma-activated biochar, *Chemical Engineering Journal* 524 (2025) 169286. <https://doi.org/10.1016/j.cej.2025.169286>. **(Chapter 4)**.
- C. **V.Y. Ko**, J. Wang, C. Lan, D. Ryan, Cold-plasma treated biochars and activated carbons for CH<sub>4</sub> adsorption: effects of plasma source gases, submitted to *Environmental Science and Technology* **(Chapter 5)**.
- D. **V.Y. Ko**, J. Wang, C. Lan, D. Ryan, Multicycle CH<sub>4</sub> adsorption-desorption in biochar: degradation analysis and value-added applications, to be submitted to a peer-reviewed journal **(Chapter 6)**.

## Conferences

- A. **V.Y. Ko**, J. Wang, C. Lan, D. Ryan, CH<sub>4</sub> Capture in oil fields using biochar for energy recovery, women in STEM symposium 2020, on-line oral presentation, February 2020
- B. **V.Y. Ko**, J. Wang, C. Lan, D. Ryan, Biochar for oil fields CH<sub>4</sub> storage and energy recovery, the 2020 Canadian Chemical Engineering Conference, on-line oral presentation, October 2020
- C. **V.Y. Ko**, J. Wang, C. Lan, D. Ryan, CH<sub>4</sub> storage and energy recovery using biochar, 2023 Canada-Korea Conference on Science and Technology, oral presentation, Niagara Falls, June 2023
- D. **V.Y. Ko**, J. Wang, C. Lan, D. Ryan, Advancing CH<sub>4</sub> mitigation in oil fields through enhanced CH<sub>4</sub> storage and energy recovery using cold plasma-activated biochar, CanCH<sub>4</sub> 2025 Symposium, poster presentation, Ottawa, May 2025
- E. **V.Y. Ko**, J. Wang, C. Lan, D. Ryan, Introducing CH<sub>4</sub> storage and energy recovery in oil fields using surface-modified biochar-cold plasma activation for improved adsorption and value-added product as a fuel or soil amendment, 3rd international conference on Net-Zero Built Environment, Net-Zero Future 2026, oral presentation, Germany, September 2026

# Table of Contents

<b>Abstract</b>	<b>ii</b>
<b>Copyright Statement</b>	<b>vi</b>
<b>Statement of Contributions of Collaborators</b>	<b>vi</b>
<b>Acknowledgments</b>	<b>vii</b>
<b>List of publications from the results of this project</b>	<b>ix</b>
<b>Table of Contents</b>	<b>xi</b>
<b>List of Figures</b>	<b>xvi</b>
<b>List of Tables</b>	<b>xx</b>
<b>Abbreviations</b>	<b>xxii</b>
<b>Nomenclature</b>	<b>xxiv</b>
<b>Greek symbols</b>	<b>xxv</b>
<b>Chapter 1. Introduction</b>	<b>1</b>
1.1 Motivation	1
1.2 Bridging the gap	4
1.3 Research objectives	5
1.4 Thesis structure	7
<b>Chapter 2. Research Rationale</b>	<b>10</b>
2.1 CH <sub>4</sub> utilization in the oil industry	10
2.1.1 CH <sub>4</sub> emissions and APG challenges	10
2.1.2 From flare to fuel: CH <sub>4</sub> recovery	11
2.1.3 Adsorbed natural gas (ANG) as a field-relevant alternative to compressed natural gas (CNG) and liquefied natural gas (LNG)	12
2.2 Adsorbent selection	16
2.2.1 Activated Carbons	17
2.2.2 Metal–organic frameworks (MOFs)	18
2.2.3 Porous organic polymers (POPs) and covalent organic frameworks (COFs)	19
2.2.4 Biochar as a cost-effective CH <sub>4</sub> adsorbent	20
2.3 CH <sub>4</sub> adsorption performance	23
2.3.1 CH <sub>4</sub> adsorption isotherms	23

2.3.2	CH <sub>4</sub> adsorption kinetics	24
2.3.3	Physicochemical basis of CH <sub>4</sub> adsorption on carbon surfaces	26
2.3.4	Characterization of pore structure and surface chemistry	27
2.4	Surface modification	29
2.4.1	Physical modification methods	30
2.4.2	Chemical modification methods	31
2.4.3	Cold plasma modification	32
2.4.4	Activation methods overview	36
2.5	Multicycle operations and end-of-life adsorbent as value-added products	38
2.5.1	Multicycle adsorption–desorption tests and empirical degradation analysis	38
2.5.2	Methanotrophic soil amendment and CH <sub>4</sub> mitigation	40
2.5.3	Biofuels of enhanced heat content	42
2.6	Closing the carbon loop: CO <sub>2</sub> exhaust for EOR and sequestration	42
<b>Chapter 3. Adsorption of CH<sub>4</sub> on biochar for emission reduction in oil and gas fields</b>		<b>62</b>
	Abstract	63
3.1	Introduction	64
3.2	Experimental	66
3.2.1	Adsorption measurement	66
3.2.2	Materials	67
3.3	Results and discussions	70
3.3.1	Adsorption capacity	70
3.3.2	Adsorption kinetics	81
3.4	Conclusions	86
<b>Chapter 4. Enhanced CH<sub>4</sub> adsorption through the development of ultramicropores in cold plasma-activated biochar</b>		<b>92</b>
	Abstract	93
4.1	Introduction	94
4.2	Materials and methods	99
4.2.1	Materials	99
4.2.2	Plasma treatment	99
4.2.3	CH <sub>4</sub> adsorption experiments	101

4.2.4	Plasma treatment effectiveness ( $\eta$ ) and surface concentration of CH <sub>4</sub> ( $\gamma$ )	102
4.2.5	Pore structure and size distribution	103
4.2.6	Scanning electron microscopy (SEM) analysis	104
4.2.7	pH measurement	105
4.2.8	Zeta potential analysis	105
4.2.9	Attenuated total reflectance (ATR) Fourier transform infrared spectroscopy (FTIR) analysis	106
4.2.10	Plasma effluent gas analysis	106
4.3	Results and Discussions	107
4.3.1	Physicochemical properties of raw biochar	107
4.3.2	CH <sub>4</sub> adsorption capacity before and after plasma treatment	108
4.3.3	Effect of plasma treatment on surface area and CH <sub>4</sub> adsorption	109
4.3.4	Plasma treatment effectiveness ( $\eta$ ) and surface concentration of CH <sub>4</sub> ( $\gamma$ )	111
4.3.5	Pore structure evolution induced by plasma treatment	112
4.3.5.1	N <sub>2</sub> and CO <sub>2</sub> adsorption isotherms and pore accessibility	112
4.3.5.2	Pore size distributions (PSDs) by CO <sub>2</sub> and N <sub>2</sub> physisorption	115
4.3.5.3	Surface area changes	119
4.3.5.4	Surface morphological changes	123
4.3.6	Surface chemical modifications from plasma treatment	125
4.3.6.1	pH changes	125
4.3.6.2	Zeta potential changes	126
4.3.6.3	Attenuated total reflectance-Fourier transform infrared spectroscopy (ATR-FTIR)	128
4.3.6.4	Plasma effluent gas	132
4.3.6.5	Interpretation of plasma effects on CH <sub>4</sub> adsorption	135
4.4	Conclusions	136
<b>Chapter 5. Cold plasma treated biochars and activated carbons for CH<sub>4</sub> adsorption: effects of raw material properties and plasma source gases</b>		<b>149</b>
	Abstract	150
5.1	Introduction	151

5.2	Materials and methods	155
5.2.1	Materials	155
5.2.2	Structural property analyses	155
5.2.3	Cold plasma treatment	158
5.2.4	CH <sub>4</sub> adsorption measurements and isotherms	161
5.2.5	CH <sub>4</sub> adsorption performance metrics: plasma effectiveness ( $\eta$ ) and surface concentration ( $\gamma$ )	163
5.2.6	Scanning electron microscopy (SEM)	165
5.2.7	Suspension pH	165
5.2.8	Zeta potential	165
5.2.9	Attenuated total reflectance-Fourier transform infrared spectroscopy (ATR-FTIR)	166
5.2.10	Plasma effluent gas	167
5.3	Results and Discussions	167
5.3.1	Source gas dependent plasma modification of BC-AT	167
5.3.1.1	CH <sub>4</sub> adsorption	167
5.3.1.2	Plasma effectiveness ( $\eta$ ) and CH <sub>4</sub> surface concentration ( $\gamma$ ) for BC-AT under different plasma gases	169
5.3.2	Effect of raw material properties	171
5.3.2.1	Properties of raw biochars and activated carbons	171
5.3.2.2	CH <sub>4</sub> adsorption isotherms of Ar plasma treated biochars and activated carbons	175
5.3.2.3	Plasma effectiveness ( $\eta$ ) and CH <sub>4</sub> surface concentration ( $\gamma$ ) of Ar plasma on biochars and activated carbons	176
5.3.3	Drivers of CH <sub>4</sub> adsorption enhancement	178
5.3.3.1	Specific surface area	178
5.3.3.2	Pore size distributions	179
5.3.3.3	SEM evidence of surface etching	182
5.3.4	The chemistry of surface modification	185
5.3.5	Effects of initial volatile matter content of raw materials	186
5.3.5.1	Correlation between initial volatile content and specific surface area increase	186

5.3.5.2	Correlation between initial volatile content and zeta potential shift	187
5.3.6	Effects of plasma source gas	189
5.3.6.1	Effects of plasma source gas on zeta potential and suspension pH	189
5.3.6.2	Chemical modifications as revealed by plasma effluent gas analysis	193
5.3.6.3	ATR-FTIR evidence for oxidation and surface polarity changes	196
5.4	Conclusions	200
<b>Chapter 6. Multicycle CH<sub>4</sub> Adsorption-Desorption in Biochar: Degradation Analysis and Value-Added Applications</b>		<b>211</b>
	Abstract	212
6.1	Introduction	214
6.2	Materials and Methods	216
6.2.1	Materials	216
6.2.2	Adsorption measurements	218
6.2.3	Calorific value and ignition temperature changes and CH <sub>4</sub> evolution after multicycle adsorption	219
6.2.4	Biochar aging procedure	220
6.3	Results and Discussions	220
6.3.1	Initial CH <sub>4</sub> adsorption capacity of biochars	220
6.3.2	Effects of multicycles on CH <sub>4</sub> adsorption capacity of biochars	222
6.3.3	Effects of multicycles on calorific values and ignition temperatures of biochars	230
6.3.4	Evidence of residual CH <sub>4</sub> in biochar after multicycle adsorption	234
6.3.5	The relationship of changed calorific value and ignition temperature with respect to decreased CH <sub>4</sub> adsorption capacity	236
6.4	Conclusions	238
<b>Chapter 7. Conclusions and Future Directions</b>		<b>244</b>
7.1	Summary of research	244
7.2	Key findings	244
7.3	Contribution to the field	246
7.4	Unsolved issues and future directions	247
<b>Appendix A: Excess adsorption</b>		<b>249</b>
<b>Appendix B: Equations and parameters of adsorption isotherm models</b>		<b>252</b>

## List of Figures

Fig. 1.1 Schematic of an exemplary process integrating biochar-based ANG system with on-site power generation and CO <sub>2</sub> reinjection in tight oil reservoirs.....	2
Fig. 2.1 Comparison of ANG and CNG [36,37].....	15
Fig. 2.2 Representative decline in adsorption capacity over number of cycles [190] .....	39
Fig. 3.1 A schematic of the Sievert measurement system .....	66
Fig. 3.2 Adsorption of CH <sub>4</sub> on biochars and activated carbons as a function of pressure. Biochars are on the left: (a) BC-Ash; (b) BC-Biocarb; (c) BC-Birch; (d) BC-Elkem; activated carbons are on the right: (e) AC-FW; (f) AC-F400; (g) AC-CABOT .....	72
Fig. 3.3 Comparison of storage capacity for biochar BC-Ash and compressed gas. The lines represent the storage capacity of vessels for pressurized CH <sub>4</sub> at 295 K, 298 K, and 303 K. The three lines at these temperatures essentially overlap each other.....	74
Fig. 3.4 CH <sub>4</sub> adsorption isotherms of 4 different models for biochar BC-Ash at 295 K.....	75
Fig. 3.5 Description of adsorption behavior by the Langmuir model for biochar BC-Ash at 295 K, 298 K, and 303 K, respectively. <b>(a)</b> with temperature-independent N <sub>m</sub> ; <b>(b)</b> with temperature-dependent N <sub>m</sub> .....	77
Fig. 3.6 Description of the adsorption behavior with temperature-dependent N <sub>m</sub> for biochar BC-Ash at 295 K, 298 K and 303 K, respectively .....	78
Fig. 3.7 Van’t Hoff plots for <i>B</i> obtained from Fig. 3.5 for biochar BC-Ash. a with temperature-independent N <sub>m</sub> ; b with temperature-dependent N <sub>m</sub> .....	79
Fig. 3.8 Plot for N <sub>m</sub> in terms of Eq. 3.5 ( $\ln N_m = \ln N_{m0} + \chi/T$ ) for biochar BC-Ash.....	80
Fig. 3.9 Comparison of predicted storage capacity at 293 K for adsorbed CH <sub>4</sub> on Biochar BC-Ash and compressed CH <sub>4</sub> . The open circle represents experimental data at 295 K. The two curves represent the prediction in terms of constant Langmuir capacity and temperature-dependent Langmuir capacity, respectively. The triangle and cross symbols	

near the bottom represent the molar density of compressed CH <sub>4</sub> at 293 K and 295 K, respectively. ....	80
Fig. 3.10 Time evolution of pressure (upper) and adsorption (lower) during kinetic measurement for biochar BC-Ash.....	85
Fig. 3.11 Description of the time evolution of CH <sub>4</sub> adsorption for biochar BC-Ash at 16 bar in terms of the Langmuir model.....	86
Fig. 4.1 Schematic diagram of the dielectric barrier discharge experimental device for biochar modification (a) and the dielectric barrier discharge reactor (b) .....	100
Fig. 4.2 A schematic of the Sievert measurement system .....	101
Fig. 4.3 CH <sub>4</sub> adsorption isotherms (Langmuir model) for biochar samples before (Raw) and after plasma treatment (P10, P20, P30, P60, and P120).....	109
Fig. 4.4 Dependence of CH <sub>4</sub> adsorption on specific surface area of biochar .....	110
Fig. 4.5 Plasma effectiveness ( $\eta$ ) and surface concentration of CH <sub>4</sub> ( $\gamma$ ) of plasma-untreated (Raw) and plasma-treated biochars with different plasma treatment durations .....	111
Fig. 4.6 N <sub>2</sub> adsorption-desorption isotherms exhibiting hysteresis for raw and plasma-treated with 30 minute duration (P30) samples .....	113
Fig. 4.7 CO <sub>2</sub> adsorption isotherms (Langmuir model) for biochar samples plasma-untreated (Raw) and plasma-treated samples (P10, P20, P30, P60, and P120).....	114
Fig. 4.8 a) NLDFT-derived PSDs from CO <sub>2</sub> (273 K) and N <sub>2</sub> (77 K) physisorption for Raw and P30 samples; b) Comparison of GCMC and NLDFT models for PSDs < 1 nm from CO <sub>2</sub> adsorption in P30 .....	117
Fig. 4.9 PSDs derived by GCMC from CO <sub>2</sub> (273K) physisorption for the biochar with different plasma treatment durations: a) Raw, P10, P20, and P30; b) Raw, P30, P60, and P120..	118
Fig. 4.10 GCMC simulated-cumulative specific surface area (a), and normalized cumulative specific surface area (b) against pore width of Raw, P10, P20, P30, P60, and P120. Vertical lines are the benchmarks of 1.5 $\times$ , 2 $\times$ of the kinetic diameter (d) of the CH <sub>4</sub> molecule.....	121
Fig. 4.11 CH <sub>4</sub> adsorption capacity and D-A specific surface area, total pore volume, average pore width of biochars of different plasma treatment durations .....	122
Fig. 4.12 SEM images of biochars, (a) Raw (1000 $\times$ ), (b) P30 (600 $\times$ ), (c) P120 (500 $\times$ ), (d) Raw (100,000 $\times$ ), (e) P30 (150,000 $\times$ ) and (f) P120 (100,000 $\times$ ) .....	125

Fig. 4.13 Effect of plasma duration on the zeta potential of biochar .....	126
Fig. 4.14 Identified functional groups on ATR-FTIR spectra: a) O-H, b) C=C, O-H, c) C-N, C-O, d) C-H .....	130
Fig. 4.15 Simplified trends of CH <sub>4</sub> adsorption, plasma effectiveness ( $\eta$ ), surface concentration of CH <sub>4</sub> ( $\gamma$ ), and pH/Zeta potential as functions of plasma treatment duration .....	135
Fig. 5.1 Schematic diagram of the dielectric barrier discharge (DBD) experimental system (a) and the DBD reactor (b) for biochar modification.....	160
Fig. 5.2 A schematic of the Sievert measurement system .....	162
Fig. 5.3 Experimental CH <sub>4</sub> adsorption data and Langmuir adsorption isotherm of biochar (BC- AT) with different plasma source gases for 30 min.....	168
Fig. 5.4 Plasma effectiveness ( $\eta$ , %), surface concentration ( $\gamma$ , mmol CH <sub>4</sub> /m <sup>2</sup> ), CH <sub>4</sub> adsorption (mmol/g), and specific surface area increase (%) for BC-AT untreated (Raw) and treated for 30 min under different plasma source gases .....	170
Fig. 5.5 Correlation between the moisture and volatile content of raw biochars and activated carbons .....	174
Fig. 5.6 CH <sub>4</sub> Adsorption data and Langmuir adsorption isotherm of biochars (BC-AT-Ar, BC- BL-Ar, BC-D6-Ar) and Ar-plasma treated activated carbons (AC-CS-Ar, AC-DC-Ar, AC-FB-Ar ) after 30 min Ar-plasma treatment .....	175
Fig. 5.7 Plasma effectiveness ( $\eta$ ), surface concentration ( $\gamma$ ), CH <sub>4</sub> adsorption (mmol/g), and specific surface area increase (%) after 30 min Ar-plasma treatment on biochars (AT, BL, D6) and activated carbons (CS, DC, FB).....	176
Fig. 5.8 CH <sub>4</sub> adsorption capacity and surface area of treated and untreated biochars and activated carbons .....	179
Fig. 5.9 DFT pore size distributions derived from CO <sub>2</sub> physisorption at 273 K for BC-AT biochar before and after 30 min plasma treatment with different plasma source gases (Ar, CO <sub>2</sub> , N <sub>2</sub> , O <sub>2</sub> /He, Air).....	180
Fig. 5.10 DFT pore size distributions (0.5–1.0 nm range) derived from CO <sub>2</sub> physisorption at 273 K for untreated biochars (BC-AT-Raw, BC-BL-Raw, BC-D6-Raw), Ar plasma-treated biochars (BC-AT-Ar, BC-BL-Ar, BC-D6-Ar), untreated activated carbons (AC-CS-Raw, AC-DC-Raw, AC-FB-Raw), and Ar plasma-treated activated carbons (AC-CS-Ar, AC- DC-Ar, AC-FB-Ar).....	182

Fig. 5.11 SEM micrographs ( $\times 1,000$ ) of raw BC-AT (a), BC-BL (b), and BC-D6 (c); as well as plasma-treated BC-AT-Ar (d), BC-BL-Ar (e), and BC-D6-Ar (f) .....	184
Fig. 5.12 SEM micrographs ( $\times 1,000$ ) of raw AC-CS (g), AC-DC (h), and AC-FB (i); as well as plasma-treated AC-CS-Ar (j), AC-DC-Ar (k), and AC-FB-Ar (l) .....	185
Fig. 5.13 Effect of initial volatile matter content on surface area increase (%) after Ar plasma treatment for three biochars and three activated carbons; linear fit excluding BC-BL-Raw .....	186
Fig. 5.14 Relationship between initial volatile matter content and zeta potential for biochars (BC-AT-Ar, BC-BL-Ar, BC-D6-Ar) and activated carbons (AC-CS-Ar, AC-DC-Ar, AC-FB-Ar) before and after Ar plasma treatment .....	188
Fig. 5.15 Variations of suspension pH and zeta potential (at pH 6.7) for BC-AT biochar after plasma treatment with different plasma source gases .....	191
Fig. 5.16 ATR-FTIR spectra of BC-AT biochar before and after plasma treatment with different plasma source gases (Ar, N <sub>2</sub> , CO <sub>2</sub> , Air, O <sub>2</sub> /He), highlighting O-H (3630 cm <sup>-1</sup> ), C=C (1566 cm <sup>-1</sup> ), C-O (1130 cm <sup>-1</sup> ), and C-H (873 cm <sup>-1</sup> ) bands .....	197
Fig. 6.1 A schematic of the Sievert measurement system .....	218
Fig. 6.2 Langmuir isotherms of CH <sub>4</sub> adsorption of biochars at the 1 <sup>st</sup> cycle .....	221
Fig. 6.3 Comparison of adsorption isotherms of biochars in the first cycle and the last cycle: a) BL; b) AH; c) D6; d) AT .....	223
Fig. 6.4 CH <sub>4</sub> adsorption trend of biochars over multicycles .....	224
Fig. 6.5 Description of multicycle CH <sub>4</sub> adsorption behavior by Eq. 6.2 .....	225
Fig. 6.6 Comparison of Eq. 6.2 and Eq. 6.5 for description of multicycle adsorption behavior for biochars BL and AH .....	226
Fig. 6.7 Multicycle degradation and stabilization of volumetric CH <sub>4</sub> storage capacity of BL, AH, D6, and AT biochars compared with compressed CH <sub>4</sub> at 75 bar .....	228
Fig. 6.8 Comparison of CH <sub>4</sub> storage capacity of degraded biochars with compressed gas .....	229
Fig. 6.9 Volumetric CH <sub>4</sub> storage performance of BC-Ash under varying temperature and pressure conditions compared with compressed gas storage. Reproduced from Fig. 3.3 (Chapter 3) [11] .....	230
Fig. 6.10 Calorific values of BL biochar before adsorption (BL-0), after 100 CH <sub>4</sub> adsorption-desorption cycles (BL-100), and after 30 days of aging (BL-100-30) .....	231

Fig. 6.11 Shift in ignition temperature of AH biochar (AH-0) after 105 cycles (AH-105).....	233
Fig. 6.12 Infrared spectroscopy for BL samples, where BL-0 denotes fresh BL, BL-100 denotes BL-0 subjected to 100 CH <sub>4</sub> adsorption cycles, and BL-100-7 and BL-100-30 denote BL-100 exposed to air for 7 days and 30 days, respectively.....	236

## List of Tables

Table 2.1 Typical composition of APG [21–23] .....	12
Table 2.2 DOE Target CH <sub>4</sub> storage capacities of LNG, CNG, and ANG [30,32,33] .....	13
Table 2.3 Environmental performance comparison of biochar and activated carbon [52,97–105] .....	21
Table 2.4 CH <sub>4</sub> storage performances and costs of different adsorbents .....	22
Table 2.5 Molecular properties of common adsorbate gases [130–132] .....	26
Table 2.6 Cold plasma modification on biochar surface properties and adsorption performance .....	35
Table 2.7 Activation methods for CH <sub>4</sub> adsorption enhancement .....	37
Table 3.1 Properties of adsorbent materials.....	68
Table 3.2 Compositional analysis of adsorbent materials (wt%) .....	69
Table 4.1 Properties of raw biochar (BC-AT) .....	107
Table 4.2 Proximate and ultimate analyses of raw biochar (BC-AT) (wt%).....	107
Table 4.3 Langmuir adsorption isotherm parameters of CH <sub>4</sub> .....	109
Table 4.4 Langmuir adsorption isotherm parameters of CO <sub>2</sub> .....	115
Table 4.5 Surface functional groups as identified by ATR-FTIR spectra .....	131
Table 4.6 Compositions of effluent gas after plasma treatment with argon (99.9999 %) as a plasma source gas for a 30-minute duration (P30) .....	134
Table 5.1 Variables tested in plasma modification at 500 mL/min, 11 kV, 8.2 kHz, 200 W, and 30 min .....	161
Table 5.2 Langmuir adsorption isotherm parameters of plasma source gases .....	169
Table 5.3 Physical, textural and bulk properties of raw biochars and activated carbons .....	172
Table 5.4 Proximate, ultimate, and ash composition of the raw adsorbents.....	173
Table 5.5 Langmuir adsorption isotherm parameters of biochars and activated carbons.....	175

Table 5.6 Composition of effluent gas after plasma treatment with different plasma source gases .....	194
Table 5.7 Surface functional groups as identified by ATR-FTIR spectra .....	198
Table 6.1 Properties of adsorbent materials.....	217
Table 6.2 Characteristic analysis of raw biochar (wt%).....	218
Table 6.3 Langmuir adsorption isotherm parameters .....	222
Table 6.4 Calorific values and ignition temperatures of biochars before and after multicycles of CH <sub>4</sub> adsorption.....	234
Table 6.5 Measured and predicted changes in calorific value based on adsorption capacity reduction .....	237

## Abbreviations

AC	Activated Carbon
AC-CABOT	Activated Carbon - Cabot Corporation
AC-CS	Activated Carbon - Coconut Shell
AC-DC	Activated Carbon - Petroleum Coke
AC-FB	Activated Carbon – Fisher Brand
AC-FW	Activated Carbon - Fruit Wood
ANG	Adsorbed Natural Gas
APG	Associated Petroleum Gas
ARE	Average Relative Error
ASTM	American Society for Testing and Materials
AT	Alberta Tamarack
ATR	Attenuated Total Reflectance
ATR-FTIR	Attenuated Total Reflectance Fourier Transform Infrared Spectroscopy
BC	Biochar
BC-AT	Biochar – Air Terra
BC-BL	Biochar - Bella
BET	Brunauer-Emmett-Teller
BJH	Barrett-Joyner-Halenda
CNG	Compressed Natural Gas
COF	Covalent Organic Framework
DA	Dubinin-Astakhov
DBD	Dielectric Barrier Discharge
DFT	Density Functional Theory
DI	Deionized
DOE	US Department of Energy
DR	Dubinin-Radushkevich
DSC	Differential Scanning Calorimetry
EDF	Environmental Defense Fund
EOR	Enhanced Oil Recovery
EPA	U.S. Environmental Protection Agency
EWC	Expected Working Capacities
FTIR	Fourier Transform Infrared Spectroscopy
GCMC	Grand Canonical Monte Carlo
GHG	Greenhouse Gas

GWP	Global Warming Potential
HHV	High Heating Value
HK	Horvath-Kawazoe
IEA	International Energy Agency
IGA	Intelligent Gravimetric Analyzer
IUPAC	International Union of Pure and Applied Chemistry
LNG	Liquefied Natural Gas
MOF	Metal Organic Framework
NG	Natural Gas
NLDFT	Non-Local Density Functional Theory
NO <sub>x</sub>	Nitrogen Oxides
PCT	Pressure Concentration Temperature
POP	Porous Organic Polymer
PSA	Pressure Swing Adsorption
PSD	Pore Size Distribution
RF	Radio Frequency
SEM	Scanning Electron Microscopy
SSA	Specific Surface Area
STP	Standard Temperature and Pressure 0 °C and 1 atm.
TEM	Transmission Electron Microscopy
V/V	Volume per Volume
XPS	X-ray Photoelectron Spectroscopy
XRD	X-ray Diffraction
XRF	X-ray Fluorescence

## Nomenclature

A	adsorbate cross sectional area (0.373 nm <sup>2</sup> for CH <sub>4</sub> )
A <sub>N</sub>	CH <sub>4</sub> adsorption at cycle, N (mmol/g)
A <sub>r</sub>	residual activity
Ar	argon
B	adsorption parameter in adsorption models (Langmuir, Sips, and Toth)
B	Langmuir constant (bar <sup>-1</sup> )
B <sub>0</sub>	adsorption coefficient in Toth adsorption model (bar <sup>-1</sup> )
B <sub>t</sub>	value of B at a reference temperature (K)
C	BET constant (dimensionless)
CO <sub>2</sub> eq	carbon dioxide equivalent
eq	equilibrium
K	equilibrium constant (dimensionless)
k <sub>1</sub>	pseudo 1st order rate constant (hr <sup>-1</sup> )
k <sub>2</sub>	pseudo 2nd order rate constant (mmol/g·hr) <sup>-1</sup>
k <sub>a</sub>	rate constant for adsorption (bar·hr) <sup>-1</sup>
k <sub>d</sub>	rate constant for desorption (hr <sup>-1</sup> )
M	molecular weight of adsorbate
max	maximum value
N	weight of gas adsorbed (mg)
n	number of gas moles
n	dimensionless parameter in Toth model
N	total number of cycles
N	adsorption amount (mmol/g)
N <sub>0</sub>	initial value of N (mmol/g)
N/N <sub>m</sub> , θ	fraction of the adsorption sites
N <sub>∞</sub>	maximum adsorption capacity (mmol/g)
N <sub>m</sub>	adsorption capacity (mmol/g)
N <sub>mt</sub>	N <sub>m</sub> value at a reference temperature (mg)
N <sub>s</sub>	saturation adsorption capacity in Toth model (mmol/g)
N <sub>s0</sub>	reference saturation adsorption capacity in Toth model (mmol/g)
P	gas pressure (bar)
P/P <sub>0</sub>	Relative pressure to vaporization pressure (dimensionless)
Q	parameter in Toth model (dimensionless)
Q <sub>e</sub>	amount of CH <sub>4</sub> adsorbed at equilibrium (mmol/g)

$Q_t$	amount of CH <sub>4</sub> adsorbed at time $t$ , (mmol/g)
$R$	universal gas constant (8.314 J/mol·K)
$R_{\min}$	minimum CH <sub>4</sub> residual (mmol/g)
$t$	parameter in Toth model (dimensionless)
$t$	time (hour)
$t_0$	heterogeneity parameter at reference temperature in Toth model (dimensionless)
$T, T_0, T_a$	temperature (K)
$v/v$	volume of gas delivered per volume of the storage container (cm <sup>3</sup> /cm <sup>3</sup> )
$Wt\%$	weight percent

## Greek symbols

$\alpha$	Temperature dependence coefficient of Toth heterogeneity parameter $t$ (dimensionless)
$B$	adsorption affinity parameter
$\Delta$	change
$\theta$	fraction of the adsorption sites occupied ( $N/N_m$ ) (0-1)
$\theta_0$	initial value of $\theta$ (0-1)
$\chi$	Temperature dependence coefficient of Toth saturation capacity $N_s$ (dimensionless)
$\eta$	plasma treatment effectiveness (%)
$\gamma$	surface concentration of CH <sub>4</sub> (mol/m <sup>2</sup> )
$\rho$	density of adsorbed phase or bulk gas (g/ml)
$\rho_a$	density of the adsorbed phase (g/ml)
$\rho_g$	density of the gas phase (g/ml)

# Chapter 1. Introduction

## 1.1 Motivation

Methane ( $\text{CH}_4$ ) is both a valuable energy carrier and a highly potent greenhouse gas. Although its atmospheric lifetime is relatively short, approximately 12 years,  $\text{CH}_4$  absorbs infrared radiation more effectively than carbon dioxide ( $\text{CO}_2$ ) and promotes the formation of tropospheric ozone and stratospheric water vapor, resulting in a 100-year global warming potential more than 28 times greater than that of  $\text{CO}_2$  [1]. Consequently, reducing  $\text{CH}_4$  emissions offers substantial near-term climate benefits and has become a central focus of global mitigation strategies [2].

The oil and gas sector is a major source of  $\text{CH}_4$  emissions, largely due to routine venting and flaring of associated petroleum gas (APG), a  $\text{CH}_4$ -dominant gas mixture co-produced with crude oil [3]. At a global scale, routine APG flaring releases an estimated 400 million tonnes of  $\text{CO}_2$  equivalent annually, representing substantial and largely avoidable hydrocarbon emissions in the energy sector [4]. In many oil fields, particularly in remote locations or during early-stage developments, APG is flared because transportation or processing is uneconomic. In practice, flaring is therefore preferred to direct venting from a climate perspective because it converts  $\text{CH}_4$  to  $\text{CO}_2$ . However, flaring remains environmentally detrimental, as it generates substantial  $\text{CO}_2$  emissions and often releases fugitive  $\text{CH}_4$  due to incomplete combustion and flare inefficiencies commonly referred to as  $\text{CH}_4$  slip [5,6]. Beyond its environmental impact, flaring also represents a significant loss of a valuable energy resource.

Recognizing the environmental burden and energy losses associated with routine flaring, this work advances the concept of capturing and utilizing APG directly at the field site as a practical

alternative. APG can be recovered and converted to useful heat and power, reducing CH<sub>4</sub> emissions while partially displacing externally supplied fuels, such as diesel in remote oil field operations [7]. Furthermore, an integrated carbon and energy management system is considered in which CH<sub>4</sub> utilization is coupled with capture and reinjection of CO<sub>2</sub>-rich exhaust streams for enhanced oil recovery (EOR) or geological sequestration, forming a closed carbon management loop. At the field level, such integration offers a structured pathway to reduce routine flaring through a modular and adaptable configuration that can operate in remote locations with limited gas transportation infrastructure.

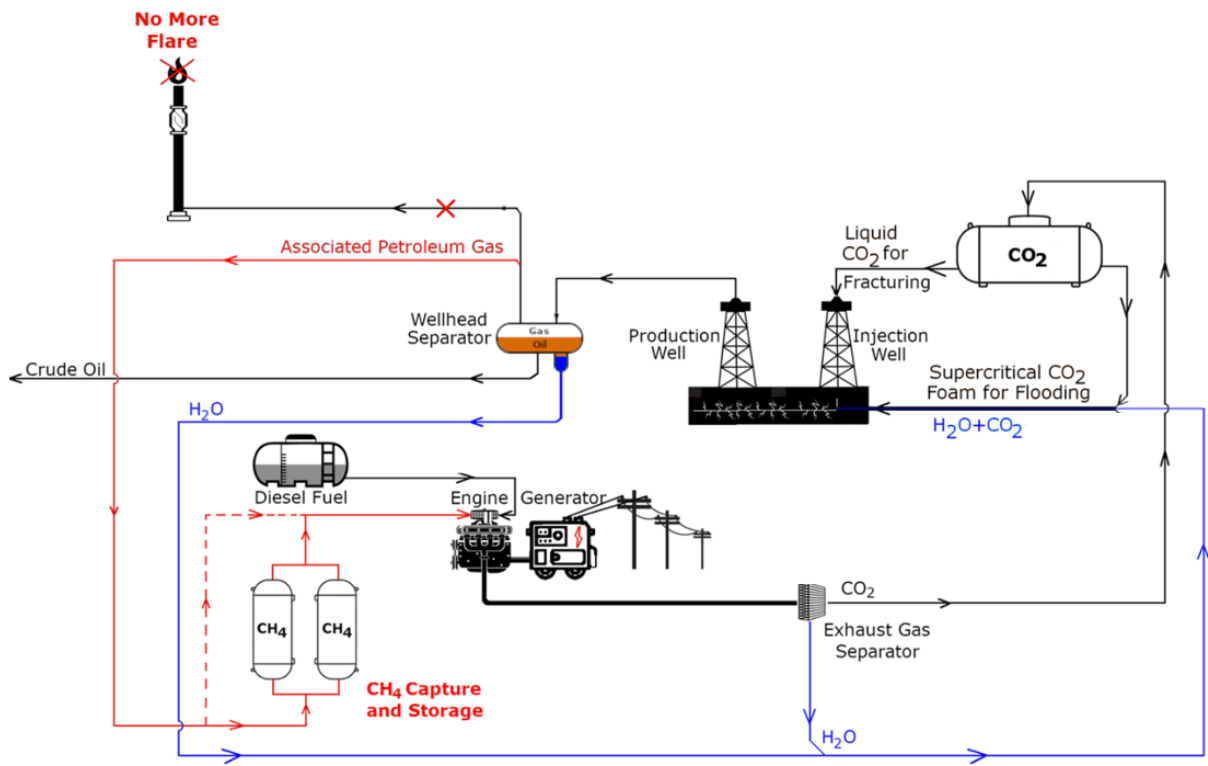


Fig. 1.1 Schematic of an exemplary process integrating biochar-based ANG system with on-site power generation and CO<sub>2</sub> reinjection in tight oil reservoirs

Fig. 1.1 illustrates the conceptual framework in which a biochar-based adsorbed natural gas (ANG) system with on-site power generation and subsequent CO<sub>2</sub> capture and reinjection in a tight oil

reservoir. APG separated from crude oil is routed to ANG vessels operated in a pressure-swing adsorption mode [8], where CH<sub>4</sub> is cyclically adsorbed at elevated pressure and desorbed on demand to fuel gas or dual-fuel engines for on-site heat and power generation. Engine exhaust, composed mainly of CO<sub>2</sub>, N<sub>2</sub>, and water vapor, can be directed to a separation unit to recover a concentrated CO<sub>2</sub> stream for potential on-site reinjection. Where reservoir conditions permit, the recovered CO<sub>2</sub> may be combined with produced water to generate CO<sub>2</sub>-based foam for enhanced oil recovery, particularly in tight or heterogeneous formations to improve sweep efficiency and conformance [9]. CO<sub>2</sub> improves oil mobility while simultaneously enabling subsurface carbon storage.

A key technical requirement for such a system is reliable CH<sub>4</sub> storage to buffer variability in gas production and to provide a steady fuel supply. Conventional APG management options, such as liquefied natural gas (LNG) or compressed natural gas (CNG), require substantial infrastructure investment [10,11]. ANG offers a suitable alternative by storing CH<sub>4</sub> through physisorption on porous solids at moderate pressures and near ambient temperatures, enabling simpler operation and flexible deployment [12]. Adsorbent selection is therefore central to the ANG system. Established adsorbents such as activated carbon are costly and require complex manufacturing processes that limit their viability in remote field settings [13]. Biochar, produced through biomass pyrolysis, is an attractive adsorbent material in ANG due to its low cost, feedstock availability, and simple end-of-life handling [14].

However, enhancing biochar performance can further improve the technical and economic feasibility of ANG deployment. Common activation methods such as KOH impregnation or steam activation are effective but chemically intensive and energy demanding [15,16].

In this work, cold plasma treatment is employed as a low-temperature, solvent-free modification method capable of altering pore accessibility and surface properties without chemical reagents or high thermal input. Although plasma processing of carbon materials has attracted increasing attention, its application to biochar for CH<sub>4</sub> storage remains largely unexplored [17]. The present work therefore examines cold-plasma modification in detail, with emphasis on optimizing treatment parameters and elucidating the physicochemical changes responsible for enhanced CH<sub>4</sub> adsorption.

Beyond CH<sub>4</sub> capture and storage, this study adopts a life cycle perspective in which CO<sub>2</sub> generated during combustion is treated as a recoverable carbon stream for potential EOR or geological storage [9,18]. In addition, spent biochar retains value after adsorption service and can be repurposed as a soil amendment or as a solid fuel with increased heating value due to residual CH<sub>4</sub> within its pore structure, supporting a circular carbon-use strategy.

This research proposes a viable pathway to reduce emissions at oil production sites by converting APG into on-site energy using plasma-enhanced biochar-based ANG storage, integrated with CO<sub>2</sub> utilization and end-of-life biochar reuse.

## **1.2 Bridging the gap**

This work identifies the central gap in APG management as the absence of adsorption systems that are compatible with the economic, operational, and lifecycle constraints of remote oil field deployment. To the author's knowledge, this thesis presents the first systematic investigation of biochar and plasma-modified biochar for high-pressure, cyclic CH<sub>4</sub> adsorption under oil field-relevant ANG conditions.

First, this research demonstrates that biochar can achieve meaningful CH<sub>4</sub> storage under ANG-relevant pressures while remaining scalable, low cost, and tolerant of field-relevant gas compositions. Through cold plasma modification, biochar performance is systematically enhanced without reliance on high temperatures, corrosive chemicals, or centralized manufacturing. This approach bridges the gap between laboratory adsorption performance and materials that can be produced and deployed near the point of gas generation.

Second, the work embeds ANG within a broader energy and carbon management framework. Integrating biochar-based ANG storage with on-site power generation and CO<sub>2</sub> capture and reinjection transforms APG from a flaring liability into a flexible energy buffer while enabling subsurface carbon storage. This integration closes the operational gap between CH<sub>4</sub> mitigation and CO<sub>2</sub> management using infrastructure already familiar to the oil and gas sector.

Third, the lifecycle perspective adopted here addresses a persistent limitation of solid adsorbents: end-of-life handling. Biochar uniquely enables a dual-use pathway in which spent adsorbents retain value as enhanced solid fuels, converting adsorbent degradation from a disposal burden into a resource recovery opportunity.

Collectively, these contributions position biochar-based ANG as a technically grounded and potentially field-deployable response to the APG flaring problem.

### **1.3 Research objectives**

The present work investigates cold plasma activation of biochar as a strategy to enhance CH<sub>4</sub> adsorption performance for ANG-based APG utilization in remote oil field environments.

The following specific objectives are pursued:

**1. Establish the baseline CH<sub>4</sub> adsorption performance of raw biochar.**

Quantify CH<sub>4</sub> adsorption on biochar through adsorption isotherms and kinetics, establishing baseline performance relevant to ANG deployment in oil and gas fields.

**2. Evaluate the effects of plasma treatment duration on biochar modification and CH<sub>4</sub> adsorption.**

Investigate the physicochemical changes induced by cold plasma activation, particularly ultramicropore development through removal of surface-bound impurities and their effect on CH<sub>4</sub> uptake.

**3. Assess the effects of feedstock properties and plasma source gas composition on treatment efficiency.**

Systematically examine how adsorbent volatile content and plasma gas identity govern the extent and nature of plasma-induced surface modification.

**4. Examine multicycle adsorption stability and spent biochar reuse.**

Quantify capacity retention over repeated adsorption-desorption cycles and characterize spent biochar fuel properties through calorific value and ignition temperature measurements.

## 1.4 Thesis structure

This thesis is organized into seven chapters and three appendices.

**Chapter 1** introduces the research motivation, context, objectives, and bridging gaps addressed by this work. **Chapter 2** establishes the research rationale, by examining APG flaring challenges, ANG storage as a field-deployable alternative, biochar as a low-cost adsorbent, surface modification strategies including cold plasma, and end-of-life valorization pathways. **Chapter 3** compares the isotherms and kinetics of the CH<sub>4</sub> adsorption of four biochars and three activated carbons and established biochars as a viable adsorbent for adsorbed natural gas system aiming for application in oil fields and the need to further improve their adsorption capacities. **Chapter 4** examines how plasma treatment duration drives pore structure evolution and translates into measurable gains in CH<sub>4</sub> adsorption capacity with a focus on the effects of plasma duration. **Chapter 5** extends this investigation to the role of feedstock properties, especially the initial volatile content, and the plasma gas in governing modification outcomes across biochar and activated carbon substrates. **Chapter 6** addresses multicycle adsorption-desorption stability and end-of-life characterization of spent biochar as a solid fuel. **Chapter 7** summarizes key findings, and outlines implications and future research directions. *Appendices A* and *B* provide supplementary material for Chapter 3 and *Appendix C* presents a poster contributed to the CanCH<sub>4</sub> Workshop.

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## **Chapter 2. Research Rationale**

### **2.1 CH<sub>4</sub> utilization in the oil industry**

#### **2.1.1 CH<sub>4</sub> emissions and APG challenges**

Near-zero CH<sub>4</sub> emissions from oil and gas operations have been identified as a technical possibility [1–3]; however, achieving this at scale requires substantial infrastructure investment. Global estimates indicate that approximately USD 200 billion would be needed, largely to connect recovered CH<sub>4</sub> to existing pipeline networks and downstream markets [1,4].

APG is often treated as an unwanted by-product because its production is intermittent, geographically dispersed, and frequently remote from pipeline infrastructure, making conventional gas gathering and transport economically unattractive [5–7]. In addition, natural gas prices are highly volatile and location dependent; in areas lacking nearby consumers or pipeline access, the gas may have little or no market value [8]. Consequently, centralized gas-handling infrastructure is rarely justified, leaving a substantial fraction of APG unmanaged and routinely disposed of through venting or flaring for operational and safety reasons. According to the International Energy Agency, oil operations alone emitted approximately 45 Mt CH<sub>4</sub> in 2024, with natural gas operations contributing an additional 35 Mt CH<sub>4</sub> [9].

From a climate perspective, flaring is preferable to direct venting because it oxidizes CH<sub>4</sub> to CO<sub>2</sub>, thereby lowering short-term radiative forcing given CH<sub>4</sub>'s much higher global warming potential (GWP) relative to CO<sub>2</sub> (GWP of 28 vs. 1, over 100 years). Nevertheless, flaring remains an inherently inefficient mitigation strategy, as it releases CO<sub>2</sub>, black carbon, and products of incomplete combustion while permanently destroying a valuable energy resource. Globally, the

energy content of flared gas in 2024 was estimated to be equivalent to approximately 136 million tonnes of oil per year, highlighting flaring as both an environmental liability and a significant lost opportunity for energy recovery [10,11]. These limitations motivate a shift beyond mitigation toward strategies that retain the energetic value of APG.

### **2.1.2 From flare to fuel: CH<sub>4</sub> recovery**

Realizing this potential requires decentralized, field-deployable solutions that prioritize capture and productive use of APG over disposal [12]. Routing APG into on-site utilization pathways, such as power generation or combined heat and power system, can deliver more durable emissions abatement while improving energy reliability and displacing diesel generation, which dominates many remote oil field operations [13,14]. This defines a coherent capture-store-use paradigm: APG is collected at the point of production, temporarily stored to buffer supply intermittency, and utilized on site, reducing CH<sub>4</sub> emissions without reliance on large-scale pipeline infrastructure [7,15,16]. The core technical question, therefore, is how to convert CH<sub>4</sub>-rich APG into a storable and utilizable on-site fuel under field-relevant constraints. Solutions must tolerate variable flow rates and composition, operate at near ambient temperature, minimize safety risks, and remain cost-effective in decentralized environments [17].

Oil companies are increasingly paying attention to APG utilization, motivated not only by regulatory requirements but also by the potential for economic benefit [18]. Nevertheless, the prevailing industrial approach remains component separation, particularly through the recovery of C<sub>2</sub>+ hydrocarbons, rather than direct utilization of the APG stream [19,20]. APG is primarily composed of CH<sub>4</sub>, ethane, propane, and butane, making it a valuable feedstock for petrochemical processing. However, gas-to-liquids, gas-to-chemicals, and separation-based processing are

capital intensive and are often economically impractical for small-scale or remote oil fields. Table 2.1 presents the typical composition of APG.

Table 2.1 Typical composition of APG [21–23]

Component	Approximate range
CH <sub>4</sub>	60-80 vol%
C <sub>2</sub> H <sub>6</sub>	5-15 vol%
C <sub>3</sub> H <sub>8</sub>	5-10 vol%
C <sub>4</sub> + (Butane, pentane, heavier natural gas components)	~10 vol%
N <sub>2</sub> , CO <sub>2</sub> , H <sub>2</sub> S, inert/acid gases	trace to a few %

Despite growing interest, on-site APG utilization remains limited in practice. The primary barrier is supply intermittency: APG production fluctuates significantly with crude oil output, making a stable fuel supply difficult to maintain without intermediate storage [18]. The choice of storage technology is therefore a critical design consideration for field deployment.

### 2.1.3 Adsorbed natural gas (ANG) as a field-relevant alternative to compressed natural gas (CNG) and liquefied natural gas (LNG)

Neither conventional storage technology is well suited to remote oil field conditions. LNG requires cryogenic temperatures (-161 °C), complex refrigeration systems, and active boil-off management, making it capital-intensive and operationally burdensome at small scales [24]. CNG demands compression to 200-250 bar, resulting in high stored energy density, heavier vessels, and elevated safety and cost concerns in remote oil field environments [25].

ANG offers a promising alternative. By exploiting reversible physisorption in porous materials, ANG systems can store CH<sub>4</sub> at moderate pressures (typically 35–65 bar) and ambient temperatures [26]. This pressure range corresponds to a practical compromise between adsorption capacity and

deliverability, substantially reducing compression energy, vessel mass, and safety risks while enabling modular, lightweight storage compatible with on-site deployment [27]. ANG storage operates through reversible physisorption allowing gas molecules to accumulate near the surface without undergoing liquefaction [28], and thus avoids issues associated with cryogenic handling or high-pressure containment. Importantly, ANG operating conditions closely align with those of APG separation and downstream handling units (below 100 bar) [29], simplifying integration into existing field infrastructure. As a result, ANG is particularly attractive for small-to-medium-scale field deployment, where space is abundant, but reliability is paramount.

To benchmark ANG performance against established storage technologies, the U.S. Department of Energy (DOE) defined CH<sub>4</sub> storage targets in 2012 for LNG, CNG, and ANG in natural gas vehicle applications [30,31] as summarized in Table 2.2. Although developed for vehicular systems, these targets provide a useful reference for comparing the fundamental storage efficiency of different CH<sub>4</sub> storage technologies.

Table 2.2 DOE Target CH<sub>4</sub> storage capacities of LNG, CNG, and ANG [30,32,33]

<b>Gas storage method</b>	<b>LNG</b>	<b>CNG</b>	<b>ANG</b>
<b>CH<sub>4</sub> Storage Capacity</b>	600 v/v	230 v/v	263 v/v
<b>@ Operation Conditions</b>	@ -161 °C, 1 bar	@ 25 °C, 250 bar	@ 20-25 °C, 1-35 bar
<b>v/v (cm<sup>3</sup>(STP)/cm<sup>3</sup>): volume of gas delivered per volume of the storage container</b>			

It is acknowledged that LNG has a clear advantage in volumetric energy density (~22.2 MJ/L for LNG vs. ~5–9 MJ/L for ANG at 35 bar, depending on the adsorbent), and for applications involving bulk transport over long distances, LNG remains the established technology. However, the thesis targets a fundamentally different use case: on-site capture and utilization of stranded APG at remote, infrastructure-limited oil field locations, where the operational simplicity, low

capital cost, ambient-temperature operation, and modularity of ANG provide compelling advantages that outweigh the volumetric density penalty.

In vehicle applications, the volumetric energy density (deliverable or working capacity) is a critical parameter of CH<sub>4</sub> storage due to stringent space and weight constraints. In contrast, in oil production environments where surface footprint is less restrictive, storage volume becomes a secondary consideration [34]. Instead, system simplicity, safety, and compatibility with fluctuating gas supply dominate design requirements. Under these conditions, physisorption of natural gas on porous materials is well suited as a storage strategy [35].

This advantage is illustrated in Fig. 2.1, which reproduces reported data from an ANG tank developed at the University of Missouri. Experimental measurements conducted at 35–43 bar using a monolithic activated carbon adsorbent at 296 K are compared against compressed natural gas (CNG) storage at higher pressures, showing that ANG provides greater volumetric CH<sub>4</sub> storage than CNG below 250 bar [36]. Such pressure regimes are particularly relevant for buffering intermittent APG streams using pressure-swing adsorption and desorption cycles.

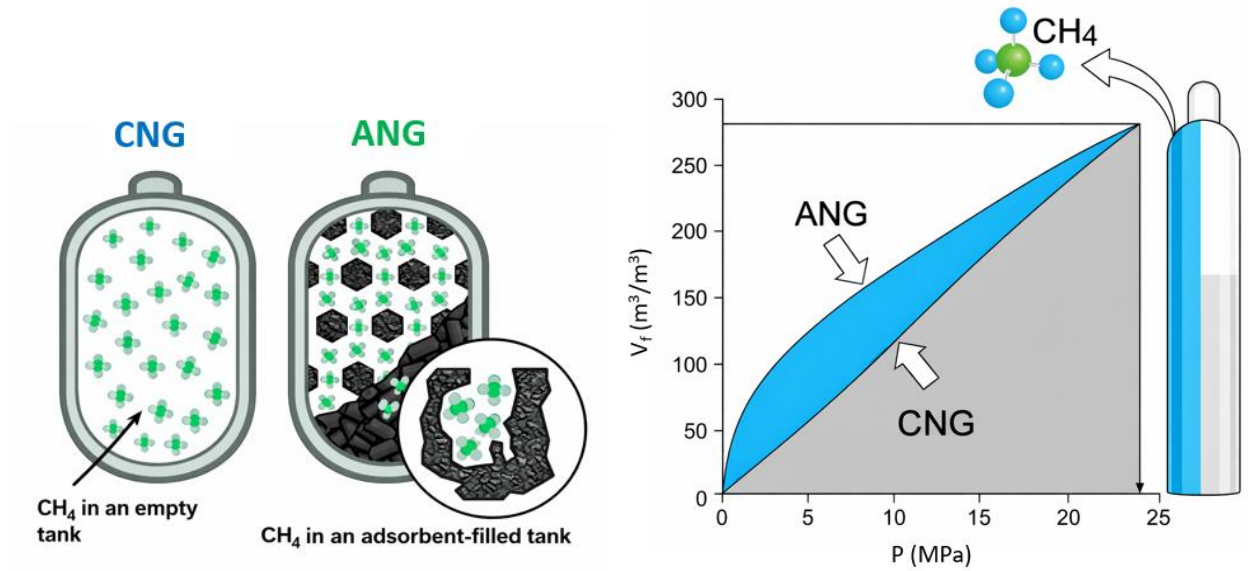


Fig. 2.1 Comparison of ANG and CNG [36,37]

Despite these technical advantages, dedicated design and engineering standards for integrating ANG storage into oil field operations have not yet been established, and the technology is not explicitly addressed in existing oil and gas codes and guidelines [38]. This regulatory gap contributes to the limited deployment of ANG systems in field environments. Nevertheless, techno-economic assessments indicate promising potential: a review of ANG applications in stationary emergency power systems concluded that, for a 500 kW generator, ANG storage could offer a lower-cost alternative to comparable CNG cylinder systems, with capital costs for the storage system estimated at approximately 55–80% of CNG while delivering equivalent power output [34].

Despite this economic potential, documented field applications remain scarce. Although pilot-scale stationary ANG systems have been reported, publicly available documentation of on-site ANG utilization of APG remains limited. For example, a technology provider describes an ongoing field test using more than 10 metric tons of activated carbon to fuel a grid-connected electric

generator [39]. However, grid-connected operation implies power export beyond the facility boundary and does not represent a self-contained, on-site APG utilization scenario. This gap highlights the need for field-ready ANG systems and adsorbent materials capable of delivering stable methane storage performance under realistic APG pressures, variable flow rates, and fluctuating gas compositions [39,40].

## **2.2 Adsorbent selection**

The technical feasibility and economic viability of ANG-based APG utilization systems depend fundamentally on the choice of porous adsorbent. Several classes of porous materials, including activated carbons (ACs), metal organic frameworks (MOFs), porous organic polymers (POPs), and covalent organic frameworks (COFs), have been investigated for CH<sub>4</sub> storage [41,42]. However, many of these materials face challenges related to high production cost, limited scalability, and environmentally detrimental synthesis routes involving strong chemicals, organic solvents, or energy-intensive thermal treatments [43,44]. Consequently, despite strong laboratory performance, their real-world applicability in decentralized oil-field environments remains constrained [45]. To date, reported CH<sub>4</sub> adsorption studies are almost exclusively focused on ANG systems for vehicular applications, where performance is benchmarked against U.S. DOE targets that prioritize high adsorption at low pressure to ensure safety and compact storage volume under mobile constraints (Table 2.2).

The following sections review the general characteristics of each adsorbent class and critically assess their suitability for large-scale, low-cost ANG deployment in oil field environments.

## 2.2.1 Activated Carbons

Activated carbons represent the most mature and widely deployed class of physisorptive gas adsorbents, with extensive industrial use in gas separation and storage owing to their high microporosity and tunable pore size distributions [46,47]. They are typically produced via carbonization of organic feedstocks followed by physical activation with steam [48], or CO<sub>2</sub> at elevated temperatures (850–1000 °C) or chemical activation using reagents such as KOH, ZnCl<sub>2</sub> and H<sub>3</sub>PO<sub>4</sub> [49]. These processes generate a high fraction of micropores (<2 nm), which are particularly effective for CH<sub>4</sub> adsorption [50].

When evaluated against the requirements of remote oil field ANG systems, however, several structural and economic limitations emerge:

- Energy and environmental intensity:

Production of high-performance activated carbons is inherently energy-intensive, particularly for physically activated materials requiring sustained high-temperature operation. Chemical activation further generates acidic or alkaline waste streams requiring neutralization and disposal. As a result, reported life-cycle greenhouse gas emissions for activated carbon typically reach up to 11 kg CO<sub>2</sub>eq per kg of product, which is substantially higher than those associated with biochar produced via low-temperature pyrolysis, where values are reported up to 1.5 kg CO<sub>2</sub>eq per kg, [51–53] as summarized in Table 2.3.

- Cost at scale:

Once activation, shaping, densification, and post-treatment are included, activated carbons are not commodity-priced materials. Specialty grades frequently exceed USD 10–20 per

kg [54,55], making large adsorbent inventories and replacement logistics economically challenging in remote oil field settings.

- Supply-chain misalignment:

Activated carbon manufacturing is highly centralized and optimized for large industrial throughput, limiting flexibility for decentralized deployment. In contrast, oil field ANG systems benefit from materials that can be produced or replenished regionally using locally available resources [56,57].

### **2.2.2 Metal–organic frameworks (MOFs)**

Metal–organic frameworks (MOFs), recognized by the 2025 Nobel Prize in Chemistry [58], represent the highest-performing class of porous materials for CH<sub>4</sub> storage under controlled laboratory conditions, owing to their crystalline architectures, extreme tunability, and exceptionally high surface areas [59]. MOFs constructed from metal nodes (i.e., Zn<sup>2+</sup>, Cu<sup>2+</sup>, Ni<sup>2+</sup>) and organic linkers routinely achieve surface areas of 3000–5000 m<sup>2</sup>/g, with gravimetric and working CH<sub>4</sub> capacities exceeding those of activated carbons under ANG-relevant pressures [60–63].

These performance advantages, however, do not directly translate to oil field ANG deployment for the reasons outlined below:

- Synthesis intensity and environmental burden:

Most MOFs are synthesized via solvothermal routes involving toxic organic solvents, surfactants, and multistep purification, generating substantial chemical waste and environmental impact [64–66].

- Cost and scalability constraints:

Commercial MOFs are sold at prices far above commodity sorbents, often hundreds to thousands of USD/kg for specialty grades, and manufacturing remains limited to kg-ton scales, well below the volumes required for field deployment [45,64,67–69].

- Mechanical and chemical fragility:

Pelletization and densification frequently lead to framework collapse and loss of volumetric performance [70–72], and many MOFs exhibit poor stability in the presence of moisture, CO<sub>2</sub>, H<sub>2</sub>S, and heavier hydrocarbons common in APG streams [73–76].

- Moisture sensitivity:

Carboxylate-based MOFs are particularly vulnerable to water; even trace moisture can hydrolyze metal–ligand bonds, leading to framework degradation and loss of accessible porosity [74,77].

### **2.2.3 Porous organic polymers (POPs) and covalent organic frameworks (COFs)**

Porous organic polymers (POPs) and their subclass, covalent organic frameworks (COFs) are metal-free porous adsorbents composed primarily of light elements (C, H, N, O, B) [78–80]. The absence of metal-ligand bonds offers improved resistance to hydrolysis and chemical attack compared with many MOFs, making POPs and COFs attractive candidates for CH<sub>4</sub> adsorption under hydrocarbon containing conditions [81]. POPs are typically amorphous networks formed via irreversible covalent linkages [82,83], whereas COFs are crystalline materials assembled through reversible covalent chemistry [84], yielding ordered pore architectures. Both exhibit high surface areas, often exceeding 2000 m<sup>2</sup>/g and tunable pore environments that enable competitive CH<sub>4</sub> uptake under laboratory conditions [85–87].

For field-scale ANG operation, several challenges remain:

- Mechanical robustness and densification:

Practical ANG systems require pelletized or packed-bed configurations to achieve adequate volumetric performance. Many POPs and COFs are mechanically fragile, with densification often leading to pore collapse and loss of working capacity [88].

- Chemical stability under cycling:

Although generally more moisture-tolerant than MOFs, some COFs rely on reversible covalent linkages that degrade over extended cycling [89], especially in the presence of trace water, CO<sub>2</sub>, or acid gases common in APG streams.

- Technology readiness and cost:

POPs and COFs are typically synthesized via multi-step organic reactions using specialty monomers and solvents, resulting in batch-scale production, modest yields, and high material cost. Their technology readiness level for ANG deployment remains low (TRL 3-5) relative to biochar [90,91].

#### **2.2.4 Biochar as a cost-effective CH<sub>4</sub> adsorbent**

Biochar is a porous carbonaceous, chemically robust material produced by pyrolysis of biomass feedstocks such as agricultural residues, forestry waste, or manure at 300–700 °C under oxygen-limited conditions [92]. The process converts biomass into a porous, charcoal-like carbon matrix while retaining a substantial fraction of the original carbon in a stable form [93]. While historically used as a soil amendment, its porous structure, chemical robustness, and carbon stability have prompted growing interest in gas storage and separation applications [94].

In contrast to engineered porous materials, biochar aligns closely with the operational realities of oil field ANG systems:

- Cost effectiveness and feedstock availability:

Biochar can be produced from abundant, low-value biomass wastes, with bulk prices typically in the range of USD 0.15–0.19 per kg [52]. This cost advantage becomes decisive for large adsorbent inventories and periodic replacement. Continued market growth to approximately USD 6.7 billion by 2033 [95], supported by carbon removal policies such as the EU Carbon Farming Initiative and the US Inflation Reduction Act, further indicates scalability and commercial maturity [96].

- Low energy demand and favorable environmental footprint:

Biochar production requires 0.84-16 MJ/kg, far lower than activated carbon, and often exhibits net negative life cycle GHG emissions due to long-term carbon sequestration [52].

Table 2.3 summarizes these contrasts.

Table 2.3 Environmental performance comparison of biochar and activated carbon [52,97–105]

Parameter	Biochar	Activated Carbon
Energy Consumption (MJ/kg)	0.84 -16	79.8 -170
GWP (kg CO <sub>2</sub> eq/kg)	(-) 3.5 - (+)1.5	1.2 -11 (coal-AC: up to 18.3)
Carbon Sequestration Potential (% of biomass C)	50 -80	Negligible
Primary CO <sub>2</sub> emission sources	Feedstock transport; pyrolysis energy input (offset by sequestered C)	Activation energy (steam/CO <sub>2</sub> at 800–1000 °C); chemical reagent production; waste stream treatment
Biogenic carbon credit	Yes — converts fast-cycle biomass C to stable aromatic C (>100 yr residence)	Limited — biomass-derived AC retains C but activation step releases 40–60% as CO <sub>2</sub>
Typical Feedstock	Biomass wastes	Coal/wood (often fossil-derived)

- Operational compatibility with ANG systems:

ANG systems typically operate at 35–65 bar [26], enabling CH<sub>4</sub> adsorption, storage, and controlled desorption for on-site heat and power generation without cryogenic handling or extreme compression.

- Favorable end of life management:

Spent biochar retains value as a solid fuel or soil amendment, enabling circular material usage rather than disposal. This lifecycle flexibility is discussed further in Section 2.4.

To place the CH<sub>4</sub> storage performance and material cost of biochar in context, representative CH<sub>4</sub> uptakes and indicative prices for common porous adsorbents reported in the literature are summarized in Table 2.4.

Table 2.4 CH<sub>4</sub> storage performances and costs of different adsorbents

Material Class	Representative Materials	CH <sub>4</sub> Uptake (mmol/g, 35–65 bar)	CH <sub>4</sub> Uptake References	Cost (USD/kg)	General Pricing References
MOFs	HKUST-1 (Cu-BTC), MOF-5 (IRMOF-1), MIL-101(Cr)	6–12	[60,106–108]	13–55	[44,67,68,109]
POPs	PPNs, HCPs, PAF-type networks, flexible PANs	5–18	[110]	1–15	[110]
COFs	2D & 3D COFs, crystalline, lab scale	7–10	[81,111]	69	[112]
ACs	Optimized commercial, tailored microporous carbons	2.6–3.2	[113–115]	0.34–22	[52,116,117]
BCs	Commercial, hardwood	0.05-0.87 (<0.01bar)	[115]	0.05–8.3	[52,118]
	Commercial, spruce wood	1.4 (126 bar)	[119]		

Crucially, as summarized in Table 2.4, peer-reviewed studies reporting CH<sub>4</sub> adsorption on biochar under ANG-relevant conditions (35–65 bar) remain extremely limited. Although a small number of studies have examined biochar at higher pressures (e.g., up to 126 bar), these studies do not address storage feasibility under practical field constraints. In contrast, extensive CH<sub>4</sub> uptake data

exist for MOFs, POPs, COFs, and activated carbons within the ANG pressure range, leaving biochar underexplored despite its low cost, scalability, and environmental advantages. The table indicates that biochars (BCs) exhibit substantially lower reported CH<sub>4</sub> uptake than activated carbons (ACs); however, this apparent underperformance cannot be directly interpreted because AC values were measured at high pressures (35–65 bar), whereas the available BC data were obtained at very low pressure (<0.01 bar), and high-pressure adsorption studies for BCs remain scarce in the literature. This gap reflects the historical role of BCs in agricultural soil amendment and landfill cover applications, rather than high-pressure stationary applications such as oil field gas management. Accordingly, the high-pressure CH<sub>4</sub> adsorption behavior, cyclic durability, and practical feasibility of biochar as an ANG adsorbent remain unexplored in the open literature.

## **2.3 CH<sub>4</sub> adsorption performance**

### **2.3.1 CH<sub>4</sub> adsorption isotherms**

To address this knowledge gap, quantitative evaluation of CH<sub>4</sub> adsorption performance is required under ANG-relevant operating conditions. Adsorption isotherm analysis is central to quantifying CH<sub>4</sub> storage capacity, interpreting experimental uptake behavior, and enabling meaningful comparison across adsorbent materials. Isotherm models describe the relationship between adsorbed amount and gas pressure at constant temperature, thereby providing insight into adsorbent–adsorbate interaction strength, pore accessibility, and the role of microporous structures [120]. In this work, commonly used isotherm models, including Langmuir, BET, Freundlich, Sips, and Toth, are employed to evaluate and benchmark CH<sub>4</sub> adsorption performance across unmodified and plasma-modified biochars and commercial activated carbons under ANG-relevant operating conditions.

The Langmuir model is widely used because it is theoretically derived for monolayer adsorption on uniform sites and provides physically interpretable parameters [121]. The BET model assumes multilayer adsorption approaching condensation ( $P_0$ ), which is not applicable to methane at ambient temperature because  $\text{CH}_4$  is supercritical ( $T_c=190.6\text{ K}$ ,  $P_c=45.99\text{ bar}$ ) [122]. In this work, the Freundlich, Sips, and Toth models provide good statistical fits to the experimental  $\text{CH}_4$  adsorption data; however, their empirical nature limits mechanistic interpretation and reliable extrapolation [121]. By contrast, the Langmuir model offers a physically interpretable framework with a well-defined saturation capacity and adsorption affinity constant, enabling thermodynamic interpretation of adsorption behavior. For this reason, the Langmuir model is adopted as the primary basis for discussion and comparison of  $\text{CH}_4$  adsorption behavior throughout this study, and to extrapolate adsorption behavior beyond the experimentally investigated temperatures:

$$N = \frac{N_m * BP}{1 + BP} \quad (2.1)$$

where  $N$  is the adsorbed amount (mmol/g),  $N_m$  is the monolayer adsorption capacity (mmol/g),  $B$  is the Langmuir affinity constant ( $\text{bar}^{-1}$ ), and  $p$  is the gas pressure (bar). The fractional surface coverage is defined as  $\theta = N/N_m$ . Langmuir constant  $B$  reflects the affinity between adsorbent and adsorbate. A larger value of  $B$  indicates stronger affinity between adsorbent and adsorbate.

### **2.3.2 $\text{CH}_4$ adsorption kinetics**

To investigate adsorption mechanisms and identify rate-controlling steps, kinetic models are applied to the experimental  $\text{CH}_4$  uptake data for biochars and activated carbons. Kinetic analysis provides insight into mass-transfer limitations, surface interaction rates, and the time scales required to reach equilibrium under ANG-relevant pressures.

Empirical pseudo-first order and pseudo-second-order kinetic models are commonly used to describe adsorption processes [123–126]. These models are expressed as:

$$\frac{dQ_t}{dt} = k_1(Q_e - Q_t) \quad (2.2)$$

$$\ln(Q_e - Q_t) = \ln Q_e - k_1 t \quad (2.3)$$

$$\frac{dQ_t}{dt} = k_2(Q_e - Q_t)^2 \quad (2.4)$$

$$\frac{t}{Q_t} = \frac{1}{k_2 Q_e^2} + \frac{t}{Q_e} \quad (2.5)$$

where  $Q_t$  is the amount of  $\text{CH}_4$  adsorbed at time  $t$  on the adsorbent,  $Q_e$  is the amount of  $\text{CH}_4$  adsorbed at equilibrium, and  $k_1$  and  $k_2$  are the rate constants of the respective models.  $Q_e$  varies strongly with pressure, making the kinetic parameters pressure dependent and limiting the physical interpretability of these models for high-pressure  $\text{CH}_4$  adsorption. In this study, to address this limitation, adsorption kinetics are formulated directly from the Langmuir adsorption mechanism:

$$N = \frac{N_m BP}{1 + BP} [1 - e^{-k_d(1+BP)(t-t_0)}] + N_0 e^{-k_d(1+BP)(t-t_0)} \quad [127] \quad (2.6)$$

where  $N_m$  is the Langmuir saturation capacity,  $B$  is the Langmuir affinity constant,  $k_d$  is the desorption rate constant, and  $N_0$  is the initial adsorption amount. At sufficiently long times, Eq. 2.6 converges to the Langmuir equilibrium isotherm (Eq. 2.1).

The full derivation of the governing equations and their application to experimental  $\text{CH}_4$  adsorption data are presented in Chapter 3.

### 2.3.3 Physicochemical basis of CH<sub>4</sub> adsorption on carbon surfaces

Although CH<sub>4</sub> is chemically inert, it adsorbs onto surfaces through London dispersion forces, attractive interactions arising from correlated electron density fluctuations between the adsorbate molecule and the surface. The strength of this interaction scales with the polarizability of both interacting molecules. CH<sub>4</sub> has zero permanent dipole and quadrupole moments due to its tetrahedral symmetry (Table 2.5), eliminating any electrostatic contribution to adsorption. However, its polarizability ( $25.9 \times 10^{-25} \text{ cm}^3$ ) is substantially higher than N<sub>2</sub> (17.4), CO (19.5), and Ar (16.4), explaining its higher adsorption capacity on porous materials despite the absence of an electrostatic handle [128]. Phani et al. confirmed on an aluminum terephthalate MOF that the adsorption capacities of CO<sub>2</sub>, CH<sub>4</sub>, CO, N<sub>2</sub>, Ar, and O<sub>2</sub> are governed primarily by polarizability rather than quadrupole moment [129]. CH<sub>4</sub> also possesses a non-zero octupole moment ( $0.47\text{--}0.88 \times 10^{-24} \text{ esu}\cdot\text{cm}^2$ ) [130], which may provide a weak secondary electrostatic contribution; this motivated the use of zeta potential measurements in Chapters 4 and 5 to assess whether surface charge plays any role alongside London dispersion.

Table 2.5 Molecular properties of common adsorbate gases [130–132]

Molecular properties	CH <sub>4</sub>	CO <sub>2</sub>	N <sub>2</sub>	CO	Ar
<b>Boiling point (K)</b>	109.0	194.7	77.4	81.7	87.3
<b>Molecular configuration</b>	Tetrahedral				
<b>Kinetic diameter (pm)</b>	382	330-390	364-380	376	340
<b>Polarizability (<math>\times 10^{-25} \text{ cm}^3</math>)</b>	25.9	29.1	17.4	19.5	16.4
<b>dipole moment (<math>\times 10^{-18} \text{ statcoulomb}\cdot\text{cm}</math>)</b>	0	0	0	0	0
<b>quadrupole moment (<math>\times 10^{-26} \text{ esu cm}^2</math>)</b>	0.00	4.30	1.52	2.50	0
<b>Octupole moment, (<math>\times 10^{-24} \text{ esu cm}^2</math>)</b>	0.47-0.88	0	0	NA	0
<b>NA: data not available</b>					

Since London dispersion force strength depends equally on the polarizability of the adsorbent surface, the carbon surface chemistry matters as much as the adsorbate properties. Carbon surfaces rich in graphitic character provide stronger dispersion interactions with CH<sub>4</sub> than surfaces dominated by amorphous carbon or oxygenated functional groups, which also introduce competitive water adsorption and reduce effective CH<sub>4</sub> capacity [133,134].

Beyond surface chemistry, pore geometry provides a separate and equally important contribution through confinement energy. When pore widths approach the CH<sub>4</sub> molecular diameter, simultaneous interaction with opposing pore walls amplifies the total adsorption energy relative to an open surface, making ultramicropore volume a stronger predictor of CH<sub>4</sub> capacity than total surface area alone [135,136].

The target adsorbent profile for effective CH<sub>4</sub> storage therefore combines a well-developed ultramicropore network to maximize confinement energy and a graphitic surface with low oxygenated functional group content to maximize London dispersion interactions — the properties quantified by the characterization framework described in Section 2.3.4.

### **2.3.4 Characterization of pore structure and surface chemistry**

Adsorption performance is strongly governed by pore structure, particularly the presence of micropores. Pore morphology and surface structural changes are examined by scanning electron microscopy (SEM), while surface area and pore size distributions are quantified by gas physisorption. N<sub>2</sub> adsorption at 77 K is the widely used standard method for Brunauer–Emmett–Teller (BET) surface area but underestimates accessible area in ultramicroporous materials due to

kinetic diffusion limitations at 77 K in pores below  $\sim 0.7$  nm [137], and its quadrupole moment introduces a surface chemistry bias on polar sites. CO<sub>2</sub> adsorption at 273 K is therefore employed to resolve the ultramicropore regime, which play a dominant role in CH<sub>4</sub> confinement [128]. Pore size distributions are derived using density functional theory (DFT) or grand canonical Monte Carlo (GCMC) analysis with a slit pore kernel; Barrett–Joyner–Halenda (BJH) is not applied because its capillary condensation assumptions break down below 2 nm. Where both datasets are available, N<sub>2</sub> and CO<sub>2</sub> physisorption are treated as complementary probes of different pore size regimes.

Beyond pore structure, surface chemical properties influence CH<sub>4</sub> adsorption by modifying adsorption energetics and tolerance to coexisting gas species. Surface functional groups are commonly characterized using Fourier-transform infrared spectroscopy (FTIR), X-ray photoelectron spectroscopy (XPS), and Boehm titration. Oxygen-containing groups, including carboxyls and phenols, increase surface polarity and hydrophilicity, which can reduce CH<sub>4</sub> affinity. Biochars typically retain higher oxygen content than activated carbons unless chemically or physically modified, making surface chemistry characterization particularly important for evaluating their suitability as CH<sub>4</sub> adsorbents.

In this study, attenuated total reflectance Fourier-transform infrared (ATR-FTIR) spectroscopy is employed to provide semi-quantitative directional information about changes in surface functional group concentrations and aromatic character before and after treatment. Measurements of pH and zeta potential provide complementary insight into surface acid–base properties and interfacial charge behavior, reflecting protonation–deprotonation equilibria and associated changes in surface polarity. While polarizability was not directly measured, these combined observations allow qualitative inference of changes in surface polarizability relevant to CH<sub>4</sub> adsorption.

For oil field ANG applications, competitive adsorption in the presence of moisture, CO<sub>2</sub>, and heavier hydrocarbons requires careful investigation [115], as these species can alter pore accessibility and surface polarity, promote pore blockage, and reduce effective CH<sub>4</sub> storage capacity under realistic gas compositions.

## 2.4 Surface modification

Although biochar offers advantages such as low cost, scalability, and environmental sustainability, its native pore structure and surface chemistry are not always optimal for high-pressure CH<sub>4</sub> storage. Baseline adsorption measurements can reveal limitations in pore accessibility and adsorption performance, indicating the need for material modification. The target properties for effective CH<sub>4</sub> adsorption are: (i) ultramicropore width of 0.55–0.70 nm, where overlapping wall potentials from opposing pore surfaces maximize confinement energy and adsorption enthalpy [135]; (ii) a surface with high instantaneous polarizability, characteristic of sp<sup>2</sup> graphitic domains, to maximize London dispersion interactions with the non-polar, non-quadrupolar CH<sub>4</sub> molecule; and (iii) minimal oxygenated functional groups to reduce competitive water adsorption and preserve the  $\pi$ -electron density of the carbon framework. A wide range of modification strategies has therefore been investigated to enhance adsorption performance, particularly through increasing microporosity, opening blocked pore networks, or tuning surface chemistry [138]. These approaches can be broadly categorized as physical, chemical, or plasma-based methods, each operating through distinct mechanisms and carrying different implications for performance and environmental impact.

## 2.4.1 Physical modification methods

Physical modification methods employ thermal energy, radiation, or reactive gases to restructure biochar porosity without introducing liquid-phase chemicals [139]. These approaches are generally considered environmentally benign and scalable, but they typically require elevated temperatures and multiple processing steps, leading to higher energy consumption [140].

- Steam activation:

Involves exposing pyrolyzed biochar to steam at 700-900 °C, where endothermic gasification reactions ( $C + H_2O \rightarrow CO + H_2$ ) selectively remove carbon atoms and generate microporosity. Recent optimizations using superheated steam (up to 1000 °C) and controlled flow rates have yielded specific surface area (SSA) of 800-1500 m<sup>2</sup>/g from wood-based biochars, with micropore volumes increasing to 0.4-0.6 cm<sup>3</sup>/g [141]. For CH<sub>4</sub> storage, steam activation increases the fraction of narrow micropores (0.5-1.2 nm), which strengthens CH<sub>4</sub> confinement and can improve deliverable capacity in ANG pressure-swing operation [33].

- Microwave-assisted pyrolysis:

Utilizes microwave irradiation (2.45 GHz, 500-1000 W) for rapid, volumetric heating, producing biochar with uniform pores in minutes versus in hours for conventional pyrolysis [142]. Recent studies use dielectric susceptors (e.g., SiC) to improve heating efficiency and uniformity [143], enabling high surface areas up to 1200 m<sup>2</sup>/g [144,145]. Microwave processing can also increase carbon aromaticity and ordering, which is beneficial for electrochemical applications [146].

- Gas purging:

Employs inert (N<sub>2</sub>, Ar) or reactive gases (CO<sub>2</sub>) at high temperatures (600-1000 °C) to remove volatiles and widen pores. CO<sub>2</sub> purging, a mild activation, increases SSA by 50-200% with minimal structural damage, recently optimized for selective micropore development in algal biochars [147].

## 2.4.2 Chemical modification methods

Chemical modifications introduce reactive reagents or dopants to alter surface polarity, charge distribution, and functional groups, often enhancing adsorption selectivity and reactivity. However, they typically involve corrosive chemicals and multistep washing procedures, which can limit environmental compatibility and scalability [148].

- Acid/base modification:

Acids (e.g., HNO<sub>3</sub>, H<sub>2</sub>SO<sub>4</sub>, H<sub>3</sub>PO<sub>4</sub>) protonate surfaces, increasing carboxylic and phenolic groups [149], whereas bases (e.g., KOH, NaOH) deprotonate and etch pores [150].

- Functional group modification:

Involves grafting amines, thiols, or polymers (e.g., polyethyleneimine) to target specific pollutants [151,152].

- Impregnation with mineral oxides:

Doping with metals (e.g., Fe/Ca, Zn, Mg, Cu/Co oxides) via co-precipitation or sol-gel methods creates magnetic or catalytic sites [153,154]. Recent studies report that Fe-modified biochars increased adsorption capabilities (up to 891 mg/g) for contaminant degradation (tetracycline) [155].

### **2.4.3 Cold plasma modification**

In addition to physical and chemical treatments, plasma-based methods have emerged as an alternative for modifying carbon materials [156]. Cold plasma, also referred to as non-thermal plasma, is a partially ionized gas in which energetic electrons coexist with ions, radicals, and neutral species while the bulk gas remains near ambient temperature [157]. Unlike thermal plasmas, where all species are in thermal equilibrium, cold plasma is characterized by electron temperatures on the order of several electron volts (equivalent to approximately  $10^4$  K), while the gas and solid surfaces remain only slightly heated. These energetic electrons drive ionization, excitation, and dissociation of the working gas, producing a diverse mixture of reactive species such as radicals, metastables, and ions that interact with material surfaces. As a result, cold plasma enables highly energetic chemical and physical processes to occur without exposing the treated material to high bulk temperatures [158].

This nonequilibrium nature makes cold plasma an environmentally attractive and versatile surface modification method. Plasma treatments can alter surface chemistry, remove contaminants, and restructure pore networks without the use of solvents, acids, or other hazardous reagents, and without generating liquid waste streams [159]. Because reactions are confined to the surface and driven by short lived reactive species, treatment times are short and material loss is minimal. Cold plasma has therefore been widely applied to polymers, carbons, catalysts, membranes, and biomedical substrates to tailor wettability, adhesion, reactivity and porosity [160]. In porous carbons, cold plasma provides an effective route for modifying surface accessibility and functionality while preserving the bulk structure, offering a low energy and field alternative to conventional thermal or chemical activation methods [159].

Plasma performance is governed by several control variables including gas composition (e.g., Ar, N<sub>2</sub>, CO<sub>2</sub>, O<sub>2</sub>, air), electrical power, and exposure time, and gas-solid contacting mode (fixed bed or moving bed). To date, plasma-modified biochars have been most extensively studied for gas-phase mercury capture [161,162], aqueous-phase adsorption of metals and dyes [163–165], and CO<sub>2</sub> capture [166].

Cold plasma is typically implemented through specific plasma reactor configurations, including:

- Dielectric barrier discharge (DBD) plasma:

Operates at atmospheric pressure using high voltage AC excitation across a dielectric barrier, producing spatially uniform discharge suitable for treating powders in fixed beds or moving beds [167]. DBD can increase metal-adsorption rate and a 40% higher maximum adsorption capacity of heavy metal ion Pb<sup>2+</sup> [168].

- Radio frequency (RF) plasma:

Typically operated at reduced pressure with RF excitation, enabling more stable plasmas and finer control of ion energy and treatment intensity [169]. RF plasma is well suited for reproducible surface etching and mild functionalization with lower thermal load [170]. By optimizing discharge parameters such as power and pressure, allows precise introduction of functional groups onto carbon nanotubes while maintaining structural integrity by avoiding excessive chemical etching [171].

- Microwave plasma:

Uses microwave excitation to generate high density plasmas with strong radical production. Microwave plasmas can provide rapid treatment and high throughput when designed with effective gas solid contacting [172]. Depending on the gas chemistry, microwave plasmas can emphasize pore carving, surface cleaning, or heteroatom

incorporation, but reactor design is more complex than DBD due to field distribution and coupling constraints [173].

- Glow discharge and corona plasma:

Glow discharge is used to improve polymer adhesivity [174] and to decompose  $N_2O$  [175].

Corona discharge is efficient in decomposition of  $CO_2$  and formation of  $CO$  [176].

Across these reactor types, reported outcomes vary with discharge characteristics and operating conditions.

To narrow the focus to biochar modification relevant to adsorption applications, Table 2.6 summarizes representative cold-plasma treatments and their reported effects on surface properties and adsorption performance.

Table 2.6 Cold plasma modification on biochar surface properties and adsorption performance

Plasma Gas	Treatment Conditions	Improvement	Key Changes	Ref.
<b>CH<sub>4</sub>, CO<sub>2</sub>, H<sub>2</sub>, Ar</b>	13.56 MHz and 90 W; ~2 Torr; treatment time 10 min, reaching 200 °C (RF plasma), biochar synthesized from coconut initially activated by steam	SSA increase (Ar: 5.2%, H <sub>2</sub> : 2.6%, CO <sub>2</sub> : 5.5%, CH <sub>4</sub> : 8.9%), micropore volume increase (Ar: 8.7%, H <sub>2</sub> : 6.5%, CO <sub>2</sub> : 10.9%, CH <sub>4</sub> : 13.0%)	Increase in micropore volume, SSA and specific capacitance	[177]
<b>O<sub>2</sub>/He</b>	O <sub>2</sub> /He DBD plasma modification of sawdust biochar	+23.5% aniline adsorption capacity	Surface etching/pits; increased oxygen content and oxygenated functional groups	[178]
<b>Cl<sub>2</sub></b>	DBD in Cl <sub>2</sub> gas on straw-derived biochar	Hg <sup>0</sup> removal efficiency 8% → 80% and 36× higher Hg <sup>0</sup> adsorption capacity	Increased C-Cl active sites; surface functional group changes	[179]
<b>Air/He</b>	60-Hz 6.50-kV; corona discharge. Wood chips	pH decreases from 5.79 to 4.79	pH and FTIR confirm introduction of O <sub>2</sub> /N <sub>2</sub> functional groups	[180]
<b>O<sub>2</sub></b>	RF-DBD, <150 °C, yellow pine biochar	Capacitance: 60.4 → 171.4 F/g (+184%)	Broad pore size distribution; larger SSA	[181]
<b>H<sub>2</sub>O vapor</b>	60 kV, 1% H <sub>2</sub> O; corn straw biochar	Pb <sup>2+</sup> removal 90.94% with adsorption capacity 87.2 mg/g	C-OH groups increase; ZnO active sites; Pb(OH) <sub>2</sub> and PbCO <sub>3</sub> formation	[182]

As summarized in Table 2.6, cold plasma treatment has been applied to biochar using a range of plasma gases and reactor configurations, generally resulting in increased surface area, enhanced pore development, and greater functional group density, which translate to improved adsorption performance for a variety of target compounds. However, none of the reported studies have examined CH<sub>4</sub> adsorption, indicating that plasma-modified biochar has not yet been evaluated for methane storage applications.

To address this gap, the present study investigates cold plasma treatment as a surface modification strategy for biochar adsorbents used in CH<sub>4</sub> storage applications. Three plasma reactor

configurations, i.e., DBD, fluidized bed coupled DBD (FB-DBD), and RF systems, were evaluated for biochar surface modification. Among these approaches, FB-DBD-driven cold plasma treatment of biochar was explored as a novel modification strategy. Preliminary results indicated promising surface modification effects, and the approach was considered for potential intellectual property protection, although the process was not pursued further due to administrative constraints.

The reactor selection process and the resulting surface modification outcomes were presented at the CanCH<sub>4</sub> Symposium (Ottawa, 2025); supporting material is provided in *Appendix C*.

#### **2.4.4 Activation methods overview**

Table 2.7 summarizes representative surface modification and activation techniques reported in the literature, highlighting their typical effects on specific surface area, CH<sub>4</sub> adsorption capacity, and practical advantages and limitations.

Table 2.7 Activation methods for CH<sub>4</sub> adsorption enhancement

Method category	Technique example	SSA (m <sup>2</sup> /g)	Adsorption capacity (mmol/g)	Pros	Cons	Refs
Physical	Steam Activation	1,583	0.1-0.5 (25 °C, 1 bar)	Strong micropore development; scalable	High temperature; yield loss	[183,184]
	H <sub>3</sub> PO <sub>4</sub> wet Pyrolysis	520-1,441	3-6 (25 °C, 35-70 bar)	High SSA; tunable micro/mesoporosity	Acid handling and washing requirements	[185]
Chemical		2,372	5-12 (25 °C, 35 bar)			[186]
	KOH Activation	995-2,609	0.6-3.4 (0 °C, 1 bar)	Very high SSA; strong microporosity	Corrosive reagents	[187]
		1,000	6.2-6.4 (25 °C, 65 bar)			[188]
	NaOH Activation	3,290	22.5 (20 °C, 35 bar)	High SSA	Corrosive reagents	[189]
Cold plasma	No CH <sub>4</sub> adsorption enhancement studies identified (ANG-relevant pressures).					

As shown in Table 2.7, reported CH<sub>4</sub> adsorption enhancement studies predominantly focus on high-temperature or chemically intensive treatments. While these approaches can substantially increase surface area and adsorption capacity, they impose high energy demands, corrosive reagents, and complex post-treatment steps, which are poorly aligned with decentralized oil field ANG deployment.

To the author's knowledge, no peer-reviewed studies have reported enhancement of CH<sub>4</sub> adsorption using cold plasma modification, despite plasma treatments being explored for applications such as contaminant removal and CO<sub>2</sub> capture. This gap motivates the present study. While surface modification governs initial CH<sub>4</sub> storage performance, long-term ANG deployment depends on adsorbent durability under repeated cycling and practical end-of-life pathways. These

considerations motivate the following section, which examines how spent biochar adsorbents can be repurposed as value-added products within a closed-loop carbon management strategy.

## **2.5 Multicycle operations and end-of-life adsorbent as value-added products**

### **2.5.1 Multicycle adsorption–desorption tests and empirical degradation analysis**

During ANG operation, CH<sub>4</sub> is repeatedly adsorbed for storage and subsequently desorbed for on-site power or heat generation. Complete recovery of the initial adsorption capacity after each cycle is not expected, as a fraction of CH<sub>4</sub> remains confined within ultramicropores or becomes weakly trapped at partially blocked adsorption sites. As cycling proceeds, this residual CH<sub>4</sub> progressively reduces the number of available adsorption sites, leading to gradual performance degradation rather than abrupt structural failure.

To evaluate the practical durability of biochar adsorbents under ANG-relevant conditions, multicycle CH<sub>4</sub> adsorption-desorption tests were performed using pressure swing adsorption (PSA) between 0 and 75 bar at 298 K. These experiments were designed to represent field-relevant ANG operation and to provide a basis for estimating sorbent longevity, replacement frequency, and end-of-life utilization.

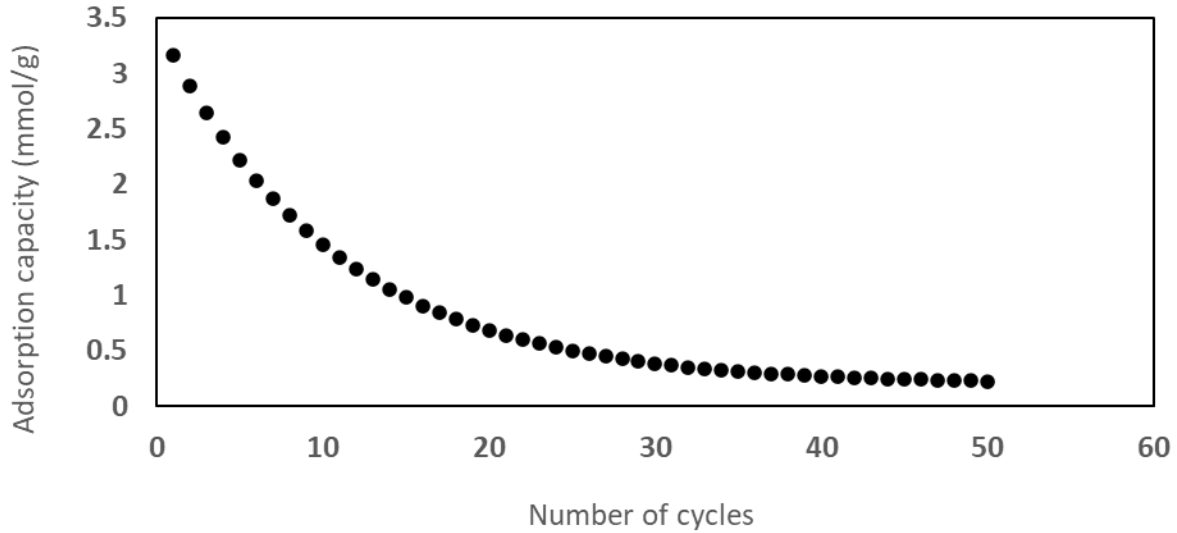


Fig. 2.2 Representative decline in adsorption capacity over number of cycles [190]

Fig. 2.2 illustrates a representative degradation trend for biochar adsorption capacity as a function of cycle number. Adsorbent activity,  $A_N$  is defined as the ratio of the adsorption capacity at cycle  $N$  to the initial adsorption capacity. To describe the observed degradation trend, an empirical decay relation reported in previous studies was used to fit the experimental data:

$$A_N = A_{N-1} - k(A_{N-1} - A_r) \quad [190] \quad (2.7)$$

where  $k$  is a degradation constant reflecting the rate of capacity loss per cycle, and  $A_r$  is a residual activity representing the asymptotic lower bound of adsorption capacity that does not diminish further with continued cycling. Once sufficient experimental cycling data are available, the parameters  $k$  and  $A_r$  can be fitted to enable quantitative lifetime prediction and inform ANG system design.

With increasing cycle number, the calorific value of biochar increases, indicating that residual  $\text{CH}_4$  retained within the pore structure contributes to enhanced fuel value. At the same time, the exothermic onset temperature decreases slightly, consistent with confined  $\text{CH}_4$  lowering the

ignition threshold without compromising thermal stability. These trends confirm that spent biochar adsorbents remain suitable for secondary energy recovery after ANG service. Detailed multicycle data analysis and empirical curve fitting describing the evolution of adsorption capacity with cycle number are presented in Chapter 6.

## **2.5.2 Methanotrophic soil amendment and CH<sub>4</sub> mitigation**

Based on the broader soil science literature, spent biochar holds potential as a soil amendment; this pathway is proposed here as a future valorization route rather than an experimentally validated outcome of this work.

After extended service in ANG applications, biochar adsorbents gradually accumulate residual CH<sub>4</sub> within ultramicropores as a result of incomplete desorption. Once adsorption capacity declines below an economic threshold for further gas storage, the material can be considered end-of-life from an ANG perspective. Unlike conventional engineered adsorbents, however, spent biochar retains substantial secondary value and can be repurposed rather than discarded.

When applied as a soil amendment, trace CH<sub>4</sub> retained in spent biochar does not pose an environmental hazard. Weakly physisorbed CH<sub>4</sub> is rapidly released under ambient soil conditions and can be oxidized by methanotrophic microorganisms [191]. Numerous soil studies report that biochar amendments enhance CH<sub>4</sub> oxidation and reduce net CH<sub>4</sub> emissions by improving soil aeration [192], providing microbial habitats [193], and adsorbing compounds that inhibit methanotrophy [194]. As a result, biochar-amended soils often exhibit reduced net CH<sub>4</sub> emissions rather than increased release, even when biochar contains sorbed gases [195].

Biochar incorporated into soils improves water retention, nutrient holding capacity, and microbial activity while sequestering carbon over long time scales. Importantly, the carbon matrix of biochar is highly recalcitrant, with mean residence times ranging from decades to centuries, depending on feedstock and pyrolysis conditions. This stability ensures that repurposing spent biochar for land application contributes to long-term carbon storage rather than rapid mineralization.

The presence of residual hydrocarbons can further enhance the agronomic and environmental value of spent biochar [196]. Low levels of adsorbed CH<sub>4</sub> and heavier hydrocarbons marginally increase the energy content of the material and may stimulate specific microbial communities upon soil incorporation [197]. Experimental studies on hydrocarbon-impacted biochars indicate that such materials do not inhibit plant growth when applied at agronomically relevant rates and, in some cases, improve soil microbial diversity and activity by serving as a slow-release carbon source [198].

From a life-cycle perspective, diverting spent biochar from disposal to soil application strengthens the circularity of the ANG system. Biomass-derived carbon is first used to capture and store CH<sub>4</sub>, mitigating flaring and enabling energy recovery. After its service life, the same material is returned to the land, where it continues to deliver environmental benefits through carbon sequestration, soil improvement, and indirect CH<sub>4</sub> mitigation. This dual use contrasts sharply with conventional adsorbents such as activated carbon or MOFs, which typically require energy-intensive regeneration or disposal as industrial waste. Comprehensive experimental results and quantitative analysis of adsorbent aging and end-of-life utilization are provided in Chapter 6.

### **2.5.3 Biofuels of enhanced heat content**

Once adsorption performance falls below an economic threshold, continued use of the material for ANG storage becomes impractical. At this point, spent biochar adsorbents retain an additional utilization pathway as solid biofuels. When residual CH<sub>4</sub> content exceeds thresholds suitable for soil amendment [199], thermal utilization through combustion or co-firing becomes the preferred route, enabling recovery of the remaining chemical energy rather than treating the adsorbent as waste.

Residual CH<sub>4</sub> retained within the pore structure after depressurization contributes directly to the higher heating value (HHV) of the spent biochar. Experimental results in this study show that this retained CH<sub>4</sub> increases calorific value by approximately 5-15%, effectively upgrading the material into a heating-value-enhanced biofuel [200].

This dual end-of-life flexibility is a key advantage of biochar over alternative ANG adsorbents. In contrast to many engineered materials, such as chemically impregnated activated carbons or metal organic frameworks, that face challenges related to toxicity, thermal stability, or disposal, plasma treated biochar can be safely combusted, co-fired, or gasified using existing infrastructure. Accordingly, biochar provides two viable end-of-life pathways: soil amendment supporting methanotrophic CH<sub>4</sub> mitigation, or conversion to a value-added solid fuel when residual CH<sub>4</sub> content is higher.

## **2.6 Closing the carbon loop: CO<sub>2</sub> exhaust for EOR and sequestration**

While biochar-based ANG storage enables capture and utilization of CH<sub>4</sub>-dominant APG that would otherwise be flared, on-site combustion of the recovered CH<sub>4</sub> inevitably generates CO<sub>2</sub>

[201]. Therefore, an APG utilization strategy that only converts CH<sub>4</sub> to CO<sub>2</sub> remains incomplete from a life-cycle perspective. A more integrated pathway is to treat engine exhaust CO<sub>2</sub> as a secondary recoverable carbon stream and evaluate whether it can be captured and reinjected for subsurface storage, with EOR as a potential co-benefit.

Following the integrated configuration introduced in Fig. 1.1 (Chapter 1), the engine exhaust can be routed to a post-combustion separation unit. Among post-combustion CO<sub>2</sub> capture technologies [202], adsorption-based capture may be considered due to its conceptual compatibility with ANG and its modular deployment potential.

Once separated, the captured CO<sub>2</sub> stream can be directed to EOR with concurrent storage or geological sequestration [203], depending on reservoir suitability and injection infrastructure availability [204]. CO<sub>2</sub> quality requirements depend on the target application: miscible CO<sub>2</sub>-EOR commonly requires approximately 90-98% CO<sub>2</sub>, foam-injection studies frequently employ 70% or more CO<sub>2</sub> streams to ensure surfactant stability and controllable foam quality [205]. Foam-assisted EOR is a site-dependent integration option for single remote pads, as CO<sub>2</sub> supply is typically limited and uptime can be constrained by downtime and logistics.

Overall, incorporating CO<sub>2</sub> capture and reinjection into an APG utilization framework extends CH<sub>4</sub> mitigation by coupling flare avoidance with subsurface CO<sub>2</sub> handling. This closed-loop framing is used in this thesis to motivate why a field-deployable ANG approach can be more than a storage technology, and it can serve as an enabling platform for broader carbon management, while detailed capture energy penalties, compression requirements, and corrosion/water-management design are outside the scope of the present work.

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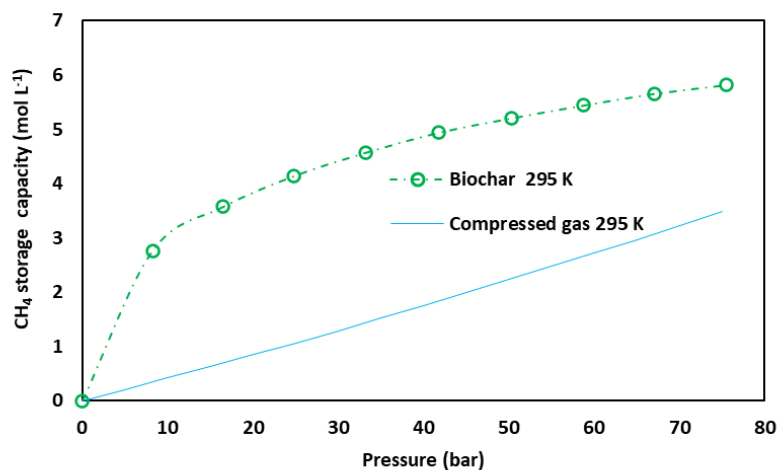
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# Chapter 3. Adsorption of CH<sub>4</sub> on biochar for emission reduction in oil and gas fields<sup>1</sup>

Part of this chapter has been published in the *Journal of Biochar*.

Graphical Abstract:



<sup>1</sup>V. Y. Ko, J. Wang, I. He, D. Ryan, X. Zhang, and C. Lan, "Adsorption of methane on biochar for emission reduction in oil and gas fields," *Biochar*, vol. 5, no. 1, p. 15, Mar. 2023, <https://doi.org/10.1007/s42773-023-00209-x>.

## Abstract

The capture and storage of CH<sub>4</sub> using low-cost biochar as adsorbents under oil and gas fields conditions is investigated in an effort to reduce methane (CH<sub>4</sub>) emissions. This chapter presents results of CH<sub>4</sub> adsorption on four biochars made from forestry wastes in comparison with the results of three commercial activated carbons. Although the adsorption capacity of the biochars is lower by over 50% than that of the activated carbons, the low cost and potential environmental benefits provide the incentive to the investigation. Moreover, biochar can store more CH<sub>4</sub> than compressed gas vessels up to the pressure of 75 bar, suggesting the possibility of avoiding high-pressure gas compression and heavy vessels for cost savings in oil and gas fields. The thermodynamic and kinetic behaviors of the adsorption are studied and implications for the targeted application are discussed.

### Keywords:

Biochar, Adsorbent, CH<sub>4</sub> emissions, Greenhouse gas reduction, Adsorption behavior.

### Highlights:

- Biochar stores more CH<sub>4</sub> per unit volume than compressed gas at pressures up to 75 bar.
- CH<sub>4</sub> adsorption increases with decreasing temperature (303–295 K). Linear van't Hoff plots of the Langmuir constant enable extrapolation to other temperatures.
- CH<sub>4</sub> adsorption equilibrium is reached within 2 minutes, demonstrating rapid adsorption kinetics.

### 3.1 Introduction

Global warming driven by greenhouse gas emissions is progressing at an alarming pace. CH<sub>4</sub> has been recognized as a greenhouse gas with high global warming potential [1]. Meanwhile, large quantities of CH<sub>4</sub> have been emitted into the atmosphere, which is responsible for one-quarter of the warming that we experience today [2]. CH<sub>4</sub> concentrations in the atmosphere have reached a record high level in 2021, which is nearly three times the pre-industrial levels [3]. The United States leads the global effort of mitigating CH<sub>4</sub> emissions. A large source of CH<sub>4</sub> emissions is the oil and gas industry. Canada aims to reduce CH<sub>4</sub> emissions from the oil and gas industry to at least 25% of 2012 levels by 2030 [4,5].

In oil and gas industry, gas venting (releasing to atmosphere) and flaring (burning) are increasingly adding to the global emission problem. Natural gas is a by-product of oil fields and is vented or flared when it is uneconomical to collect and sell. CH<sub>4</sub> is the main component of vented natural gas. Each ton of CH<sub>4</sub> contributes over 70 times more to global warming (over 20 years) than a ton of CO<sub>2</sub> [6]. Flaring can reduce the global warming effect, but the resultant CO<sub>2</sub> is still a greenhouse gas. Moreover, CH<sub>4</sub> is a clean and valuable energy source that should not be wasted.

We have been exploring the collection and storage of natural gas as an alternative to venting and flaring, using the gas as on-site fuel. Gas engines, diesel engines, and dual fuel engines can all work with CH<sub>4</sub>. However, for a steady gas supply to the engines, an efficient and cost-effective means of storage is needed. Adsorbed natural gas (ANG) can be a competitive technology for fuel storage in natural gas vehicles [7] and would be more economical compared to liquefied natural gas (LNG) or compressed natural gas (CNG) for oil and gas fields. Biochars can serve as low-cost adsorbents [8–12]. Such adsorbents may store natural gas at ambient temperature and

moderate pressure and eliminate the need for high-pressure compression and the associated large compressors. This would be particularly attractive to small and medium-sized oil and gas producers for cost savings. Moreover, adsorbed gas can be moved easily to where it will be used, without the need for pipelines. This is another benefit because pipelines are typically not equipped in oil fields for transporting gas [13].

While numerous studies examine CH<sub>4</sub> adsorbents including activated carbons for vehicle applications, biochar offers greater cost-effectiveness for oil and gas field deployment. Biochar is cheap and widely available. It has been forecasted that the world's biochar market will double by 2026 [14]. Biochar adsorbents for greenhouse gases including CH<sub>4</sub> have been actively studied [15–24], although not for oil and gas field applications. There are abundant forestry and agricultural wastes which can be used to make biochar adsorbents. Biochar may have lower CH<sub>4</sub> adsorption capacity than activated carbons do, and hence a larger volume of biochar is needed to store the same quantity of CH<sub>4</sub>. However, compared to vehicle applications, cost could be more important than volume or space for oil and gas fields. Besides, the spent biochar adsorbents may be used for combustion and soil amendment. Thus, the overall advantage of using biochar for CH<sub>4</sub> capture and storage can be significant.

In this work, we study CH<sub>4</sub> adsorption behavior of biochars that are produced from forestry wastes and discuss the effectiveness of the biochars as adsorbents for the targeted application in oil and gas fields.

## 3.2 Experimental

### 3.2.1 Adsorption measurement

Adsorption was measured using a volumetric method. A commercial sorption analyzer PCT-Pro manufactured by Setaram Inc. is used for adsorption experiments. The analyzer can measure adsorption under pressure up to 200 bar, with sample size up to 5 ml. The PCT-Pro is a Sievert-type analyzer. A schematic of the measurement system is shown in Fig. 3.1.

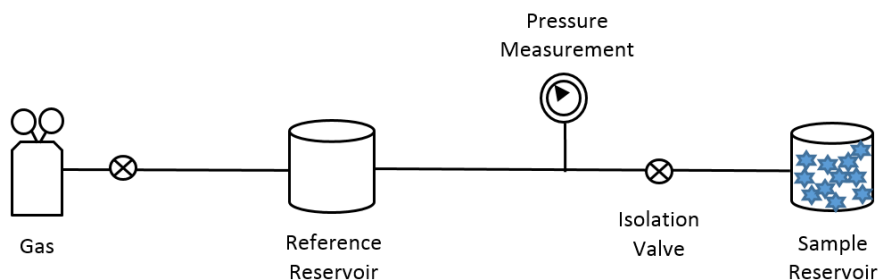


Fig. 3.1 A schematic of the Sievert measurement system

The free volume of the sample reservoir is calibrated with helium at the experimental temperature for each adsorbent sample.  $\text{CH}_4$  is pressurized in the reference reservoir, then released into the sample reservoir containing the adsorbent sample for adsorption to take place. The amount of  $\text{CH}_4$  adsorption is calculated by the difference between the equilibrium pressure before and after gas injection into the sample reservoir. To obtain an adsorption isotherm, the pressure can be increased stepwise automatically through a computer program of the analyzer.

The molar amount of gas admitted into the reference reservoir and the molar amount of gas remaining at the adsorption equilibrium are determined by pressure-volume-temperature relations before and after adsorption using non-ideal gas equations incorporated in the computer program.

The difference of CH<sub>4</sub> adsorbed at each pressure step in the sample is calculated by the computer program from the pressure difference between the equilibrium adsorptions. The pressure decrease of CH<sub>4</sub> gas in the sample reservoir corresponds to the adsorption to the sample. The quantity of gas is related to pressure by the gas law. Gas compressibility factor is determined for different pressure and temperature conditions using the National Institute of Standards and Technology (NIST) database Thermophysical Properties of Fluid Systems.

### **3.2.2 Materials**

Four biochars are studied in this work. Three activated carbons are also studied for comparison. Physical properties of these materials are shown in Table 3.1, where BET surface area, pore volume and average pore width are determined using a porosimetry analyzer (Micromeritics, ASAP2020), particle size determined by sieve analysis, bulk density determined using a sample cell with a known volume, and skeletal density determined by a pycnometer (Micromeritics, Accupyc II 1340). Compositional analyses including proximate analysis (moisture, ash, volatile matter, fixed carbon), ultimate analysis (C, H, N, O, S) and X-ray fluorescence (XRF) metal oxides analyses are shown in Table 3.2.

Table 3.1 Properties of adsorbent materials

<b>Sample*</b>	<b>Type</b>	<b>BET Surface Area (m<sup>2</sup>g<sup>-1</sup>)</b>	<b>Pore volume (cm<sup>3</sup>g<sup>-1</sup>)</b>	<b>Average Pore width (nm)</b>	<b>Particle Size (mm)</b>	<b>Bulk Density (g ml<sup>-1</sup>)</b>	<b>Skeletal Density (g ml<sup>-1</sup>)</b>
<b>BC-Ash</b>	<b>Non-commercial</b>	<b>490</b>	<b>0.25</b>	<b>1.998</b>	<b>1.18 - 1.70</b>	<b>0.06</b>	<b>2.00</b>
<b>BC-Birch</b>	<b>Lab-made</b>	<b>34</b>	<b>0.02</b>	<b>2.407</b>	<b>1.18 - 3.36</b>	<b>0.10</b>	<b>-</b>
<b>BC-Biocarb</b>	<b>Commercial</b>	<b>525</b>	<b>0.29</b>	<b>2.226</b>	<b>1.70 - 3.36</b>	<b>0.13</b>	<b>1.86</b>
<b>BC-Elkem</b>	<b>Commercial</b>	<b>3.72</b>	<b>0.06</b>	<b>64.64</b>	<b>1.18 - 1.70</b>	<b>0.16</b>	<b>1.42</b>
<b>AC-FW</b>	<b>Commercial</b>	<b>970</b>	<b>0.65</b>	<b>2.666</b>	<b>1.18 - 1.70</b>	<b>0.06</b>	<b>2.05</b>
<b>AC-CABOT*</b>	<b>Commercial</b>	<b>551</b>	<b>0.54</b>	<b>3.944</b>	<b>1.18 - 1.70</b>	<b>0.40</b>	<b>2.06</b>
<b>AC-F400</b>	<b>Commercial</b>	<b>907</b>	<b>0.52</b>	<b>2.280</b>	<b>1.18 - 1.70</b>	<b>0.59</b>	<b>2.14</b>

\*BC denotes biochar and AC denotes activated carbon.

Table 3.2 Compositional analysis of adsorbent materials (wt%)

Sample	Moisture	Ash	VM <sup>a</sup>	FC <sup>b</sup>	C	H	N	S	O	SiO <sub>2</sub>	Al <sub>2</sub> O <sub>3</sub>	Fe <sub>2</sub> O <sub>3</sub>	TiO <sub>2</sub>	P <sub>2</sub> O <sub>5</sub>	CaO	MgO	SO <sub>3</sub>	Na <sub>2</sub> O	K <sub>2</sub> O
BC-Ash	8.68	12.0	12.9	66.4	71.8	0.64	0.31	<0.05	6.56	14	4.4	2.7	0.2	1.8	28	4.3	14	3.4	13
BC-Birch	4.54	5.00	n/a	n/a	73.1	1.98	0.55	0.20	14.5	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
BC-Biocarb	6.31	6.21	6.01	87.8	89.2	0.85	0.51	0.00	3.19	42	7.3	15	15	0.9	13	3.1	0.9	1.9	7.3
BC-Elkem	3.32	1.43	26.6	72.0	79.9	3.80	0.29	0.00	14.6	7.2	2.4	2.1	0.1	1.5	35	5.4	1.0	0.3	11
AC-FW	1.92	2.25	2.46	93.4	92.3	0.44	0.68	<0.05	2.39	1.9	1.5	1.5	<0.03	3.4	30	5.8	31	0.3	14
AC-CABOT	7.77	19.57	5.15	67.5	67.7	0.49	0.63	0.72	3.14	70	16	1.4	2.3	0.1	1.4	1.0	2.4	2.8	1.3
AC-F400	3.93	5.94	2.98	87.2	86.9	0.19	0.84	0.64	1.56	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a

<sup>a</sup>VM denotes Volatile Matter; <sup>b</sup> FC denotes Fixed Carbon

In the above materials BC refers to biochar and AC refers to activated carbon. The biochars are all from forestry wastes which are abundant. BC-Ash is an ash residue collected from a waste-wood boiler by FPInnovations, a not-for-profit R&D organization. BC-Biocarb and BC-Elkem are commercial biochar products for metallurgic uses. BC-Birch is prepared in the laboratory of CanmetENERGY-Ottawa by pyrolyzing a wood (birch) residue with a heating rate of 5 °C min<sup>-1</sup> up to 600°C and holding for 3 hours in argon. AC-FW, AC-F400 and AC-CABOT are commercial activated carbons.

## 3.3 Results and discussions

### 3.3.1 Adsorption capacity

Experimental results for adsorption of CH<sub>4</sub> on the biochars are shown in Fig. 3.2. All the four biochars show similar patterns of adsorption. It is clear that the amount of adsorption increases with pressure generally and decreases with temperature. BC-Biocarb shows the highest adsorption capacity, followed by BC-Ash. The other two biochars show lower adsorption capacity. It is worth noting that CH<sub>4</sub> adsorption by BC-Elkem at 303 K (30 °C) increases with pressure first but after a maximum value it decreases with pressure and approaches zero adsorption. BC-Biocarb and BC-Birch also show a trend of decreasing adsorption with increasing pressure after a maximum value at 303 K. Such pressure dependence has been reported for CH<sub>4</sub> adsorption on coal and shale and could be described in terms of excess adsorption [25,26]. This will be discussed in the *Appendix A*.

The results for adsorption of CH<sub>4</sub> on the three activated carbons are also shown in Fig. 3.2 for comparison. AC-FW shows the highest adsorption capacity, which is over twice of that of the biochars. AC-CABOT shows the lowest adsorption capacity. Its capacity at 295 K is higher than that of BC-Biocarb and BC-Ash biochars by only a small degree. However, unlike the case of the biochars, the capacity of AC-CABOT does not depend strongly on temperature. The weak temperature dependence is also exhibited by the other two activated carbons. This suggests that the activated carbons could give more stable performance in ambient temperature range. By contrast, the adsorption capacities of the biochars decrease substantially as the temperature increases from 295 K to 303 K.

The applicability of the Langmuir monolayer assumption to CH<sub>4</sub> adsorption on biochar can be understood through micropore filling theory. In ultramicropores (< 0.7 nm), the pore width approaches the kinetic diameter of CH<sub>4</sub> (0.38 nm), accommodating at most one molecule across the pore width. Adsorption in such confined spaces proceeds not by progressive layer-by-layer surface coverage as described by BET, but by volume filling of the pore space, where each molecule simultaneously interacts with both opposing pore walls [27,28]. The Langmuir monolayer assumption is therefore consistent with this filling mechanism: the micropore geometry itself imposes a single-molecule occupancy constraint per pore cross-section. Furthermore, CH<sub>4</sub> is supercritical at all measurement temperatures (295–303 K, well above T<sub>c</sub> = 190.6 K), meaning condensation into a liquid phase is physically impossible and multilayer formation cannot occur [29]. The assumption of negligible adsorbate–adsorbate interactions is reasonable within this framework: in narrow micropores, wall–adsorbate interactions dominate over lateral adsorbate–adsorbate interactions; in wider pores and at elevated pressures, adsorbate–adsorbate interactions become increasingly significant [30], and adsorption is better described as a collective filling of the pore space governed by the local adsorption potential rather than occupation of independent sites. Lateral interactions between molecules in adjacent pores are negligible compared to the dominant adsorbent–adsorbate interaction. At high pressures approaching 75 bar, where fractional coverage increases, some adsorbate–adsorbate interactions within wider pores become non-negligible; their effects are absorbed into the effective N<sub>m</sub> and B parameters without compromising the overall thermodynamic consistency of the analysis.

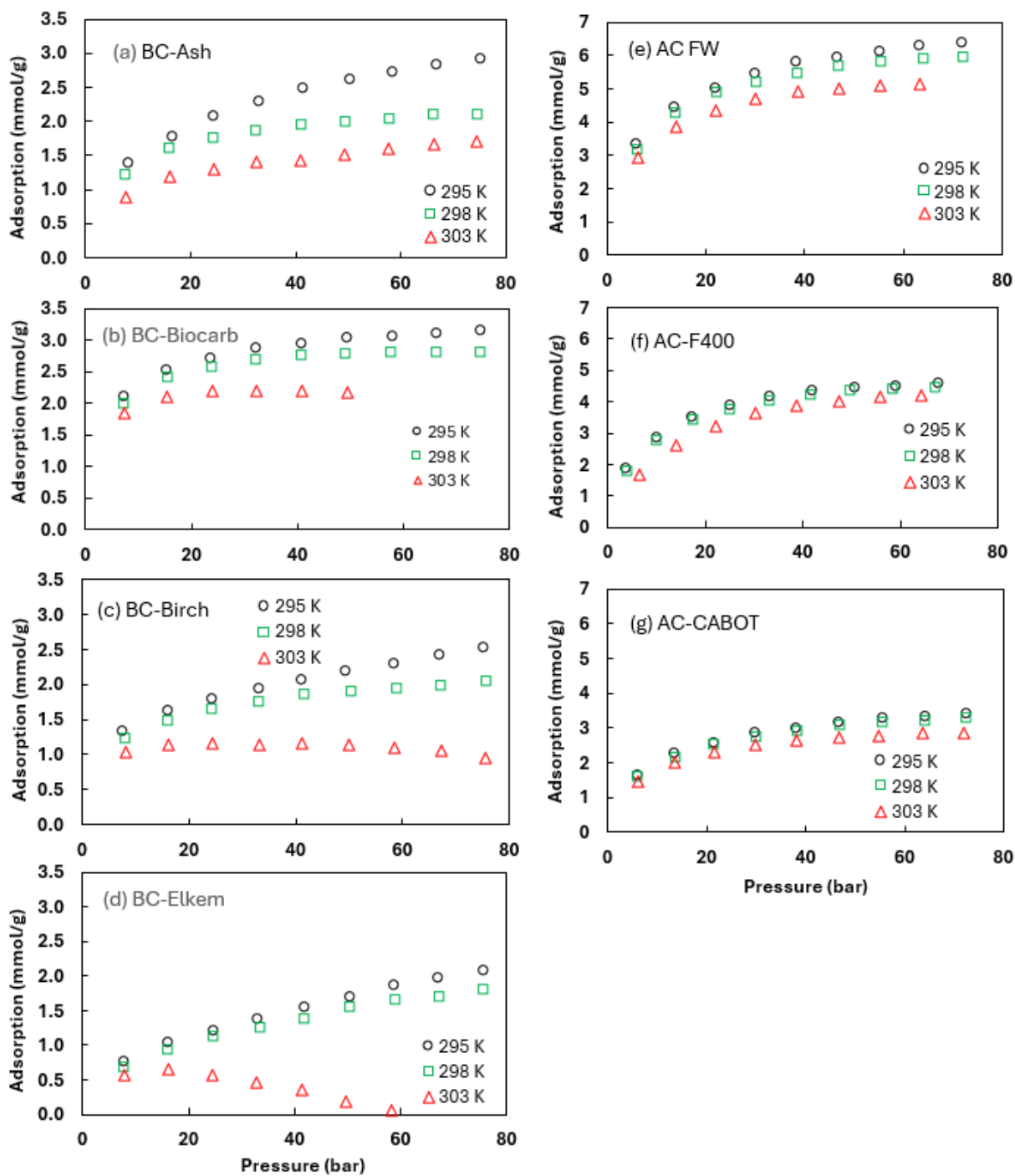


Fig. 3.2 Adsorption of CH<sub>4</sub> on biochars and activated carbons as a function of pressure. Biochars are on the left: (a) BC-Ash; (b) BC-Biocarb; (c) BC-Birch; (d) BC-Elkem; activated carbons are on the right: (e) AC-FW; (f) AC-F400; (g) AC-CABOT

For Canadian oil and gas fields, the temperature could be below 295 K and biochars could have considerable CH<sub>4</sub> adsorption capacity (the temperature effect is discussed in more detail later). Moreover, activated carbon would cost at least several hundred dollars per ton whereas some biochar wastes, such as BC-Ash, would have zero or negative cost because the cost for disposal is avoided. Considering the cost issue, there is incentive to explore using biochars for CH<sub>4</sub> capture and storage.

Among the four biochars studied in this work, BC-Biocarb has the highest CH<sub>4</sub> adsorption capacity, followed by BC-Ash. However, in the discussion hereafter we focus on BC-Ash instead of BC-Biocarb, because BC-Ash has lower cost. BC-Ash is a waste material obtained from combustion ash of waste wood, which otherwise requires disposal. It also has a reasonable adsorption capacity. This material has a high skeletal density of nearly 2 g cm<sup>-3</sup>. With this density the adsorption capacity in terms of the volume that the solid portion occupies (i.e., the excess adsorption per skeletal volume) is calculated and compared with the volume of compressed CH<sub>4</sub> under the same pressure, as shown in Fig. 3.3. As can be seen, the capacity for accommodating CH<sub>4</sub> by the skeletal volume of this biochar is considerably higher than compressed CH<sub>4</sub> that occupies the same volume in the pressure range up to 75 bar. This suggests that, with the same volume, the biochar would be able to store more CH<sub>4</sub> than compressed CH<sub>4</sub> in our targeted application for oil and gas fields. The storage capacity of biochar is increasingly higher with decreasing pressure and temperature than compressed gas. By contrast, the capacity for compressed gas is essentially independent of temperature at ambient conditions, as suggested by Fig. 3.3.

In Canadian oil and gas fields, the temperature can be below 295 K. To adsorb gas at low to medium pressure, large compressors and thick-walled vessels which are necessary for compressed

natural gas (CNG) are not required [31]. Higher storage capacity of biochar adsorbents than that of CNG with lower pressure would allow smaller and light-walled vessels, and, because of lower pressure, reduce leaking potential and explosion risk. In consequence, the advantage of adsorbed natural gas (ANG) with biochar adsorbents over CNG would be more significant for Canadian oil and gas fields. It should be noted that there is no evidence suggesting that BC-Ash would be the most promising biochar for CH<sub>4</sub> capture and storage. Other low-cost biochar materials, which give better performance in adsorption of CH<sub>4</sub>, may exist. Alternatively, the performance of the current biochar may be improved, through surface modification, for example.

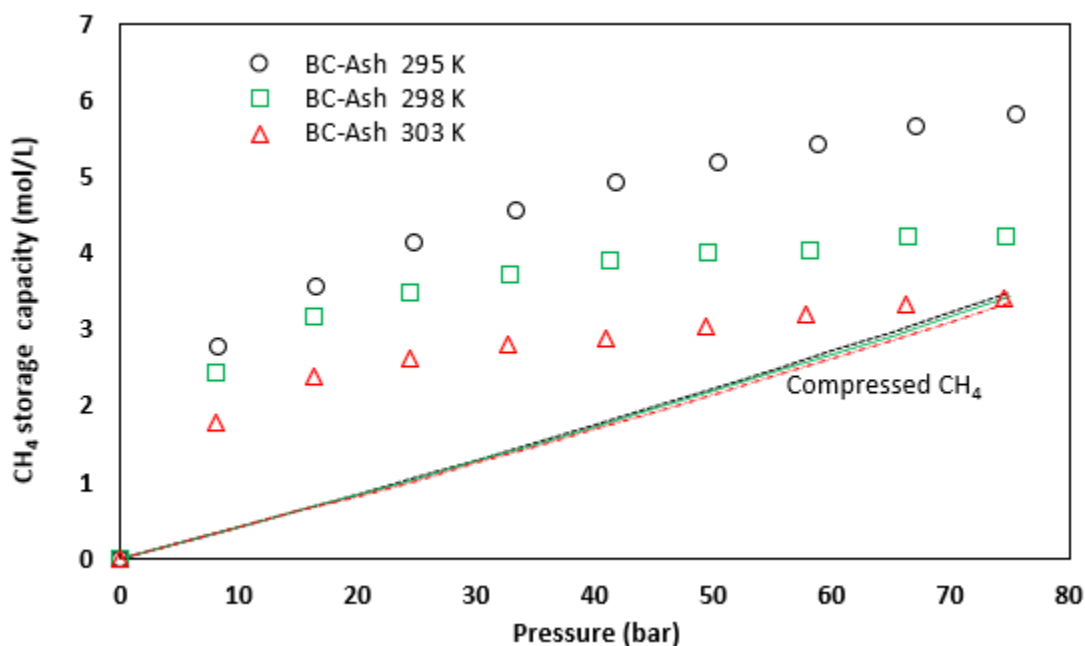


Fig. 3.3 Comparison of storage capacity for biochar BC-Ash and compressed gas. The lines represent the storage capacity of vessels for pressurized CH<sub>4</sub> at 295 K, 298 K, and 303 K. The three lines at these temperatures essentially overlap each other

To describe the CH<sub>4</sub> adsorption behavior, we have examined several common adsorption isotherm models including Langmuir, Freundlich, Sips, BET and Toth models (shown in *Appendix B*). The Langmuir model is the most widely used adsorption isotherm model for activated carbons and can

be derived theoretically for monolayer adsorption. BET model is applicable for multilayer adsorption, but only below critical temperature of adsorbates. Hence, it is not applicable for CH<sub>4</sub> under the conditions of our study. Freundlich model, which is empirical, can be used for non-uniform surface adsorption. Sips model is a combination of Langmuir and Freundlich models. Toth model is a temperature dependent isotherm model which has six parameters. Freundlich, Sips and Toth models fit our experimental data well. However, they are empirical models; thus, the results could not provide insights to the behavior or be extrapolated beyond the range of the experiment conditions. Moreover, these models describe our experimental data only slightly better than the Langmuir model does, as illustrated in Fig. 3.4. The Langmuir model is useful for our study not only for describing the adsorption data but also for predicting adsorption capacity at other temperatures. In this work we use Langmuir model as the basis for discussion of the adsorption data.

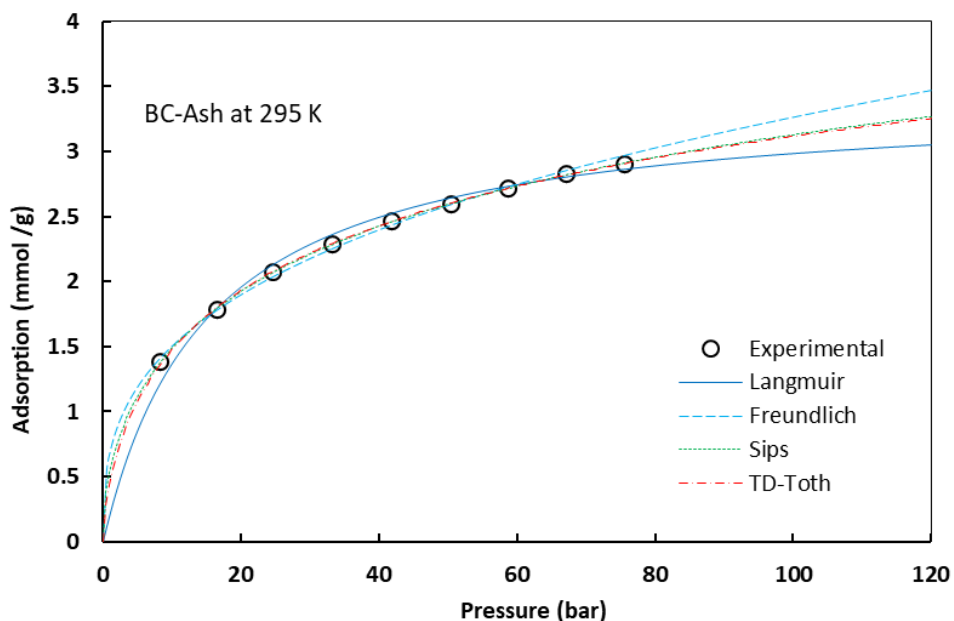


Fig. 3.4 CH<sub>4</sub> adsorption isotherms of 4 different models for biochar BC-Ash at 295 K

With the Langmuir model, the pressure dependence is given by

$$N = \frac{N_m B P}{1 + B P} \quad (3.1)$$

where  $N$  is the amount of adsorbed gas molecules.  $P$  is gas pressure.  $N_m$  and  $B$  are Langmuir capacity and Langmuir constant, respectively, which are independent of gas pressure. The Langmuir constant  $B$  is regarded as an equilibrium constant, which depends on temperature in the following way [32]:

$$B = B_0 \exp\left(\frac{-\Delta H}{RT}\right) \quad (3.2)$$

where  $T$  is absolute temperature.  $B_0$  is the value of  $B$  at a reference temperature.  $\Delta H$  is the enthalpy change of gas molecules due to adsorption.  $R$  is the gas constant. For the temperature dependence of the Langmuir capacity  $N_m$ , the temperature dependence of Langmuir capacity  $N$  is treated differently in the literature. Some studies treat it as independent of temperature [32], whereas other studies treat it as dependent on temperature [33]. For BC-Ash, we have evaluated the two parameters assuming both temperature independence and temperature dependence for  $N_m$ , as shown by Figs. 3.5 and 3.6, respectively. As can be seen, with a temperature-dependent  $N_m$ , the Langmuir model describes better the adsorption behavior of  $\text{CH}_4$  on the biochar. This can also be understood from inspection of the adsorption data. Eq. 3.1 can be rearranged into

$$P/N = 1/(N_m B) + P/N_m \quad (3.3)$$

If the Langmuir equation describes the adsorption data, a plot of  $P/N$  against  $p$  should yield a straight line. Such plots for the isotherms at the three temperatures are shown in Fig. 3.6. The plots

are approximately linear at all temperatures. However, their slopes suggest that  $N_m$  is not constant, but decreases with increasing temperature, according to Eq. 3.3.

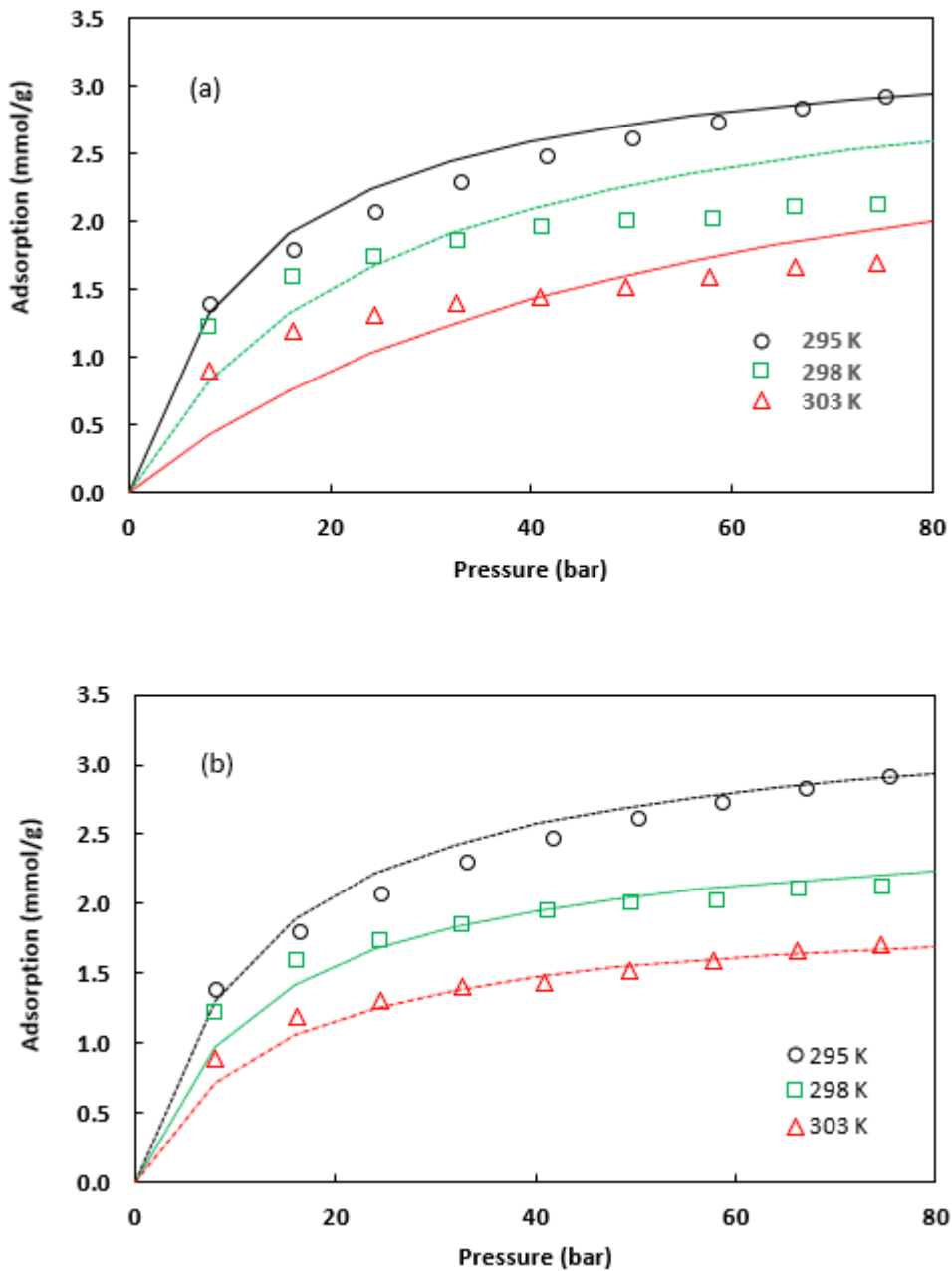


Fig. 3.5 Description of adsorption behavior by the Langmuir model for biochar BC-Ash at 295 K, 298 K, and 303 K, respectively. (a) with temperature-independent  $N_m$ ; (b) with temperature-dependent  $N_m$ .

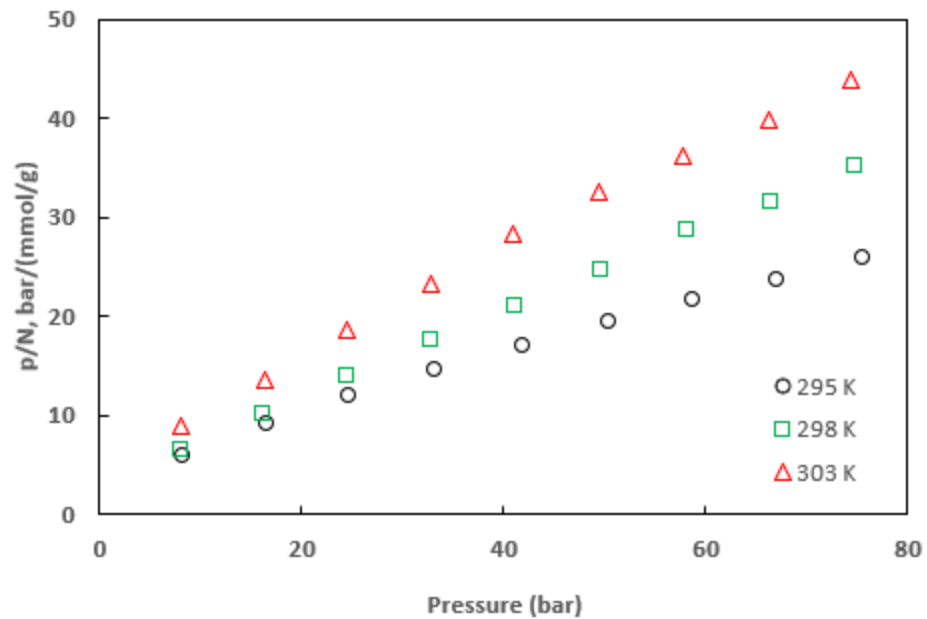


Fig. 3.6 Description of the adsorption behavior with temperature-dependent  $N_m$  for biochar BC-Ash at 295 K, 298 K and 303 K, respectively

Fig. 3.7 shows van't Hoff plots for Langmuir constant B with temperature-independent and temperature-dependent Langmuir capacity cases, respectively. The plots are approximately linear in both cases, which may be used for extrapolation for other temperatures.

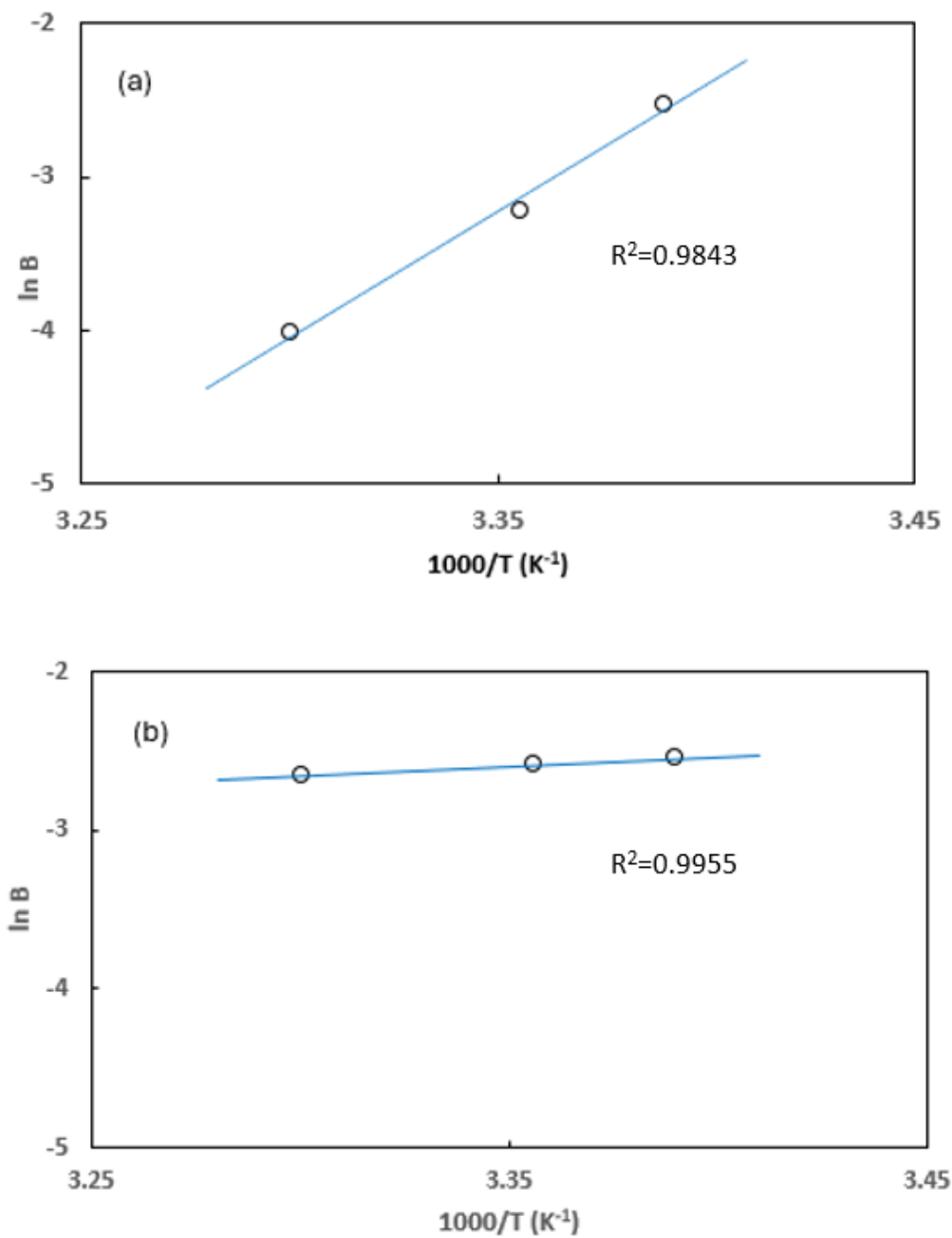


Fig. 3.7 Van't Hoff plots for  $B$  obtained from Fig. 3.5 for biochar BC-Ash. a with temperature-independent  $N_m$ ; b with temperature-dependent  $N_m$

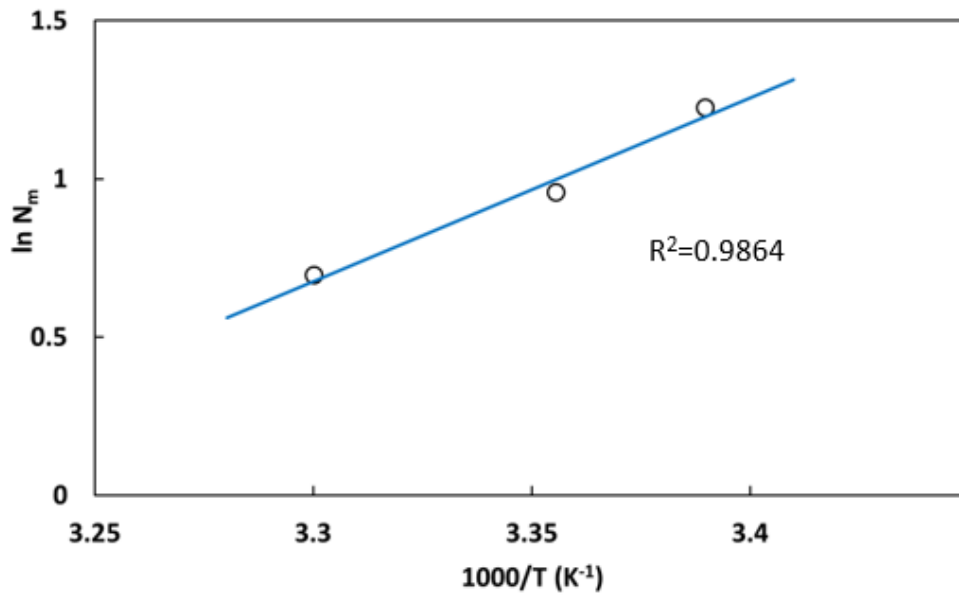


Fig. 3.8 Plot for  $N_m$  in terms of Eq. 3.5 ( $\ln N_m = \ln N_{m0} + \chi/T$ ) for biochar BC-Ash

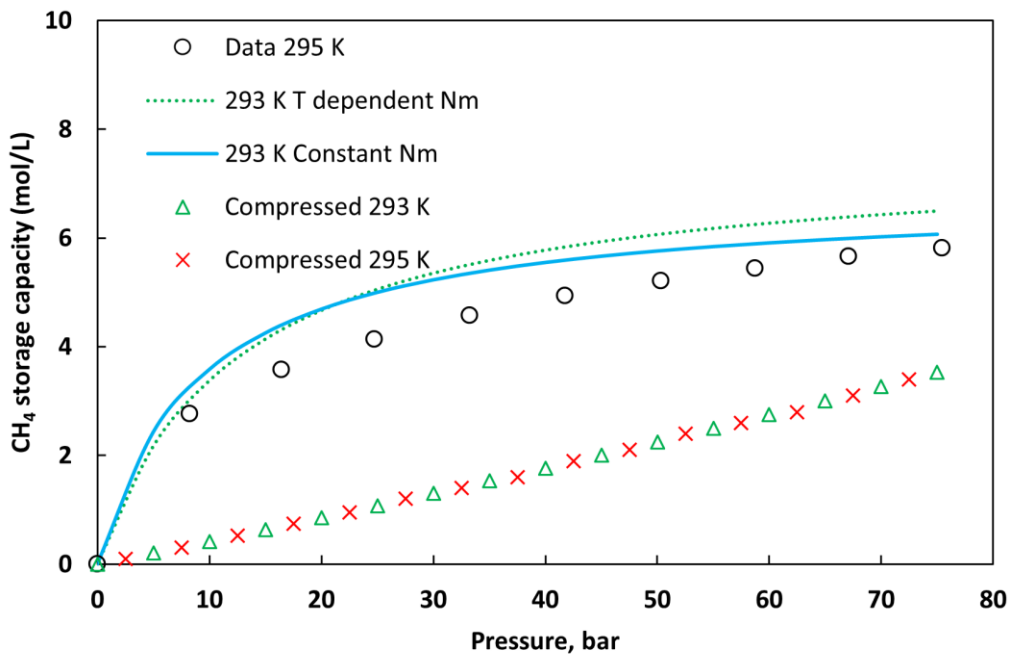


Fig. 3.9 Comparison of predicted storage capacity at 293 K for adsorbed  $\text{CH}_4$  on Biochar BC-Ash and compressed  $\text{CH}_4$ . The open circle represents experimental data at 295 K. The two curves represent the prediction in terms of constant Langmuir capacity and temperature-dependent Langmuir capacity, respectively. The triangle and cross symbols near the bottom represent the molar density of compressed  $\text{CH}_4$  at 293 K and 295 K, respectively.

The temperature dependence of  $N_m$  obtained from Fig. 3.5 may be expressed by

$$N_m = N_{m0} \exp (\chi/T) \quad (3.4)$$

where  $N_{m0}$  is the  $N_m$  value at a reference temperature.  $\chi$  is a parameter which is independent of temperature. This expression has also been used for Langmuir model by others for adsorption of CH<sub>4</sub> in shale [33].

Eq. 3.4 can be rearranged into

$$\ln N_m = \ln N_{m0} + \chi/T \quad (3.5)$$

A plot for  $N_m$  in terms of Eq. 3.5 is shown in Fig. 3.8. This plot is approximately linear and may be used to estimate  $N_m$  values at other temperatures.

As an application of the above analyses of the temperature dependence, Fig. 3.9 shows predicted CH<sub>4</sub> adsorption capacity for BC-Ash at 293 K (20 °C) based on both temperature-independent and temperature-dependent Langmuir capacity, in comparison to the capacity of compressed CH<sub>4</sub>. The two treatments yield somewhat different pressure dependencies. However, the important point is that in both cases an appreciable increase in the adsorption capacity is predicted as a result of a temperature decrease of a mere 2 degrees. By contrast, the change in the capacity of the compressed CH<sub>4</sub> by the same degrees of temperature change is hardly observable. If the temperature decreases to below 20 °C, which is quite possible for Canadian oil and gas fields, the storage capacity of biochar for CH<sub>4</sub> would be even higher than that of compressed gas.

### 3.3.2 Adsorption kinetics

The time dependence of CH<sub>4</sub> uptake is used to evaluate the rate of the adsorption process.

Pseudo-first-order model (Eq. 3.6 and 3.7) and pseudo-second-order model (Eq. 3.8 and 3.9) have been used for analyzing adsorption kinetics of other adsorbent-adsorbate systems [34–36]:

$$\frac{dQ_t}{dt} = k_1(Q_e - Q_t) \quad (3.6)$$

$$\ln(Q_e - Q_t) = \ln Q_e - k_1 t \quad (3.7)$$

$$\frac{dQ_t}{dt} = k(Q_e - Q_t)^2 \quad (3.8)$$

$$\frac{t}{Q_t} = \frac{1}{k_2 Q_e^2} + \frac{t}{Q_e} \quad (3.9)$$

where  $Q_t$  is the amount of adsorbate at time  $t$  on the adsorbent, and  $Q_e$  is the amount of adsorbate at equilibrium. The disadvantage of such models for  $\text{CH}_4$  adsorption is that the degree of adsorption is not related to gas pressure. Moreover, the parameter  $C_e$  would depend on the pressure, with higher pressures giving higher  $Q_e$  values.

The Langmuir adsorption model, which we have used to describe adsorption equilibria, could also be used to study adsorption kinetics [37]. The Langmuir model is derived with the assumption of equilibrium between adsorption and the reverse process desorption:

$$k_a P(1 - \theta) = k_d \theta \quad (3.10)$$

where  $\theta$  is the fraction of adsorption sites occupied by adsorbed molecules;  $k_a$  is the rate constant for adsorption;  $k_d$  is the rate constant for desorption;  $P$  is gas pressure.

Rearranging Eq. 3.10 into

$$\theta = \frac{k_a P}{k_a P + k_d} \quad (3.11)$$

leads to Eq. 3.1, the Langmuir equation,

$$N = \frac{N_m B P}{1 + B P} \quad (3.1)$$

where  $N/N_m = \theta$  and  $B = k_a/k_d$ .

Eq. 3.10 can be expressed as

$$\frac{d\theta}{dt} = k_a P(1 - \theta) - k_d \theta \quad (3.12)$$

For constant  $\text{CH}_4$  pressure  $P$ ,

$$\frac{d\theta}{k_a P - (k_a P + k_d)\theta} = dt \quad (3.13)$$

$$\frac{d \ln[k_a P - (k_a P + k_d)\theta]}{[k_a P - (k_a P + k_d)\theta]} = -(k_a P + k_d) dt \quad (3.14)$$

$$\ln \frac{[k_a P - (k_a P + k_d)\theta]}{[k_a P - (k_a P + k_d)\theta_0]} = -(k_a P + k_d)(t - t_0) \quad (3.15)$$

where  $\theta_0$  is the initial value of  $\theta$ .

From Eq. 3.15,

$$\begin{aligned} \theta &= \frac{k_a P}{k_a P + k_d} [1 - e^{-(k_a P + k_d)(t-t_0)}] + \theta_0 e^{-(k_a P + k_d)(t-t_0)} \\ &= \frac{BP}{1 + BP} [1 - e^{-k_d(1+BP)(t-t_0)}] + \theta_0 e^{-k_d(1+BP)(t-t_0)} \end{aligned} \quad (3.16)$$

$$N = \frac{N_m BP}{1 + BP} [1 - e^{-k_d(1+BP)(t-t_0)}] + N_0 e^{-k_d(1+BP)(t-t_0)} \quad (3.17)$$

where  $N_m$  is the Langmuir capacity and  $N_0$  is the initial value of  $N$ . With a sufficiently long-time  $t$ , Eq. 3.17 becomes Eq. 3.1.

Unlike the pseudo-first and second order models, Eq. 3.17 explicitly relates the adsorption to pressure, and the parameters are independent of pressure.

Our sorption analyzer uses a computer program to determine adsorption as a function of time automatically. The pressure is increased stepwise and the adsorption is calculated from the pressure of the sample holder, which is connected to the reservoir. In principle, we could apply the equation to the real time data and evaluate the values of the parameters. However, there is a problem associated with the analyzer. Each step of pressure increase starts with a transient peak in pressure signal, as shown in Fig. 3.10. The corresponding adsorption reading generated by the computer program exhibits a negative peak shown in Fig. 3.10. Such values are clearly not true values of adsorption. Thus, the time evolution from the start of the pressure increase is not known.

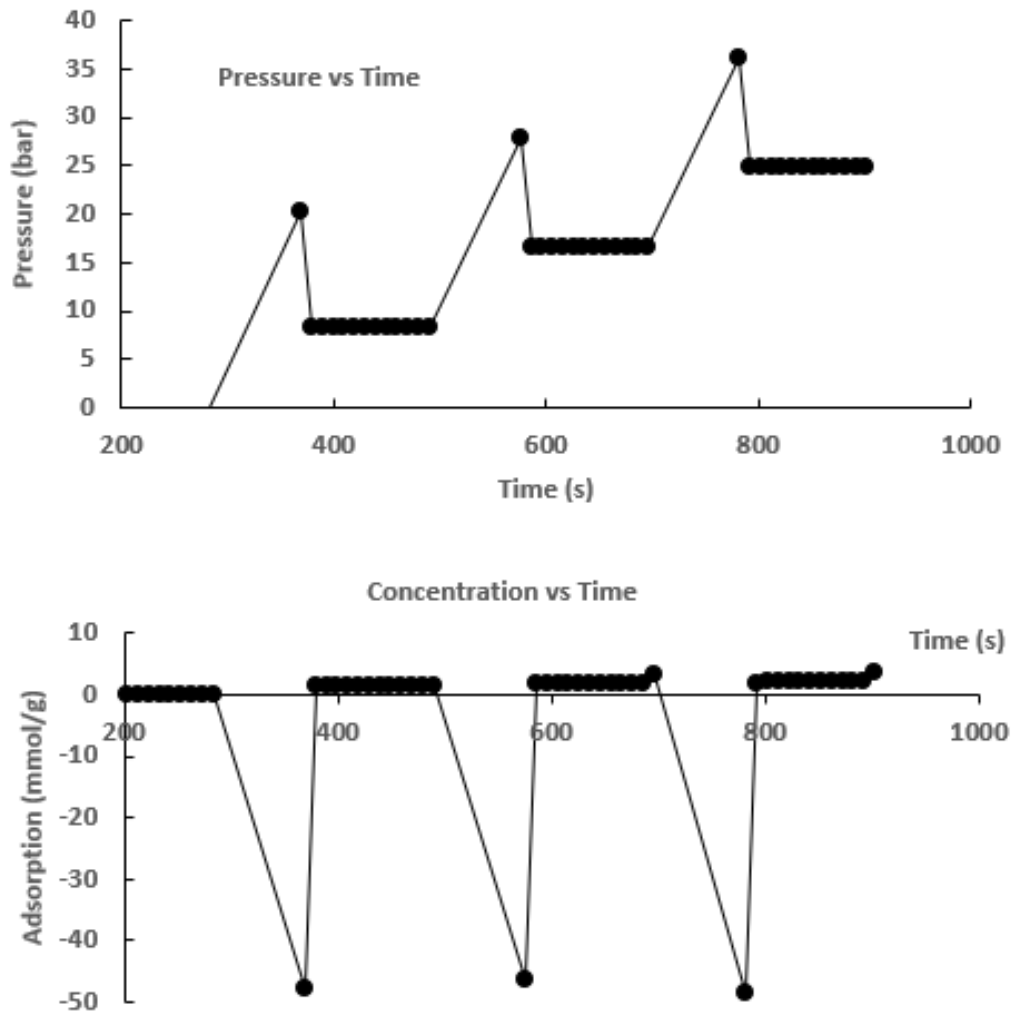


Fig. 3.10 Time evolution of pressure (upper) and adsorption (lower) during kinetic measurement for biochar BC-Ash

We can fit the equation to the data by adjusting the starting time  $t_0$  and an example is shown in Fig. 3.11 for 16 bar. Whereas Eq. 3.17 can be seen to give a reasonable description of the data, the parameter values would not have high certainty. On the other hand, although it is difficult to study the kinetics from the data, the equilibrium adsorption values can be determined despite the transient peaks. Regarding the kinetics, our concern is whether the adsorption occurs too slowly. As the data reveal, the adsorption is quite fast and reaches equilibrium within two minutes. Thus, for the present biochar, the kinetic behavior is not as important as the adsorption capacity.

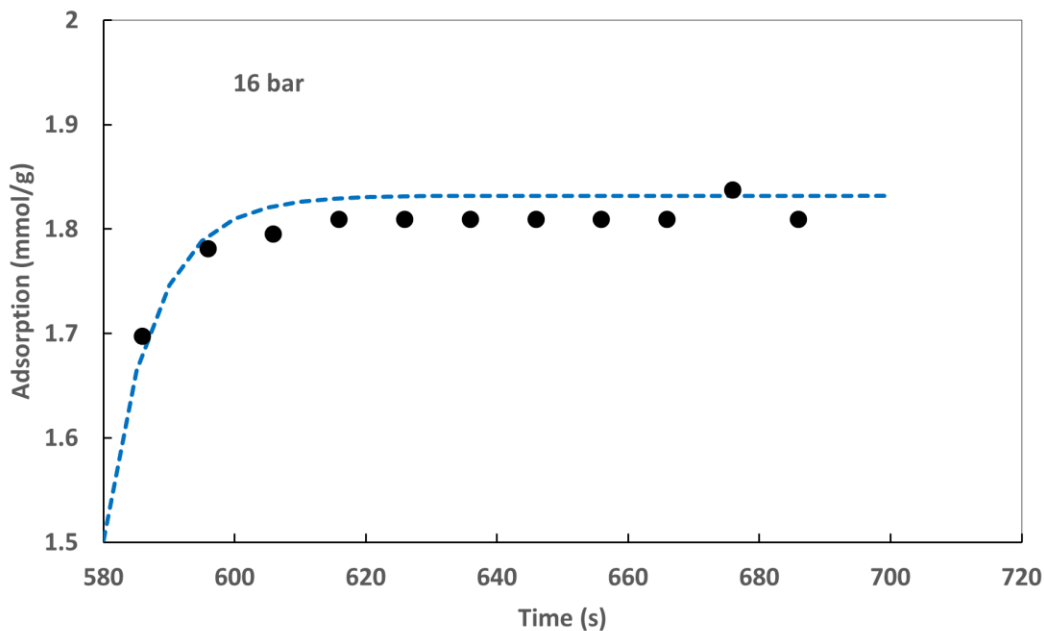


Fig. 3.11 Description of the time evolution of CH<sub>4</sub> adsorption for biochar BC-Ash at 16 bar in terms of the Langmuir model

### 3.4 Conclusions

Biochar from forestry wastes shows promise for capture and storage of CH<sub>4</sub> to contribute to the efforts in CH<sub>4</sub> emission reduction from oil and gas industry. In particular, biochar BC-Ash, which is a combustion ash residue, showed a reasonable adsorption capacity and rapid CH<sub>4</sub> take-up.

Although the adsorption capacity is more than 50% lower than that of activated carbon in the studied temperature range 295 - 303 K, it could increase faster with decreasing temperature. Moreover, the anticipated storage capacity in terms of volume can be higher than that of compressed CH<sub>4</sub> for the targeted pressure and temperature conditions in the oil and gas fields, suggesting significant cost advantages. This work aims to motivate further investigation into this topic and contribute to the mitigation of CH<sub>4</sub> emissions.

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## **Author contributions**

All authors contributed to this work. All authors read and approved the final manuscript.

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Availability of data and materials All related data are included in this article or available upon request.

## **Declarations**

Competing interests:

The authors have no competing interests to declare that are relevant to the content of this article.

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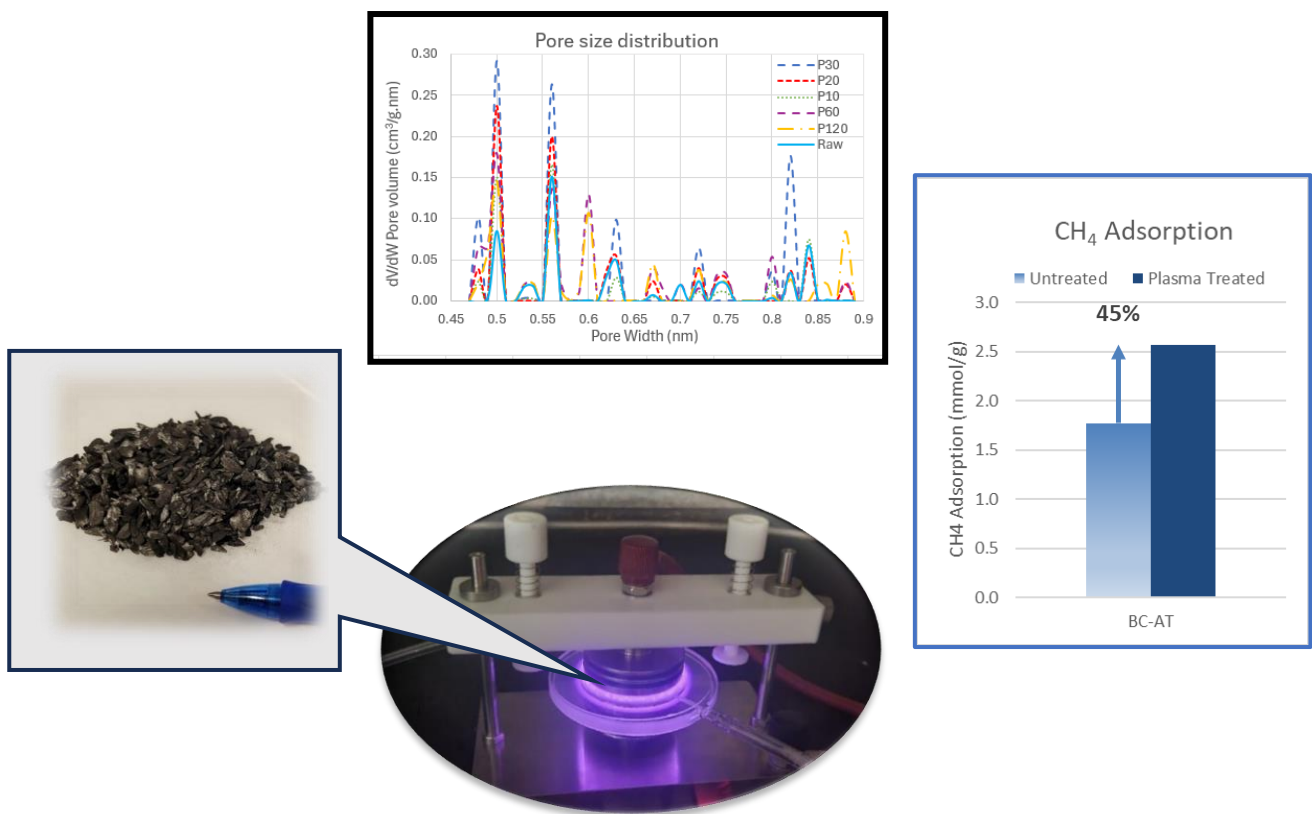
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# Chapter 4. Enhanced CH<sub>4</sub> adsorption through the development of ultramicropores in cold plasma-activated biochar<sup>2</sup>

Part of this chapter has been published in the *Chemical Engineering Journal*, 2025.

Graphic abstract:



<sup>2</sup> V. Y. Ko, J. Wang, C. Lan, and D. Ryan, "Enhanced CH<sub>4</sub> Adsorption Through the Development of Ultramicropores in Cold Plasma-Activated Biochar" *Chemical Engineering Journal* 524 (2025) 169286, <https://doi.org/10.1016/j.cej.2025.169286>.

## Abstract

This study investigates methane (CH<sub>4</sub>) adsorption on biochars activated by cold dielectric barrier discharge (DBD) plasma at pressures up to 75 bar, targeting waste natural gas recovery in oil and gas fields. A commercial biochar was treated with argon plasma at 500 ml/min for various durations, achieving up to a 45% improvement in CH<sub>4</sub> adsorption capacity. Characterization using Brunauer–Emmett–Teller (BET) CO<sub>2</sub>/N<sub>2</sub> physisorption, scanning electron microscopy (SEM), attenuated total reflectance Fourier-transform infrared spectroscopy (ATR-FTIR), pH, and zeta potential analysis revealed that CH<sub>4</sub> adsorption capacity increased almost linearly with plasma treatment up to 30 minutes. This enhancement was associated with growth in specific surface area, formation of ultramicropores ( $\leq 0.68$  nm), and surface impurity removal, as evidenced by elevated pH and zeta potential, along with FTIR-confirmed reductions in C-H, O-H, C-O, C-N, and C=O groups, which likely increased biochar hydrophobicity and promoted CH<sub>4</sub> uptake. Beyond 30 minutes, extended treatment reduced specific surface area and surface concentration of CH<sub>4</sub> ( $\gamma$ ) due to pore enlargement and coalescence, diminishing adsorption sites, while pH and zeta potential stabilized, suggesting that over-treatment mainly affects pore structure rather than surface chemistry.

### Keywords:

methane (CH<sub>4</sub>) adsorption; natural gas storage; oil and gas industry; biochar; cold plasma; ultramicropores

**Highlights:**

- Cold plasma treatment enhanced CH<sub>4</sub> adsorption by increasing the specific surface area of biochars.
- Formation of ultramicropores (0.47–0.68 nm) contributed to the enhanced CH<sub>4</sub> adsorption.
- Removal of inorganic and organic impurities from pores and surfaces increased accessible adsorption sites.
- Excessive plasma treatment (>30 min) caused partial pore collapse and reduced CH<sub>4</sub> adsorption capacity.

## 4.1 Introduction

Methane (CH<sub>4</sub>) is a clean energy source but also a powerful greenhouse gas [1,2]. While it has a shorter lifespan in the atmosphere than carbon dioxide, CH<sub>4</sub> is over 28 times more effective at trapping heat [3,4]. Reducing CH<sub>4</sub> emissions could significantly impact atmospheric warming [5,6]. Natural gases are typically produced from gas fields. There are nonetheless large volumes of natural gases produced alongside crude oil, which are referred to as associated gases. Despite the large volume of associated gases, their volumes are usually not large enough to justify the construction of pipelines for delivery to markets, especially from remote oil fields. They are therefore often vented or flared during oil extractions, due to potential explosion hazards owing to their explosive nature and potent GHG effect [7]. However, this is a waste of precious energy [8–10]. If a cost-effective approach for on-site storage of CH<sub>4</sub> is available, the associated gases can be utilized for on-site heat and power generation.

Conventional storage technologies such as compressed natural gas (CNG) and liquefied natural gas (LNG) are widely deployed for commercial natural gas products but face notable technical and economic limitations. CNG requires high pressures (200-300 bar), which demands costly heavy cylindrical tanks, considerable energy input for compression ( $\sim 0.25$  kWh/kg), and raises safety concerns [11–13]. LNG depends on cryogenic storage at  $-162$  °C requiring the use of expensive vacuum-insulated tanks and costly liquefaction processes [14,15]. Adsorbed Natural Gas (ANG), on the other hand, offers a promising alternative by employing porous adsorbents such as activated carbons, metal organic frameworks (MOFs), and advanced polymers to achieve high CH<sub>4</sub> uptake at moderate pressures (35-50 bar) and ambient temperatures. ANG systems can reach storage capacities of  $\sim 267$  cm<sup>3</sup> gas /cm<sup>3</sup> adsorbent (at STP) [16], approaching or even surpassing those of CNG at much higher pressures, i.e.,  $\sim 230$ -250 V/V at 250 bar [17], while avoiding the cryogenic requirements of LNG ( $\sim 600$  V/V at  $-162$  °C) [18,19]. The performance of ANG systems depends critically on the choice of adsorbent, which must balance capacity, scalability, and cost [20].

The associated natural gas, which is produced alongside crude oil, is separated at surface facilities where operational pressures generally range from 100 to 1,000 psi (7-70 bar), depending on the separator design and field conditions. In high-pressure offshore operations, first-stage separators may operate at pressures up to 124 bar. Subsequent processing stages and pipeline transportation often involve pressure reductions to levels between 7 and 35 bar to meet downstream requirements [21,22]. Since ANG operates at moderate pressures of 35 bar or less and ambient temperatures, we can use lightweight and inexpensive conformable tanks with negligible compression energy, which is also convenient and safe to handle compared to the high-pressure CNG and cryogenic LNG systems.

Activated carbon has been extensively studied for CH<sub>4</sub> adsorption in vehicle applications [23,24]. However, its potential for on-site utilization of associated gases has received little attention. While vehicle applications are volume sensitive and demand a high degree of compactness and therefore large adsorption capacities, the potential applications in oil and gas fields requires large quantities of adsorbents and is therefore sensitive to adsorbent cost while being able to afford relatively large footprints. To this end, biochar presents itself as a competitive alternative adsorbent for ANG for on-site associated gas applications. On-site storage and utilization of associated gases in oil fields benefit from the extensive space available for adsorbent storage, a key advantage over space-constrained vehicle applications. Despite the biochar's lower adsorption capacity compared to the activated carbon, a significantly lower cost and a renewable nature of biochar enhance its feasibility for its large-scale oil field deployment, where space constraints are minimal.

Biochar is a carbon-rich material produced by pyrolyzing organic materials, such as plant or animal waste [25,26]. Compared to activated carbon (\$1.20–\$6.40/kg), biochar is more cost-effective at \$0.8–\$1.6/kg, with a lower environmental impact-global warming potential (GWP) of 1.53 kg CO<sub>2</sub> eq/kg and cumulative energy demand of 20.3 MJ/kg versus 8.6–18.28 kg CO<sub>2</sub> eq/kg and 119.5 MJ/kg for activated carbon [27]. Furthermore, its production from abundant forestry and agricultural waste aligns with sustainability goals [28]. Although biochar's CH<sub>4</sub> adsorption capacity may be lower than that of other adsorbents such as activated carbon and therefore require larger volumes for the same storage capacities, its low-cost and environmental friendliness can outweigh this drawback in the oil and gas field application, where space is of lesser concern. Additionally, the used biochar can then be repurposed for combustion, enhancing its overall value proposition.

Earlier studies examined biochar's CH<sub>4</sub> adsorption capabilities [29,30] with many of them focused on its potential for mitigating greenhouse gas emissions [31,32] from landfills [33,34], and soil [35]. These applications, however, typically operate under atmospheric pressure, which differs significantly from the high-pressure conditions required for capturing and storing associated gases in oil fields.

Our previous study [36] demonstrated that, at the same pressure of 75 bar and temperature of 25 °C, biochar can store 1.4 times more CH<sub>4</sub> per unit volume (mol/l) than the compressed CH<sub>4</sub>, highlighting its potential as an efficient storage medium for oil and gas field applications. However, our results also showed that the CH<sub>4</sub> adsorption capacities of biochars were generally lower than those of activated carbons, hypothetically due to their less developed pore structures and smaller surface areas. It is therefore of great theoretical and practical interest to identify surface treatments capable of improving biochar CH<sub>4</sub> adsorption capacity and their underlying mechanisms.

The known modification processes typically involve development of the porous structure further refined through activation. Conventional activation methods such as physical activation with steam or chemical activation with KOH are effective but often involve high temperatures, corrosive chemicals, and produce environmentally harmful byproducts [37–39]. In recent years, cold plasma treatment has become increasingly popular for modifying the surface of carbon materials [40–42], as it effectively creates the desired physical and chemical alterations without altering the material's bulk properties and avoids using solvents or introducing chemical contaminants [43–45]. Cold plasma treatments can further enhance biochar's performance by increasing micropore volume, etching microstructures, and introducing functional groups, thereby improving adsorption capacities for CH<sub>4</sub> [46–48].

Cold plasma, also referred to as non-thermal or non-equilibrium plasma, is a partially ionized gas in which the electrons reach temperatures around 10,000 K while the bulk gas remains near ambient temperature [49,50]. This property allows plasma to selectively modify surface functionalities for a variety of different applications without compromising the structural integrity of the bulk material [40,50–52]. Cold plasma can be generated through various methods, including radio frequency [53,54], microwave [55], and Dielectric Barrier Discharge (DBD) excitation [56,57]. DBD is generated by applying high voltage between two electrodes separated by a dielectric barrier and a small gap, filled with gas at atmospheric pressure [58]. DBD plasmas find applications in various fields including ozone generation and surface treatment [59,60].

Recent studies show that cold plasma could modify biochar surfaces, leading to 40% higher adsorption capacities for  $\text{Pb}^{2+}$  as a model metal pollutant and faster adsorption kinetics [61]. In another research, cold oxygen plasma treatment on vinasse biochar for 3 minutes maximized specific surface area to 307  $\text{m}^2/\text{g}$ , achieving Pb (II) adsorption capacity of 714  $\text{mg}/\text{g}$  through improved pore accessibility [62].

In this research we investigated the potential of cold plasma treatment to modify biochar surfaces aimed at enhancing their  $\text{CH}_4$  adsorption capacity. The study focused on the effects of plasma exposure time (plasma treatment duration) on the biochar's  $\text{CH}_4$  adsorption capacity and the underlying mechanisms. To the best of our knowledge, this is the first study to apply DBD plasma for biochar treatment specifically aimed at improving  $\text{CH}_4$  adsorption, and the first to provide an in-depth investigation of the role of nanopores generated by the cold plasma treatment in the enhancement of the biochar surface adsorption capacity.

## **4.2 Materials and methods**

### **4.2.1 Materials**

A commercial biochar from AirTerra Inc., derived from beetle-infested pinewood waste, was used as an adsorbent in this study. The sample underwent drying at 120 °C under vacuum prior to experimentation. Physical properties were measured to characterize the raw materials prior to plasma treatment. Particle size (1.18–3.36 mm) was defined by sieve mesh size. Skeletal density was obtained using a helium pycnometer (Accupyc II 1340, Micromeritics), while bulk density (g/ml) was measured using a 5 ml sample reservoir.

The argon gas (99.999 vol% purity) was provided by Air Liquide Ltd. (Ottawa, Canada).

### **4.2.2 Plasma treatment**

A parallel plate-type Dielectric Barrier Discharge plasma reactor (CTP-2000K, ACS Material LLC) was employed to irradiate the biochar adsorbents. As illustrated in Fig. 4.1a and 4.1b, the high voltage power supply generated a high voltage sine wave, leading to the ionization of gas within the DBD reactor, resulting in the formation of cold plasma. To measure the applied voltage amplitude, frequency, and current, an oscilloscope probe was connected to the test port. The DBD reactor consisted of two quartz glass discs with an inner diameter of 90 mm and a thickness of 1 mm. An 8 mm gap is present between two such discs. Plasma generation occurred at a discharge voltage of 9–12 kV and a frequency of 9 kHz produced by a step-up voltage transformer and a variable voltage controller. The power consumption of the reactor was approximately 200 W, as measured by an oscilloscope (Tektronix TBS1102C-NEW) and a passive high-voltage probe (P6015A-NEW). The Ar gas flow rate was set at 500 ml/min.

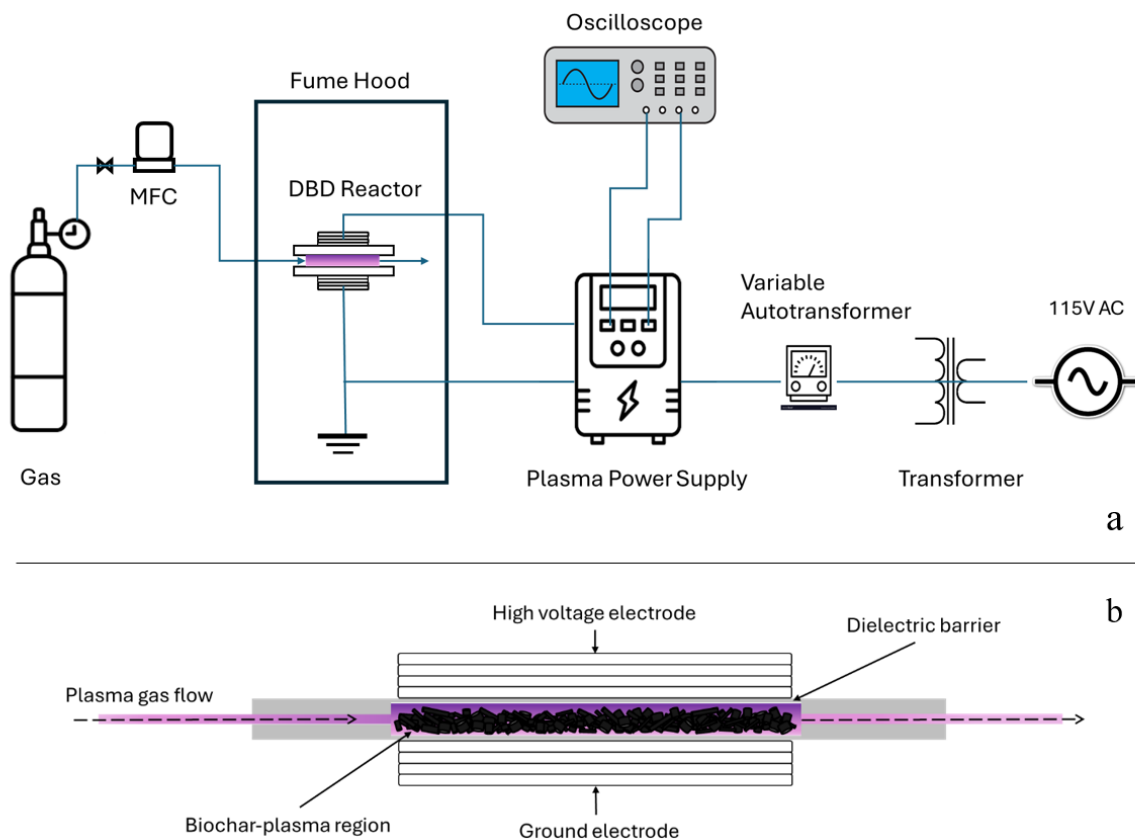


Fig. 4.1 Schematic diagram of the dielectric barrier discharge experimental device for biochar modification (a) and the dielectric barrier discharge reactor (b)

The experiment was conducted in the fume hood to prevent exposure to toxic gases such as  $O_3$  and  $NO$ , which could be generated during plasma reactions with residual atmospheric gases. A 2.8-3.4 g sample was loaded into the reactor, which had an internal volume of 51 mL, for surface modification (see Fig. 4.1b). Prior to the test, the loaded reactor was purged for 5 minutes with the plasma gas Ar to remove air. Once the discharge stabilized, the plasma discharge voltage and current frequency were fine-tuned to 11 kV and 8.2 kHz, respectively and the samples underwent treatment for different durations of 10, 20, 30, 60, and 120 minutes (the corresponding samples were designated as Raw, P10, P20, P30, P60, and P120, respectively).

### 4.2.3 CH<sub>4</sub> adsorption experiments

A volumetric gas adsorption method was used to determine adsorption capacities, employing a commercial sorption Sievert-type analyzer PCT-Pro, by Setaram Inc. CH<sub>4</sub> was delivered to a 5 mL reactor in predefined pressure increments up to 75 bar, and adsorption experiments were carried out at a controlled temperature of  $25 \pm 0.5$  °C. The basic principle of the instrument is illustrated in Fig. 4.2.

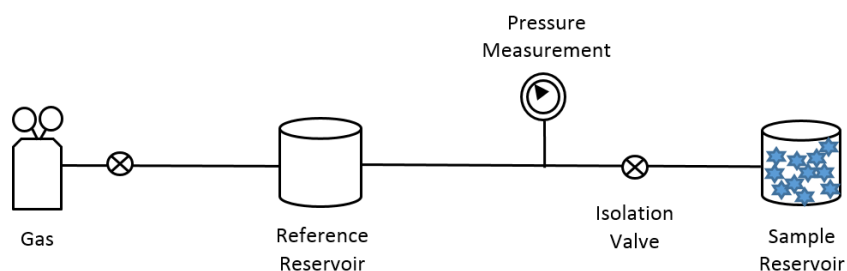


Fig. 4.2 A schematic of the Sievert measurement system

The sample reservoir's free volume was calibrated using helium at the experimental temperature for each adsorbent sample. Subsequently, CH<sub>4</sub> was pressurized in the reference reservoir and released into the sample reservoir, where adsorption took place. The amount of CH<sub>4</sub> adsorbed is determined by calculating the difference between the equilibrium pressure before and after gas injection into the sample reservoir. The molar amount of gas admitted into the reference reservoir and the molar amount of gas remaining at adsorption equilibrium were determined by applying pressure-volume-temperature relations, using non-ideal gas equations within the computer program. The computer program calculated the difference in adsorptions at each pressure step.

The Langmuir isotherm model was used to analyze the adsorption isotherms and to determine the adsorption capacities of different adsorbents [63].

$$N = \frac{N_m * BP}{1 + BP} \quad (4.1)$$

$N$  (mmol/g) represents the amount of adsorbed gas molecules,  $p$  (bar) is the gas pressure, and  $N_m$  (mmol/g) and  $B$  (bar<sup>-1</sup>) are the adsorption capacity and Langmuir constant, respectively. These parameters are independent of gas pressure. The Langmuir constant is considered an equilibrium constant, which is determined by the affinity of CH<sub>4</sub> to the surface of biochars at a given temperature.

#### 4.2.4 Plasma treatment effectiveness ( $\eta$ ) and surface concentration of CH<sub>4</sub> ( $\gamma$ )

To characterise the effects of plasma treatment on the biochar properties including its CH<sub>4</sub> adsorption, we introduced two parameters: plasma effectiveness ( $\eta$ ) and surface concentration of CH<sub>4</sub> ( $\gamma$ ). Plasma effectiveness (%) was defined as the percentage change of CH<sub>4</sub> adsorption capacity of biochar before and after the plasma treatment of a certain duration and the surface concentration of CH<sub>4</sub> (mmol/m<sup>2</sup>) was defined as the maximum mass of CH<sub>4</sub> adsorbed by unit surface area of biochar.

The CH<sub>4</sub> plasma treatment effectiveness was calculated by the following equation,

$$\eta (\%) = \frac{A - A_0}{A_0} * 100 \quad (4.2)$$

where  $\eta$  is the plasma treatment effectiveness (%),  $A$  (mmol/g) is the CH<sub>4</sub> adsorption capacity of plasma-treated biochar (mmol/g), and  $A_0$  is that of the untreated (raw) biochar.

The surface concentration of CH<sub>4</sub> ( $\gamma$ ) on untreated or treated biochar samples was calculated by the following equation,

$$\gamma = \frac{\text{CH}_4 \text{ Adsorption capacity } \left(\frac{\text{mmol}}{\text{g}}\right)}{\text{Specific surface area } \left(\frac{\text{m}^2}{\text{g}}\right)} * 1000 \quad (4.3)$$

where the specific surface area ( $\text{m}^2/\text{g}$ ) is the surface area per unit mass biochar sample.

#### 4.2.5 Pore structure and size distribution

The specific surface area, pore volume, and average pore width of each biochar sample were determined using  $\text{CO}_2$  adsorption at 273 K with a Brunauer–Emmett–Teller (BET) apparatus (ASAP2020 V3.00G, Micromeritics, USA). Prior to BET analysis, all samples (0.2–0.3 g) were degassed under vacuum at 300 °C for 10 hours to remove residual moisture and gases confined within micropores.

$\text{N}_2$  is commonly used for BET analysis but cannot effectively access nanoscale pores at 77 K due to kinetic limitations [64–66]. To address this limitation,  $\text{CO}_2$  was selected due to its smaller kinetic diameter, higher diffusivity, and ability to access nanopores [67–70].  $\text{CO}_2$  adsorption measurements were conducted at 273 K within a relative pressure range of  $P/P_0 = 0.001\text{--}0.03$ , where  $P$  is the equilibrium pressure of  $\text{CO}_2$  and  $P_0$  is the saturation vapor pressure. The improved diffusion of  $\text{CO}_2$  operating at a higher temperature (273 K) enhanced the accuracy of surface area, pore volume, and average pore width measurements ( $<2$  nm) [71–74]. These characteristics enable more accurate characterization of nanoscale pores ( $<1$  nm), which are of particular interest in this study.

Pore structure analysis focused on the nanoscale region. The Horváth–Kawazoe (H-K) model [75] was applied to the  $\text{CO}_2$  isotherms to estimate the median pore width and maximum pore volume for pores  $<1$  nm. For sub-nanopore surface area estimation (0.47–0.87 nm), the Dubinin–Astakhov (D-A) model was employed. The D-A model [76] was selected for its suitability in describing

heterogeneous microporous materials and its greater accuracy compared to conventional Langmuir and BET approaches [77–80].

To resolve the pore size distributions (PSDs) in the 0.47–0.87 nm range, Grand Canonical Monte Carlo (GCMC) simulations were employed, while pores larger than 1.0 nm were analyzed using non-local density functional theory (NLDFT), all implemented through the MicroActive v7 software package (Micromeritics Ltd.). The built-in GCMC model [81–83] provided detailed characterization by fitting experimental isotherms through least-squares regression, minimizing deviations between observed and theoretical data. NLDFT is widely recognized as a reliable method for analyzing gas adsorption in heterogeneous porous materials, as it accounts for fluid–solid and fluid–fluid interactions at the molecular level, providing more accurate PSDs compared to classical methods such as Barrett- Joyner-Halenda (BJH) method [84,85]. This approach offers a more accurate representation of adsorption behavior across a range of pore sizes.

#### **4.2.6 Scanning electron microscopy (SEM) analysis**

Scanning electron microscopy (SEM) using a Hitachi 2500S (USA) and a Gemini500 SEM was employed to investigate surface morphology of biochar specimens. Samples were mounted on conductive adhesive for analysis. Initial observations were conducted with the Hitachi 2500S microscope at 1,000x magnification utilizing a secondary electron detector, a 10 mm working distance, and a 20 kV accelerating voltage. To identify nanoscale pores and achieve enhanced resolution, the Gemini500 SEM was operated at higher magnifications of 100,000x and 150,000x, with an accelerating voltage of 8 kV.

### **4.2.7 pH measurement**

pH measurements were conducted on adsorbent samples before and after plasma treatment to assess chemical changes, particularly shifts in acidity or alkalinity in water, which indicate modifications to surface chemistry, such as the introduction or alteration of functional groups (e.g., carboxyl, hydroxyl, or carbonyl groups). These measurements serve as an indirect indicator of surface functional group modifications induced by plasma treatment. 0.02 g of the sampled biochar material was ground to a particle size of less than 250  $\mu\text{m}$  and suspended in 20 mL of deionized (DI) water, achieving a static point, then the result was reported. A pH/electrochemistry meter from Thermo Fisher Scientific company (model: Orion Star) was used for the pH measurements. The pH readings were considered stable when they did not change more than 0.1 units over 1 minute. All pH measurements were performed in duplicate.

### **4.2.8 Zeta potential analysis**

Electrokinetic potential was measured to find if plasma activation brings any differences in electrical charge. Zeta potentials are often used as an important parameter in analyzing the electrostatic surface interaction in adsorption [86]. In this study, it brings detailed insight into the causes of diffusion, and the affinity of  $\text{CH}_4$  adsorption. To estimate the zeta potential, 0.01 g of each biochar sample was ground into powder ( $< 250 \mu\text{m}$ ) and suspended in 10 mL of deionized (DI) water. The suspension was sonicated for 12 hours to ensure uniform dispersion, and then the samples were taken from the supernatants and used for zeta potential analysis. Prior to zeta potential measurement, the pH value of the sample in each of the vials was adjusted to 6.7 with 0.001 M HCl, and no background electrolyte was added to the sample. A zeta potential analyzer (Malvern Panalytical, UK) was used in the study. Triplicate measurements were recorded for accuracy.

#### **4.2.9 Attenuated total reflectance (ATR) Fourier transform infrared spectroscopy (FTIR) analysis**

Attenuated Total Reflectance Fourier Transform Infrared (ATR-FTIR) spectroscopy was utilized to reveal changes in the chemical and molecular properties of biochars induced by plasma treatment as a function of exposure time, and identify salts, oxides, or by-products generated during plasma activation. A benchtop single-reflection ATR (Cary 630 FTIR spectrometer, Agilent, USA) was used in the study. Samples were prepared by crushing and grinding biochar to a 60-mesh size (approximately 250  $\mu\text{m}$ ) using a mortar and pestle to ensure uniform particle size and effective contact with the ATR crystal (Internal Reflection Element, IRE). Diamond, a commonly used IRE with a refractive index of approximately 2.4, was initially used but introduced spectral interference due to its optical similarity to biochar. To address this, Germanium (Ge), with a higher refractive index of about 4.0, was selected to enhance spectral contrast and minimize optical overlap. The FTIR spectra were acquired across a wavenumber range of 4,000 to 650  $\text{cm}^{-1}$  in the mid-infrared region, enabling the detection of characteristic vibrational modes of the biochar samples.

#### **4.2.10 Plasma effluent gas analysis**

Gas-phase products exiting the DBD reactor during plasma exposure of biochar samples were collected at three-time points: at the beginning, in the middle, and at the end of the run using a gas sampling bag. The collected gases were then analyzed using a refinery gas analyzer (RGA-FID/TCD) equipped with both flame ionization and thermal conductivity detectors on an Agilent 7890 GC system (Agilent Technologies).

## 4.3 Results and Discussions

### 4.3.1 Physicochemical properties of raw biochar

Table 4.1 presents the physical properties of the raw biochar (BC-AT), and Table 4.2 summarizes its proximate and ultimate analyses.

Table 4.1 Properties of raw biochar (BC-AT)

Sample	BC-AT
Specific Surface Area (m <sup>2</sup> /g)	319
Maximum Pore volume	0.085
Average Pore width (nm)	0.62
Particle Size (mm)	1.18 - 3.36
Bulk Density (g/ml)	0.16
Skeletal Density (g/ml)	1.73

Table 4.2 Proximate and ultimate analyses of raw biochar (BC-AT) (wt%)

Proximate analysis				Ultimate analysis				
Moisture	Ash	Volatile Matter	Fixed Carbon	C	H	N	S	O
8.52	4.56	11.38	75.54	82.1	1.33	0.44	<0.05	3.38

BC-AT has a specific surface area of 319 m<sup>2</sup>/g, an average pore width of 0.62 nm, and a pore volume of 0.085 cm<sup>3</sup>/g (Table 4.1), confirming a microporous structure. Proximate and ultimate analyses (Table 4.2) show low ash (4.56 wt%) and moisture (8.52 wt%), high fixed carbon (75.54

wt%) and carbon content (82.1 wt%), and minor elements (H 1.33 wt%, N 0.44 wt%, S <0.05 wt%, O 3.38 wt%), indicating a carbon-rich, largely hydrophobic material.

### **4.3.2 CH<sub>4</sub> adsorption capacity before and after plasma treatment**

Fig. 4.3 illustrates the CH<sub>4</sub> adsorption isotherms for the raw biochar and plasma-treated samples (labeled as P10, P20, P30, P60, and P120) measured at room temperature over a pressure range of 0 to 75 bar. All isotherms exhibit a Type I behavior according to the IUPAC classification [65], characterized by a steep initial uptake at low pressures followed by a gradual approach to saturation at higher pressures, indicative of microporous adsorbents where monolayer adsorption predominates. As shown in Table 4.3, the square of the regression coefficient ( $R^2$ ) for the fitting of experimental isothermal data with the Langmuir model was all between 0.9958 and 0.9997, further confirm that the adsorption was indeed predominantly monolayer. It should be noted that the raw biochar displays the lowest adsorption capacity, and the plasma treatment enhanced the CH<sub>4</sub> uptake across all samples, with the capacities increasing in the order of Raw < P10 < P20 ~ P120 < P60 < P30 at 75 bar. The P30 sample achieves the highest adsorption capacity, representing a 45 % improvement over the raw biochar.

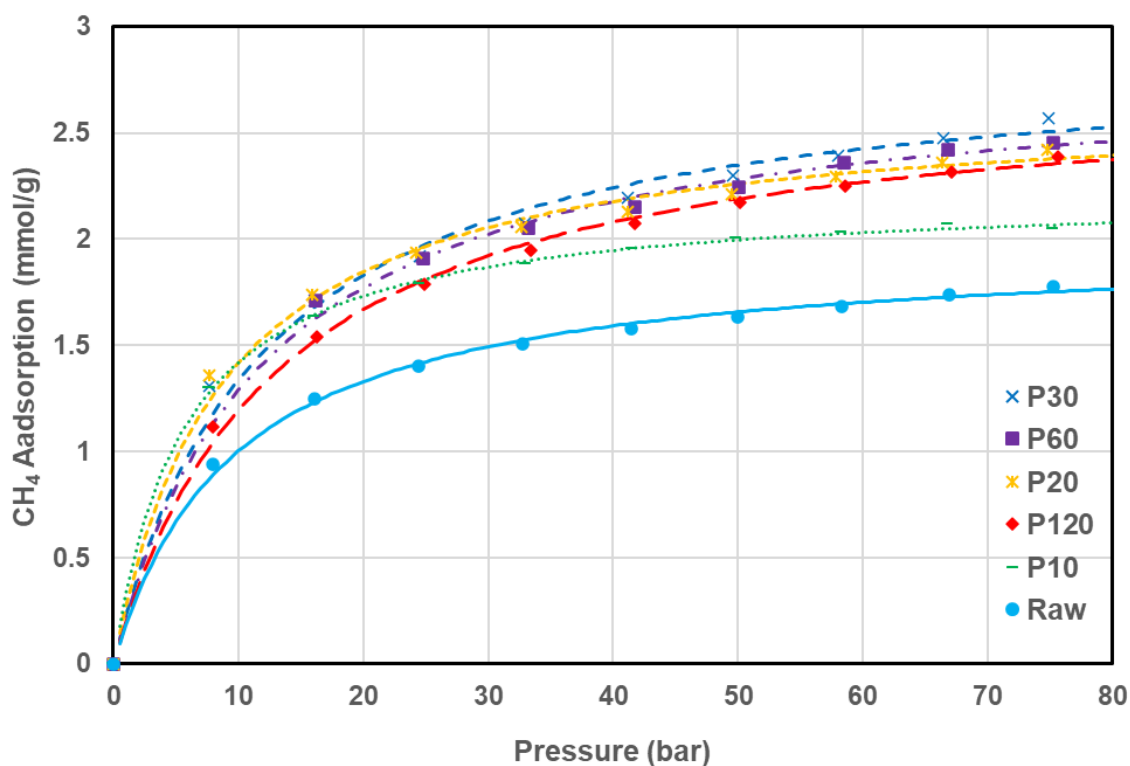


Fig. 4.3 CH<sub>4</sub> adsorption isotherms (Langmuir model) for biochar samples before (Raw) and after plasma treatment (P10, P20, P30, P60, and P120)

Table 4.3 Langmuir adsorption isotherm parameters of CH<sub>4</sub>

	Raw	P10	P20	P30	P60	P120
<b>R<sup>2</sup></b>	0.9991	0.9997	0.9980	0.9958	0.9981	0.9986
<b>N<sub>m</sub> (mmol/g)</b>	1.9794	2.2227	2.6553	2.8952	2.8289	2.7655
<b>B (bar<sup>-1</sup>)</b>	0.1026	0.1765	0.1141	0.0859	0.0836	0.0760

### 4.3.3 Effect of plasma treatment on surface area and CH<sub>4</sub> adsorption

Fig. 4.4 demonstrates the dependence of the CH<sub>4</sub> adsorption capacity on the specific surface area of the raw biochar and those subjected to different durations of plasma treatments. Plasma treatment appears to increase both the specific surface area and CH<sub>4</sub> adsorption compared to the untreated sample. While linear relationships were established between the specific surface area and the adsorption capacity of all the biochars with different plasma treatment durations, the data form two distinct groups according to the slope of the linear curves. The first group (blue squares),

consisting of Raw, P10, and P20 (0, 10, and 20 minutes), shows a linear increase in adsorption with a slope of 0.0054 mmol/m<sup>2</sup>. The second group (orange triangles), including P30, P60, and P120 (30, 60, and 120 minutes), exhibits a smaller slope of 0.0019 mmol/m<sup>2</sup>, which is less than 1/3 (32.08%) of that of the first group. It also shows that the specific surface area and CH<sub>4</sub> adsorption capacity of the biochar samples increased from 319 m<sup>2</sup>/g and 1.77 mmol/g for Raw to 527 m<sup>2</sup>/g and 2.57 mmol/g for P30, respectively, but decreased beyond 30 minutes plasma duration to 484 m<sup>2</sup>/g and 2.46 mmol/g for P60 and 434 m<sup>2</sup>/g and 2.39 mmol/g for P120. These data indicate that the plasma treatment duration affected not only the specific surface area of the biochar but also its other properties contributing to the biochar CH<sub>4</sub> adsorption capacity, which will be discussed more in detail later.

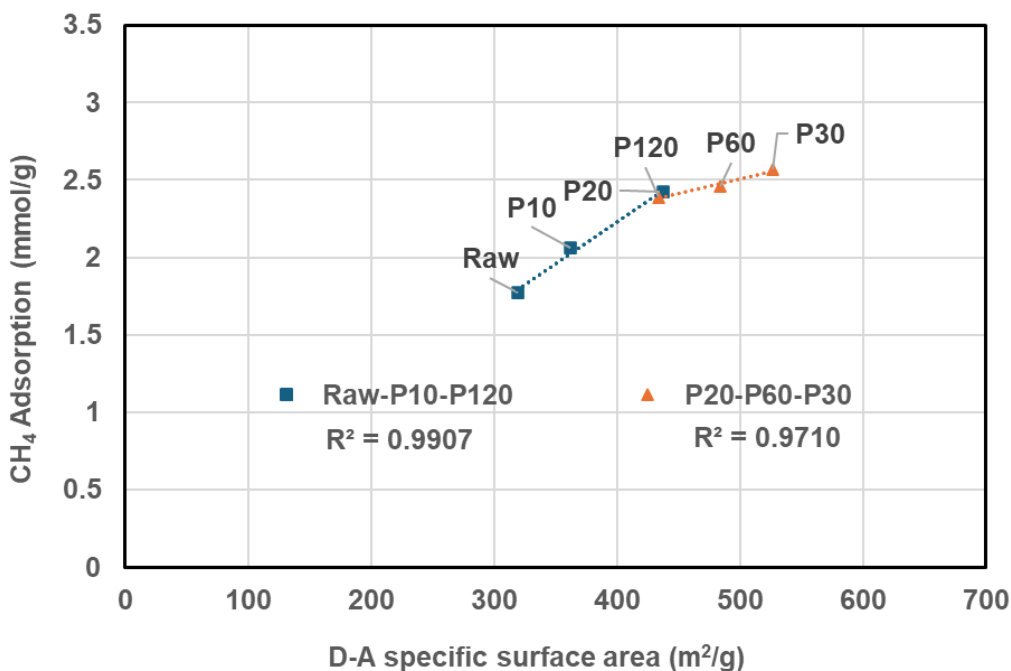


Fig. 4.4 Dependence of CH<sub>4</sub> adsorption on specific surface area of biochar

### 4.3.4 Plasma treatment effectiveness ( $\eta$ ) and surface concentration of $\text{CH}_4$ ( $\gamma$ )

The dependence of plasma effectiveness ( $\eta$ ) and surface concentration of  $\text{CH}_4$  ( $\gamma$ ) on biochars as a function of plasma treatment duration are presented in Fig. 4.5.

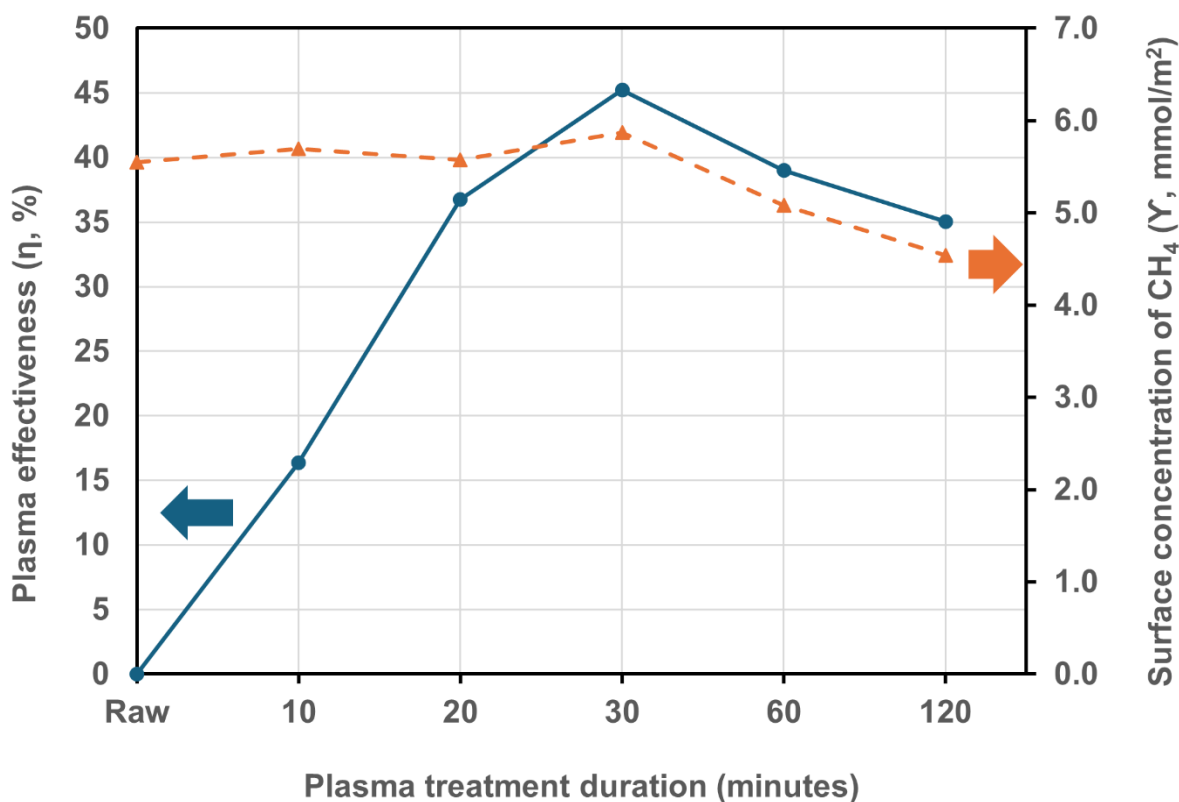


Fig. 4.5 Plasma effectiveness ( $\eta$ ) and surface concentration of  $\text{CH}_4$  ( $\gamma$ ) of plasma-untreated (Raw) and plasma-treated biochars with different plasma treatment durations

As shown in Fig. 4.5, the plasma treatment effectiveness ( $\eta$ ) increased almost linearly from 0% for the raw biochar (0 minutes plasma treatment duration) to 37% after 20 minutes plasma treatment, reaching 45% at 30 minutes, although with a reduced slope. For longer treatment durations (>30 min),  $\eta$  declined. In contrast, the  $\text{CH}_4$  surface concentration ( $\gamma$ ) remained nearly constant between up to 30 minutes, suggesting that adsorption sites per unit surface area remained fully accessible during this period, but decreased steadily for longer treatment durations.

These trends indicate that plasma treatment enhanced CH<sub>4</sub> adsorption primarily by increasing the specific surface area (Fig. 4.4) while maintaining uniform accessibility of adsorption sites up to 30 minutes. Beyond this optimal duration i.e., 60 and 120 minutes, both  $\eta$  and  $\gamma$  decreased, suggesting that over-treatment reduced the effective adsorption surface.

### **4.3.5 Pore structure evolution induced by plasma treatment**

#### **4.3.5.1 N<sub>2</sub> and CO<sub>2</sub> adsorption isotherms and pore accessibility**

Fig. 4.6 presents the N<sub>2</sub> adsorption–desorption isotherms at 77 K for the raw biochar and the P30 sample. P30 shows notably higher N<sub>2</sub> uptake compared to the raw material, indicating that plasma treatment enhanced the accessible surface area and/or pore volume. A key observation is the low-pressure hysteresis observed, where the desorption branch failed to converge with the adsorption branch with a much larger residual adsorbed N<sub>2</sub> per unit mass of adsorbents than the equilibrium adsorption of N<sub>2</sub> at the same pressure. Such N<sub>2</sub> retention suggests either slow diffusion through nanopores or very narrow entrances of pore networks which limited accessibility [68,87]. This low-pressure hysteresis is a common phenomenon in biochars and microporous carbons creating "ink-bottles" with narrow entrances and larger cavities or very narrow slit shaped pores [64,88]

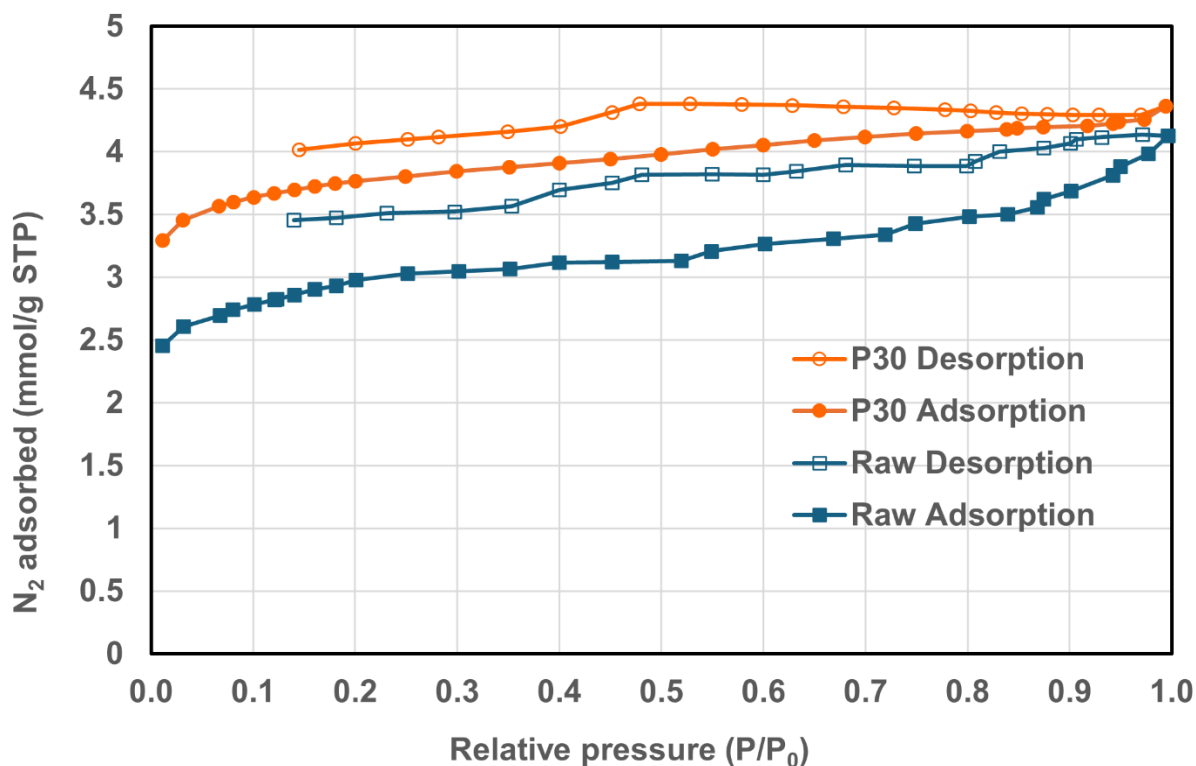


Fig. 4.6 N<sub>2</sub> adsorption-desorption isotherms exhibiting hysteresis for raw and plasma-treated with 30 minute duration (P30) samples

Interestingly, plasma treatment with 30 minutes duration appears to have mitigated this phenomenon significantly: the hysteresis loop narrowed, and residual uptake decreases. This could be due to plasma-induced widening of pore entrances, smoothing of internal pore walls, or reduced tortuosity, which reduced the retention effects cumulatively or synergistically. The characteristic abrupt desorption step at  $P/P_0 \approx 0.42-0.45$ , known as the tensile strength effect, was absent which is likely masked by broader pore heterogeneity typical of these materials [89]. Due to kinetic restrictions at cryogenic temperature, N<sub>2</sub> (kinetic diameter 0.364 nm) is unable to efficiently diffuse into nanopores smaller than 1.0 nm which can lead to underestimation of specific surface area and pore volume [90]. In contrast, CO<sub>2</sub> can access pores smaller than 1 nm due to smaller

kinetic diameter (0.330 nm), stronger quadrupolar interactions and its faster diffusivity at 273 K [91].

CO<sub>2</sub> adsorption isotherms at 273 K (Fig. 7) show a Type I profile, with CO<sub>2</sub> uptake at low relative pressures ( $P/P_0 < 0.005$ ) indicating strong micropore filling. The observed adsorption capacities follow the order: Raw < P10 < P120 < P20 < P60 < P30, differing from the indistinguishable distinctions between P20 and P120 in the CH<sub>4</sub> isotherms as noted in Fig. 4.7 and Table 4.4. The CO<sub>2</sub> hysteresis was negligible (data not shown) with the adsorption and desorption profiles overlapping almost completely, which is consistent with literature reports on microporous materials [65]. The adsorption capacities of biochars all followed the trends of Raw < P10 < P20 < P30 and P30 > P60 > P120 for both CO<sub>2</sub> and N<sub>2</sub>, consistent with the trend of the adsorption of CH<sub>4</sub>.

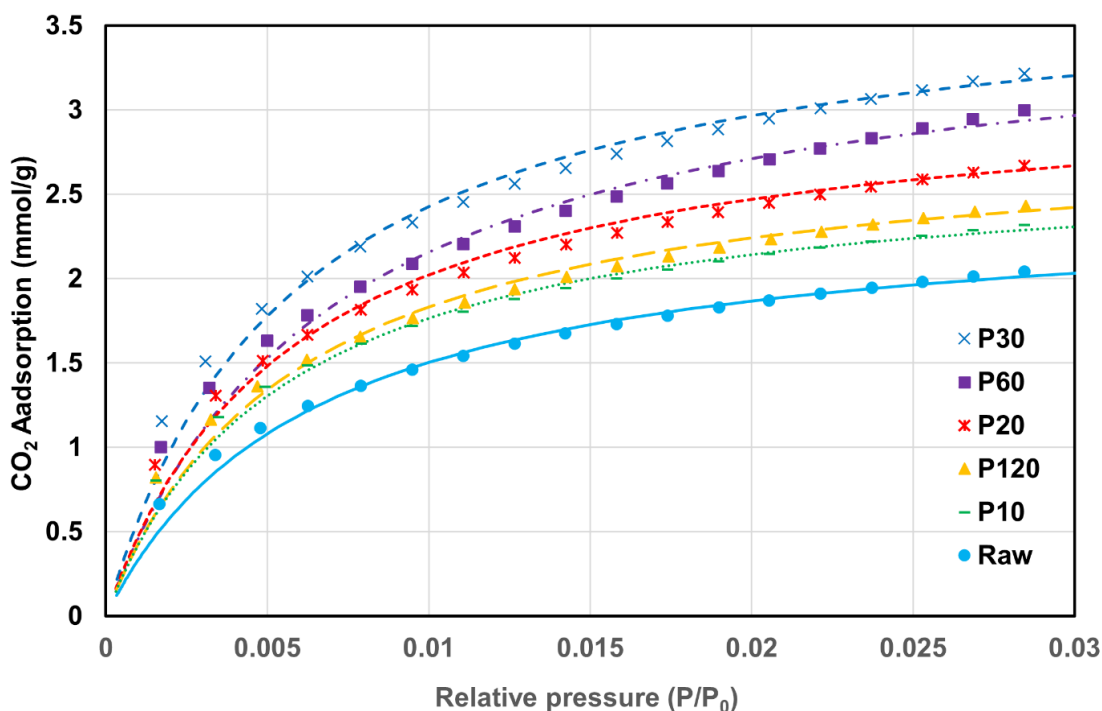


Fig. 4.7 CO<sub>2</sub> adsorption isotherms (Langmuir model) for biochar samples plasma-untreated (Raw) and plasma-treated samples (P10, P20, P30, P60, and P120)

Table 4.4 Langmuir adsorption isotherm parameters of CO<sub>2</sub>

	<b>Raw</b>	<b>P10</b>	<b>P20</b>	<b>P30</b>	<b>P60</b>	<b>P120</b>
<b>R<sup>2</sup></b>	0.9977	0.9984	0.9974	0.9973	0.9953	0.9976
<b>N<sub>m</sub> (mmol/g)</b>	2.4655	2.7270	3.1776	3.8153	3.6536	2.8893
<b>B (bar<sup>-1</sup>)</b>	156	183	175	175	144	173

#### 4.3.5.2 Pore size distributions (PSDs) by CO<sub>2</sub> and N<sub>2</sub> physisorption

Fig. 4.8a presents the pore volume–weighted PSDs derived from CO<sub>2</sub> (273 K) and N<sub>2</sub> (77 K) physisorption for the Raw and P30 samples, analyzed using the NLDFT. CO<sub>2</sub> and N<sub>2</sub> provide complementary information: CO<sub>2</sub> at 273 K primarily resolves ultramicropores (< 0.7 nm) and partially supermicropores (0.7–2 nm), whereas N<sub>2</sub> at 77 K characterizes supermicropores and mesopores (≥ 2 nm) through multilayer adsorption and capillary condensation [92,93].

CO<sub>2</sub> is preferred for ultramicropore analysis because its higher measurement temperature (273 K) enhances molecular mobility and minimizes diffusion limitations that hinder N<sub>2</sub> at 77 K in pores < 1 nm. Consequently, CO<sub>2</sub> fills ultramicropores rapidly at low relative pressures, yielding sharp isotherm steps that can be interpreted using NLDFT and GCMC. In contrast, N<sub>2</sub> underestimates ultramicropore volume because of slow equilibration at cryogenic temperature (77K) in narrow pores, making long equilibration times impractical. Additionally, N<sub>2</sub> adsorption relies on multilayer formation and capillary condensation, which do not occur in ultramicropores too narrow for a liquid-like phase. N<sub>2</sub> remains essential for pores ≥ 1 nm, where these mechanisms apply effectively. However, at 273K, CO<sub>2</sub> adsorption is limited to pores smaller than approximately ~1 nm, as multilayer adsorption begins only near 10 bar (≈ 0.3 p/p<sub>0</sub>) and capillary condensation occurs at 27–31 bar (≈ 0.8–0.9 p/p<sub>0</sub>), close to the saturation pressure of 33–34 bar, and well above typical experimental conditions of 1 bar. Extending CO<sub>2</sub> analysis beyond 1 nm would therefore require near-saturation pressures or supercritical conditions (> 31 °C and

> 73.8 bar) [94,95]. Therefore, combining N<sub>2</sub> adsorption at 77 K and CO<sub>2</sub> adsorption at 273 K provides complementary information on the full micropore spectrum.

Fig. 4.8b compares GCMC and NLDFT for P30 using CO<sub>2</sub> adsorption, showing that GCMC provides sharper resolution and a lower detectable pore size limit. GCMC is generally more reliable for CO<sub>2</sub> adsorption isotherms because it better accounts for specific interaction effects and deviations from ideal adsorption behavior arising from the quadrupolar nature of CO<sub>2</sub> molecules [96,97].

The PSDs analysis (Fig. 4.9) indicates the development of pores  $\leq 1$  nm, encompassing part of the ultramicropore region ( $< 0.7$  nm) as defined by IUPAC [65]. Due to instrumental limitations, pores smaller than 0.47 nm could not be resolved; therefore, the presence of smaller ultramicropores (0.3–0.47 nm) cannot be confirmed in this study.

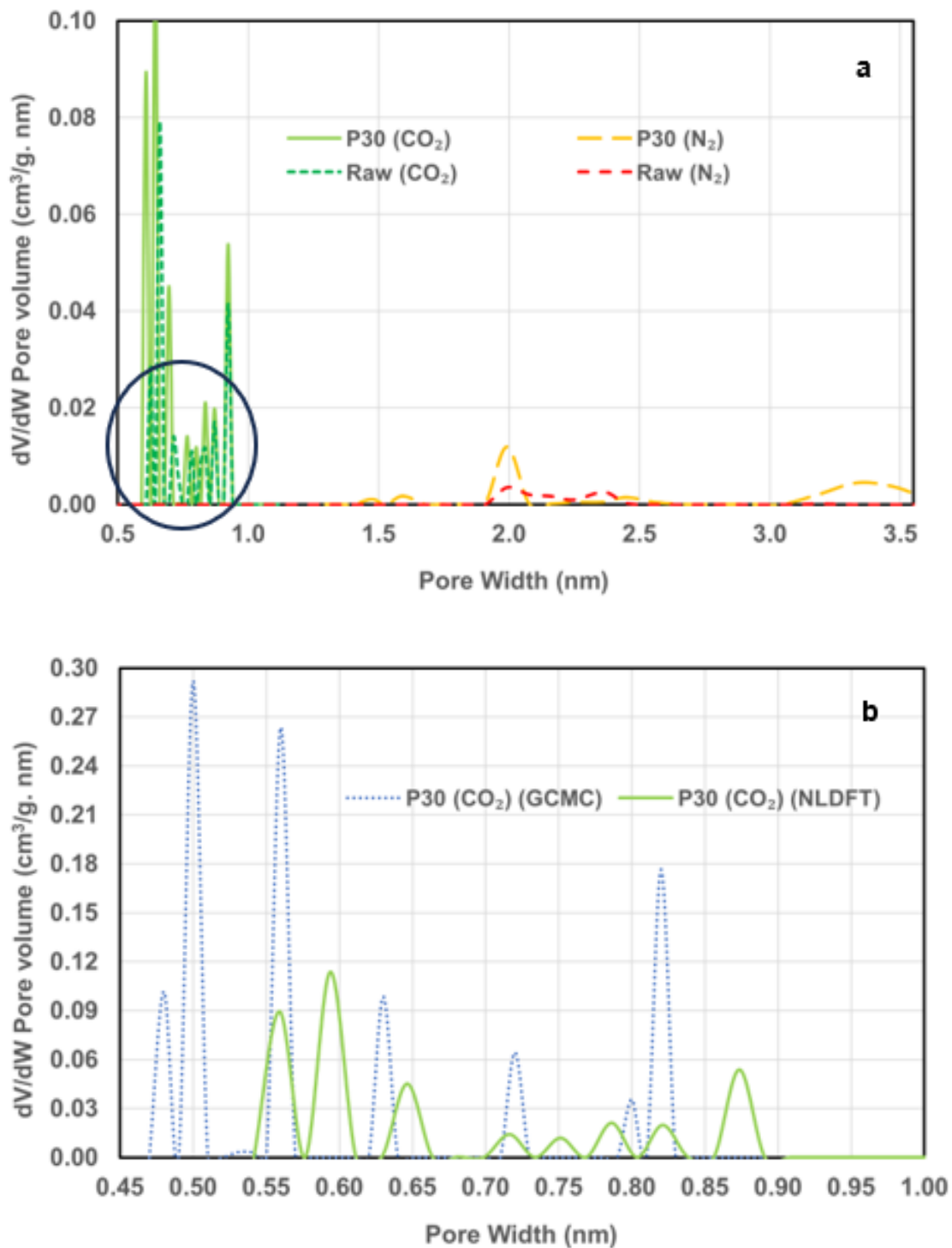


Fig. 4.8 a) NLDFT-derived PSDs from  $\text{CO}_2$  (273 K) and  $\text{N}_2$  (77 K) physisorption for Raw and P30 samples; b) Comparison of GCMC and NLDFT models for PSDs < 1 nm from  $\text{CO}_2$  adsorption in P30

To examine the effect of plasma treatment in detail, Fig. 4.9 presents PSDs in the 0.47–0.89 nm range obtained from CO<sub>2</sub> adsorption at 273 K using GCMC, highlighting structural changes as a function of treatment duration.

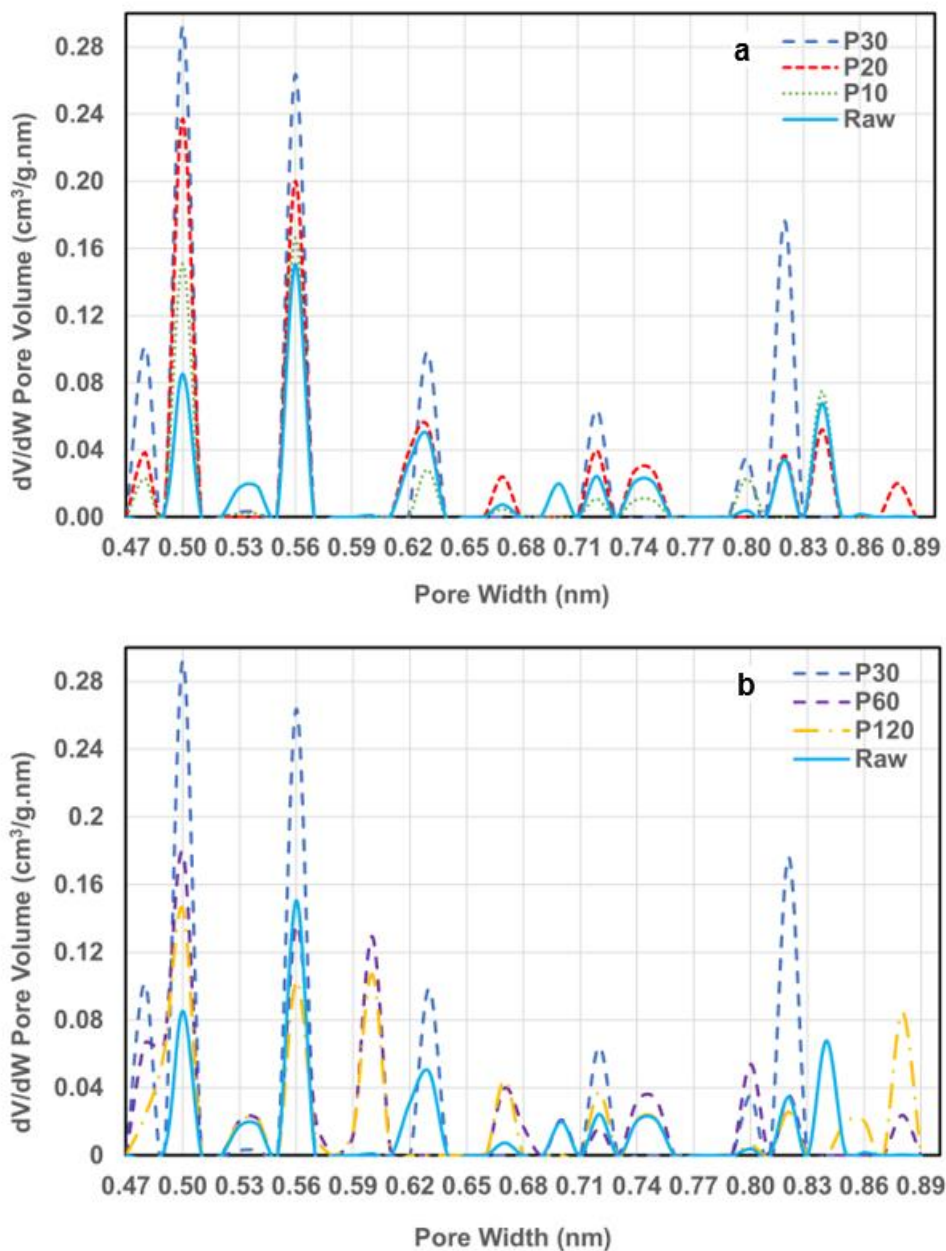


Fig. 4.9 PSDs derived by GCMC from CO<sub>2</sub> (273K) physisorption for the biochar with different plasma treatment durations: a) Raw, P10, P20, and P30; b) Raw, P30, P60, and P120

Fig. 4.9a and 4.9b show the PSDs of biochar with different plasma treatment durations ranging from 0 (Raw) to 120 minutes (P120). For clarity, Raw, P10, P20, and P30 are presented on Fig. 4.9a, and Raw, P30, P60, and P120 are presented on Fig.4.9b. As shown on Fig.4.9a, the Raw has two major peaks at 0.50 nm and 0.56 nm and both these two peaks increased with plasma treatment duration, following an order of P30>P20>P10>Raw. In addition, a new peak at 0.48 nm was detected for the plasma-treated biochars with peak values following the same order of P30>P20>P10. However, Fig.9b shows an opposite trend with both the peaks at 0.5 and 0.56 nm decreasing with plasma treatment duration in the order of P30>P60>P120. At 0.56 nm, the peak intensity for P120 decreased below that of the Raw sample. Furthermore, the additional peak at 0.48 nm of P60 was smaller than that of P30 but not nonexistent as that with P120 and the raw biochar. The consistent trends of these three peaks at 0.48, 0.50, and 0.56 nm, which all increased with plasma duration before reaching 30 minutes but reversed to a declining trend beyond it, might explain the similar trends of the dependence of the specific area of biochar on the plasma duration. There are a few other peaks in the range of 0.65-0.9 nm, which generally follow the same trends but with exceptions. These pores, however, contributed only a small portion of the ultramicropore surfaces of biomass as shown in Fig. 4.10a and 10b.

### **4.3.5.3 Surface area changes**

Fig. 4.10a displays the GCMC simulated-cumulative specific surface area, and Fig. 4.10b presents the normalized cumulative specific surface area as functions of pore width for various plasma-treated biochar samples, including Raw, P10, P20, P30, P60, and P120. The vertical dashed lines represent pore widths corresponding to 1.5 and 2 times the molecular kinetic diameters of CH<sub>4</sub>. The kinetic diameter of CH<sub>4</sub> is 0.380 nm. The cumulative specific surface area demonstrates a distinct trend of increase as the plasma treatment duration extends from 0 minutes (Raw) to 30

minutes (P30) in all pore width ranges, i.e.,  $R_{aw} < P_{10} < P_{20} < P_{30}$  (Fig. 4.10a). However, prolonged treatment, i.e., 60 minutes (P60) and 120 minutes (P120), resulted in a clear reversal, with a decline in the cumulative surface area observed throughout the pore width range, i.e.,  $P_{30} > P_{60} > P_{120}$ .

Fig. 4.10b presents the normalized cumulative specific surface area, expressed as a percentage of the total specific surface area, plotted against pore width. A significant portion of the surface area in plasma treated biochars is attributed to pores with a width of 0.48 nm, which did not exist in the raw biochar.

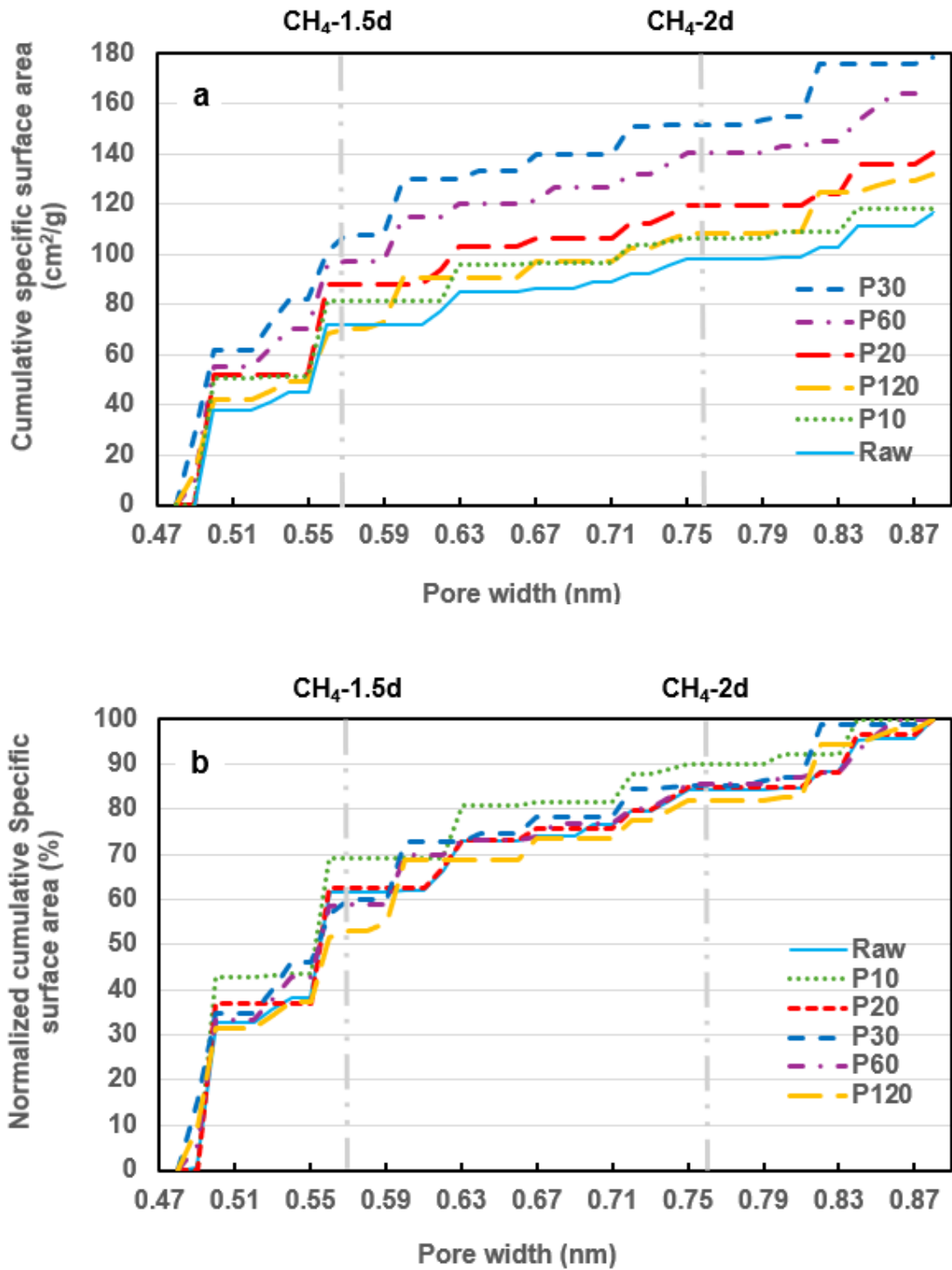


Fig. 4.10 GCMC simulated-cumulative specific surface area (a), and normalized cumulative specific surface area (b) against pore width of Raw, P10, P20, P30, P60, and P120. Vertical lines are the benchmarks of 1.5 $\times$ , 2 $\times$  of the kinetic diameter (d) of the CH<sub>4</sub> molecule.

It is evident from Fig. 4.10a that the ultramicropores primarily fall within the 0.48-0.57 nm width range (52-70%). Given that the kinetic diameter of CH<sub>4</sub> is 0.380 nm, these pores should be accessible for CH<sub>4</sub> adsorption. Variations in pore size can affect the accessibility for adsorption. Smaller pores may restrict the diffusion of larger molecules due to spatial constraints, while larger pores may not provide sufficient interaction energy for effective adsorption due to the absence of overlapping wall potentials, where the adsorbate molecule is too far from the opposing pore wall to benefit from confinement-enhanced interaction. This suggests that the collapse of existing pores or their enlargement of pores may lead to ineffective adsorption. This understanding is well aligned with other reported studies showing that surface roughness and pore morphology significantly

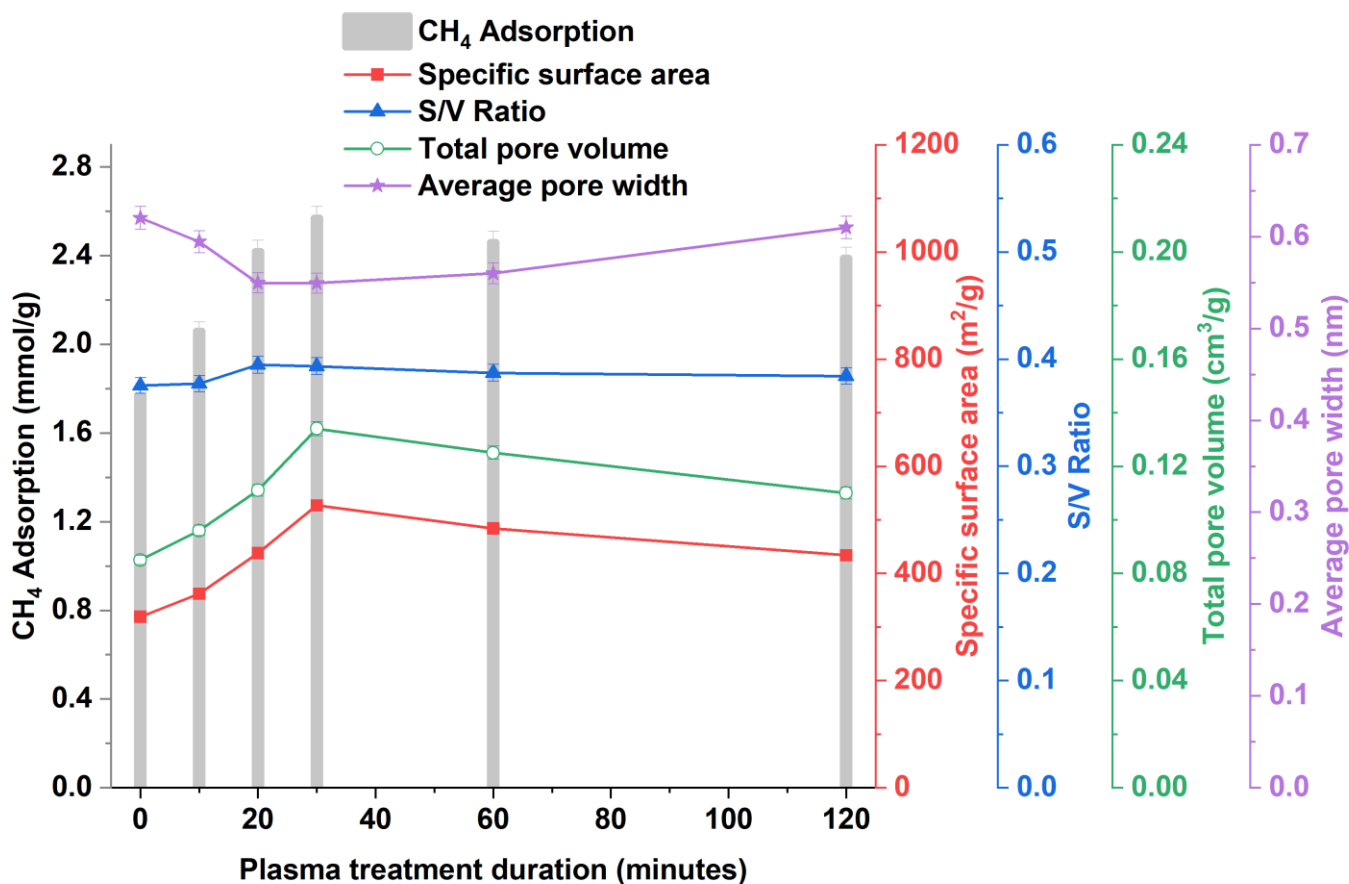


Fig. 4.11 CH<sub>4</sub> adsorption capacity and D-A specific surface area, total pore volume, average pore width of biochars of different plasma treatment durations

influence the surface adsorption behavior and that the optimum pore size can maximize the specimen's adsorption capacity [98].

Fig. 4.11 presents the CH<sub>4</sub> adsorption capacities of biochars subjected to different plasma treatment durations, derived from the Langmuir isotherms in Fig. 4.3, alongside key material properties. CH<sub>4</sub> adsorption capacity increased almost linearly with treatment time, from 1.77 mmol/g for the untreated biochar to 2.60 mmol/g after 30 minutes of plasma treatment. However, it decreased slightly with the treatment duration beyond 30 minutes to 2.4 mmol/g for 120 minute-plasma treatment. These results indicate that there is an optimum plasma treatment duration in terms of achieving the maximum adsorption capacity. While the D-A specific surface area and total pore volume had peaks at 30 minutes of plasma treatment duration as the turning point, the average pore width exhibited a valley at this point. Interestingly, the specific surface area/specific volume (S/V) ratio first increased slightly with plasma treatment duration up to 20 minutes and then remained essentially constant afterward. The S/V ratio represents the surface area available per unit pore volume. A higher S/V ratio indicates greater biochar surface exposure for a given volume, which can affect the biochar plasma activation process. The S/V ratio slightly increases with plasma treatment duration up to 30 minutes and then decreases.

#### **4.3.5.4 Surface morphological changes**

Fig. 4.12 presents SEM images of untreated biochar (Raw), 30-minute plasma-treated biochar (P30), and 120-minute plasma-treated biochar (P120) at different magnifications. A comparison of the SEM images revealed that plasma treatment induced changes in the surface morphology.

A micrograph of the Raw specimen (Fig. 4.12a) displays a well-preserved honeycomb-like structure with smooth inner walls and minimal surface roughness. An image of the P30 sample

(Fig. 4.12b) reveals damage to the walls, and an increased exposure of pores on internal surfaces. An image of the P120 sample (Fig. 4.12c) shows a more pronounced surface erosion, pore coalescence, and signs of partial structural collapse, which corresponds to a reduction of the biochar surface area.

At higher magnifications, the 30-minute plasma-treated biochar exhibits the existence of nanopores on its surface at 150,000 $\times$  magnification (Fig. 4.12e), whereas the untreated biochar shows no visible pores at 100,000 $\times$  (Fig. 4.12d). Fig. 4.12f of the P120 sample displays a stressed, rough surface that seems to have partially obscured the underlying pores, adding complexity to the biochar's nanoscale morphology. These surface changes can be attributed to the bombardment of the biochar by highly energized particles, such as electrons, ions, and neutral species, during the plasma treatment process.

However, the development of nanoscale pores below 1 nm could not be observed due to challenges in sample preparation, particularly the difficulty in achieving a flat surface, which limited the resolution of the SEM analysis.

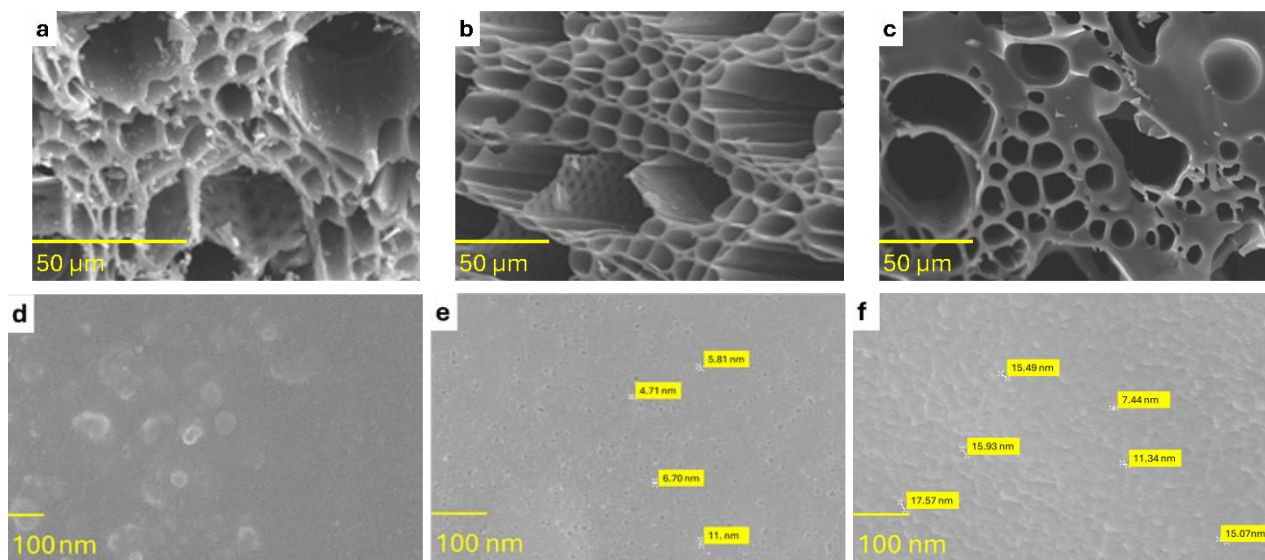


Fig. 4.12 SEM images of biochars, (a) Raw (1000×), (b) P30 (600×), (c) P120 (500×), (d) Raw (100,000×), (e) P30 (150,000×) and (f) P120 (100,000×)

### 4.3.6 Surface chemical modifications from plasma treatment

#### 4.3.6.1 pH changes

The pH of biochars suspended in deionized water is an indicator of the protonation capacity of the biochar surface and therefore an indirect measurement of the abundance of carboxylate groups at biochar surfaces. Fig. 4.13 shows that the untreated biochar (Raw) had a pH of 9.05, which increased with plasma treatment duration until peaking at 30 minutes (P30) with a pH of 9.73 ( $\Delta\text{pH} = +0.68$ ). This enhancement is attributed to the removal of organic impurities including oxygen-containing groups, as supported by the zeta potential changes and ATR-FTIR data (reduced O-H, C=O peaks) to be discussed in the following sections. It is worth noting that prolonged plasma beyond 30 minutes showed a decline of pH, i.e., pH 9.77 ( $\Delta\text{pH} = +0.72$ ) and pH 9.57 ( $\Delta\text{pH} = +0.52$ ) for P60 and P120, respectively. This turning of trends coincides with that of the specific surface area, the CH<sub>4</sub> adsorption capacity, and the surface concentration of CH<sub>4</sub> on the treated

biochar. We therefore hypothesize that the creation of new nanoscale pores in the specimen treated with plasma for up to 30 minutes was primarily due to removal of organic impurities that originally filled these pores.

#### 4.3.6.2 Zeta potential changes

As shown in Fig. 4.13, the zeta potential of the biochar, measured at a fixed pH of 6.7, increased with increased plasma treatment duration up to 20 minutes and then showed no further increase beyond. Since carbon is electrically neutral, the reduction of the negative zeta potential confirms the aforementioned hypothesis that the plasma treatment resulted in the removal of the organic impurities containing negatively charged functional groups from the biochar surface while the extent of that removal increased with a plasma treatment duration.

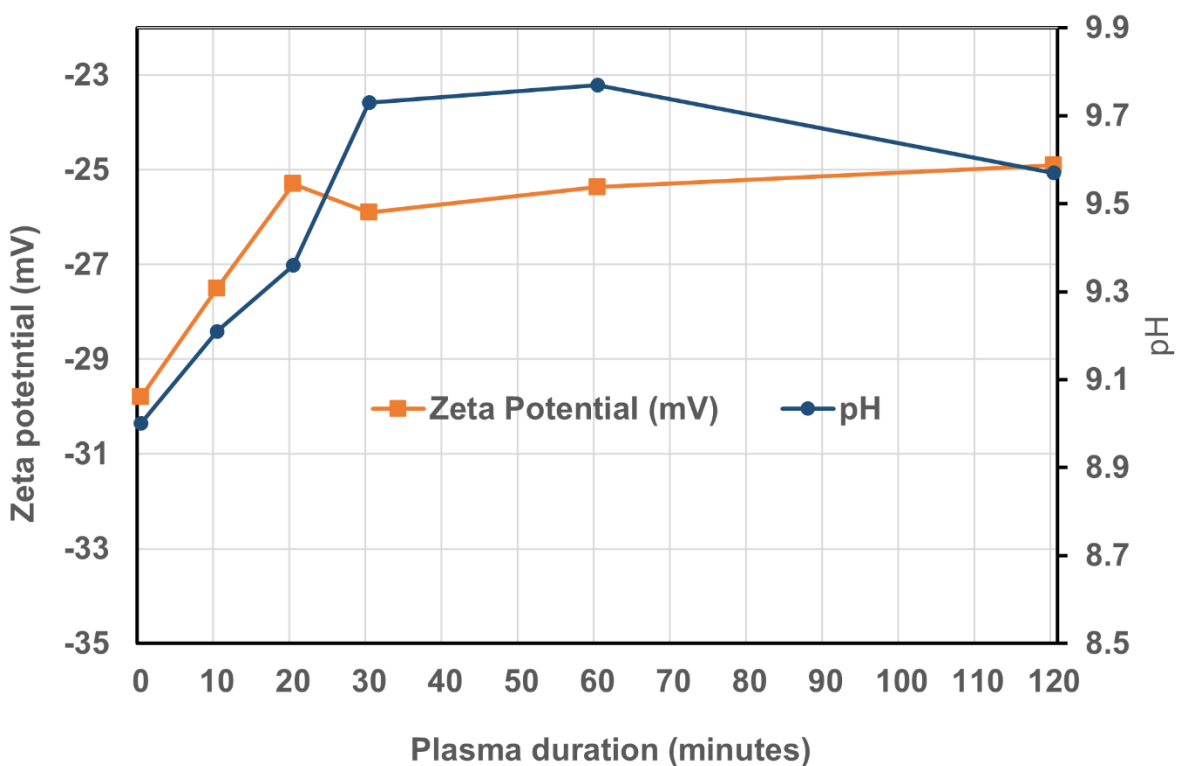


Fig. 4.13 Effect of plasma duration on the zeta potential of biochar

Furthermore, the pH of biochar suspension in deionized water increased with plasma treatment duration of up to 30 minutes and then ceased to rise. This trend of pH change confirms that organic impurities containing negatively charged functional groups, which are typically acidic and capable of releasing protons upon dissociation, were removed during the plasma treatment. These data also indicate that the impurities removal peaked at a plasma treatment duration of 30 minutes.

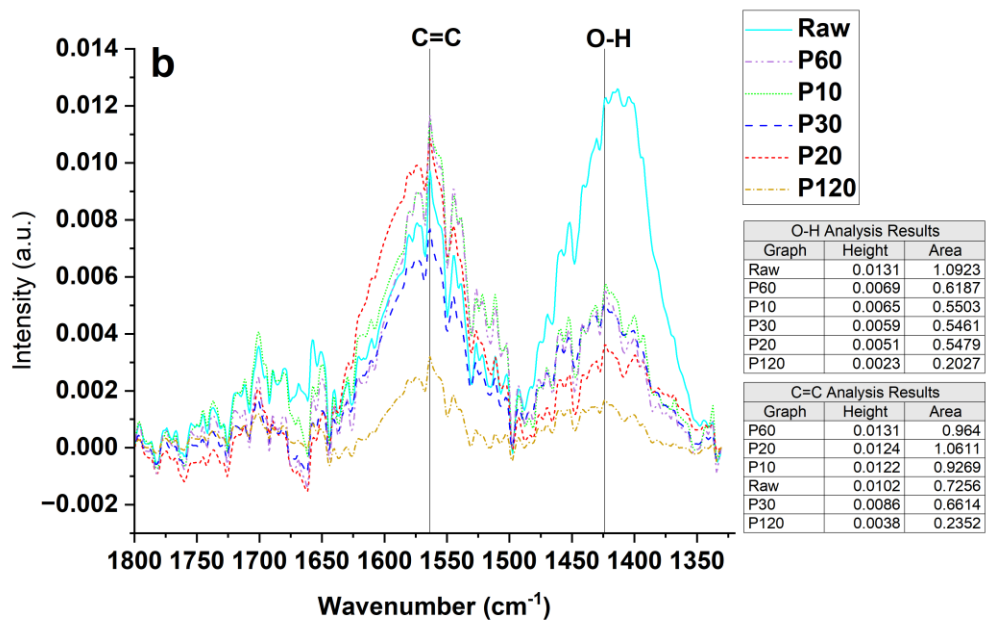
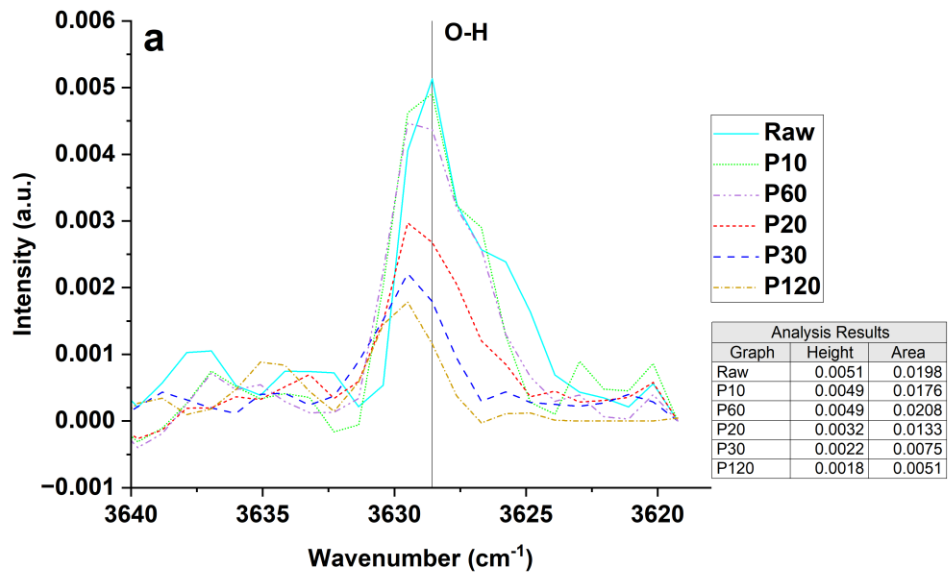
Similarly, the zeta potential became less negative with plasma exposure, reflecting the reduction of oxygen-containing functional groups, such as hydroxyl and carboxyl groups, which contribute to surface acidity. This shift confirms that plasma treatment altered the biochar surface chemistry, likely by partially removing these groups and decreasing the density of dissociable protons. The observed changes in protonation capacity and zeta potential are consistent with the results of previous studies. For instance, it has been reported that the zeta potential of biochar surfaces decreases due to the loss of oxygen-containing groups [99]. Additionally, the pH and zeta potential of biochars treated with plasma of 30 minutes or longer remained largely unchanged, suggesting that the removal of organic impurities from the biochar surfaces had reached its maximum and that extended plasma treatment does not further alter the surface chemistry. Notably, the continued removal of organic impurities, as indicated by rising pH and zeta potential, coincided with a stable surface concentration of CH<sub>4</sub> (Y) during the first 30 minutes, whereas surface concentration declined beyond 30 minutes (Fig. 4.5). The steady pH and zeta potential after 30 minutes, reflecting completed impurity removal, partially explain this decrease in CH<sub>4</sub> adsorption. However, the further decline in adsorption beyond 30 minutes, despite constant surface chemistry, suggests that additional factors govern CH<sub>4</sub> uptake. This aligns with the observed increase in average pore size and decrease in specific surface area (Fig. 4.11). Over-treatment likely causes pore enlargement or partial collapse, reducing micropore surface area and, consequently, CH<sub>4</sub>

adsorption due to the loss of adsorption sites, while pH and zeta potential remain largely unchanged.

#### **4.3.6.3 Attenuated total reflectance-Fourier transform infrared spectroscopy (ATR-FTIR)**

To further confirm the chemical modification of the biochar surfaces due to plasma treatment, we utilized ATR-FTIR spectroscopy by examining the functional groups on the biochar (see Fig. 4.14).

Although peak deconvolution was not performed, baseline subtraction and normalization were conducted using OriginPro software. Baseline correction was applied using the asymmetric least squares (ALS) method, followed by both peak height and area normalization. The peak heights and areas for each spectrum are provided in a table accompanying the spectra. These processed spectra were used to qualitatively assess relative changes in the C-H, O-H, C=O, and C-N bands. While no quantitative correlation was performed to directly relate these spectral changes to the observed increases in surface area or CH<sub>4</sub> uptake, the qualitative trends provide insight into the chemical modifications induced by treatment.



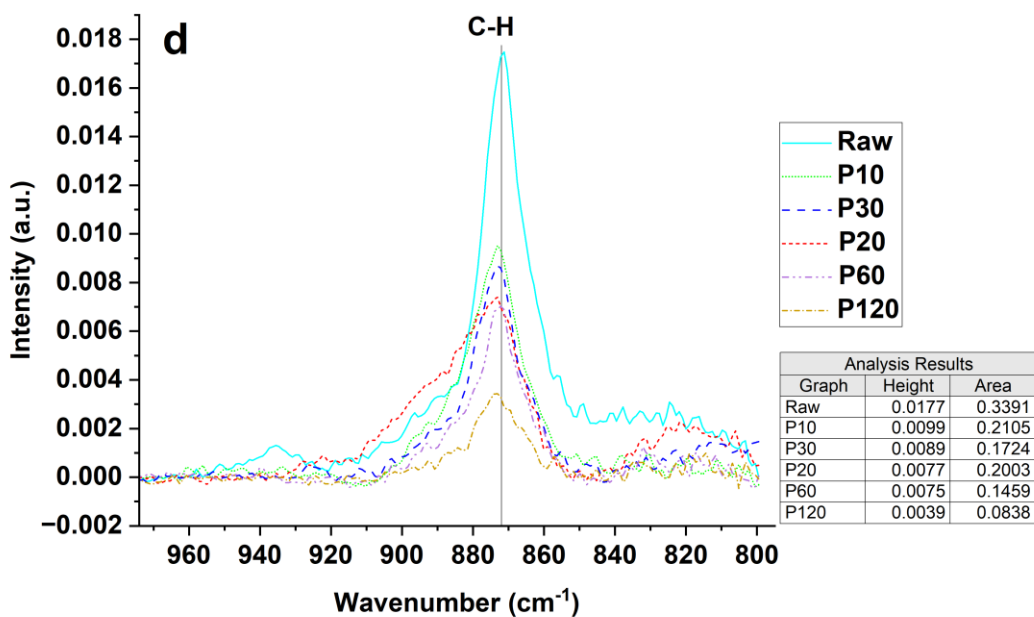
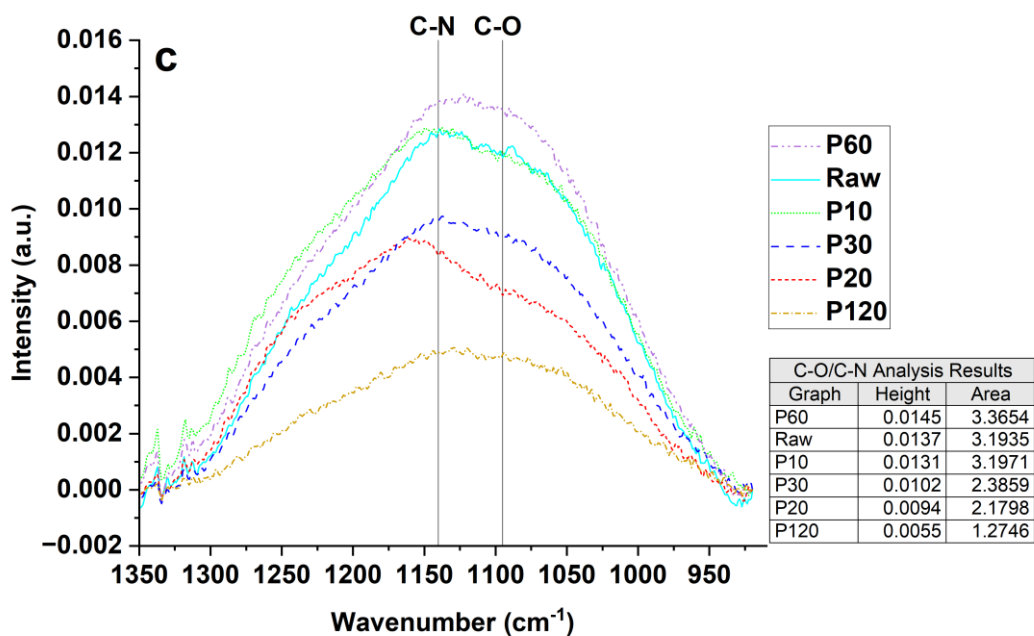


Fig. 4.14 Identified functional groups on ATR-FTIR spectra: a) O-H, b) C=C, O-H, c) C-N, C-O, d) C-H

Fig. 4.14 presents the ATR-FTIR spectra of biochar surfaces highlighting the peaks corresponding to commonly found organic bonds. Biochars with different plasma treatment durations, i.e., P10,

20, 30, 60, 120 exhibited ATR-FTIR spectral patterns similar to that of Raw, but of different peak values. With increasing plasma exposure duration from 10 to 120 minutes, a reduction was observed in key characteristic bands, at 3628-3629  $\text{cm}^{-1}$  and 1423  $\text{cm}^{-1}$  corresponding to O-H stretching and bending vibrations of oxygen-containing groups, as well as 873  $\text{cm}^{-1}$  associated with C-H bond deformation. Plasma treatment resulted in a reduction in the intensity of the 1575  $\text{cm}^{-1}$  band, corresponding to C=C bending vibrations. The peak shown in Fig. 14c could be C-O in alcohol (1087-1124  $\text{cm}^{-1}$ ) (see Table 4.5), or C-N stretching vibration in amines (1020-1250  $\text{cm}^{-1}$ ), which decreased when comparing the untreated (Raw), P10, P20, P30, and P120 biochar specimens.

Table 4.5 Surface functional groups as identified by ATR-FTIR spectra

<b>FTIR Wavenumber (<math>\text{cm}^{-1}</math>)</b>	<b>Group</b>	<b>Class</b>	<b>Indicator</b>	<b>References</b>
<b>3580-3650</b>	O-H stretching	hydroxyl groups	surface polarity and hydrophilicity	[100,103–106]
<b>1566-1650</b>	C=C Stretching	aromatic structures	biochar's carbon framework	[100–103]
<b>1395-1440</b>	O-H bending	carboxylic acid	surface polarity and hydrophilicity	[104,107]
<b>1087-1124</b>	C-O stretching	Alcohol, carboxylic acid	surface polarity and hydrophilicity	[100,103,104,108]
<b>1020-1250</b>	C-N stretching	Aliphatic amine	hydrophilicity	[109,110]
<b>750-900</b>	C-H bending, stretching	1,2,4-trisubstituted, 1,3-disubstituted, aliphatic or aromatic benzene rings	hydrophobicity	[104,106,111,112]

With an inert plasma generating gas such as Ar, plasma-induced chemical bond formation is not expected, however reactive species such as C-H, C=C, and O-H can be effectively removed. On the other hand, extended exposure of biochar surface to inert gas plasmas can induce ion etching and generation of surface defects. These effects can additionally impact the biochar adsorption ability by generating new or destroying the existing pores, thereby affecting the structural integrity

and surface functionality of the biochar. Ar plasma treatment can cause physical etching of the material's surface due to the ion bombardment and the presence of energetic particles bombarding the biochar surface. This can break down unsaturated bonds, such as C=C bonds, induce radical formation and bond scission. Thus, the Ar plasma treatment may reduce the density of C=C bonds on the biochar surface. The surface can undergo reorganization, where highly reactive species (like C• radicals) may cause bond breakage or rearrangement, further reducing the concentration of C=C bonds on the surface. Plasma can also reduce the surface concentration of C-H, O-H, C-O, C-N, and C=O groups leading potentially higher biochar hydrophobicity. Ar plasma treatment does not introduce any polar or ionizable groups (such as -OH or -COOH). As a result, the zeta potential becomes less negative due to the lack of ionizable polar groups that would otherwise contribute to negative charges. This can increase the relative proportion of hydrophobic, nonpolar sites on the biochar surface. As the concentration of oxygen-containing functional groups decrease, the content of effective adsorption sites increases, leading to the enhancement of the biochar CH<sub>4</sub> adsorption capacity. Although the 750-900 cm<sup>-1</sup> band could arise from the rocking vibrations of C-H groups [112], the absence of the 2850-3000 cm<sup>-1</sup> band, which corresponds to the stretching vibration of saturated aliphatic C-H, suggests the absence of saturated aliphatic C-H bonds. The 750-900 cm<sup>-1</sup> bands have therefore most likely arisen from the aromatic C-H bond. The lack of aliphatic C-H from all the biochar samples, one of the most abundant structural moieties in wood, was likely due to the loss of them during the pyrolysis process for the production of the raw biochars.

#### **4.3.6.4 Plasma effluent gas**

To investigate the interactions between the Ar plasma and biochar and study the removal of volatile compounds or functional groups such as O-H, C=C, C-H, moisture, or impurities during the biochar plasma treatment, the composition of effluent gases released from the plasma reactor were

analyzed. Table 4.2 presents the compositions of raw biochar, including proximate analysis (moisture, ash, volatile matter, fixed carbon), and ultimate analysis (C, H, N, O, S). Since the biochar contained much more O element (3.38 wt%) than N (0.44 wt%), it is reasonable to hypothesize that the peak in Fig. 4.14 is more likely attributable to C-O in alcohol than C-N in amine.

Table 4.6 indicates that H<sub>2</sub>, N<sub>2</sub>, CO<sub>2</sub>, and CO were generated during the biochar plasma treatment. The plasma gas was pure Ar. The only source of these gases in the effluent would be the adsorbed atmospheric gas molecules and organic impurities embedded on the biochar surfaces, which can include elements H, O, N, and C. This again confirms that the plasma treatment induces chemical surface modifications leading to the breakdown of and desorption of organic impurities and atmospheric gases. This observation aligns with the composition of the raw biochar (Table 4.2), which contained 11.38 wt% volatile matter, indicating the presence of volatile organic compounds (VOCs) prior to plasma treatment. After 30 minutes of plasma treatment, the effluent gas contained 0.16 mol% N<sub>2</sub> and a total of 0.17 mol% oxygen atoms from CO<sub>2</sub> (0.03 mol%), CO (0.01 mol%), and O<sub>2</sub> (estimated at 0.05 mol%). This corresponds to an N/O atomic ratio of approximately 1.88, which is lower than the atmospheric N/O ratio of 3.73, suggesting an enrichment of oxygen-containing species in the effluent. Given that the raw biochar initially contained substantially more oxygen (3.38 wt%) than nitrogen (0.44 wt%) (Table 4.2), converting to molar quantities (O:  $3.38/16.00 = 0.211$  mol; N:  $0.44/14.01 = 0.031$  mol) yields an N/O atomic ratio of 0.15, these results support the conclusion that both nitrogen and oxygen in the effluent originated, at least in part, from the decomposition of organic impurities during plasma treatment.

Table 4.6 Compositions of effluent gas after plasma treatment with argon (99.9999 %) as a plasma source gas for a 30-minute duration (P30)

<b>Gas Detected</b>	<b>Amount [mol %]</b>
<b>H<sub>2</sub></b>	0.04
<b>He</b>	< 0.1
<b>CO<sub>2</sub></b>	0.03
<b>Ar</b>	99.77
<b>O<sub>2</sub></b>	< 0.1
<b>N<sub>2</sub></b>	0.16
<b>CO</b>	0.01
<b>VOCs C<sub>1</sub>-C<sub>5</sub>/C<sub>6</sub><sup>+</sup></b>	Trace
<b>Sum</b>	100

**VOCs: volatile organic compounds**

In summary, the surface chemistry data, including zeta potential, pH, FTIR spectra, and effluent gas composition, all point to a substantial chemical modification of the biochar surfaces caused by plasma treatment. These data also suggest that the chemical modification was primarily attributed to the removal of organic impurities that contained H, C, O, and N as well as negatively charged carboxylate groups. Furthermore, the impacts of plasma treatment duration on the extent of the chemical modification showed the turning point at 30 minutes, coinciding with the observed changes in both the amount of nanoscale pores and removal of organic impurities from the biochar surfaces, which might be one of the main mechanisms responsible for the observed enhancement of the CH<sub>4</sub> biochar adsorption capacity caused by the employed plasma treatment.

Cold plasma treatment initiates physical etching through the bombardment of biochar surfaces by high-energy ions, electrons, and radicals generated in the discharge, such as atomic oxygen (O•) and ozone (O<sub>3</sub>). We hypothesize that this process selectively removes volatile carbon fragments and organic impurities, generating new super- and ultramicropores (~0.48 nm) while

simultaneously enlarging existing pore structures. The reactive species penetrate the carbon matrix, preferentially attacking defect sites and leading to the volatilization of carbonaceous residues as CO or CO<sub>2</sub>, thereby generating finer pores without significant bulk degradation.

#### 4.3.6.5 Interpretation of plasma effects on CH<sub>4</sub> adsorption

To provide an overall view, Fig. 4.15 shows the general trends of CH<sub>4</sub> adsorption capacity, plasma treatment efficiency ( $\eta$ ), CH<sub>4</sub> surface concentration ( $\gamma$ ), and surface chemistry parameters (pH and zeta potential) as functions of plasma treatment duration, irrespective of their absolute values.

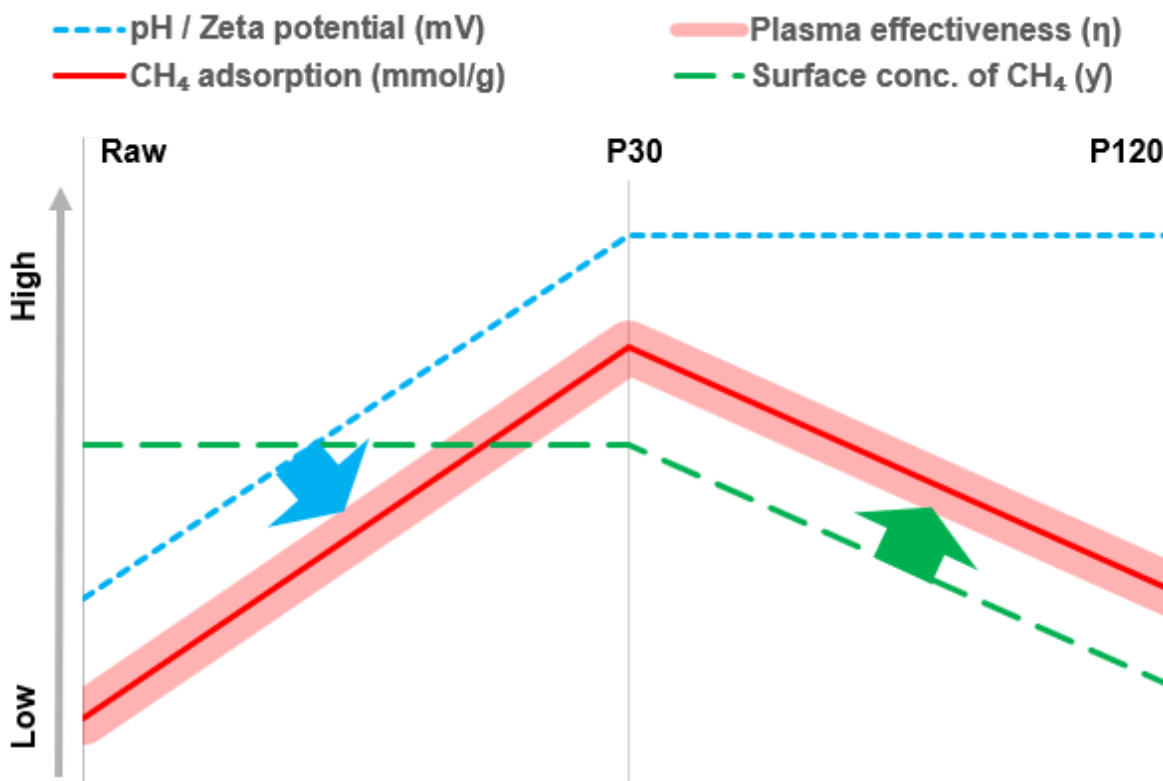


Fig. 4.15 Simplified trends of CH<sub>4</sub> adsorption, plasma effectiveness ( $\eta$ ), surface concentration of CH<sub>4</sub> ( $\gamma$ ), and pH/Zeta potential as functions of plasma treatment duration

Up to 30 minutes of plasma treatment, CH<sub>4</sub> adsorption capacity, plasma treatment effectiveness ( $\eta$ ), and pH/zeta potential increase together, while the surface concentration of CH<sub>4</sub> ( $\gamma$ ) remains

essentially constant. This indicates that the improvement in CH<sub>4</sub> uptake is governed primarily by micropore formation and greater accessibility of adsorption sites, as evidenced by the rising pH and zeta potential, which reflect effective removal of surface impurities, rather than by enhanced adsorption affinity (which would alter  $\gamma$ ).

Beyond 30 minutes of plasma exposure,  $\gamma$ ,  $\eta$ , and CH<sub>4</sub> adsorption capacity begin to decline, suggesting that excessive treatment causes surface morphological changes such as pore widening and coalescence that reduce the number of available micropore adsorption sites. An increase in average pore size and a decrease in specific surface area (Fig. 4.11), together with the widening of pore entrances (Fig. 4.6) and other structural alterations, were evident in SEM and BET (CO<sub>2</sub> and N<sub>2</sub>) analyses, which showed enlarged pores and reduced micropore surface area. Meanwhile, pH and zeta potential stabilize, indicating that impurity removal has reached completion and no longer contributes to further adsorption improvement.

## 4.4 Conclusions

Cold plasma treatment significantly improved the CH<sub>4</sub> adsorption capacity of biochars, primarily through an increase in specific surface area associated with the development of ultramicropores, particularly in the 0.47–0.68 nm range. The plasma treatment effectiveness ( $\eta$ ) and adsorption capacity of CH<sub>4</sub> were mainly governed by ultramicropore formation and the increased availability of adsorption sites resulting from impurity removal, as indicated by rising pH and zeta potential, along with FTIR evidence showing reductions in surface concentrations of C-H, O-H, C-O, C-N, and C=O groups, which may increase biochar hydrophobicity and contribute to higher CH<sub>4</sub> uptake. Excessive plasma exposure beyond the optimal duration of 30 minutes, however, reduced specific surface area, plasma treatment efficiency ( $\eta$ ), and surface concentration of CH<sub>4</sub> ( $\gamma$ ), while

causing minimal additional changes in pH or zeta potential. This constant pH/zeta potential values and declines in  $\gamma$  and  $\eta$  support the conclusion that at extended treatment durations, CH<sub>4</sub> adsorption is governed mainly by structural properties rather than surface chemistry. FTIR analysis, together with plasma effluent gas composition evaluated against the elemental composition of raw biochar, confirms impurity removal during plasma treatment and provide evidence of plasma-induced chemical modification of the biochar surface.

### **CRedit authorship contribution statement**

Vivien Yoonhee Ko: Writing – original draft, Visualization, Validation, Resources, Project administration, Methodology, Investigation, Formal analysis, Data curation, Conceptualization.

Jinsheng Wang: Supervision, Resources, Project administration, Conceptualization. Christopher

Lan: Writing – review & editing, Supervision. David Ryan: Supervision, Resources, Project administration, Funding acquisition.

### **Declaration of Competing Interest**

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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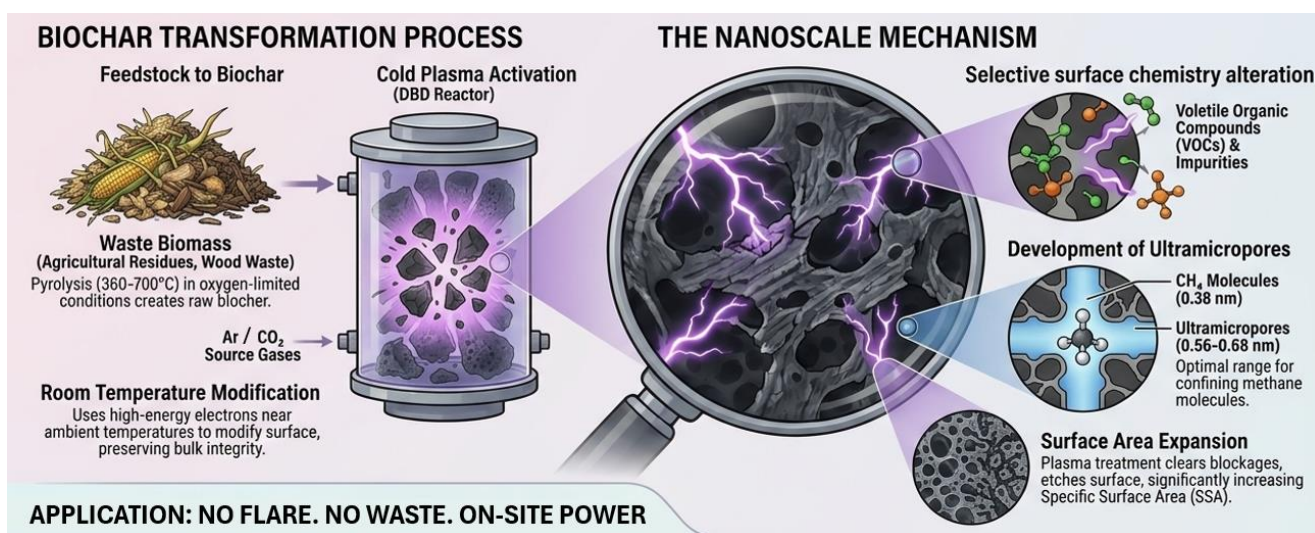
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# Chapter 5. Cold plasma treated biochars and activated carbons for CH<sub>4</sub> adsorption: effects of raw material properties and plasma source gases<sup>3</sup>

This chapter is based on the article submitted to *Environmental Science and Technology*

Graphic abstract:



<sup>3</sup> V. Y. Ko, J. Wang, C. Lan, and D. Ryan, "Cold plasma treated biochars and activated carbons for CH<sub>4</sub> adsorption: effects of raw material properties and plasma source gases" submitted to *Environmental Science and Technology*.

## Abstract

The flaring of associated gas from oil fields motivates development of low-cost, distributed natural gas storage solutions. This study demonstrates that cold plasma treatment transforms waste biomass-derived biochars into effective methane ( $\text{CH}_4$ ) adsorbents achieving up to 3.3 mmol/g at 75 bar and 298 K, representing enhancements of 23–73% driven by coupled volatile removal, ultramicropore development (0.56-0.68 nm), and feedstock-dependent surface chemistry. The enhancement mechanism operates through selective removal of volatile organic compounds that occlude micropore networks. Adsorption enhancement was dictated by material composition: the high-volatile biochar BC-D6 (waste-wood-derived) (17.4 wt%) achieved a 73% increase, whereas the low-volatile activated carbon AC-FB (commercial) showed only 1%, demonstrating that plasma effectiveness is constrained by the initial pore development and volatile content of the carbon framework. Alkaline minerals (CaO, MgO) in biochar neutralize plasma-generated acids, preserving hydrophobic surfaces consistent with maintaining a nonpolar surface environment favorable for  $\text{CH}_4$  confinement. Effluent analysis quantified oxidation: non-oxidizing Ar/ $\text{N}_2$  plasmas produced minimal  $\text{CO}_2$  (0.03-0.04%) with maximum enhancements, while  $\text{O}_2/\text{He}$  generated 0.57%  $\text{CO}_2$  (19-fold higher), indicating oxidizing plasma conditions associated with unfavorable surface modification for  $\text{CH}_4$  adsorption. A composition-dependent framework was developed to guide treatment design, demonstrating that matching plasma source gas to feedstock enables predictive optimization. Plasma-enhanced biochars offer advantages over conventional adsorbents—utilizing waste feedstocks, requiring simple processing, and enabling modular adsorbed natural gas systems operating safely at <60 bar for distributed oil field applications. This approach transforms flared gas into capturable energy while valorizing agricultural residues, addressing energy security and sustainability.

**Keywords:**

CH<sub>4</sub> adsorption, natural gas storage, biochar, cold plasma, surface modification, plasma source gas

**Highlights:**

- Cold plasma treatment enhances biochar CH<sub>4</sub> adsorption by 23-73% through ultramicropore development
- Initial volatile matter strongly correlates with plasma-induced surface area gain
- Oxidizing plasmas with air or O<sub>2</sub>/He reduces plasma effectiveness
- Ar and CO<sub>2</sub> were most effective as plasma source gases, but CO<sub>2</sub> is more appealing practically

## 5.1 Introduction

Natural gas (NG), predominantly composed of CH<sub>4</sub>, is a promising fuel due to its lower carbon footprint compared to other fossil fuels such as coal, delivering approximately twice the energy per unit of CO<sub>2</sub> emitted [1,2]. While the majority of natural gas is produced from dedicated gas fields, oil fields also generate large quantities of “associated gas” as a by-product of oil extraction. This associated gas is often flared because capturing it is economically impractical given the lack of infrastructure for gas handling [2]. Moreover, as a by-product of oil extraction, continuous production and sale of NG are impractical due to variable output and economic constraints [3,4].

Utilizing associated gas for on-site power and heat generation at oil fields could therefore offer an environmentally viable solution, provided that economically feasible technologies for its capture, storage, and utilization are developed. NG requires storage systems that can accommodate production fluctuations and meet variable on-site supply demands. Conventional storage methods rely on compressed natural gas (CNG) [5] or liquefied natural gas (LNG) [6], which require high-pressure vessels or cryogenic handling, posing safety and operational challenges [7].

Adsorbed natural gas (ANG) has emerged as a safer and more energy-efficient alternative, storing NG at lower pressures in porous materials [8]. By confining CH<sub>4</sub> molecules within micropores and ultramicropores of the adsorbent, ANG systems reduce both the compression energy required and the operational risks compared with CNG and LNG. ANG can achieve up to 80% of the volumetric energy density of CNG stored at 3,000 psi (20.7 MPa), while operating at pressures as low as 500 psi (3.4 MPa) [9]. This makes ANG particularly suitable for oil field applications, where safety, operational simplicity, and the handling of intermittent associated gas streams are critical [10–12]. While real-world applications of ANG in oil and gas operations are currently limited, this study represents a first attempt to capture and store associated gas using ANG, enabling efficient on-site CH<sub>4</sub> storage and its subsequent use for power generation and local energy supply.

The choice of adsorbent is critical to the performance of ANG systems, which must balance capacity, scalability, and cost [13]. Porous materials such as activated carbons, metal-organic frameworks (MOFs), porous organic polymers (POPs), and covalent organic frameworks (COFs) are widely studied for ANG due to their high surface areas and tunable pore structures [14–16]. Activated carbons typically deliver 130–220 v/v at 35–65 bar and 298 K, while MOFs can exceed 260 v/v [8] though cost and scalability limit their practical use. In this study, a sustainable, low-cost alternative, biochar is introduced as an adsorbent. Engineered biochars with abundant

ultramicropores (<0.7 nm) achieve CH<sub>4</sub> uptakes of 1.5–2.5 mmol/g at 35 bar and 298 K [17], competitive with activated carbons. Beyond its adsorption performance, biochar offers broader sustainability advantages, including the beneficial use of waste biomass feedstocks, long-term carbon sequestration potential, and a lower environmental footprint than many conventional adsorbents [18]. For oil field operations, where associated gas is frequently flared due to economic and infrastructural barriers, ANG systems based on low-cost, locally produced biochars offer a practical solution. By enabling safe, low-pressure storage (<60 bar) in modular vessels, biochar-based ANG systems can capture, and store associated CH<sub>4</sub> for on-site use in power generation, heating, or local energy supply, transforming a waste by-product into a valuable energy resource.

Biochar is a pyrogenic carbon material produced from diverse biomass residues, including agricultural and forestry byproducts, manures, and biosolids, through thermochemical conversion under O<sub>2</sub>-limited conditions, typically through slow or intermediate pyrolysis at 350–700 °C [19]. The physicochemical properties of biochar, including aromaticity, porosity, and ash composition, are strongly influenced by both feedstock composition and pyrolysis temperature [20]. Unlike activated carbon, which undergoes costly activation processes [21–23], biochar is produced through simple pyrolysis. Traditionally, biochar has been used in soil amendment and environmental remediation from landfill or water [24–26]. However, with minimal and inexpensive modifications, such as cold plasma treatment, biochar's adsorption capacity can be significantly enhanced, making it a viable and scalable solution for ANG applications.

Cold plasma, also referred to as non-thermal or non-equilibrium plasma, is a partially ionized gas in which electrons reach temperatures of around 10,000 K, while the overall gas temperature remains near ambient levels [27,28]. This allows cold plasma to operate at near-ambient temperatures while maintaining high electron energies, offering notable advantages over

conventional modification techniques [29–31]. Cold plasma treatment is widely recognized for its ability to functionalize surfaces, enhancing properties such as adhesion, wettability, chemical decontamination, membrane polymerization, wastewater purification, and food preservation [32–41]. This technique induces physical alterations, such as surface etching and cleaning, while increasing the content of surface functional groups (e.g., O<sub>2</sub>- or N<sub>2</sub>-containing), without altering the bulk properties of the material or introducing solvents and chemical contaminants, making it an environmentally friendly modification method [42,43]. Cold plasma has also gained attention for modifying carbon materials, such as activated carbons and graphene, due to its ability to enhance gas adsorption and catalytic properties [42,44–46]. In this study, we investigated how cold plasma treatment can enhance CH<sub>4</sub> storage by modifying the surface chemistry and porosity of three biochars and three commercial activated carbons, while assessing associated changes in their physical and chemical properties. Adsorbents were treated in a dielectric barrier discharge (DBD) reactor using five plasma source gases-argon (Ar), carbon dioxide (CO<sub>2</sub>), nitrogen (N<sub>2</sub>), an oxygen/helium (O<sub>2</sub>/He) mixture, and air. Effluent gases were analyzed to identify reactive species generated during treatment and their influence on the adsorbent surface chemistry.

Surface pore structure was characterized using a BET instrument with CO<sub>2</sub> as the probe gas, specifically selected to probe porosity changes in the 0.4–0.7 nm range, critical for CH<sub>4</sub> adsorption due to CH<sub>4</sub>'s kinetic diameter (0.38 nm). Surface area and pore volume were determined using the Horváth–Kawazoe (HK) model, while density functional theory (DFT) pore size distribution was applied to account for the complex pore types and structures inherent in biochars and activated carbons. To comprehensively characterize the adsorbents pre- and post-plasma treatment, a suite of analytical techniques was employed: scanning electron microscopy (SEM) to examine surface morphology, zeta potential to assess surface charge, pH measurements to evaluate surface acidity,

attenuated total reflectance-Fourier transform infrared spectroscopy (ATR-FTIR) to identify changes in surface functional groups, and effluent gas analysis to understand plasma-induced chemical reactions.

## **5.2 Materials and methods**

### **5.2.1 Materials**

In this study, six porous carbon materials were evaluated as adsorbents: three biochars (BC-AT, BC-BL, and BC-D6) and three activated carbons (AC-CS, AC-DC, and AC-FB). BC-AT (AirTerra Inc.) was produced from pinewood; BC-BL (Bella Biochar Co.) was derived from landfill-diverted waste wood; and BC-D6 was prepared in-house from railway waste wood via pyrolysis at 600 °C for 15 min under a N<sub>2</sub> flow of 15 L/min at CanmetENERGY. The activated carbons included AC-CS from coconut shell, AC-DC procured from Sigma-Aldrich, and AC-FB from Fisher Scientific Ltd. The Ar gas (99.999 vol.%) was provided by Air Liquide Ltd. (Ottawa, Canada).

### **5.2.2 Structural property analyses**

Physical, textural, and compositional properties of raw biochars and activated carbons were characterized prior to plasma treatment. The specific surface area (m<sup>2</sup>/g) of each sample was measured using the Brunauer–Emmett–Teller (BET) method. Typically, N<sub>2</sub> is employed as the adsorbate gas in BET measurements. Biochar often contains abundant ultramicropores, and N<sub>2</sub> adsorption at 77 K can underestimate surface area due to diffusion limitations [47]. Therefore, CO<sub>2</sub> adsorption at 273 K over low relative pressures ( $P/P_0 = 0.001–0.03$ ) was used to more reliably probe pores <0.7 nm and quantify ultramicroporosity. Physisorption isotherms for N<sub>2</sub> and CO<sub>2</sub>

were measured using a BET instrument (ASAP2020 V3.00G, Micromeritics, USA) at 77 K and 273 K, respectively.

CO<sub>2</sub> adsorption data were analyzed using the HK method to calculate maximum pore volume and average pore width for pores smaller than 1 nm. Additionally, the DFT model was applied to derive pore size distributions within the 0.5–1 nm range, using a heterogeneous surface analysis approach. For evaluation purposes, this methodology was also applied to commercial activated carbons. Micropore characteristics, including specific surface area and pore volume within this range, were further estimated using the Dubinin–Astakhov (DA) method [47–50]. Based on our previous experimental experience [51], surface structural modifications induced by plasma treatment predominantly affect the micropore range (<2 nm). Accordingly, CO<sub>2</sub> adsorption at 273 K was employed in this study to probe microporous structural changes. CO<sub>2</sub> isotherms were analyzed over a P/P<sub>0</sub> range of 0.001–0.03. Using these data, the HK method was applied to calculate the maximum pore volume and median pore width for pores smaller than 1 nm, while the DFT model was used to derive the pore size distribution across the same range, employing a heterogeneous surface analysis approach for comprehensive characterization. For comparison, the same methodology was applied to activated carbons. Additionally, the DA method [52,53] was used to estimate specific surface area and pore volume in the micropore range (0.5–1 nm). Prior to measurements, all samples were degassed at 300 °C under vacuum for 600 min to eliminate strongly bound water from narrow micropores.

Specific pore volume (cm<sup>3</sup>/g) and average pore width (nm) were determined using Horváth–Kawazoe (HK) method via MicroActive V.7 software. The HK method is a semi-empirical model commonly used for assessing pore size distributions in microporous materials, as it accounts for adsorbate–adsorbent interactions within slit-shaped pores.

Particle sizes (mm) were determined using sieve mesh sizes.

Skeletal density (g/mL) was measured using Helium pycnometer (Micromeritics AccuPyc II 1340) determining the volume of solid material excluding all pores and voids by measuring the pressure change of He gas in a calibrated chamber. Skeletal density was calculated as the ratio of sample mass to skeletal volume.

Bulk density was determined gravimetrically using a 5 mL sample reservoir, expressed as the mass of sample per unit volume (g/mL). A known mass of biochar or activated carbon was loaded into the graduated cylinder without compression to preserve the natural packing arrangement.

Porosity was calculated from the skeletal and bulk density measurements using the following equation:

$$\text{Porosity (\%)} = \left(1 - \frac{\text{bulk density}}{\text{skeletal density}}\right) \times 100 \quad (5.1)$$

Compositional analyses were performed on the raw materials prior to plasma treatment, including proximate analysis (moisture, ash, volatile matter, fixed carbon), ultimate analysis (C, H, N, O, S), and X-ray fluorescence (XRF) spectroscopy for metal oxides.

Proximate analysis was conducted following ASTM D3172 standards. Moisture content was determined by heating samples at 105–110 °C to constant weight. Ash content was measured by combustion at 750 °C for 3 hours under oxidizing conditions. Volatile matter was quantified by heating at 950 °C for 7 minutes under inert atmosphere, with mass loss (excluding moisture) representing the volatile fraction. Fixed carbon was calculated by difference: 100 – (moisture + ash + volatile matter).

Ultimate analysis was performed using an elemental analyzer (vario MACRO cube, Elementar). Samples (2–3 mg) were combusted at >900 °C in pure O<sub>2</sub>, with resulting gases separated by gas chromatography and quantified by thermal conductivity detection. C, H, N, and S were directly measured; O content was calculated by difference:  $O (\%) = 100 - (C + H + N + S + \text{Ash})$ . Atomic ratios H/C and O/C were calculated to characterize carbonization degree and surface oxidation state.

XRF spectroscopy (ZSX Primus IV, Rigaku) was employed to quantify metal oxide composition of the ash fraction. Major and minor oxide components (SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, Fe<sub>2</sub>O<sub>3</sub>, CaO, MgO, K<sub>2</sub>O, Na<sub>2</sub>O, TiO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SO<sub>3</sub>) were determined and expressed as weight percentages of total ash.

### **5.2.3 Cold plasma treatment**

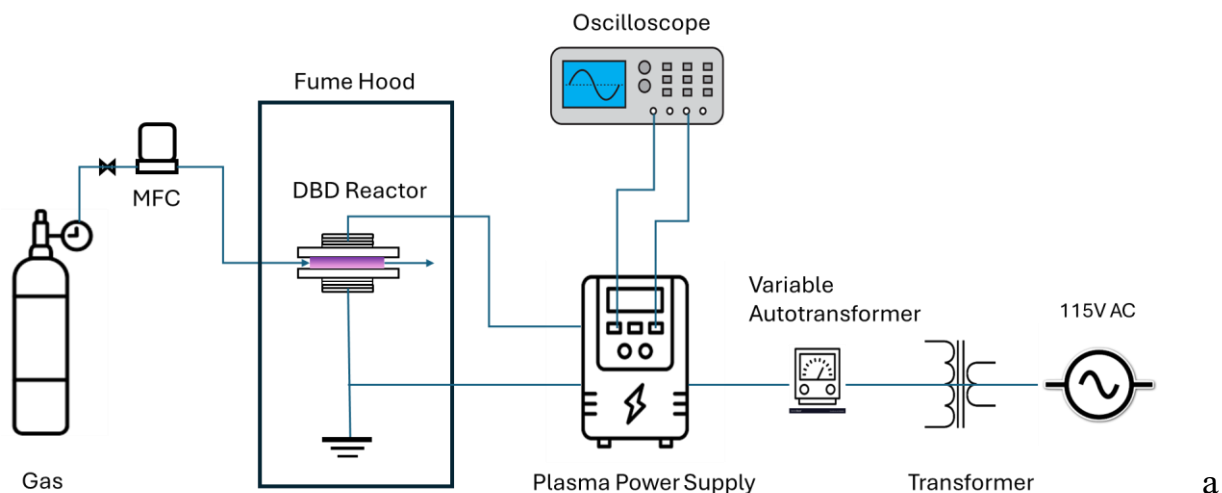
The modification of biochar adsorbents was carried out using a parallel plate-type Dielectric Barrier Discharge (DBD) plasma reactor (CTP-2000K, ACS Material LLC) (Fig.5. 1a). As shown in Fig. 5.1b, the reactor consists of two parallel electrodes separated by a dielectric barrier, housed within a disc-shaped quartz glass chamber. The chamber measures 90 mm in diameter and 8 mm in depth, providing a controlled environment for plasma generation. Integrated gas inlet and outlet ports are incorporated into the reactor design to facilitate the flow of plasma-forming gas at a constant rate of 500 mL/min during operation.

Plasma was generated by applying a high-voltage sine wave across the electrodes, ionizing the gas within the chamber. The plasma generator operates at a discharge voltage range of 9–12 kV and a frequency range of 8–9 kHz, optimized by a step-up voltage transformer and a variable voltage controller. The power consumption of the system was maintained at approximately 200 W, as measured using a Tektronix TBS1102C-NEW oscilloscope and a P6015A-NEW passive high-

voltage probe. These parameters were selected to ensure stable and efficient plasma generation for biochar modification.

To monitor the electrical performance of the reactor, an oscilloscope probe was connected to the test port of the system. Real-time measurements of voltage amplitude, frequency, and current were recorded to ensure consistent plasma generation and to optimize the treatment process. The integration of the oscilloscope and high-voltage probe allowed for precise control and adjustment of the operational parameters during the experiment.

Adsorbent samples were placed within the quartz glass chamber and exposed to the plasma generated under the specified conditions. The treatment duration and gas flow rate (500 mL/min) were carefully controlled to ensure uniform modification of the biochar surface. The use of a dielectric barrier ensured that the discharge remained stable and prevented arcing, which could otherwise damage the samples or the reactor.



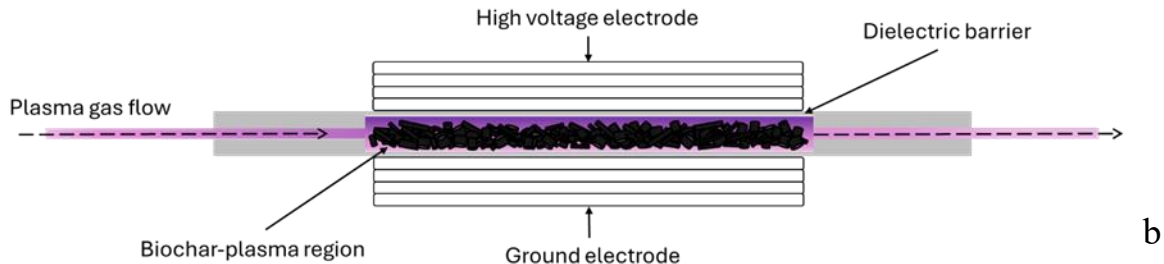


Fig. 5.1 Schematic diagram of the dielectric barrier discharge (DBD) experimental system (a) and the DBD reactor (b) for biochar modification

The plasma treatment was performed inside a fume hood to mitigate the risk of exposure to hazardous gases, such as ozone ( $O_3$ ), which can form as a byproduct of parasitic discharges during plasma generation. Before initiating the treatment, a 2.8-3.4 g sample was loaded into the DBD reactor which had an internal volume of 51 mL (see Fig. 1b). To ensure an inert environment, the reactor chamber was purged with plasma-forming gas for 5 min, effectively displacing any residual air that could interfere with the plasma process. A step-up transformer was used to increase the input voltage from 110 V to 220 V, while a variable autotransformer (also known as a Variac) was employed to fine-tune and supply the high voltage required for the plasma power supply. This configuration allowed for precise control over the voltage delivered to the plasma reactor, ensuring stable and adjustable plasma generation. The experimental conditions, including voltage, frequency, gas flow rate, and treatment duration, are detailed in Table 5.1.

Once stable plasma discharge conditions were achieved within the reaction zone, the system parameters were further fine-tuned to optimize performance. Throughout the experiments, key electrical parameters, such as voltage, current, and frequency, were continuously monitored using an oscilloscope and a high-voltage probe.

Table 5.1 Variables tested in plasma modification at 500 mL/min, 11 kV, 8.2 kHz, 200 W, and 30 min

Sample	Precursor	Plasma source gas	Product		
<b>BC-AT-Raw</b>	Waste wood	Ar	BC-AT-Ar		
		Air	BC-AT-Air		
		CO <sub>2</sub>	BC-AT-CO <sub>2</sub>		
		N <sub>2</sub>	BC-AT-N <sub>2</sub>		
		O <sub>2</sub> /He (23/77)	BC-AT-O <sub>2</sub> He		
<b>BC-BL-Raw</b>	Coconut shell	Ar	BC-BL-Ar		
<b>BC-D6-Raw</b>			BC-D6-Ar		
<b>AC-CS-Raw</b>			AC-CS-Ar		
<b>AC-DC-Raw</b>			AC-DC-Ar		
<b>AC-FB-Raw</b>			AC-FB-Ar		
			Petroleum coke		
			not specified by supplier		

#### 5.2.4 CH<sub>4</sub> adsorption measurements and isotherms

CH<sub>4</sub> adsorption measurements were performed using the PCTPro-2000 system (Setaram Inc.), based on the Sievert apparatus, a widely used volumetric instrument for measuring gas adsorption properties of materials, as schematically represented in Fig. 5.2. The instrument consists of two calibrated-volume reservoirs connected by an isolation valve. The adsorbent sample is loaded into the sample reservoir, and the initial pressure is recorded. The reference reservoir is then filled with CH<sub>4</sub> to a predetermined pressure. Upon opening the isolation valve, the gas equilibrates between the reference and sample reservoir. By knowing the initial gas pressures and the volumes of the system, the quantities of adsorbed or desorbed CH<sub>4</sub> can be determined. Adsorption isotherms were obtained by monitoring gas uptake through pressure changes within a calibrated volume. CH<sub>4</sub> was introduced into a 5 mL sample reservoir at pressures up to 75 bar in predetermined steps, maintaining a constant temperature of 25 °C with fluctuations controlled within ±0.5 °C to ensure precise measurements.

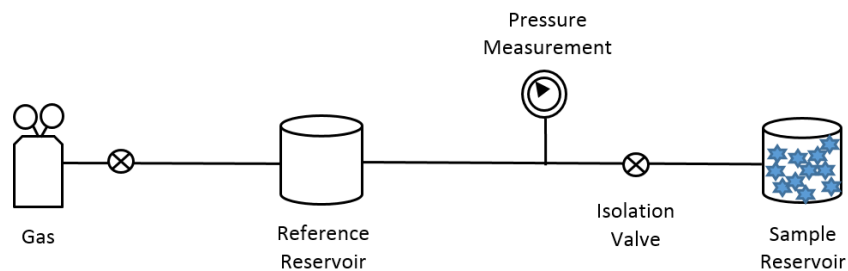


Fig. 5.2 A schematic of the Sievert measurement system

Prior to each experiment, the free volume of the sample reservoir was calibrated using He gas at the experimental temperature. Subsequently, CH<sub>4</sub> was pressurized in the reference reservoir and then released into the sample reservoir to facilitate adsorption. The amount of CH<sub>4</sub> adsorbed was calculated from the difference between the moles of gas introduced and the moles remaining in the gas phase at equilibrium, determined from pressure measurements. An automated computer program integrated into the analyzer incrementally increased the pressure to generate an adsorption isotherm. The program calculated the molar amounts of gas admitted into the reference reservoir and remaining at adsorption equilibrium by applying pressure-volume-temperature relations, utilizing non-ideal gas equations. At each pressure step, the program determined the difference in adsorption based on pressure variations between equilibrium states. The reduction in CH<sub>4</sub> gas pressure within the sample reservoir corresponded to the amount adsorbed by the sample. Gas quantities were correlated to pressure using the gas law, with compressibility factors determined under various pressure and temperature conditions, referencing the National Institute of Standards and Technology (NIST) database. All adsorption measurements were performed in duplicate, with results showing <5% variation between runs. Reported values represent the mean of replicate measurements.

The adsorption isotherms were analyzed using the Langmuir isotherm model to determine the CH<sub>4</sub> adsorption capacities of various adsorbents. The Langmuir equation is expressed as:

$$N = \frac{N_m * BP}{1 + BP} \quad (5.2)$$

where N (mmol/g) is the amount of gas adsorbed at equilibrium, P (bar) is the gas pressure, N<sub>m</sub> (mmol/g) represents the maximum adsorption capacity, and B (bar<sup>-1</sup>) is the Langmuir constant. The parameters N<sub>m</sub> and B are fitted parameters for a given adsorbent–adsorbate system at a given temperature and are independent of pressure. The Langmuir constant B reflects the affinity of CH<sub>4</sub> molecules for the surface of the adsorbents and can be interpreted as an apparent equilibrium constant within the Langmuir framework.

### **5.2.5 CH<sub>4</sub> adsorption performance metrics: plasma effectiveness (η) and surface concentration (γ)**

To evaluate the performance of plasma treatment for enhancement of CH<sub>4</sub> adsorption, the plasma effectiveness (η) was calculated using Eq. 5.3:

$$\eta (\%) = \frac{A - A_0}{A_0} \times 100 \quad (5.3)$$

Here, A<sub>0</sub> and A represent the CH<sub>4</sub> adsorption capacities of biochar or activated carbon (mmol/g) before and after plasma treatment, respectively.

η quantifies the relative improvement in CH<sub>4</sub> adsorption capacity induced by plasma treatment, defined as the fractional increase in CH<sub>4</sub> uptake of the treated material compared with its untreated

baseline. It provides a normalized measure of how responsive a given adsorbent is to plasma activation.

Additionally, to assess the effectiveness of the adsorbent surface in adsorbing CH<sub>4</sub>, the surface concentration ( $\gamma$ ) of CH<sub>4</sub> was defined by Eq. 5.4:

$$\gamma \left( \frac{\text{mol}}{\text{m}^2} \right) = \frac{\text{CH}_4 \text{ Adsorption capacity} \left( \frac{\text{mmol}}{\text{g}} \right)}{\text{Specific surface area} \left( \frac{\text{m}^2}{\text{g}} \right)} \times 1000 \quad (5.4)$$

$\gamma$  describes the amount of additional CH<sub>4</sub> adsorbed per unit increase in specific surface area produced by plasma treatment. It serves as a metric of surface utilization efficiency, indicating how effectively generated surface contributes to CH<sub>4</sub> adsorption, and therefore reflects the fraction of plasma-created surface area that is adsorption-active.

While  $\eta$  and  $\gamma$  correlate positively across most samples, this correlation holds within a specific framework: cases where plasma predominantly generates new surface area. In practice, high  $\gamma$  can also arise from mechanisms that do not create new surface but instead make existing surface accessible, for example by widening narrow pore mouth constrictions to improve CH<sub>4</sub> diffusion, or useable, by tuning the internal pore width toward the optimal confinement range or by modifying pore wall chemistry to enhance instantaneous polarizability and strengthen London dispersion interactions with CH<sub>4</sub>. These pathways contribute to increased CH<sub>4</sub> uptake per unit plasma energy without proportional increases in SSA, and their relative contribution depends on the starting material's pore structure and surface chemistry. The  $\eta$ - $\gamma$  correlation reported here should therefore be interpreted as material-specific rather than universal.

### **5.2.6 Scanning electron microscopy (SEM)**

SEM was utilized to investigate the surface morphology of adsorbents before and after plasma treatment. Samples were uniformly mounted onto conductive adhesive tape and examined using a Hitachi S-2500 SEM (Hitachi High-Technologies, Japan) at magnifications of  $\times 100$  and  $\times 1,000$ , with a working distance of 10 mm and an accelerating voltage of 20 kV.

### **5.2.7 Suspension pH**

The suspension pH of an adsorbent was measured before and after plasma treatment to evaluate chemical changes associated with surface modification. For each measurement, 0.01 g of sample was ground to  $<250 \mu\text{m}$  particle size and suspended in 10 mL of deionized (DI) water. Suspensions were equilibrated under gentle agitation to allow sufficient contact between the solid and liquid phases. pH values were recorded using a Thermo Fisher Scientific Orion Star pH/electrochemistry meter. Measurements were considered stable when the pH variation was less than  $\pm 0.1$  units over 1 min. All determinations were performed in duplicate, and averaged values are reported.

### **5.2.8 Zeta potential**

Electrokinetic (zeta) potential was determined to investigate the influence of plasma activation on the electrical surface charge of adsorbents. Zeta potential is a key parameter for evaluating electrostatic surface interactions in adsorption processes [54]. In this study, it serves as a comparative indicator of plasma-induced changes in surface ionizability in aqueous media, reflecting variations in the presence and accessibility of ionizable surface sites. To estimate the zeta potential, 0.01 g of biochar or activated carbon was ground ( $<250 \mu\text{m}$ ) and dispersed in 10 mL of DI water. To promote homogeneous dispersion, suspensions were sonicated for 12 hours.

The pH of each sample was adjusted to 6.7 using 0.001 M HCl. No background electrolyte was added to preserve plasma-induced surface chemistry and avoid masking charge differences by extrinsic ions. Although ionic strength influences absolute zeta potential values, all samples were measured under identical conditions, allowing zeta potential to be used here as a comparative indicator of plasma-induced changes in surface polarity. Measurements were conducted using a Malvern Panalytical zeta potential analyzer (UK). For statistical reliability, three replicates were recorded per sample, and mean values were used for analysis.

### **5.2.9 Attenuated total reflectance-Fourier transform infrared spectroscopy (ATR-FTIR)**

ATR-FTIR spectroscopy was employed to characterize the chemical and molecular properties of the adsorbent biochars and activated carbons, and to evaluate surface modifications induced by plasma treatment. Particular attention was given to identifying changes in hydroxyl, carboxyl, carbonyl, and aromatic functional groups that may influence adsorption behavior.

Spectral measurements were performed using a benchtop Cary 630 FTIR spectrometer (Agilent Technologies, USA). A germanium (Ge) single-reflection ATR module was selected over diamond due to its higher refractive index ( $n = 4.0$  vs.  $2.4$ ), which minimizes spectral distortions arising from the comparable refractive indices of diamond and carbonaceous materials, thereby improving spectral resolution and reducing baseline interferences. This methodology enabled the identification of functional groups, chemical bonds, and by-products generated during plasma activation. Spectra were collected over the effective spectral range of  $5,100$  to  $600\text{ cm}^{-1}$ . Spectral processing included ATR correction, baseline correction, and normalization prior to band assignment. Prior to analysis, each adsorbent was ground to a 60-mesh size ( $250\text{ }\mu\text{m}$ ) using a

mortar and pestle to ensure uniform particle size and reproducible contact with the ATR crystal. Background spectra were recorded under identical conditions and subtracted automatically to remove atmospheric H<sub>2</sub>O and CO<sub>2</sub> contributions.

### **5.2.10 Plasma effluent gas**

The analysis of the plasma effluent gas was conducted to identify and quantify gaseous by-products generated from the interaction between the plasma and the adsorbent materials. Gas-phase products exiting the DBD reactor during plasma treatment of adsorbent samples were collected in a gas sampling bag and later analyzed with an Agilent 7890 GC refinery gas analyzer (Agilent Technologies), featuring flame ionization and thermal conductivity detectors (RGA-FID/TCD). This method enabled the identification and quantification of gaseous by-products generated from the plasma-biochar interaction.

## **5.3 Results and Discussions**

### **5.3.1 Source gas dependent plasma modification of BC-AT**

#### **5.3.1.1 CH<sub>4</sub> adsorption**

During the adsorption experiments, pressure was incrementally increased in a stepwise manner. CH<sub>4</sub> uptake was calculated based on pressure changes in the sample holder, which was connected to a high-pressure reservoir. The equilibrium adsorption capacity (mmol/g) was determined by dividing the amount of CH<sub>4</sub> adsorbed (calculated from pressure–composition–temperature (PCT) data) by the sample mass in grams.

The CH<sub>4</sub> adsorption isotherms of the BC-AT after being treated via different plasma source gases (Ar, CO<sub>2</sub>, N<sub>2</sub>, O<sub>2</sub>/He, Air) are presented in Fig. 5.3.

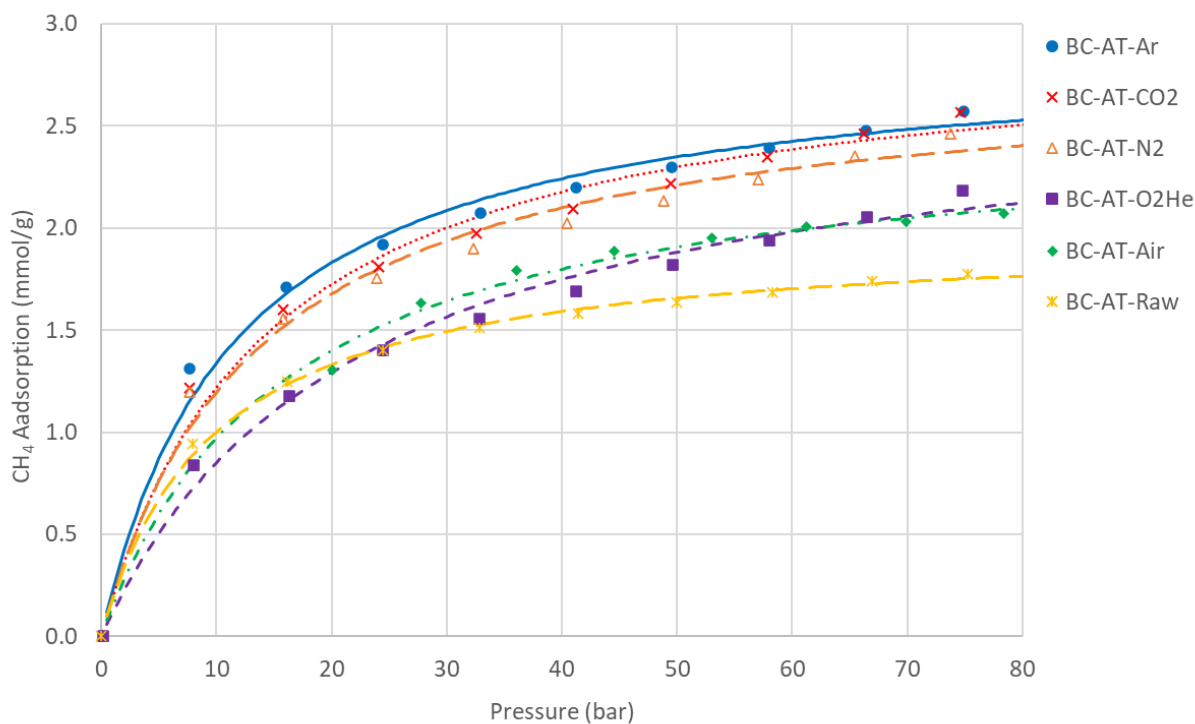


Fig. 5.3 Experimental CH<sub>4</sub> adsorption data and Langmuir adsorption isotherm of biochar (BC-AT) with different plasma source gases for 30 min

At low to moderate pressures, samples treated with Ar and CO<sub>2</sub> plasma consistently outperform others, showing steeper adsorption slopes and higher CH<sub>4</sub> uptakes due to dominant micropore filling mechanisms in ultramicropores typical of activated carbons and biochars [55]. At higher pressures ( $\geq 60$  bar), the incremental uptake diminishes as micropores approach saturation and adsorption increasingly reflects surface excess on pore walls rather than additional micropore filling [56]. The Langmuir model provides an excellent empirical fit across the entire pressure range ( $R^2 = 0.9871\text{--}0.9958$ , Table 5.2), with the high-pressure plateau reflecting apparent

saturation associated with micropore filling and progressive densification of the adsorbed phase rather than a strict monolayer limit [57].

Table 5.2 Langmuir adsorption isotherm parameters of plasma source gases

Sample	Raw	BC-AT-Ar	BC-AT-CO <sub>2</sub>	BC-AT-N <sub>2</sub>	BC-AT-O <sub>2</sub> /He	BC-AT-Air
R <sup>2</sup>	0.9991	0.9958	0.9908	0.9916	0.9871	0.9955
N <sub>m</sub> (mmol/g)	1.9794	2.90	2.95	2.81	2.70	2.52
B (bar <sup>-1</sup> )	0.1026	0.0859	0.0702	0.0743	0.0460	0.0627

### 5.3.1.2 Plasma effectiveness ( $\eta$ ) and CH<sub>4</sub> surface concentration ( $\gamma$ ) for BC-AT under different plasma gases

The isotherms in Figs. 5.3 and 5.6 demonstrate that all plasma treatments improve CH<sub>4</sub> uptake, but with varying degrees of success. To quantify these differences systematically and separate absolute capacity gains from surface utilization efficiency, two complementary metrics are introduced:  $\eta$  measuring relative adsorption improvement, and  $\gamma$  assessing CH<sub>4</sub> uptake per unit surface area.

Fig. 5.4 summarizes the coupled effects of plasma source gas on CH<sub>4</sub> adsorption enhancement,  $\eta$ , and  $\gamma$  for BC-AT after 30 min treatment. These metrics distinguish between absolute adsorption gains, surface utilization efficiency, and structural modification intensity. All percentage values represent changes relative to untreated BC-AT, enabling direct comparison of plasma source gas effects.

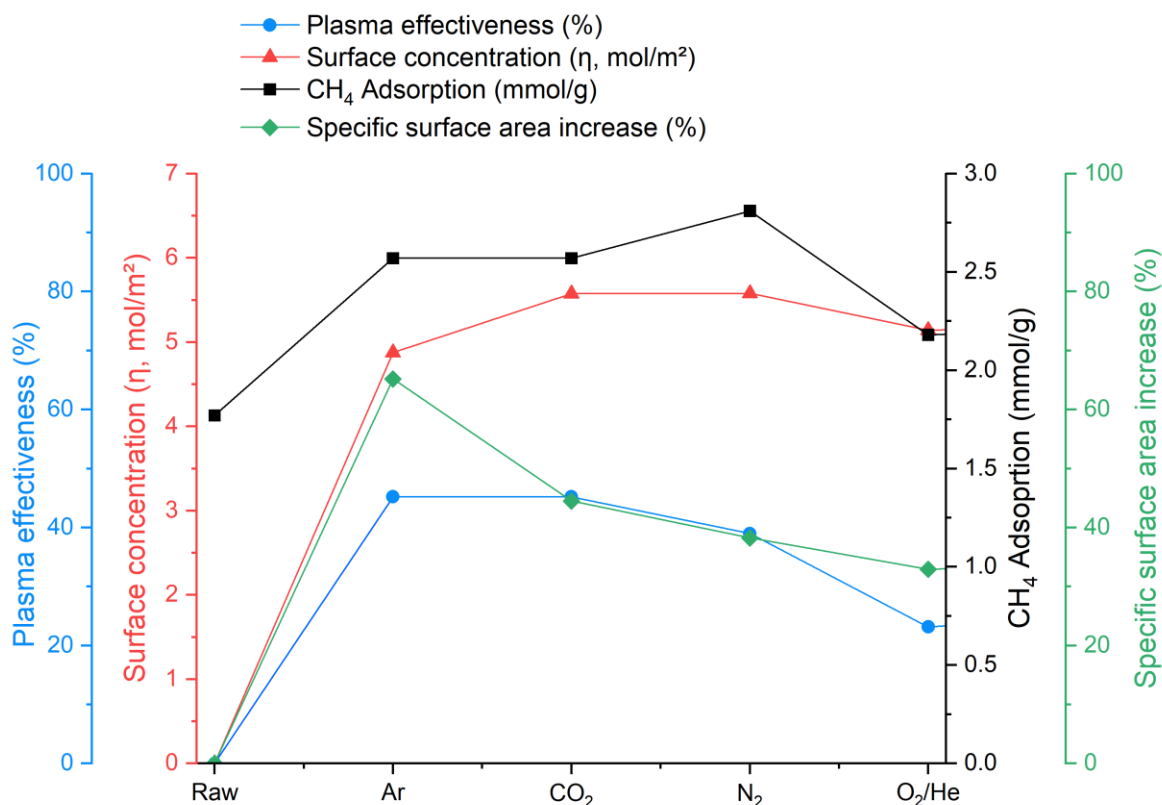


Fig. 5.4 Plasma effectiveness ( $\eta$ , %), surface concentration ( $\gamma$ , mmol CH<sub>4</sub>/m<sup>2</sup>), CH<sub>4</sub> adsorption (mmol/g), and specific surface area increase (%) for BC-AT untreated (Raw) and treated for 30 min under different plasma source gases

All plasma treatments increase CH<sub>4</sub> uptake by 23–45%, with Ar and CO<sub>2</sub> producing the largest enhancements ( $\eta = 45\%$ ). These gains broadly follow the increase in specific surface area but with exceptions. Ar plasma produces the largest specific surface area increase (65%) but exhibits a relatively low  $\gamma$  (4.88 mol/m<sup>2</sup>), indicating that much of the newly generated surface is less adsorption-active, thereby limiting CH<sub>4</sub> uptake relative to its high specific surface area gain. Contrary to this, CO<sub>2</sub> plasma achieves a comparable CH<sub>4</sub> enhancement (45%) with a smaller specific surface area increase (45%) but higher  $\gamma$ , reflecting more effective generation of adsorption-relevant ultramicropores. Although Ar and CO<sub>2</sub> treatments produce identical absolute CH<sub>4</sub> uptakes (2.57 mmol/g) and equal  $\eta$  (45%), the higher  $\gamma$  associated with CO<sub>2</sub> indicates more

efficient utilization of accessible surface area, highlighting that CO<sub>2</sub> plasma preferentially generates adsorption-active ultramicropores rather than simply increasing total surface area. This divergence indicates that while specific surface area remains the primary driver of CH<sub>4</sub> adsorption, plasma source gas introduces secondary variations associated with pore accessibility and surface utilization efficiency. From an applicational perspective, since CO<sub>2</sub> is much cheaper and much more abundant than Ar, it would be a more favorable plasma source gas for large scale biochar plasma treatment.

Oxygen-containing plasmas (air and O<sub>2</sub>/He) produce substantially smaller improvements in both specific surface area and CH<sub>4</sub> uptake, with O<sub>2</sub>/He exhibiting the lowest  $\eta$  (23%). N<sub>2</sub> plasma shows intermediate behavior. Together,  $\eta$  and  $\gamma$  provide complementary metrics for distinguishing absolute adsorption enhancement from surface utilization efficiency across plasma environments, with CO<sub>2</sub> showing higher surface efficiency and Ar favoring surface area generation with comparatively lower adsorption efficiency per unit area.

### **5.3.2 Effect of raw material properties**

#### **5.3.2.1 Properties of raw biochars and activated carbons**

The raw materials exhibit notable variations in textural and compositional properties (Tables 5.3 and 4). Among the biochars, BC-BL-Raw displays the highest specific surface area (506 m<sup>2</sup>/g) and pore volume (0.128 cm<sup>3</sup>/g), while BC-D6-Raw shows comparatively lower specific surface area (266 m<sup>2</sup>/g) despite a moderate pore volume (0.116 cm<sup>3</sup>/g). The activated carbons generally exhibited higher specific surface area, with AC-FB-Raw reaching 921 m<sup>2</sup>/g, though its pore volume (0.053 cm<sup>3</sup>/g) is lower than most other materials. Biochars generally contain higher

volatile matter compared with activated carbons. It is of great interest to observe that, although biochars and activated carbon have very diverse properties in many aspects, they exhibit certain common trends. For instance, all the three biochars, although of diverse skeletal densities, had very similar porosities ranging from 38-55%. On the other hand, the three activated carbons had porosities much smaller than the biochars but very similar to each other, in the range of 23-32% (Table 5.3).

Table 5.3 Physical, textural and bulk properties of raw biochars and activated carbons

Sample	Specific surface area (m <sup>2</sup> /g)	Specific pore volume (cm <sup>3</sup> /g)	Average pore width (nm)	Particle size (mm)	Bulk density (g/mL)	Skeletal density (g/mL)	Porosity (%)
BC-AT-Raw	319	0.085	0.6202	1.18 - 3.36	0.16	1.73	49
BC-BL-Raw	506	0.128	0.6227	1.60 - 6.40	0.23	2.03	38
BC-D6-Raw	266	0.116	0.6284	1.18 - 3.36	0.16	1.52	55
AC-CS-Raw	636	0.134	0.5550	0.71 - 1.68	0.50	2.15	23
AC-DC-Raw	443	0.108	0.5832	0.40 - 0.84	0.36	2.00	32
AC-FB-Raw	921	0.053	0.5575	1.41– 3.36	0.46	2.09	26

As listed in Table 5.4, while the ash content and moisture of different raw materials deviate from each other significantly without clear patterns, it can be observed that biochars generally contained higher volatile matter (11.4-17.4%) than activated carbons (2.58-6.59%). This is in accordance with the high H/C and O/C ratios of biochars versus those of activated carbons. Elemental compositions confirm the predominance of carbon in all samples (69–88 wt%), though with considerable variation in O<sub>2</sub> content. Notably, AC-FB-Raw contains the highest fixed carbon (87.7%) and lowest ash (2.62%). XRF analysis reveals significant differences in ash composition: AC samples contain elevated levels of SiO<sub>2</sub> and Al<sub>2</sub>O<sub>3</sub>, while biochars are richer in CaO, MgO,

and K<sub>2</sub>O. These compositional features are likely to influence surface charge behavior, ionizable surface sites, and adsorbate–adsorbent interactions following plasma modification.

Table 5.4 Proximate, ultimate, and ash composition of the raw adsorbents

Sample	Moisture (%)	Ash (%)	Volatile matter (%)	Fixed carbon (%)	Elemental composition (wt%)						Ash composition (wt%)										
					C	H	N	S	O	H/C	O/C	SiO <sub>2</sub>	Al <sub>2</sub> O <sub>3</sub>	Fe <sub>2</sub> O <sub>3</sub>	TiO	P <sub>2</sub> O <sub>5</sub>	CaO	MgO	SO <sub>3</sub>	Na <sub>2</sub> O	K <sub>2</sub> O
BC-AT-Raw	8.5	4.6	11	76	82	1.3	0.4	<0.05	3.4	0.19	0.03	4.2	1.0	5.9	0.1	1.9	37	5.1	0.6	<0.20	14.1
BC-BL-Raw	3.8	18	12	66	69	0.7	0.5	<0.05	7.4	0.12	0.08	25	4.5	2.0	0.2	0.4	24	13	0.6	0.9	3.0
BC-D6-Raw	11	10	17	73	84	2.6	0.6	0.2	3.1	0.37	0.03	15	2.8	6.4	0.2	0.4	30	12	4.2	0.4	1.6
AC-CS-Raw	4.1	14	2.6	79	79	0.4	0.7	0.1	1.5	0.06	0.01	57	25	3.1	1.5	0.6	2.3	1.5	1.5	0.6	5.7
AC-DC-Raw	5.4	16	6.6	72	73	0.7	0.8	0.9	3.7	0.11	0.04	63	24	3.2	2.1	0.1	2.4	1.4	1.3	1.1	0.9
AC-FB-Raw	6.4	2.6	3.3	88	88	0.3	0.6	<0.05	2.5	0.04	0.02	23	0.5	1.4	0.0	1.8	2.0	1.8	4.1	2.8	27

Furthermore, as shown in Fig. 5.5, all the biochars and activated carbons show a near linear increase of moisture content with the volatile content, with BC-BL being the only outlier. This correlation is expected: the volatile fraction in biochars and activated carbons consists largely of oxygenated organic residues containing functional groups such as hydroxyl and carboxyl, which readily form hydrogen bonds with water and therefore attract moisture. BC-BL has a usually low moisture of 3.79% even though its volatile content is quite high (11.7%), which might be related to its unusually high ash content of 18.3% and the fact that its ash contains an unusually high portion of MgO (13.0%). Further studies are needed to confirm or disprove this hypothesis.

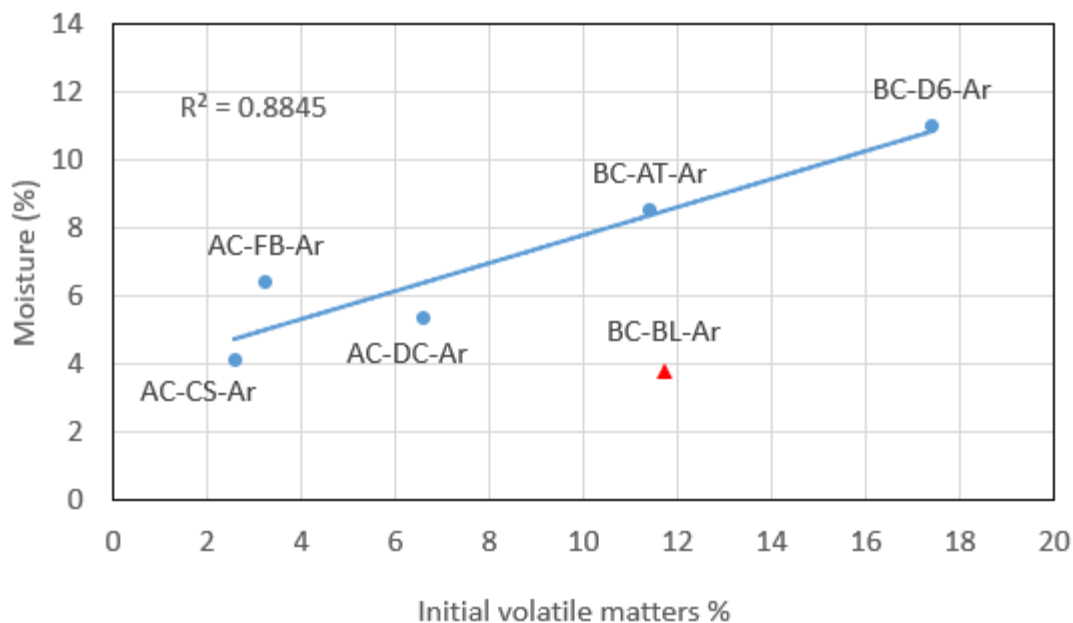


Fig. 5.5 Correlation between the moisture and volatile content of raw biochars and activated carbons

H/C and O/C denote atomic ratios calculated from ultimate analysis and are closely related to volatile matter in biochars and activated carbons. The H/C ratio is commonly used as an indicator of carbonization degree and aromatic condensation, whereas O/C reflects oxidation level and surface polarity [58,59]. As summarized in Table 5.4, activated carbons exhibit low H/C (0.04–0.11) and low O/C (0.01–0.04), consistent with highly carbonized and weakly oxygenated frameworks. By comparison, biochars span a wider compositional range, including BC-D6 with high O/C (0.56). The higher bulk O/C ratios of the biochars compared to the activated carbons imply intrinsically more O<sub>2</sub>-rich and polar frameworks, and consequently more polar surfaces, provided that bulk and surface O/C ratios are correlated to each other.

### 5.3.2.2 CH<sub>4</sub> adsorption isotherms of Ar plasma treated biochars and activated carbons

Fig. 5.6 indicates that plasma treatment improves the CH<sub>4</sub> adsorption capacity of both the biochars and activated carbons: AC-FB-Ar has the highest capacity (5.80 mmol/g), followed by AC-CS and AC-DC. Although activated carbons significantly outperform biochars in CH<sub>4</sub> adsorption capacity, among biochars, BC-D6-Ar shows the best performance (3.33 mmol/g). Table 5.5 shows that all samples exhibit  $R^2 > 0.98$ , indicating excellent agreement with the Langmuir model.

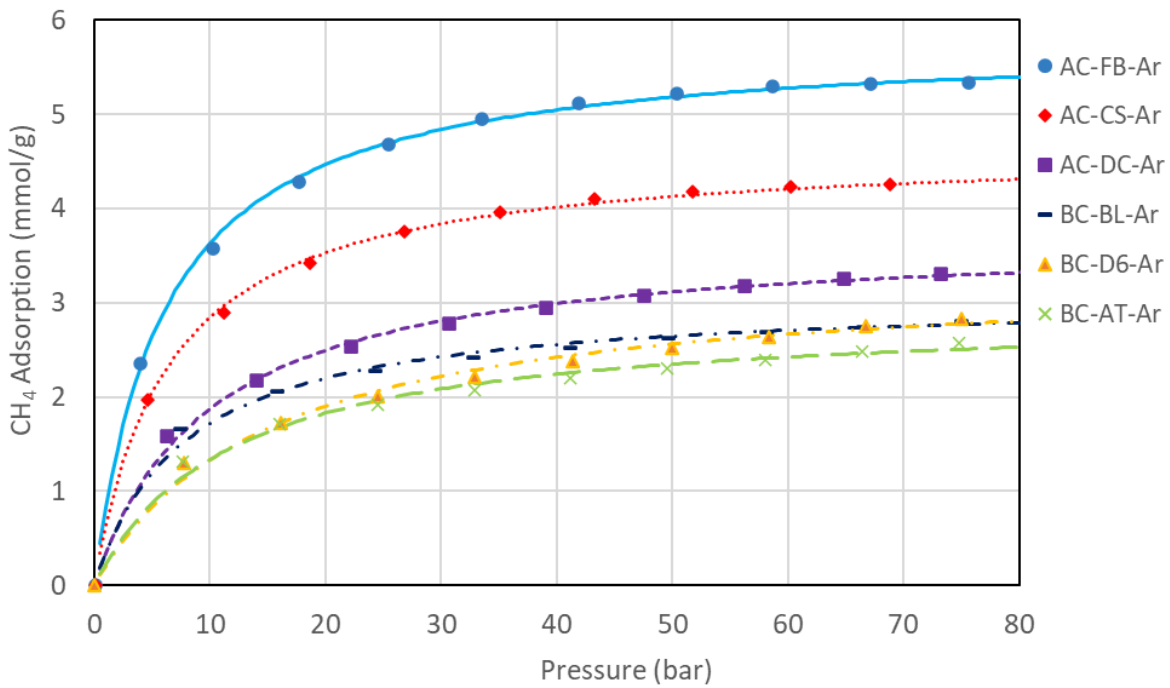


Fig. 5.6 CH<sub>4</sub> Adsorption data and Langmuir adsorption isotherm of biochars (BC-AT-Ar, BC-BL-Ar, BC-D6-Ar) and Ar-plasma treated activated carbons (AC-CS-Ar, AC-DC-Ar, AC-FB-Ar) after 30 min Ar-plasma treatment

Table 5.5 Langmuir adsorption isotherm parameters of biochars and activated carbons

Sample	BC-AT-Ar	BC-BL-Ar	BC-D6-Ar	AC-CS-Ar	AC-DC-Ar	AC-FB-Ar
<b>R<sup>2</sup></b>	0.9958	0.9986	0.9956	0.9997	0.9992	0.9998
<b>N<sub>m</sub> (mmol/g)</b>	2.90	3.06	3.33	4.65	3.73	5.80
<b>B (bar<sup>-1</sup>)</b>	0.0859	0.1282	0.0664	0.1572	0.1010	0.1670

### 5.3.2.3 Plasma effectiveness ( $\eta$ ) and $\text{CH}_4$ surface concentration ( $\gamma$ ) of Ar plasma on biochars and activated carbons

Fig. 5.7 compares the increase in  $\text{CH}_4$  adsorption capacity, specific surface area, and performance metrics ( $\eta$ ,  $\gamma$ ) induced by 30 min Ar plasma treatment across three biochars (BC-AT, BC-BL, BC-D6) and three commercial activated carbons (AC-CS, AC-DC, AC-FB). Values expressed as percentages represent changes relative to the corresponding untreated materials, enabling direct comparison of plasma response independent of large differences in initial properties.

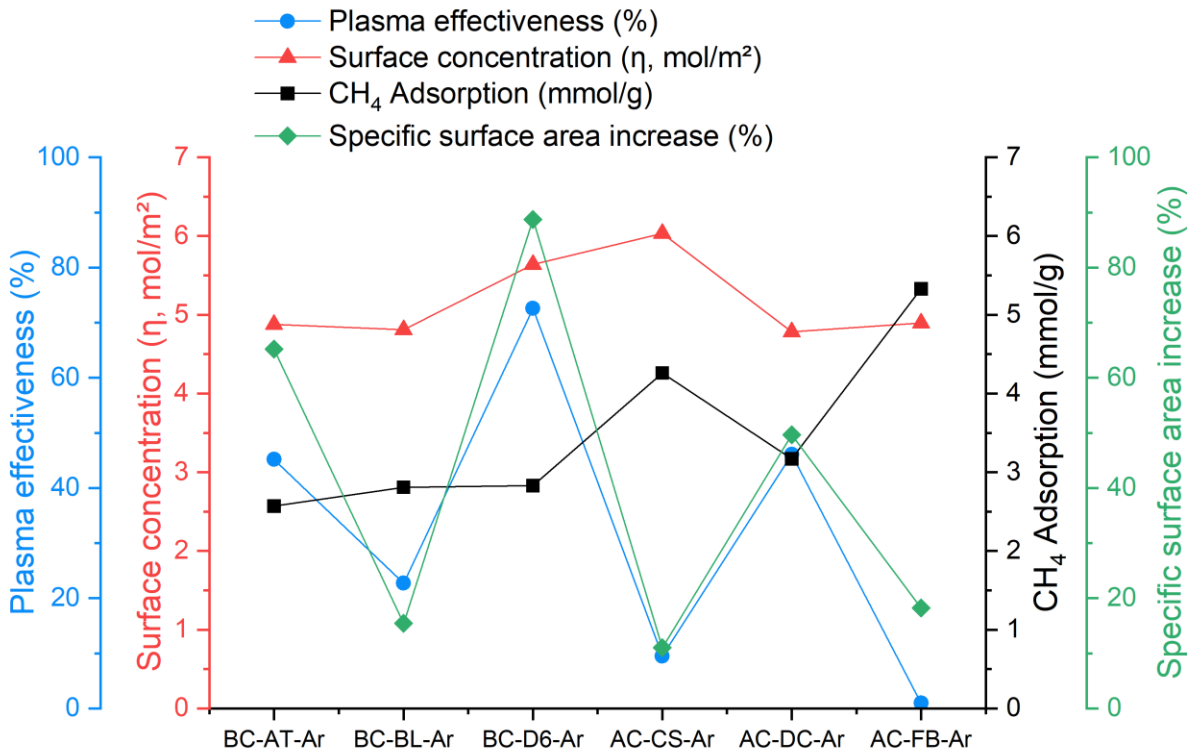


Fig. 5.7 Plasma effectiveness ( $\eta$ ), surface concentration ( $\gamma$ ),  $\text{CH}_4$  adsorption (mmol/g), and specific surface area increase (%) after 30 min Ar-plasma treatment on biochars (AT, BL, D6) and activated carbons (CS, DC, FB)

Among the biochars, BC-D6 exhibits the highest  $\eta$  (73%) and the largest specific surface area increase (89%), accompanied by a high  $\gamma$  (5.6 mol/m<sup>2</sup>). BC-AT shows moderate  $\eta$  (45%) with a

substantial specific surface area increase (65%) and a slightly lower  $\gamma$  (4.9 mol/m<sup>2</sup>), suggesting effective but less optimal surface utilization relative to BC-D6. Despite its higher initial specific surface area, BC-BL exhibits a weaker plasma response than BC-D6. This behavior is consistent with the lower skeletal density of BC-D6 (1.52 vs. 2.03 g/mL for BC-BL) and comparable porosity (Table 5.3), indicating a more defective carbon structure that facilitates plasma-induced surface modifications.

Biochars and activated carbons, which start from lower baseline adsorption capacities, exhibit relatively higher  $\eta$  and  $\gamma$  values, indicating more efficient utilization of newly generated surface area following Ar plasma treatment. In contrast, BC-BL-Ar, AC-CS-Ar, AC-FB-Ar show lower  $\eta$ ,  $\gamma$  and small specific surface increase rate, despite higher absolute specific surface area (Table 5.3), suggesting that their additional surface area contributes less effectively to CH<sub>4</sub> adsorption.

Among the three activated carbons, AC-FB, which has the largest initial specific surface area (921 m<sup>2</sup>/g), shows the lowest and nearly negligible plasma effectiveness (0.9%) and specific surface area increase (18.2%), together with one of the smallest surface concentration (4.89 mol/m<sup>2</sup>), indicating that its adsorption performance is already near intrinsic saturation and that additional plasma exposure yields limited benefit. This seems to be related to its low volatile content of 3.25%. This observation is to an extent confirmed by the response of AC-CS, which also has a low initial volatile matter (2.58%) and small  $\eta$ . The other activated carbon, i.e., AC-DC displayed the highest  $\eta$  (46%) and specific surface area increase (50%) among the three activated carbons, correlating well to the fact that it had the smallest initial specific surface area (443 m<sup>2</sup>/g) and the highest volatile content among the three. These behaviors confirm that materials with highly

developed initial pore structures and low volatile content derive minimal benefit from further plasma activation.

While AC-DC and AC-FB achieve comparable absolute specific surface area gains, AC-DC show higher  $\eta$  and  $\gamma$  than AC-FB. AC-FB has very low pore volume (0.053 cm<sup>3</sup>/g) and high skeletal density (2.09 g/mL), which indicate a dense pore network with limited capacity for further plasma-induced development (Table 5.3). In comparison, AC-DC, with larger average pore width (5.832 Å) but higher pore volume (0.108 cm<sup>3</sup>/g), exhibits higher adsorption enhancement and specific surface area growth, reflecting greater structural adaptability under Ar plasma.

### **5.3.3 Drivers of CH<sub>4</sub> adsorption enhancement**

#### **5.3.3.1 Specific surface area**

The plot in Fig. 5.8 demonstrates a strong linear relationship between specific surface area and CH<sub>4</sub> adsorption ( $R^2=0.9244$ ) indicating that surface areas significantly drive adsorption capacity. Adsorbents with higher surface area likely offer more adsorption sites, directly contributing to enhanced CH<sub>4</sub> uptake. While deviations from the regression line reflect variations in pore geometry, surface chemistry, and material properties, surface area emerges as the primary predictor of CH<sub>4</sub> adsorption capacity across all materials tested. Consequently, evaluating plasma treatment effectiveness requires understanding how process conditions influence pore development and surface area generation. While surface area is a key predictor, optimal CH<sub>4</sub> adsorption requires a combination of high surface area, focused ultra-micropore distribution, and hydrophobic surface chemistry. This result supports the importance of pore development

(especially micropores and narrow mesopores) or surface roughness through activation processes (e.g., plasma treatment or chemical activation).

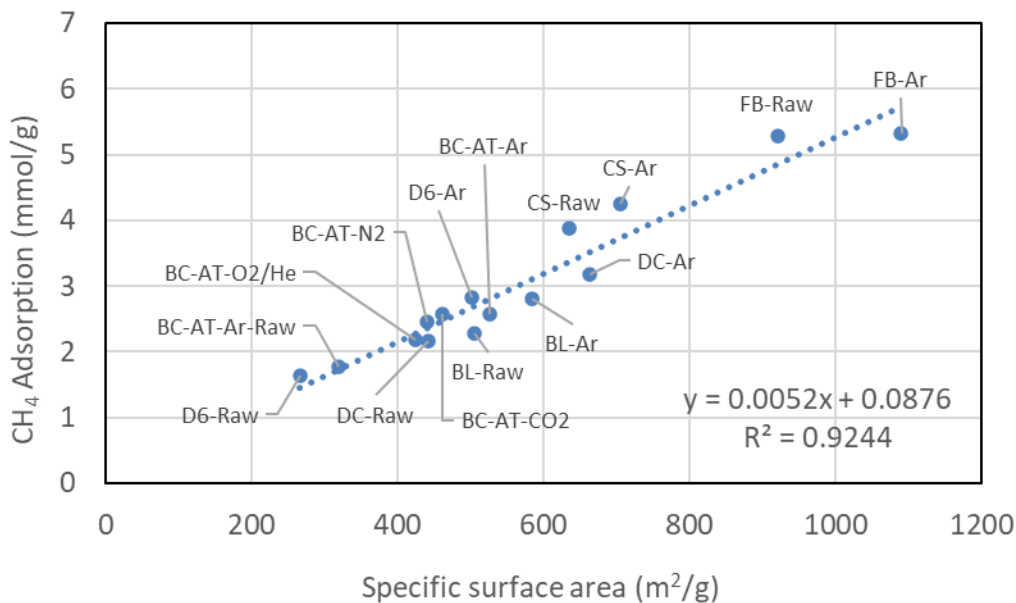


Fig. 5.8 CH<sub>4</sub> adsorption capacity and surface area of treated and untreated biochars and activated carbons

### 5.3.3.2 Pore size distributions

Fig. 5.9 compares the DFT pore size distributions of BC-AT before (BC-AT-Raw) and after plasma treatment using different plasma source gases. Below approximately 0.7 nm, all plasma treated samples show a pronounced increase in pore volume in this region. Ar and CO<sub>2</sub> were the most effective, generating pores at 0.58 nm through efficient physical (Ar) and chemical/physical (CO<sub>2</sub>) etching, maximizing surface area (527 m<sup>2</sup>/g, 461 m<sup>2</sup>/g) and CH<sub>4</sub> adsorption (2.57 mmol/g). N<sub>2</sub> and Air are moderately effective, with pore volumes (0.08-0.12 cm<sup>3</sup>/g·nm), reflecting efficient physical (N<sub>2</sub>) and balanced (Air) etching, with surface areas of 441 m<sup>2</sup>/g and 427 m<sup>2</sup>/g, respectively. O<sub>2</sub>/He is the least effective, with the lowest pore volume (0.05-0.08 cm<sup>3</sup>/g·nm),

despite generating small pores (<0.55 nm), resulting in the lowest surface area (424 m<sup>2</sup>/g) and CH<sub>4</sub> adsorption (2.18 mmol/g).

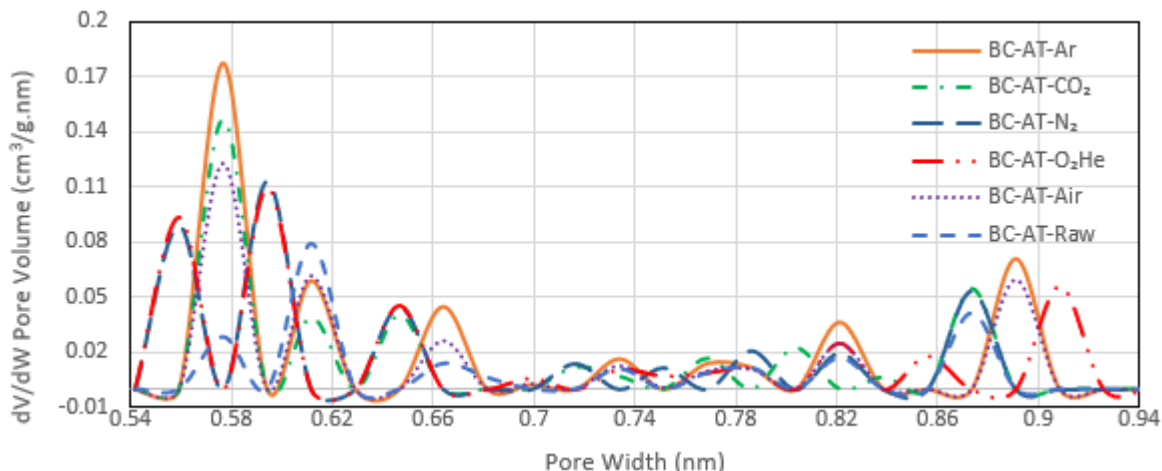


Fig. 5.9 DFT pore size distributions derived from CO<sub>2</sub> physisorption at 273 K for BC-AT biochar before and after 30 min plasma treatment with different plasma source gases (Ar, CO<sub>2</sub>, N<sub>2</sub>, O<sub>2</sub>/He, Air)

The specific surface area of absorbent are determined by two factors, the specific pore volume and the pore size distribution. Since the ratio of specific surface area vs. specific pore volume is reversely proportional to pore diameter for spheric particles, micro- (< 2.0 nm), supermicro (0.7-2.0 nm) and ultramicropores (<0.7 nm) [60], often dominate the specific surface area of particles for the adsorption of CH<sub>4</sub>, which has a kinetic diameter of approximately 0.38 nm. Fig. 5.10 shows the pore size distribution of untreated and Ar plasma treated biochars and activated carbons by plotting differential pore volume against pore width. Notably, two raw biochars (i.e., BC-BL and BC-D6) and two raw activated carbons (i.e., AC-CS and AC-FB) did not have ultramicropores at 0.56 nm pore width. For all these four absorbents, new ultramicropores were developed with the peak at 0.56 nm and with the existing pore peaks shifted towards the right, probably due to the enlargement of existing pores. The enlargement of existing pores could be attributed to the enlargement of the entrance of pores, which are usually ink-bottle shaped [51].

On the other hand, one biochar, i.e., BC-AT, and one activated carbon, i.e., AC-DC, already possessed ultramicropores peaking at 0.56 nm in their pristine states. Ar plasma treatment produces a substantial increase in the 0.56 nm ultramicropore population for BC-AT but only negligible change for AC-DC.

Interestingly, BC-AT and AC-DC are the biochar and activated carbon, respectively, that showed the least plasma efficiency in terms of both specific area and CH<sub>4</sub> adsorption capacity increases. These results suggest that the development of ultramicropores peaked at around 0.56 nm was a major factor leading to the increase in specific surface and CH<sub>4</sub> adsorption capacity of Ar plasma treated biochar and activated carbons. This is physically reasonable given that the kinetic diameter of CH<sub>4</sub> (0.38 nm) is significantly smaller than 0.56 nm and can therefore access the internal surfaces of these pores. It should be noted that effective surfaces of smaller pores might be generated as well. These pores, however, are too small to be detected using the technique adapted in this study.

Taken together, these observations confirm that, across both biochars and activated carbons, Ar plasma treatment clearly alters microporosity, indicating significant pore restructuring. Specifically, the formation of ultramicropores smaller than 0.64 nm and enlargement of existing pores occur in most, if not all, Ar plasma treated samples.

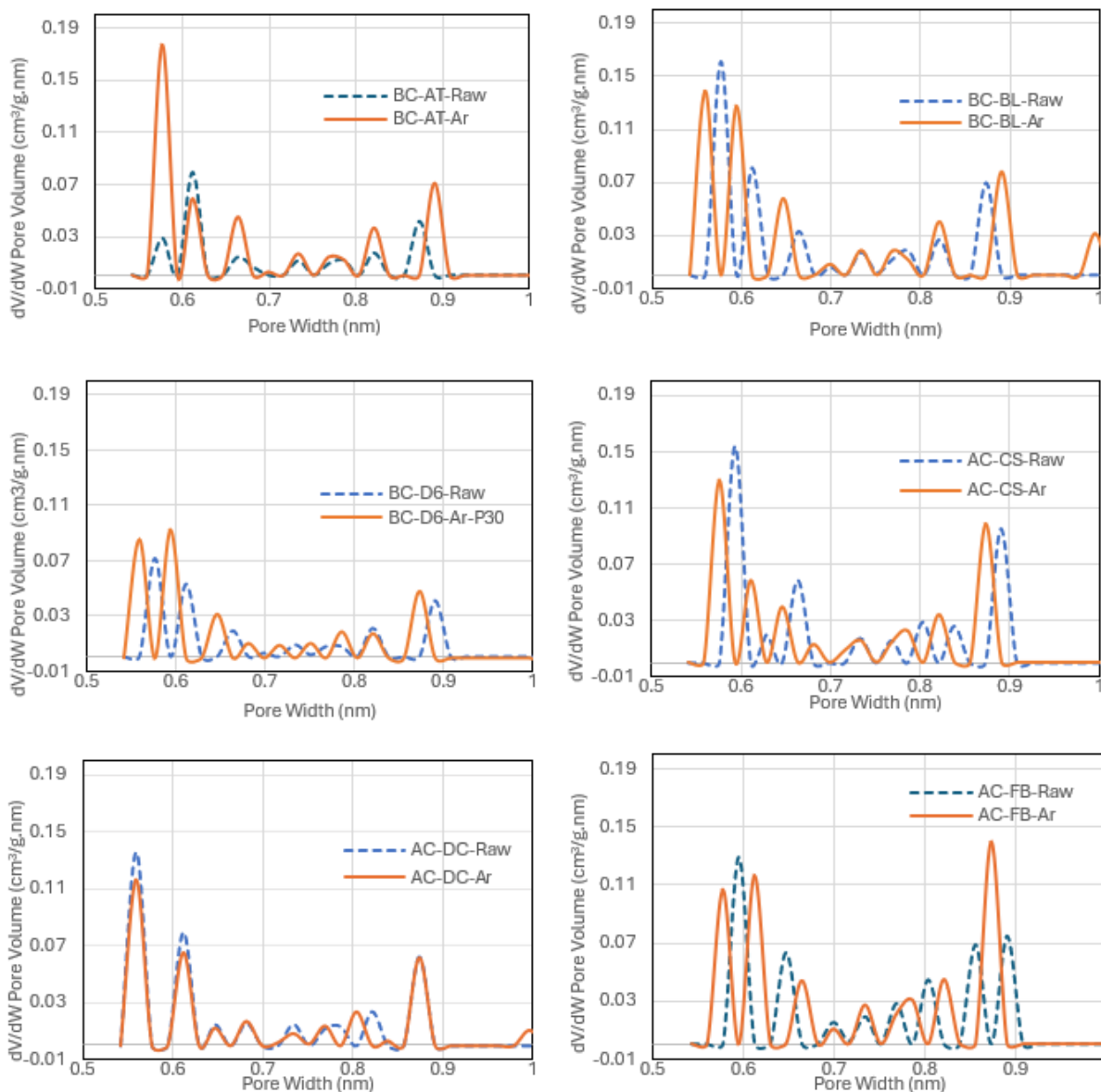


Fig. 5.10 DFT pore size distributions (0.5–1.0 nm range) derived from CO<sub>2</sub> physisorption at 273 K for untreated biochars (BC-AT-Raw, BC-BL-Raw, BC-D6-Raw), Ar plasma-treated biochars (BC-AT-Ar, BC-BL-Ar, BC-D6-Ar), untreated activated carbons (AC-CS-Raw, AC-DC-Raw, AC-FB-Raw), and Ar plasma-treated activated carbons (AC-CS-Ar, AC-DC-Ar, AC-FB-Ar)

### 5.3.3.3 SEM evidence of surface etching

SEM analysis revealed plasma-induced changes in surface morphology and roughness. The SEM images (Figs. 5.11–5.12) provide a visual comparison of the surface morphology of biochars BC-AT, BC-BL, BC-D6) and activated carbons (AC-CS, AC-DC, AC-FB) before and after Ar plasma

treatment for 30 min. These observations can be combined with prior pore size distribution, surface area, and CH<sub>4</sub> adsorption data to understand how surface morphology changes correlate with porosity and adsorption performance.

Fig. 5.11 presents the SEM images of untreated biochars (BC-AT, BL, D6) and 30 min treated under Ar at  $\times 1,000$  magnifications. The images (a, b, c) show that the untreated surface and pores are more aligned, smoother, and less porous. Meanwhile, plasma treatment produces a noticeably rougher and more eroded biochar surface in Fig. 5.11 (d, e, f). This morphological change is significant, as one study reported that grooved slit-shaped pores exhibit a higher CH<sub>4</sub> adsorption capacity than uniform slit-shaped pores, with adsorption capacity increasing progressively as groove spacing widens [61]. BC-AT shows the most significant texturing, aligning with its high surface area (527 m<sup>2</sup>/g), and best CH<sub>4</sub> adsorption improvement (45%). Detachment of loosely bound carbon fragments is evident, exposing more surface can be observed in plasma treated BC-BL. The fiber-like structures observed in untreated BC-D6 evolve into a more open porous morphology after Ar plasma treatment, indicating the opening and widening of pre-existing pores. This structural change is consistent with the substantial increase in specific surface area (Fig. 5.7), suggesting enhanced accessibility of internal pore networks. The pronounced response of BC-D6 is attributed to its high volatile matter content (17 wt%), which facilitates pore development during plasma-induced volatilization, thereby improving CH<sub>4</sub> adsorption performance.

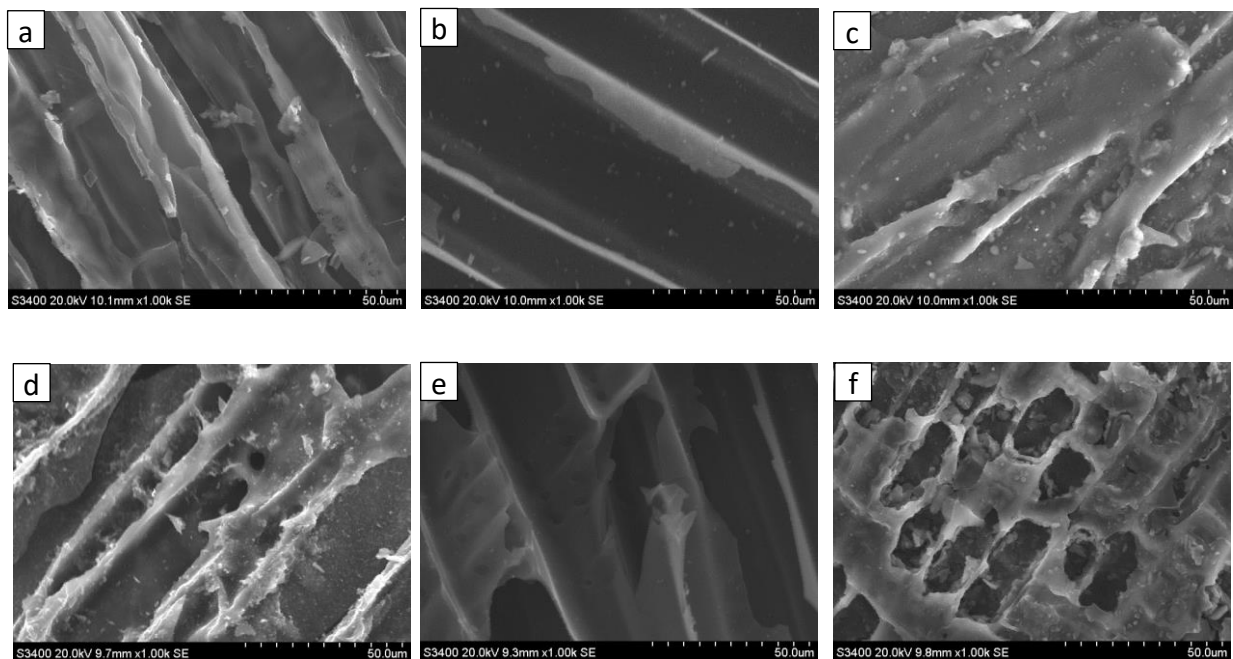


Fig. 5.11 SEM micrographs ( $\times 1,000$ ) of raw BC-AT (a), BC-BL (b), and BC-D6 (c); as well as plasma-treated BC-AT-Ar (d), BC-BL-Ar (e), and BC-D6-Ar (f)

Fig. 5.12 shows SEM images ( $\times 1,000$  magnification) of raw activated carbons (AC-CS, DC, FB) and Ar plasma treated activated carbons (AC-CS-Ar, AC-DC-Ar, and AC-FB-Ar). While the resolution of SEM is not sufficient to show the generation and restructuring of ultramicro-, micro-, or even mesopores, it is clear that the surfaces of activated carbons were deformed, showing the plasma etching effects. The AC-D6 surfaces exhibited significant erosion, with more irregular morphology.

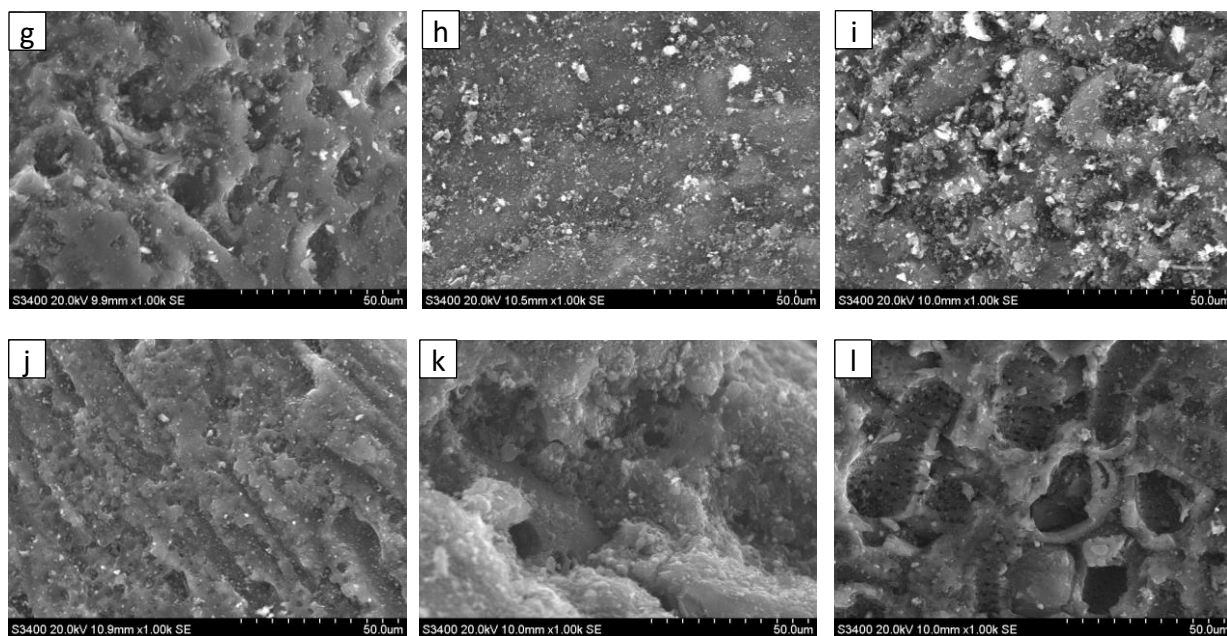


Fig. 5.12 SEM micrographs ( $\times 1,000$ ) of raw AC-CS (g), AC-DC (h), and AC-FB (i); as well as plasma-treated AC-CS-Ar (j), AC-DC-Ar (k), and AC-FB-Ar (l)

Pore restructuring and surface morphological changes explain the wide variation in adsorption enhancement across materials and plasma gases, but cannot fully account for why different materials and plasma source gases produce vastly different results despite similar surface area gains. This disconnect indicates that chemical factors play a critical role. The following sections examine how feedstock composition governs  $\eta$  and how plasma source gas chemistry affects surface properties, particularly oxidation state, polarity, and functional group distributions that influence  $\text{CH}_4$ -surface affinity.

### 5.3.4 The chemistry of surface modification

While pore restructuring governs the dominant adsorption enhancement, plasma treatment also alters surface chemistry. The contribution of chemical modifications is therefore examined next, focusing on elemental composition and plasma source gas effects on surface polarity.

### 5.3.5 Effects of initial volatile matter content of raw materials

#### 5.3.5.1 Correlation between initial volatile content and specific surface area increase

Tables 5.3 and 5.4 summarize the baseline properties of the raw biochars and activated carbons. The three biochars exhibit relatively high volatile matter contents ( $\geq 11.4$  wt%), whereas all activated carbons contain  $\leq 6.59$  wt% volatiles. This contrast might be related to the more thorough treatment and activation steps used in commercial activated carbon production, which removed a larger fraction of volatile organic matters from source biomasses. The activated carbons also display higher initial specific surface areas (443-921  $\text{m}^2/\text{g}$ ) than the biochars (266-506  $\text{m}^2/\text{g}$ ), indicating a more developed pore network prior to plasma exposure.

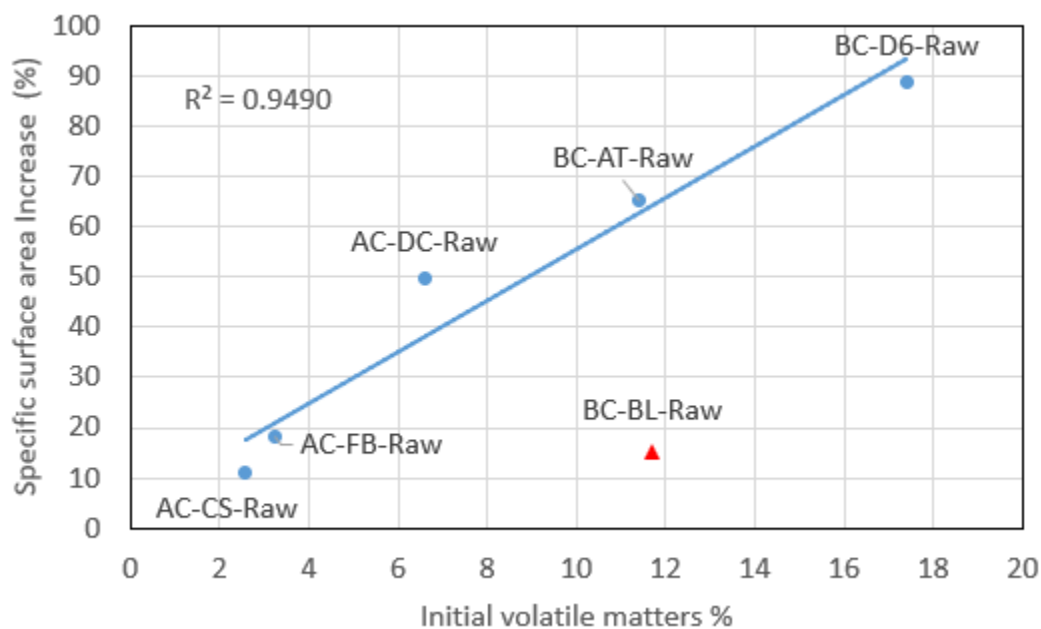


Fig. 5.13 Effect of initial volatile matter content on surface area increase (%) after Ar plasma treatment for three biochars and three activated carbons; linear fit excluding BC-BL-Raw

Fig. 5.13 shows a linear dependency of the percentage increase in specific surface area after Ar plasma treatment on the initial volatile matter content of the raw adsorbents, including both the biochars and the activated carbons, with BC-BL being the only exception. A strong correlation is observed across the five materials ( $R^2 = 0.949$ ), demonstrating that volatile matter can be a predictor of plasma-induced surface development. In one of our previous works [62], we speculated that the removal of organic impurities was the predominate mechanism for the generation of ultramicropores in biochars according to the response of biochar to Ar plasma at different durations. The data in Fig. 5.13 provides direct evidence supporting that hypothesis. Note that volatile matter as reported in this paper are indeed organic impurities embedded in the matrices of biochars and activated carbons.

BC-BL deviates from this trend with a small specific surface area increase of 15.4% despite its relatively high volatile content (11.7 wt%), likely due to its unusually high ash content (18.3 wt%). The metal ions at the surface of biochars and activated carbons may interfere with the cold plasma process. Further, the minerals can occupy pore volume, block pore entrances, and partially shield the carbon framework from ion bombardment, thereby suppressing plasma-driven pore opening and limiting specific surface area development. However, systematic studies are needed to understand the effects of metal ions on plasma, if such effects are substantial.

### **5.3.5.2 Correlation between initial volatile content and zeta potential shift**

Fig. 5.14 depicts the relationship between initial volatile content and zeta potential before and after Ar plasma treatment. Two distinct behaviors are observed. Activated carbons contain much less volatile matter than biochars. Activated carbons show a strong dependence of zeta potential on volatile matter and shift to more negative values (moving down), after Ar plasma, whereas

biochars show weak dependence and shift slightly toward the reduction of the negative values (moving up).

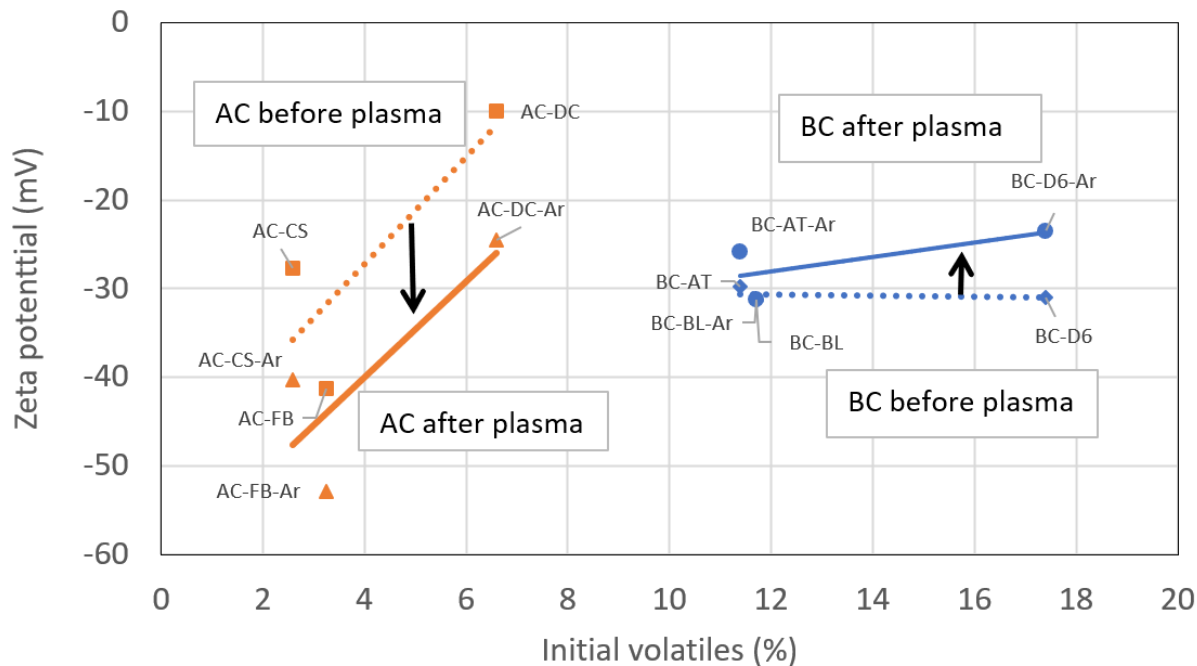


Fig. 5.14 Relationship between initial volatile matter content and zeta potential for biochars (BC-AT-Ar, BC-BL-Ar, BC-D6-Ar) and activated carbons (AC-CS-Ar, AC-DC-Ar, AC-FB-Ar) before and after Ar plasma treatment

The steep activated carbon slope in Fig. 5.14 further indicates that higher volatile matter yields less negative zeta potentials, consistent with partial masking of ionizable sites by residual organic layers [63, 64]. Their fixed carbon atoms are therefore much less protected by the shielding of volatile matter, which are more reactive than the fixed carbons, in cold plasma. Hypothetically, the fixed carbons of biochars are protected by their rich volatile matter, which are the primary subject bombarded by high temperature electrons and other reactive species in cold plasma, causing their removal from the affected layer on biochar surface and leaving ultramicro- and micropore in the layer as a result. Since volatile matter are rich in acidic functional groups such as -COOH, their removal would make the particle surface less negative and less acidic. Ar plasma

therefore drives larger negative shifts in zeta potential for low-volatile activated carbons (2.6–6.6 wt% volatiles, Table 5.4), with changes in the magnitude of  $\Delta$  Zeta potential on the order of 11–14 mV, reflecting increased exposure of ionizable edge sites following plasma cleaning [65–67].

In contrast, biochars show smaller and opposite-direction shifts, indicating that volatile removal is coupled with activation of alkaline minerals (CaO, MgO) which carry positive surface charge at the measurement pH of 6.7. Volatile matter removal therefore exposes these alkaline phases, driving zeta potential less negative. Time-resolved measurements in our previous study show that BC-AT reaches an apparent equilibrium within 30 min, with both pH and zeta potential increasing during this period as volatile removal exposes alkaline minerals. Beyond 30 min, pH decreases slightly while zeta potential stabilizes, indicating volatile removal completion [51]. Activated carbons, which start with very low volatile matter (2.58-6.59 wt%), are therefore comparable to biochars in this post volatile removal state. This behavior mirrors the condition of activated carbons, which have already undergone extensive volatile removal during their production process and thus start in this volatile-depleted state.

### **5.3.6 Effects of plasma source gas**

#### **5.3.6.1 Effects of plasma source gas on zeta potential and suspension pH**

Zeta potential and suspension pH were measured to assess plasma-induced surface modifications of biochar BC-AT with different plasma source gases. When carbon particles are dispersed in water, surface functional groups such as carboxyl, phenolic, and lactonic groups dissociate and interact with solution ions, forming an electric double layer. The zeta potential quantifies the electrostatic potential at the hydrodynamic shear plane, representing the boundary between ions moving with the particle and those in bulk solution [67]. Research on oxidized carbons

demonstrates that more negative zeta potentials arise from oxygen-containing surface groups, with surface charge determined by dissociation of oxygenated functionalities and water-mineral interactions [68]. Similarly, studies on plasma oxidation of carbon materials show that O<sub>2</sub> plasma treatment lowers the isoelectric point of carbon fibers, shifting it to more acidic pH values and indicating increased surface acidity [63,69]. They provide a useful comparative metric for assessing plasma-induced changes in surface polarity and chargeability [68,69]. More negative zeta potential values, which correspond to higher suspension pH, indicate higher concentrations of acidic oxygenated groups at particle surface [59,70,71]. Zeta potential and pH therefore reflect the degree of oxidation [72–74], serving as strong indicators marking the change of surface chemistry in plasma treatments. Critically, zeta potential measurements were conducted at a standardized pH of 6.7 (adjusted) to enable direct comparison of surface chemistry modifications, while the pH values shown represent the natural equilibrium pH of biochar suspensions in deionized water without adjustment. This methodological distinction is essential for proper interpretation: variations in zeta potential at fixed pH primarily reflect plasma-induced changes in the density and chemical nature of ionizable surface sites rather than pH-driven deprotonation effects. Zeta potential and suspension pH are therefore used here as a comparative indicator of plasma-induced surface polarity rather than a direct predictor of CH<sub>4</sub> adsorption.

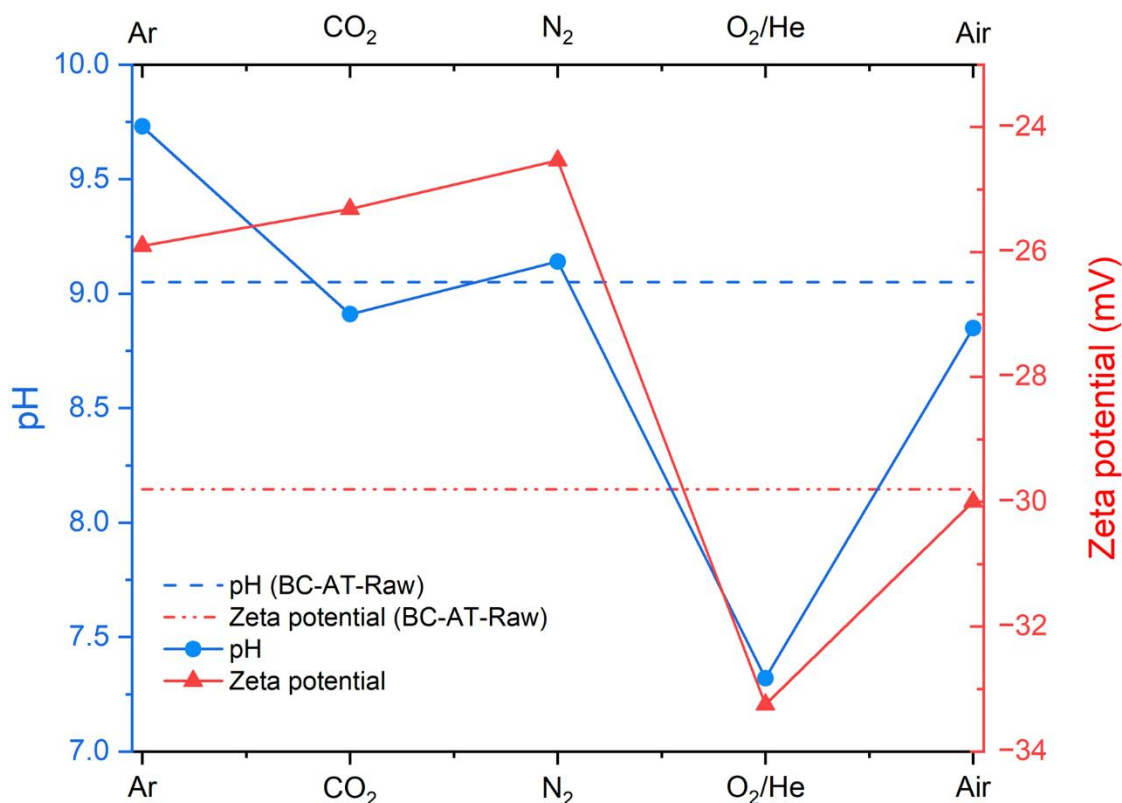


Fig. 5.15 Variations of suspension pH and zeta potential (at pH 6.7) for BC-AT biochar after plasma treatment with different plasma source gases

Fig. 5.15 synthesizes the interplay of structural and chemical responses of BC-AT biochar to plasma source gas chemistry. Non-oxidizing plasmas with Ar, N<sub>2</sub>, or CO<sub>2</sub> produced larger CH<sub>4</sub> uptakes (2.46-2.57 mmol/g) and the specific surface area increases than the oxidizing plasma with air (2.22 mmol/g) and O<sub>2</sub>/He plasma (2.18 mmol/g). These treatments also caused the increase of the suspension pH (8.9-9.7) and less negative zeta potentials (-24 to -26 mV), consistent with conditions that preferentially remove pore-blocking volatile matter residues and improve pore accessibility while largely preserving the nonpolar, hydrophobic character of the carbon surface that favors CH<sub>4</sub> confinement in ultramicropores [43]. The comparable CH<sub>4</sub> performance of Ar and CO<sub>2</sub>, despite different plasma chemistries, indicates that both treatments can enhance adsorption-accessible porosity without generating excessive densities of strongly acidic surface sites [75].

By contrast, oxidizing plasma source gases, i.e., O<sub>2</sub>/He and air, caused the decrease of suspension pH (7.32) and most negative zeta potential (−33.3 mV), indicating that O<sub>2</sub> plasma generate ionizable negative and carboxylate groups capable of deprotonation at near neutral pH, such as carboxylic- and phenolic-type sites ( $R-COOH \rightleftharpoons R-COO^- + H^+$ ) [76,77].

It should be noted that air plasma exhibits a higher suspension pH and less negative zeta potential than O<sub>2</sub>/He plasma. This difference can be rationalised by several contributing factors, namely, 1) the O<sub>2</sub> fraction in air (≈ 21%) which is slightly lower than that in the O<sub>2</sub>/He mixture (23%); 2) the presence of N<sub>2</sub> (≈ 79% in air), which can reduce the effective oxidation strength relative to O<sub>2</sub>/He through competitive O<sub>2</sub> consumption pathways, such as  $N + O_2 \rightarrow NO + O$  and  $N_2 + O \rightarrow N_2O$  [78,79]; and 3) He's low mass and minimal inelastic scattering, which allow electrons to retain higher kinetic energies (Te 3-5 eV) thereby maximizing O<sub>2</sub> dissociation ( $O_2 + e^- \rightarrow 2O + e^-$ ) and generating highly reactive atomic oxygen radicals with strong surface reactivity [80,81]. This produces a 3.3 mV more negative zeta potential shift and 0.04 mmol/g lower CH<sub>4</sub> capacity compared to air, as N<sub>2</sub>'s efficient vibrational energy absorption reduces mean electron energy and thereby lowers the yield of oxidizing reactive species. Consistent with this interpretation, effluent gas analysis shows substantially higher CO<sub>2</sub> generation under O<sub>2</sub>/He than under air (0.57 vs 0.22 mol%, Table 5.6), directly evidencing stronger oxidative carbon removal under O<sub>2</sub>/He conditions.

Of particular interest is the effect of plasma source gas on suspension pH and zeta potential, as both are indicators of charged functional group density on particle surface. Biochars treated with Ar plasma generally exhibit neutral-to-positive pH shifts and less negative zeta potential, consistent with the volatile removal which reduces the density of carboxylate groups inherently concentrated in volatile matter. In the meantime, air and O<sub>2</sub>/He plasma treatment produces the opposite trend: a decrease in suspension pH and a more negative zeta potential. This is attributed

to the generation of reactive oxygen radicals at the surface, which drive the formation of carboxyl and phenolic groups, acidic, proton-donating functionalities that deprotonate under the measurement conditions (pH 6.7), producing anionic surface sites ( $-\text{COO}^-$ ,  $-\text{O}^-$ ) that increase negative surface charge density and shift both pH downward and zeta potential in the negative direction..

### **5.3.6.2 Chemical modifications as revealed by plasma effluent gas analysis**

Effluent gas analysis was used to probe plasma–surface reactions during treatment and to distinguish physical cleaning from chemical oxidation/gasification pathways. The composition of the outlet stream reflects interactions between the plasma source gas and the carbon surface, including volatile removal, bond scission, and formation of oxidation products that can alter surface polarity and ultimately affect  $\text{CH}_4$  adsorption [59,82]. Table 5.6 summarizes the effluent composition for BC-AT treated for 30 min under Ar,  $\text{CO}_2$ ,  $\text{N}_2$ ,  $\text{O}_2/\text{He}$ , and air. Because Ar– $\text{O}_2$  and  $\text{H}_2$ –He peaks partially co-eluted in gas chromatography,  $\text{H}_2$ , He, Ar, and  $\text{O}_2$  concentrations were determined by peak-area differences. Trace VOCs ( $\text{C}_1$ – $\text{C}_5/\text{C}_6+$ ) were detected for all treatments (<0.01 mol%), confirming that removal of residual volatiles occurs regardless of plasma source gas [75,83–85].

Table 5.6 Composition of effluent gas after plasma treatment with different plasma source gases

Gas Detected (mol %)	Amount [mol %]				
	Plasma Source Gas				
	Ar	CO <sub>2</sub>	N <sub>2</sub>	O <sub>2</sub> /He (23/77)	Air
H <sub>2</sub>	0.04	0.01	0.05	<0.01	0.01
He	< 0.01	<0.01	<0.01	76.0	<0.01
CO <sub>2</sub>	0.03	97.7	0.04	0.57	0.22
Ar	99.8	< 0.01	<0.01	<0.01	<0.01
O <sub>2</sub>	< 0.01	1.32	0.12	23.2	20.9
N <sub>2</sub>	0.16	0.93	99.8	0.13	78.8
CO	0.01	1.77	0.01	0.07	0.06
VOC C <sup>1</sup> -C <sup>5</sup> /C <sup>6+</sup>	Detected	Detected	Detected	Detected	Detected
Sum	100	100	100	100	100

**Due to co-elution of Ar-O<sub>2</sub> and H<sub>2</sub>-He, H<sub>2</sub>, He, Ar, O<sub>2</sub> are calculated by the difference of total**

Inert plasmas (Ar, N<sub>2</sub>) generated minimal reaction products, with only trace CO<sub>2</sub>/CO (<0.04 mol%) and small amounts of H<sub>2</sub> (0.04–0.05 mol%). The low CO<sub>x</sub> yields indicate negligible carbon oxidation, while the presence of H<sub>2</sub> suggests limited release of H-containing fragments [86]. These results support a predominantly physical modification mechanism (surface etching and pore cleaning), consistent with the high CH<sub>4</sub> adsorption capacities obtained after Ar and N<sub>2</sub> treatment (Fig. 5.3) [87].

CO<sub>2</sub> plasma produced a distinct effluent composition, characterized by elevated CO (1.77 mol%) and measurable O<sub>2</sub> (1.32 mol%), indicating both carbon–CO<sub>2</sub> reactions and CO<sub>2</sub> dissociation. It should be noted that the detected CO originates from two concurrent pathways: i) mild gasification of surface carbon (e.g., C + CO<sub>2</sub> → 2CO), and ii) direct plasma-induced dissociation of the CO<sub>2</sub> feed (CO<sub>2</sub> → CO + O). Therefore, the total CO concentration reflects the combined contribution

of these mechanisms rather than carbon consumption alone. The relatively high CO yield compared to Ar and N<sub>2</sub> plasmas suggests enhanced reactivity under CO<sub>2</sub> conditions, although the extent of surface carbon removal cannot be quantified solely from CO evolution. The low H<sub>2</sub> concentration (0.01 mol%) indicates that reactive pathways preferentially favor CO<sub>2</sub> conversion over H<sub>2</sub> evolution [88,89].

In addition, the N<sub>2</sub> concentration in the CO<sub>2</sub> plasma effluent (0.93 mol%) was 5.8 times higher than that measured under Ar plasma, suggesting possible involvement of N<sub>2</sub>-containing surface species in redox processes during CO<sub>2</sub> reduction, although physical desorption of weakly bound N<sub>2</sub> species cannot be excluded. Despite this increased chemical activity, CO<sub>2</sub> treatment maintained strong CH<sub>4</sub> uptake, consistent with selective removal of amorphous or pore-blocking carbon without extensive surface oxidation [90].

Oxidizing plasmas (O<sub>2</sub>/He and air) increased CO<sub>x</sub> formation, with the strongest oxidation observed for O<sub>2</sub>/He. O<sub>2</sub>/He produced 0.57 mol% CO<sub>2</sub> and 0.07 mol% CO, indicating extensive oxidation with a low CO/CO<sub>2</sub> ratio consistent with near-complete conversion to CO<sub>2</sub>. In contrast, air produced lower CO<sub>2</sub> (0.22 mol%) and comparable CO (0.06 mol%), demonstrating milder oxidation despite similar O<sub>2</sub> fractions in the feed. This difference highlights the importance of balance-gas identity: He sustains higher electron energies and enhances O<sub>2</sub> dissociation, whereas N<sub>2</sub> moderates electron temperature through energy transfer pathways and competes for reactive O<sub>2</sub> via NO<sub>x</sub>-forming reactions, thereby limiting the steady-state abundance of atomic O [91,92]. The higher CO<sub>2</sub> yield under O<sub>2</sub>/He is consistent with the most negative zeta potential, lowest suspension pH, and poorest CH<sub>4</sub> adsorption observed for oxidizing conditions (Fig. 5.16), supporting oxidation-driven loss of hydrophobic adsorption character [82].

### **5.3.6.3 ATR-FTIR evidence for oxidation and surface polarity changes**

Effluent gas composition provides a quantitative measure of oxidation severity during plasma treatment, with CO<sub>2</sub> generation serving as a direct indicator of carbon removal and O<sub>2</sub> incorporation. To confirm these gas-phase observations translate to surface chemical changes, ATR-FTIR spectroscopy was employed to identify oxygen-containing functional groups introduced by plasma treatment and correlate spectroscopic signatures with the electrochemical and adsorption trends observed across different plasma source gases. ATR-FTIR was used to confirm trends observed in electrochemical indicators (pH, zeta potential) by identifying changes in oxygen containing functional groups and aromatic framework signatures following plasma treatment. Fig. 5.16 shows the ATR-FTIR spectra illustrating the chemical changes on the surface of untreated biochar (BC-AT-Raw) and biochar treated with plasma source gases (Air, CO<sub>2</sub>, O<sub>2</sub>/He, N<sub>2</sub>, Ar) at wavenumbers corresponding to O-H (3630 cm<sup>-1</sup>), C=C (1566 cm<sup>-1</sup>), C-O (1130 cm<sup>-1</sup>), and C-H (873 cm<sup>-1</sup>).

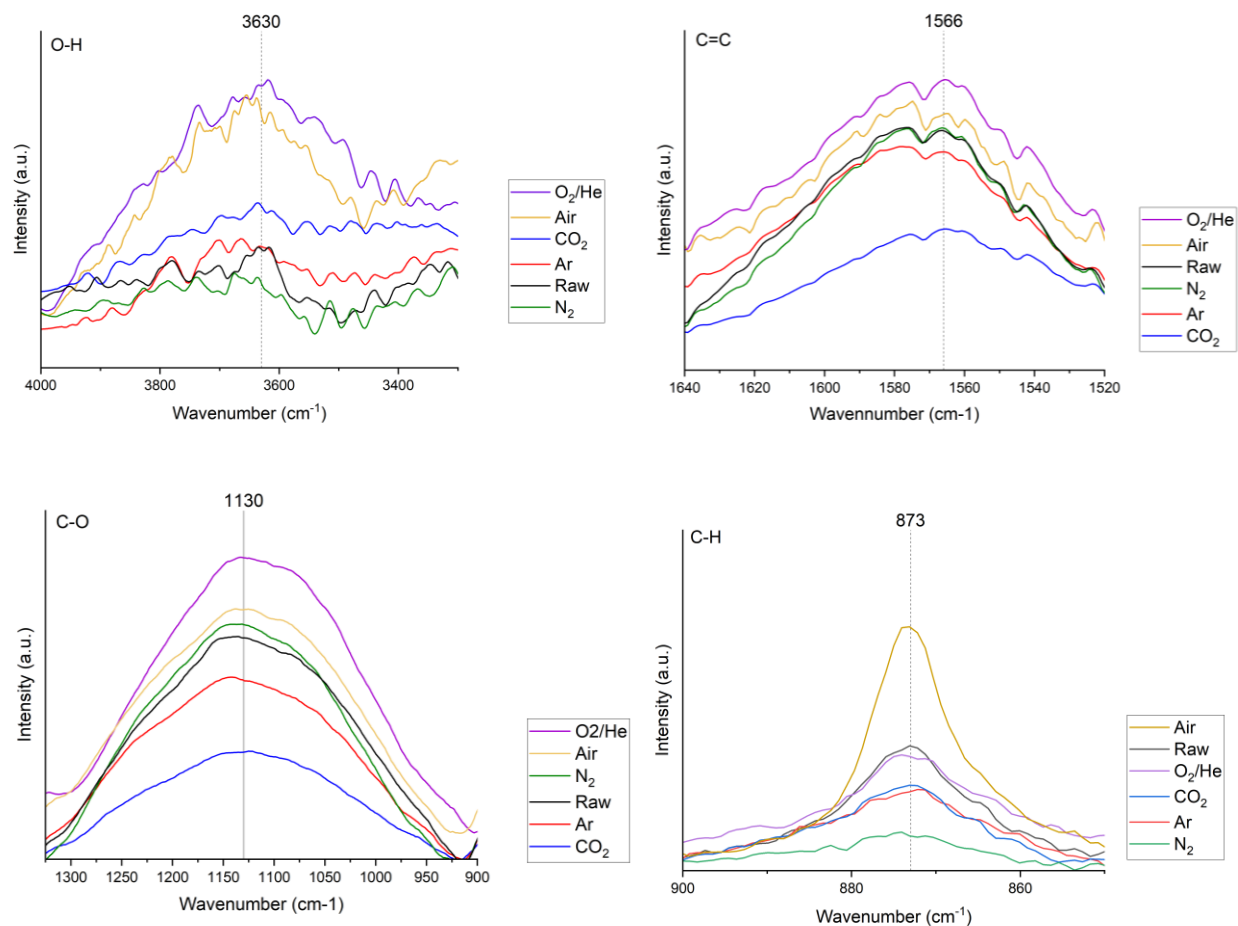


Fig. 5.16 ATR-FTIR spectra of BC-AT biochar before and after plasma treatment with different plasma source gases (Ar, N<sub>2</sub>, CO<sub>2</sub>, Air, O<sub>2</sub>/He), highlighting O-H (3630 cm<sup>-1</sup>), C=C (1566 cm<sup>-1</sup>), C-O (1130 cm<sup>-1</sup>), and C-H (873 cm<sup>-1</sup>) bands

Baseline subtraction and normalization were conducted using OriginPro software. The asymmetric least squares (ALS) method was applied for baseline correction, followed by both peak height and peak area normalization. These processed spectra were used to qualitatively assess relative changes in the O-H, C=C, C-O, and C-H bands, and the functional groups are summarized in Table 5.7.

The ATR-FTIR spectra clearly indicates chemical modifications of the biochar surface after plasma treatment. In particular, O<sub>2</sub>/He plasma treatments enhanced the intensities of O-H, C=O, and C=C bands, suggesting the introduction of oxygen-containing functional groups. These modifications are consistent with increased surface charge density, as the introduction of acidic

oxygen-containing functional groups promotes proton donation in aqueous suspension, reflected in the decreased pH measurements (Fig. 5.15). Ar and N<sub>2</sub> treatments show minimal polarity increase, causing physical changes (e.g., etching) rather than chemical functionalization. These observations are consistent with prior studies demonstrating that plasma treatments can substantially alter surface chemistry [58,65,76,77]. Introducing oxygen functionalities enhances hydrophilicity and metal affinity of biochars [93]. O<sub>2</sub>/He causes chemical etching, removing amorphous carbon and exposing aromatic C=C sites, giving the highest C=C peak intensity (1566 cm<sup>-1</sup>). However, this oxidation is too aggressive, leading to carbon loss (high CO<sub>2</sub>/CO in the plasma gas effluent in Section 3.4.2.2), pore widening (Fig. 5.9), and a limited specific surface area gain (424 m<sup>2</sup>/g), which reduces CH<sub>4</sub> adsorption. In contrast, Ar mainly produces non-selective physical etching, generating more microporosity and a higher surface area (527 m<sup>2</sup>/g), improving CH<sub>4</sub> uptake. Although O<sub>2</sub>/He and N<sub>2</sub> yield similar ultramicropore size ranges (0.56–0.68 nm), N<sub>2</sub> forms pores more efficiently via physical activation, minimal CO<sub>2</sub>/CO formation, and higher surface area (441 m<sup>2</sup>/g).

Table 5.7 Surface functional groups as identified by ATR-FTIR spectra

FTIR Wavenumber (cm <sup>-1</sup> )	Group	Class	Indicator	References
3580-3650	O-H stretching	hydroxyl groups	surface polarity	[94,64,95,96]
1566-1650	C=C Stretching	aromatic structures	biochar's carbon framework	[65,97,98]
1087-1124	C-O stretching	Alcohol	surface polarity	[99,100]
870-900	C-H bending	1,2,4-trisubstituted, 1,3-disubstituted, aromatic benzene rings	structural features of aromatic carbon domains	[100,101]

Ar plasma treatment can cause physical etching of the material's surface due to the ion bombardment and the presence of energetic electrons. This can break down unsaturated bonds,

such as C=C bonds, because the plasma's high energy can induce radical formation and bond scission. Thus, the Ar plasma treatment may reduce the density of C=C bonds on the surface. The surface can undergo reorganization, where highly reactive species (like C• radicals) may cause bond breakage or rearrangement, further reducing C=C bonds. CO<sub>2</sub> plasma is moderately effective, likely because it provides both oxidative (O radicals) and etching (CO formation) effects, enhancing functional groups while modifying surface morphology.

At 873 cm<sup>-1</sup>, the C–H peak intensity is higher for Air plasma compared to Ar treatment. While Ar plasma primarily induces physical etching through ion bombardment and energetic electrons, leading to bond scission and reduction of surface C=C density as discussed above, Air plasma introduces a different mechanism. The increase in C–H intensity under Air plasma is attributed to the hydrogenation and reduction of aromatic C=C bonds on the biochar surface. Reactive hydrogen-containing species generated in the plasma partially hydrogenate exposed C=C double bonds, converting sp<sup>2</sup> carbon sites to sp<sup>3</sup> C–H. This hydrogenation does not produce a corresponding decrease in C=C peak intensity because Air plasma simultaneously removes the volatile matter layer and uncovers new graphitic C=C domains, compensating for the partial conversion.

Additionally, the greater surface area developed under Ar plasma (527 m<sup>2</sup>/g vs. 427 m<sup>2</sup>/g) dilutes the relative concentration of C–H groups per unit surface. The higher C–H intensity observed under Air plasma therefore arises from hydrogenation combined with moderated oxidation, whereas Ar treatment is dominated by physical surface development. These differences are consistent with the comparatively lower CH<sub>4</sub> adsorption enhancement observed for Air plasma relative to Ar-treated samples.

## 5.4 Conclusions

Cold plasma treatment improved CH<sub>4</sub> adsorption in biochars and activated carbons primarily by selective removal of volatile matter and the associated development of ultramicropores (0.56-0.68 nm). Performance gains ranged from 1–73%, depending on feedstock composition and plasma source gas. The enhancement of CH<sub>4</sub> adsorption by plasma treatment was mainly achieved by increasing the specific surface area of biochar or activated carbon as CH<sub>4</sub> adsorption capacity was shown to be proportional to the specific surface area of particles, regardless of their source biomass, pre-plasma processing, and plasma treatment conditions. Furthermore, it was shown that the percentage of specific surface area increase after plasma was proportional to the initial volatile contents of the raw materials, no matter it was biochar or activated carbon but with one exception. There are evidence showing the creation of ultramicropores after plasma treatment, which are considered to be the major mechanism of specific surface area increase during plasma treatment. Other elements, including minerals as reflected by the possible impact of ash content, may also have impacted the plasma treatment but systematic studies are needed to better understand this phenomenon and the mechanisms. Plasma source gas also showed significant impact on plasma effectiveness. While Ar was shown to be the best plasma source gas that led to the largest CH<sub>4</sub> adsorption enhancement, CO<sub>2</sub> demonstrated similar plasma effectiveness and might be the best source for practical application since it is much cheaper and more abundant than Ar. Having O<sub>2</sub> in the plasma source gas mixture, including both in air and in O<sub>2</sub>/He, resulted in CH<sub>4</sub> adsorption enhancement but at plasma effectiveness much lower than that of plasma source gases without O<sub>2</sub>, including Ar, CO<sub>2</sub>, and N<sub>2</sub>. Finally, data on the zeta potential, suspension pH, FTIR, and effluent gas composition all point to the change of particle surface chemistry during plasma, which could

have been caused by evaporation of volatile matter and the reactions of these molecules under cold plasma conditions.

## **Declarations**

All related data are included in this article or available upon request.

## **Competing interests**

The authors have no competing interests to declare that they are relevant to the content of this article.

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## **Author contributions**

Vivien Yoonhee Ko: Writing – original draft, Visualization, Validation, Resources, Project administration, Methodology, Investigation, Formal analysis, Data curation, Conceptualization.

Jinsheng Wang: Supervision, Resources, Project administration, Conceptualization. Christopher

Lan: Writing – review & editing, Supervision. David Ryan: Supervision, Resources, Project administration, Funding acquisition.

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# Chapter 6. Multicycle CH<sub>4</sub> Adsorption-Desorption in Biochar: Degradation Analysis and Value-Added Applications<sup>4</sup>

This chapter is based on a manuscript prepared for submission to a peer-reviewed journal.

Graphic abstract:

## Second-Life Pathways for Cycled Biochar



**Cycled Adsorbent**  
CH<sub>4</sub> retained after cycling



**Enhanced Solid Fuel**  
Residual trapped methane:  
• increases Calorific Value (+34%)  
• lowers ignition temp (350->250 °C)

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<sup>4</sup> V. Y. Ko, J. Wang, C. Lan, X. Huang and D. Ryan, "Multicycle CH<sub>4</sub> Adsorption-Desorption in Biochar: Degradation Analysis and Value-Added Applications" to be submitted to a peer-reviewed journal.

## Abstract

To prevent venting and flaring natural gas in oil and gas fields where gas-recovery infrastructure is limited or unavailable, the use of low-cost biochars as adsorbents for methane ( $\text{CH}_4$ ) capture and storage was investigated with particular focus on long-term adsorption performance. Four biochars derived from wood wastes were tested for  $\text{CH}_4$  adsorption over more than 100 adsorption–desorption cycles. The adsorption capacities initially decreased rapidly during the first few cycles but subsequently approached stable values. The degradation of adsorption capacity was attributed to the accumulation of residual  $\text{CH}_4$  within the pore structure of the biochar. Residual  $\text{CH}_4$  retention was verified by infrared spectroscopy.

To utilize the degraded adsorbents containing residual  $\text{CH}_4$ , three potential utilization pathways were evaluated: 1) continued use for  $\text{CH}_4$  adsorption; 2) use as a solid fuel for energy recovery; 3) use as a soil amendment to promote plant growth. The degraded biochars retain significant adsorption capacity for  $\text{CH}_4$ . It is shown that two of the biochars can store more  $\text{CH}_4$  per unit volume than compressed-gas vessels at pressures up to 75 bar, which could eliminate the need for high-pressure compression and gas-gathering pipelines in oil and gas fields, thereby reducing associated costs. The other two biochars exceed compressed-gas storage capacity up to over 40 bar, which is above the typical operating pressure of adsorbed natural gas (ANG) systems for vehicles and could satisfy most storage requirements in oil and gas field applications operating at low-to-moderate pressures.

The degraded biochars exhibit higher calorific values and lower ignition temperatures, which are attributed to the presence of residual  $\text{CH}_4$  within the pore structure. Moreover, the calorific values and ignition temperatures of the spent biochars compare favorably with those of lignite coal,

suggesting their potential use as solid fuels for energy recovery. Furthermore, residual CH<sub>4</sub> is gradually released from the biochar matrix, which may support plant growth if the spent biochars are applied as soil amendments. Such applications could contribute to cost-effective reduction of greenhouse-gas emissions while enabling value-added utilization of biochar in CH<sub>4</sub> adsorption systems.

**Keywords:**

CH<sub>4</sub> adsorption; Biochar; ANG; Multicycle degradation; Residual CH<sub>4</sub>; Calorific value

**Highlights:**

- Multicycle CH<sub>4</sub> adsorption in biochars shows early-stage capacity loss followed by stabilization over extended cycling.
- Residual CH<sub>4</sub> accumulation increases calorific value (up to ~35%) and lowers ignition temperature relative to raw biochar.
- High-performing biochars (BL and AH) maintain volumetric CH<sub>4</sub> storage exceeding compressed gas up to 75 bar, even after degradation.
- FTIR and thermal analyses confirm gradual ambient release of retained CH<sub>4</sub>, linking adsorption degradation to altered thermal behavior.
- Spent biochar exhibits lignite-comparable fuel properties and offers potential second-life pathways for energy recovery and soil amendment.

## 6.1 Introduction

Methane ( $\text{CH}_4$ ) emissions represent one of the most urgent climate challenges associated with upstream oil and gas production.  $\text{CH}_4$  is a powerful greenhouse gas, whose global warming potential is over 80 times greater than that of  $\text{CO}_2$  over a 20-year period [1]. In Canada,  $\text{CH}_4$  is the second-largest contributor to total GHG emissions, with the oil and gas sector accounting for 40–50% of national  $\text{CH}_4$  releases, the single largest sectoral source [2], [3]. A substantial fraction of these emissions arises from intentional venting and flaring during routine operations or for safety purposes [4], [5].

In oil production,  $\text{CH}_4$  is the principal component of the associated petroleum gas (APG) produced together with crude oil. This gas is frequently vented or flared when infrastructure for gas transport or utilization is unavailable [6]. Globally, flaring alone releases approximately 270–280 million tonnes of  $\text{CO}_2\text{eq}$  emissions annually, while venting contributes additional unburned  $\text{CH}_4$  directly to the atmosphere [7]. On the other hand,  $\text{CH}_4$  is a valuable fuel. It produces less  $\text{CO}_2$  per unit energy during combustion than heavier fossil fuels and is often regarded as a transitional fuel in the global shift toward lower-carbon energy systems [8]. Utilizing the  $\text{CH}_4$  as fuel instead of venting and flaring not only reduces greenhouse gas emissions but also reduces energy loss.

To utilize  $\text{CH}_4$ , effective capture and storage technologies are required. Current technologies include compressed natural gas (CNG) and liquefied natural gas (LNG). CNG requires compressing natural gas to high pressure and storing it in heavy vessels, whereas LNG requires cryogenic cooling and storage at very low temperatures [9]. Both technologies require substantial infrastructure and energy input, which may not be economically feasible for small-to-medium oil fields [10].

Adsorbed natural gas (ANG) has been used for natural gas vehicles, where the natural gas is adsorbed in activated carbons. ANG is under relatively low pressure (35-65 bar) and does not require large compressors and bulky high-pressure vessels. It is used under ambient temperature and does not require cooling facilities. If this technology is used in oil fields, it can enable substantial cost savings for handling the co-produced natural gas, as the gas is under pressure and large compressors and compression power can be saved. The storage does not require heavy vessels that are needed to stand high pressure of compressed gas and cooling that is needed to maintain the liquid phase of liquefied gas. The adsorbed gas can be released simply by lowering the pressure and the adsorbents can be reused.

In a previous study, biochar was evaluated as an adsorbent for CH<sub>4</sub> storage [11]. Biochar, a porous, carbon-rich material derived from biomass pyrolysis, has emerged as a promising adsorbent for CH<sub>4</sub> capture due to its high surface area, tunable porosity, and environmental sustainability [12], [13]. Biochar has properties similar to activated carbon such as high porosity and large surface area, but it is cheaper and more environmentally friendly. With increasing applications of biomass pyrolysis and gasification, biochar has high availability. The results of the previous study on CH<sub>4</sub> adsorption using biochar derived from forest waste are promising, showing that biochar could take more CH<sub>4</sub> per unit storage volume than gas vessels under low to moderate pressure, and using biochar for ANG in oil fields can have significant economic benefits. However, practical ANG deployment requires repeated adsorption-desorption cycles. Adsorbents are known to show decreasing adsorption capacity over many cycles [14]. The capacity degradation has been attributed to accumulation of residual hydrocarbons which reduce available adsorption sites [15]. Reactivation of degraded activated carbons may be achieved by thermal treatments under high temperatures, which can recover the adsorption capacity to over 90 percent [16], [17].

Nevertheless, a portion of the capacity is lost and eventually the spent adsorbent will need to be disposed of. Typical methods for disposal of spent activated carbons are landfill and incineration. At oil field scale, where large adsorbent inventories are required, the cumulative cost of reactivation and eventual disposal of spent adsorbent represents a significant economic burden.

Biochar has mostly been used for soil amendment. It may also be used as fuel for energy production [18]. These applications of biochar should also be feasible for spent biochars after they have reached their end life as CH<sub>4</sub> adsorbents.

The present work investigates the long-term CH<sub>4</sub> adsorption behavior of biochar. Further, the underlying mechanism for the observed behavior is elucidated and cost-effective applications for spent biochar adsorbents are evaluated. In particular, this study explores the potential of residual CH<sub>4</sub> in spent biochar for producing value-added solid fuel and soil conditioners. The results are expected to advance the understanding of biochar-CH<sub>4</sub> interactions and facilitate the application of biochar-based ANG toward maximizing environmental and economic benefits.

## **6.2 Materials and Methods**

### **6.2.1 Materials**

Four biochars (AH, AT, BL, and D6) were evaluated as adsorbents under multicycle conditions. AH is a non-commercial material produced from waste wood, with unspecified pyrolysis conditions. AT is derived from beetle-infested pinewood waste sourced from AirTerra Inc. BL was obtained from Bella Biochar Co. and originated from landfill-diverted waste wood. D6 was produced from railway waste wood via pyrolysis at 600 °C under a nitrogen atmosphere.

Table 6.1 presents the physical properties of the biochars including the specific surface area, pore volume, and average pore width determined by CO<sub>2</sub> adsorption at 273 K using a Brunauer–Emmett–Teller (BET) apparatus (ASAP2020 V3.00G, Micromeritics, USA). Prior to BET analysis, all samples (0.2–0.3 g) were degassed under vacuum at 300 °C for 10 hours to remove residual moisture and gases confined within micropores. Particle size (1.18–3.36 mm) was determined based on sieve mesh classification. Skeletal density was measured using a helium pycnometer (Accupyc II 1340, Micromeritics), while bulk density (g/mL) was obtained using a 5 mL sample reservoir. Compositional analyses including proximate analysis (moisture, ash, volatile matter, fixed carbon), ultimate analysis (C, H, N, O, S) and X-ray fluorescence (XRF) metal oxides analysis are shown in Table 6.2.

Table 6.1 Properties of adsorbent materials

<b>Sample</b>	<b>Type</b>	<b>BET Surface Area (m<sup>2</sup>/g)</b>	<b>Pore volume (cm<sup>3</sup>/g)</b>	<b>Average Pore width (nm)</b>	<b>Particle Size (mm)</b>	<b>Bulk Density (g/ml)</b>	<b>Skeletal Density (g/ml)</b>
<b>AH</b>	Non-commercial	404	0.250	0.6308	1.18 - 1.70	0.06	2.00
<b>AT</b>	Non-commercial	319	0.085	0.6202	1.18 - 3.36	0.16	1.73
<b>BL</b>	Commercial	506	0.128	0.6227	1.60 - 6.40	0.23	2.03
<b>D6</b>	Lab-made	266	0.116	0.6284	1.18 - 3.36	0.16	1.52

Table 6.2 Characteristic analysis of raw biochar (wt%)

Description	Moisture	Ash	Volatile Matter	Fixed Carbon	C	H	N	S	O	SiO <sub>2</sub>	Al <sub>2</sub> O <sub>3</sub>	Fe <sub>2</sub> O <sub>3</sub>	TiO <sub>2</sub>	P <sub>2</sub> O <sub>5</sub>	CaO	MgO	SO <sub>3</sub>	Na <sub>2</sub> O	K <sub>2</sub> O
AH	8.68	12.0	12.9	66.4	72	0.6	0.3	<0.05	6.6	14	4.4	2.7	0.2	1.8	28	4.3	14	3.4	13
AT	8.52	4.56	11.4	75.5	82	1.3	0.4	<0.05	3.4	4.2	1.0	5.9	0.1	1.9	37	5.1	0.6	<0.2	14
BL	3.79	18.3	11.7	66.2	69	0.7	0.5	<0.05	7.4	25	4.5	2.0	0.2	0.4	24	13	0.6	0.9	3.0
D6	11.0	9.96	17.4	72.7	84	2.6	0.6	0.2	3.1	15	2.8	6.4	0.2	0.4	30	12	4.2	1.0	1.6

## 6.2.2 Adsorption measurements

Measurements for CH<sub>4</sub> adsorption by the biochars were conducted with a commercial sorption analyzer PCT-Pro from Setaram Inc. The analyzer is based on Sievert volumetric method, which is illustrated in Fig. 6.1. Measurements in the present work were under temperature of  $25 \pm 0.5$  °C and pressure up to 75 bar.

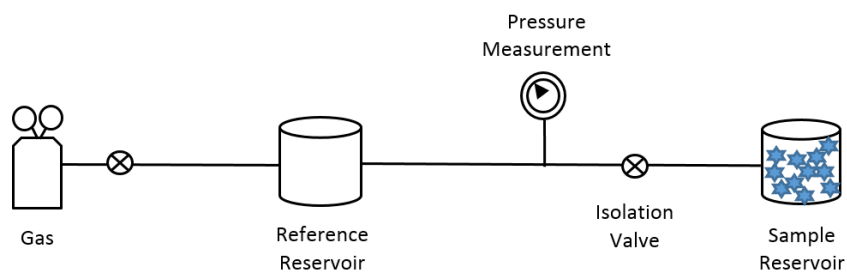


Fig. 6.1 A schematic of the Sievert measurement system

The volume of the sample reservoir is 5 mL. After the biochar sample was loaded, the free volume of the reservoir, i.e., the volume that was not occupied by the sample was determined using He at the measurement temperature. After this step an amount of pressurized CH<sub>4</sub> gas was introduced into the reference reservoir whose volume was known. Then the valve connecting the reference

reservoir to the sample reservoir was open to introduce the gas into the sample reservoir for adsorption measurement. The amount of CH<sub>4</sub> adsorbed was calculated based on the difference in equilibrium pressure measured before and after the gas transfer. To determine the molar quantity of CH<sub>4</sub> initially introduced and the amount remaining after equilibrium, pressure–volume–temperature (PVT) relationships were applied using non-ideal gas equations implemented in a computer program. This program calculated the incremental adsorption at each pressure step. After the highest equilibrium pressure was reached, adsorption measurement was stopped and desorption was performed by releasing the CH<sub>4</sub> gas in the sample and reference reservoirs and using a vacuum pump to degas the system. Then, a new adsorption and desorption cycle started. The same procedure repeated until the preset number of cycles was attained.

### **6.2.3 Calorific value and ignition temperature changes and CH<sub>4</sub> evolution after multicycle adsorption**

Two important combustion properties, calorific value and ignition temperature, were evaluated to compare the biochars before and after multicycle adsorption of CH<sub>4</sub> to assess the potential for using spent biochar adsorbents as solid fuels. In addition, residual CH<sub>4</sub> evolution from biochar after multicycle adsorption of CH<sub>4</sub> was investigated to assess the potential for using biochar adsorbents for soil amendment. Differential scanning calorimetry (DSC), integrated with thermogravimetric analysis (TGA), quantified calorific values and ignition temperatures from exothermic peaks during heating. TGA-measured weight loss from ambient to 800–1000 °C at 10 °C/min under argon or air, identifying ignition temperatures at the onset of significant decomposition. Fourier Transform Infrared Spectroscopy (FTIR) was used to observe CH<sub>4</sub>

evolution using a heated transfer line, capturing spectra (4000–400  $\text{cm}^{-1}$ , 4  $\text{cm}^{-1}$  resolution) with characteristic bands at 2990  $\text{cm}^{-1}$ .

### **6.2.4 Biochar aging procedure**

Biochar aging was performed by exposing the samples to ambient laboratory conditions (temperature  $\sim 25$  °C, relative humidity  $\sim 60\%$ ) for a duration of 30 days. This approach was selected to simulate natural storage and handling conditions where biochar is exposed to air and moisture over time. After aging, the samples were dried under controlled conditions prior to analysis to ensure comparability with fresh samples.

## **6.3 Results and Discussions**

### **6.3.1 Initial $\text{CH}_4$ adsorption capacity of biochars**

$\text{CH}_4$  adsorption isotherms of the original biochars, i.e., the isotherms obtained from the first adsorption measurement are shown in Fig. 6.2. BL showed highest adsorption capacity, close to 2.5 mmol  $\text{CH}_4$  per gram of biochar at 75 bar  $\text{CH}_4$  gas pressure. The capacity of other biochars was lower in the decreasing order of AH, AT and D6. The  $\text{CH}_4$  adsorption capacity of the biochars apparently correlates significantly with the specific surface area, as can be seen from the property data of Tables 6.1 and 6.2, whereas the other properties do not show clear influences on the adsorption performance.

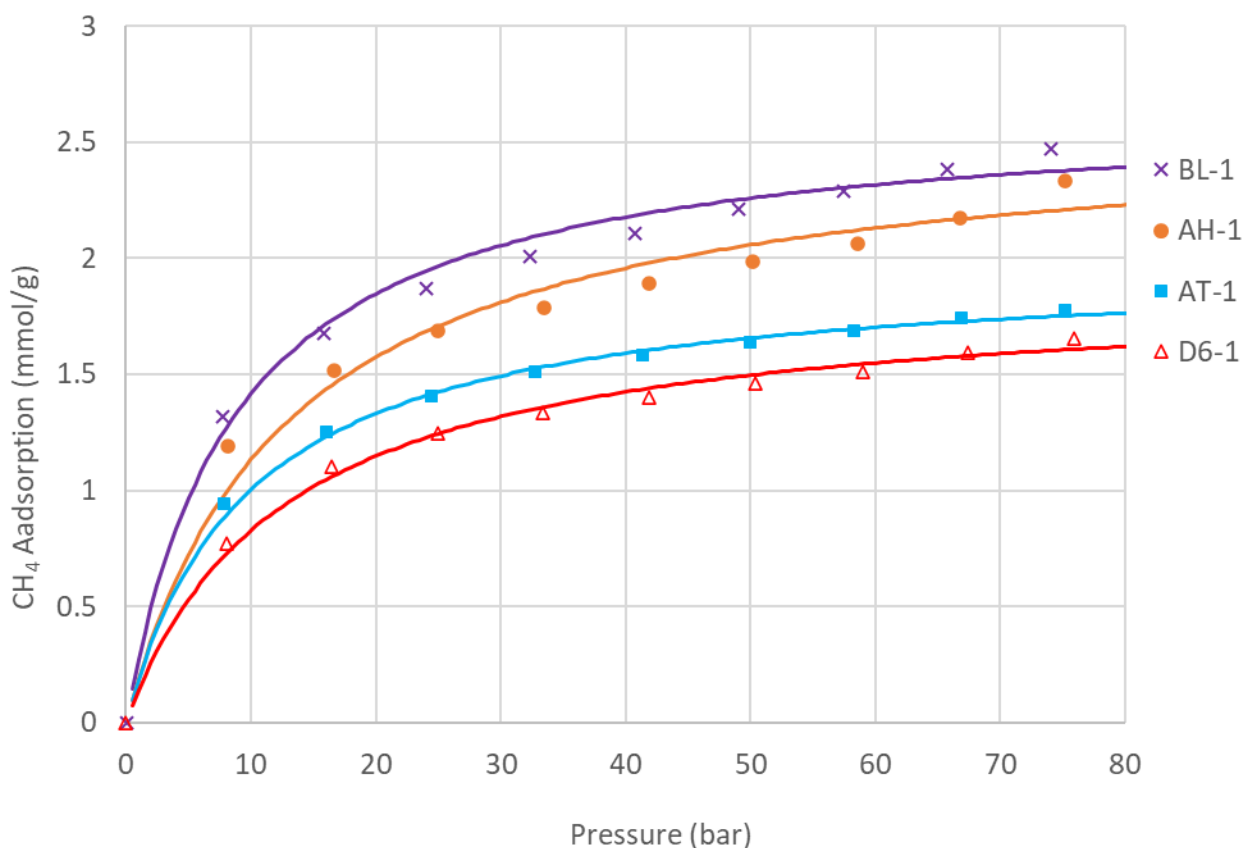


Fig. 6.2 Langmuir isotherms of CH<sub>4</sub> adsorption of biochars at the 1<sup>st</sup> cycle

The curves in Fig.6.2 represent the fitting to the CH<sub>4</sub> adsorption data by the Langmuir adsorption equation:

$$N = \frac{N_m B P}{1 + B P} \quad (6.1)$$

where  $N$  is the number of millimoles of gas adsorbed by 1 gram of adsorbent;  $N_m$  is the maximum number of millimoles as the pressure increases infinitely.  $B$  is the Langmuir adsorption constant;  $p$  is the adsorption pressure. The Langmuir equation gave acceptable fittings to the experimental data. The square of the regression coefficient ( $R^2$ ) for the fitting was between 0.9874 and 0.9991, as shown in Table 6.3. According to the Langmuir adsorption theory, the adsorbed molecules

form a monolayer on specific sites of the solid surface, with no further adsorption occurring once all sites are occupied.

Table 6.3 Langmuir adsorption isotherm parameters

	<b>AH-1</b>	<b>AT-1</b>	<b>BL-1</b>	<b>D6-1</b>
<b>R<sup>2</sup></b>	0.9874	0.9991	0.9957	0.9957
<b>N<sub>m</sub> (mmol/g)</b>	2.5880	1.9794	2.6553	1.8776
<b>B (bar<sup>-1</sup>)</b>	0.0777	0.1026	0.1141	0.0786

### 6.3.2 Effects of multicycles on CH<sub>4</sub> adsorption capacity of biochars

Upon cyclic adsorption and desorption, the adsorption capacity of all four biochars decreased. This can be seen clearly in Fig. 6.3, which shows the adsorption isotherms of the last cycle of the biochars, respectively, in comparison with their initial (1<sup>st</sup> cycle) isotherms. Notably, the patterns of the last-cycle isotherms of BL, AH and D6 are similar to those of their initial isotherms. By contrast, the adsorption capacity of AT showed a maximum at about 40 bar and then decreased with increasing pressure. This behavior is similar to the isotherms of two biochars at 30 °C, which were discussed in Chapter 3 and could be attributed to lower density of adsorbed CH<sub>4</sub>.

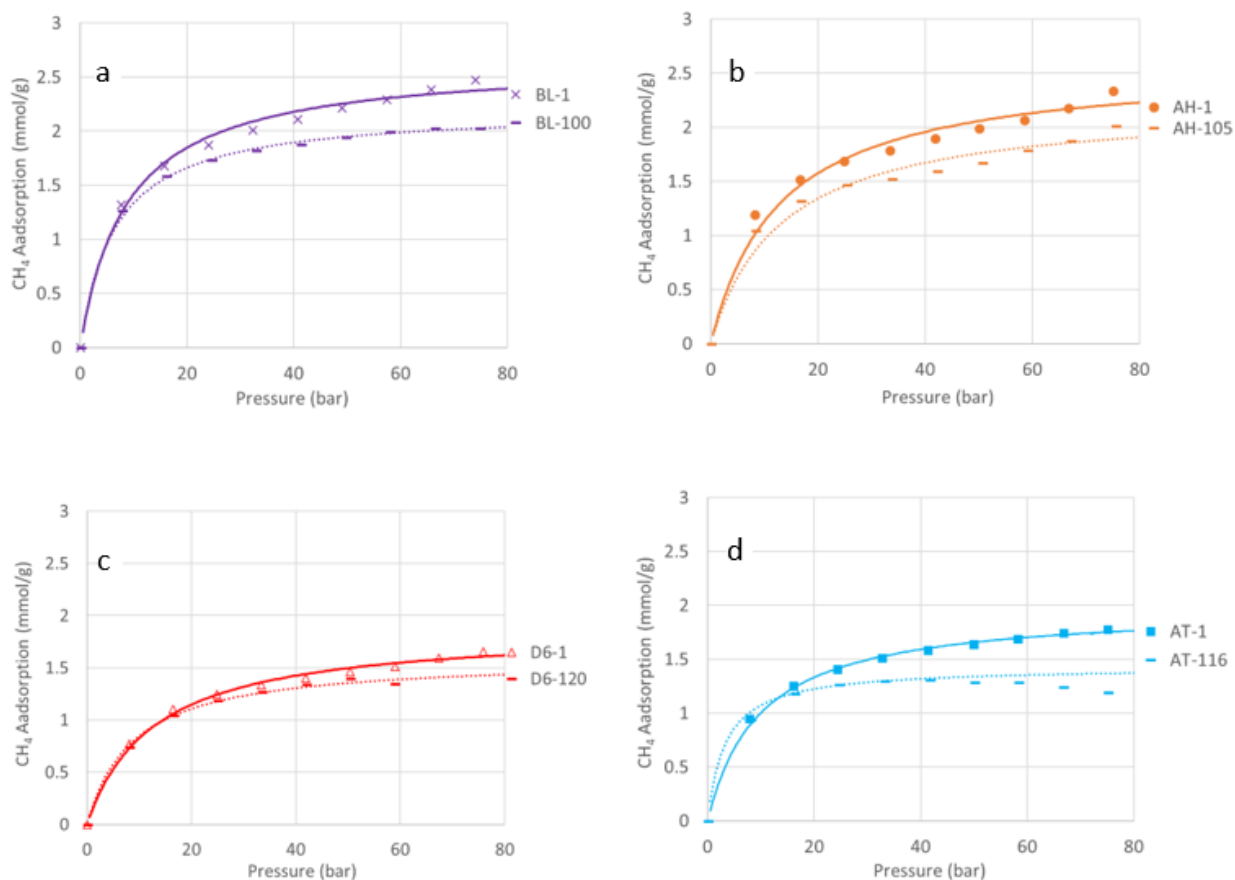


Fig. 6.3 Comparison of adsorption isotherms of biochars in the first cycle and the last cycle: a) BL; b) AH; c) D6; d) AT

Fig. 6.4 shows the dependence of adsorption capacity on the number of cycles at 75 bar, which is the highest pressure investigated in this study. The biochars show similar patterns of multicycle behavior. A notable feature is that the adsorption capacity does not decrease monotonically but instead exhibits periodic fluctuations, with alternating decreases and partial recoveries. In general, the adsorption capacity decreases with increasing number of cycles, with most of the decrease occurring in the first 10 cycles. Then the capacity fluctuates around a certain level which may be taken as stabilized. The drop in the adsorption capacity may be attributed to decreased adsorption sites due to undesorbed  $\text{CH}_4$  molecules which occupy the adsorption sites. The rise may be

associated with the formation of microcracks in the biochar matrix caused by cyclic pressurization and depressurization, which create additional accessible surface area.

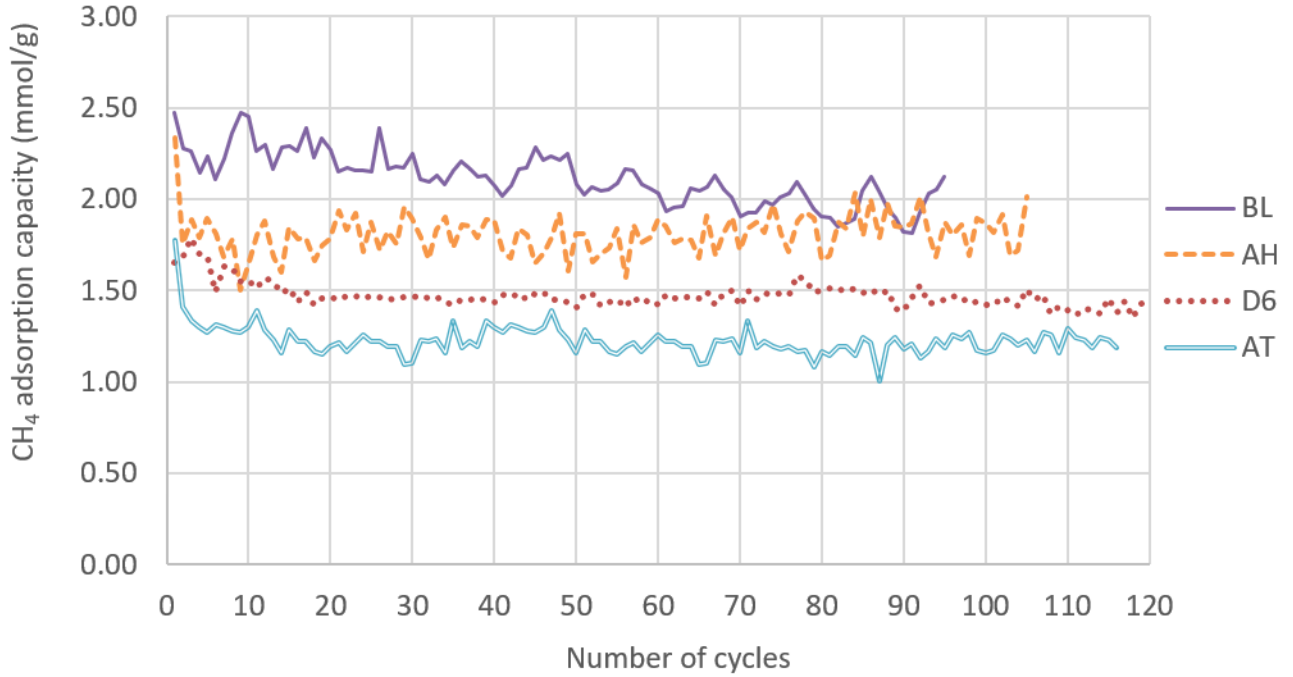


Fig. 6.4 CH<sub>4</sub> adsorption trend of biochars over multicycles

To evaluate the effect of residual CH<sub>4</sub> on the adsorption capacity, we first give a mathematical description of the adsorption capacity over multicycles [19]:

$$A_N = A_{N-1} - k(A_{N-1} - A_\infty) \quad (6.2)$$

where  $A_N$  is the activity of the adsorbent which is defined as the ratio of the adsorption level to the initial adsorption level.  $A_\infty$  is the stabilized activity value.  $k$  is a coefficient characterizing the rate of the degradation of adsorption capacity, which includes the effect of decreased adsorption sites by undesorbed CH<sub>4</sub> and the effect of newly created sites in the microcracks. The fitted curves obtained using Eq. 6.2 are shown in Fig. 6.5 and provide a reasonable representation of the experimental trends.

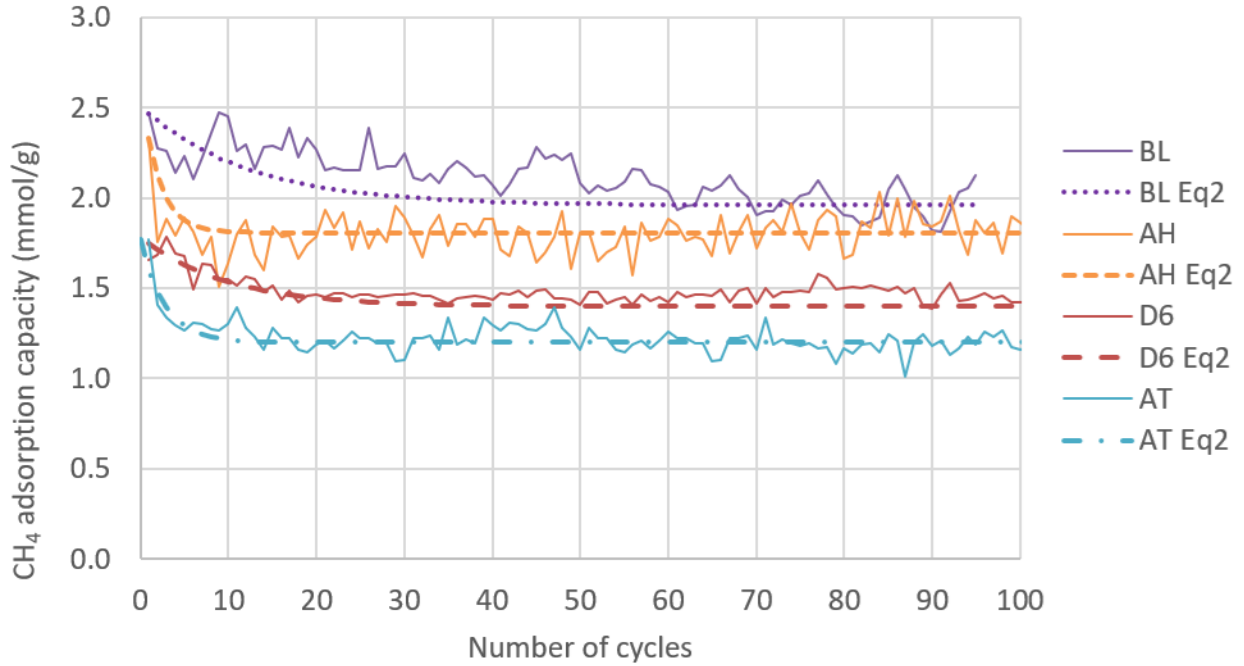


Fig. 6.5 Description of multicycle CH<sub>4</sub> adsorption behavior by Eq. 6.2

The above formula requires numerical computation for each previous cycle from the beginning, i.e., from the first cycle. To enable direct examination of the relationship between the adsorbent performance and number of cycles and better computational efficiency, the formula can be transformed into an explicit expression in the following way [19]:

$$\frac{A_N - A_{N-1}}{N - (N-1)} = \frac{\Delta A}{\Delta N} \quad (6.3)$$

When the number of cycles is large,  $\frac{\Delta A}{\Delta N}$  may be approximated by  $\frac{dA}{dN}$  and Eq. 6.2 be written into

$$\frac{dA}{dN} = -k(A - A_\infty) \quad (6.4)$$

where  $A$  is a continuous variable representing the activity. Eq. 6.5 results in

$$A_N = A_\infty + (1 - A_\infty)e^{-kN} \quad (6.5)$$

which can be directly calculated for any cycle number  $N$  without the need of determining the values of the preceding cycles. Fig. 6.6 compares exemplary calculation results of the two equations for BL and AH, which have high adsorption capacity. Even for small cycle numbers Eq. 6.5 results essentially in the same values as Eq. 6.2. Eq. 6.5 also shows that activity decreases exponentially with the number of cycles featured by a rapid initial drop followed by an asymptotic level. We use Eq. 6.5 to discuss long-term adsorption behavior and check the relationship between the apparent adsorption capacity and the residual  $\text{CH}_4$ .

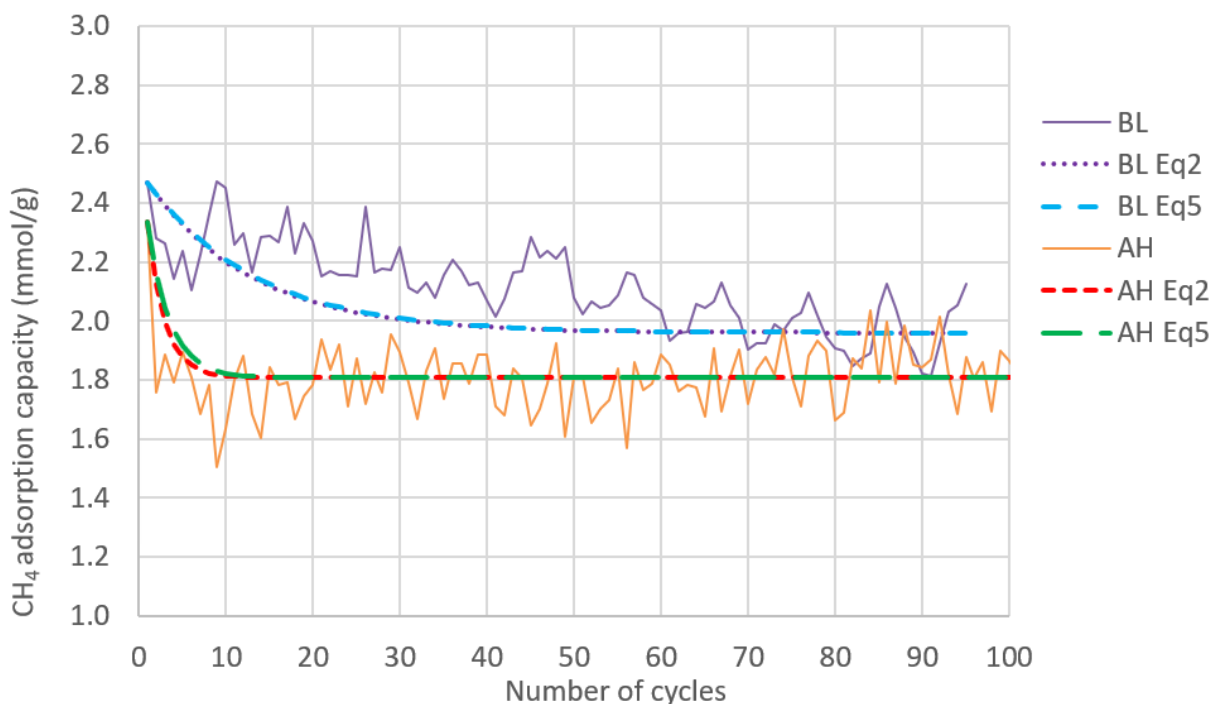


Fig. 6.6 Comparison of Eq. 6.2 and Eq. 6.5 for description of multicycle adsorption behavior for biochars BL and AH

It is worth noting that the two high adsorption-capacity biochars BL and AH can store more  $\text{CH}_4$  than compressed gas in a given volume up to 75 bar. This comparison is discussed below.

The adsorption values obtained from the volumetric measurements correspond to Gibbs excess adsorption, which counts only the additional gas near the surface relative to the bulk gas density,

without accounting for the volume occupied by the adsorbed phase. Consequently, the adsorbed phase can be viewed as attached to the skeleton of adsorbents without taking any space whereas all the void volume which is not occupied by the skeleton is viewed as filled by the gas phase adsorbate. Thus, the amount of adsorption is related to the skeletal density volumetrically: a higher skeletal density yields a greater amount of adsorbed CH<sub>4</sub> per unit skeletal volume. The biochars BL and AH have relatively high skeletal densities (2.03 g/cm<sup>3</sup> for BL and 2.00 g/cm<sup>3</sup> for AH).

To compare the storage capacity of the biochars with that of compressed CH<sub>4</sub> in terms of volume, we just need to compare the excess adsorption of the solid portion of the biochars with the capacity of compressed gas which takes the space of the solid portion of the biochars. This is because by the definition of excess adsorption, the pore space of adsorbents is taken as filled with gas under the same pressure of compressed gas and therefore occupying the same space of compressed gas per unit pore volume. In this way, the storage capacity of the biochars on the volume basis can be calculated by multiplying the excess adsorption (i.e., the experimentally measured adsorption) with the skeletal density of the biochars.

The adsorption capacities determined this way for the four biochars are shown in Fig. 6.7, in comparison with the storage capacity of compressed CH<sub>4</sub> which is determined from the density of CH<sub>4</sub> gas under 75 bar and the same temperature 25 °C. As can be understood, even after the adsorption capacity drops to the asymptotic level, the ability for storing CH<sub>4</sub> by the skeletal volumes of the two biochars is still higher than compressed CH<sub>4</sub> that occupies the same volume under 75 bar.

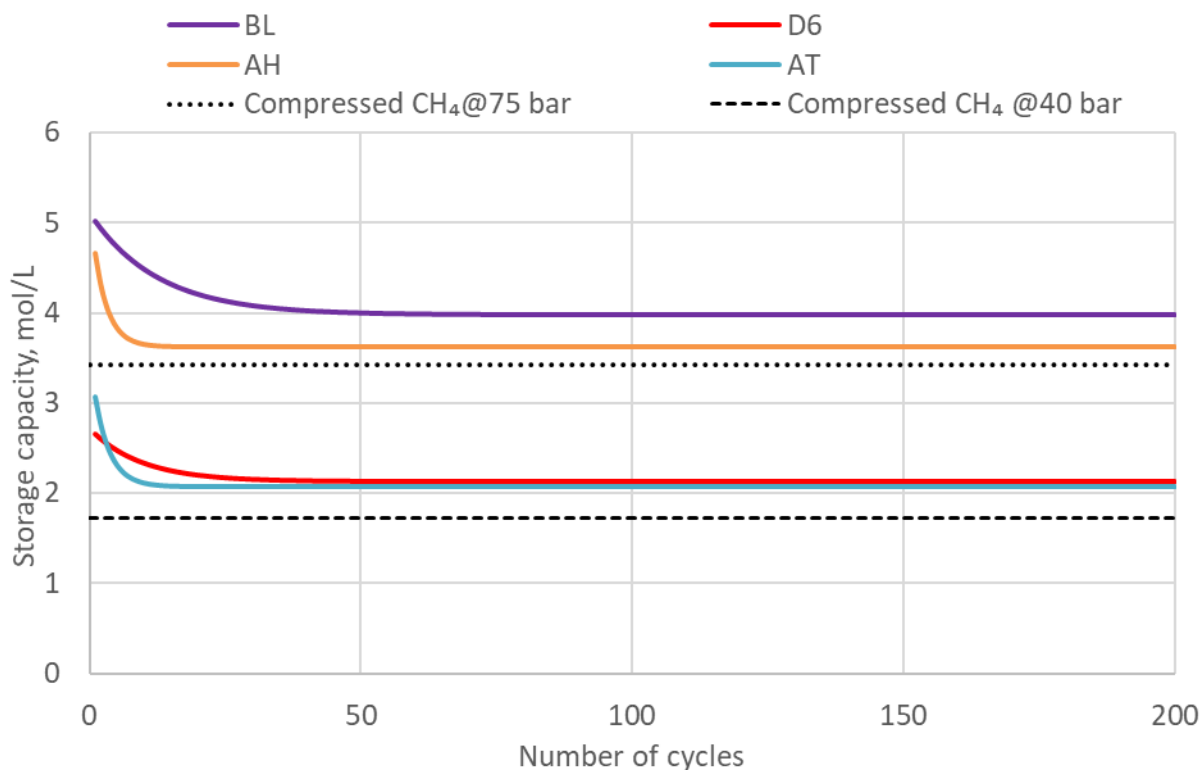


Fig. 6.7 Multicycle degradation and stabilization of volumetric CH<sub>4</sub> storage capacity of BL, AH, D6, and AT biochars compared with compressed CH<sub>4</sub> at 75 bar

Also shown in Fig. 6.7 are the predicted long-term adsorption performances for the two lower-capacity biochars AT and D6. As can be understood, after the degradation the unit-volume adsorption capacity of these two biochars is above the storage capacity of compressed CH<sub>4</sub> at 40 bar, which is above the 35 bar gas pressure for ANG vehicles and could meet most of the pressure requirements for CH<sub>4</sub> storage and utilization in oil and gas fields.

The results suggest that, with the same volume, the biochars could store more CH<sub>4</sub> than compressed gas vessels could do even after long-term use. Moreover, when the pressure is lower, the storage capacity of the biochars would be further higher than that of the compressed gas vessels, because the density of compressed CH<sub>4</sub> decreases faster with pressure.

This can be seen from Fig. 6.8. Near 20 bar, the two lower-capacity biochars can store twice or more CH<sub>4</sub> than compressed gas, while the two higher-capacity biochars can store over triple more CH<sub>4</sub> than compressed gas.

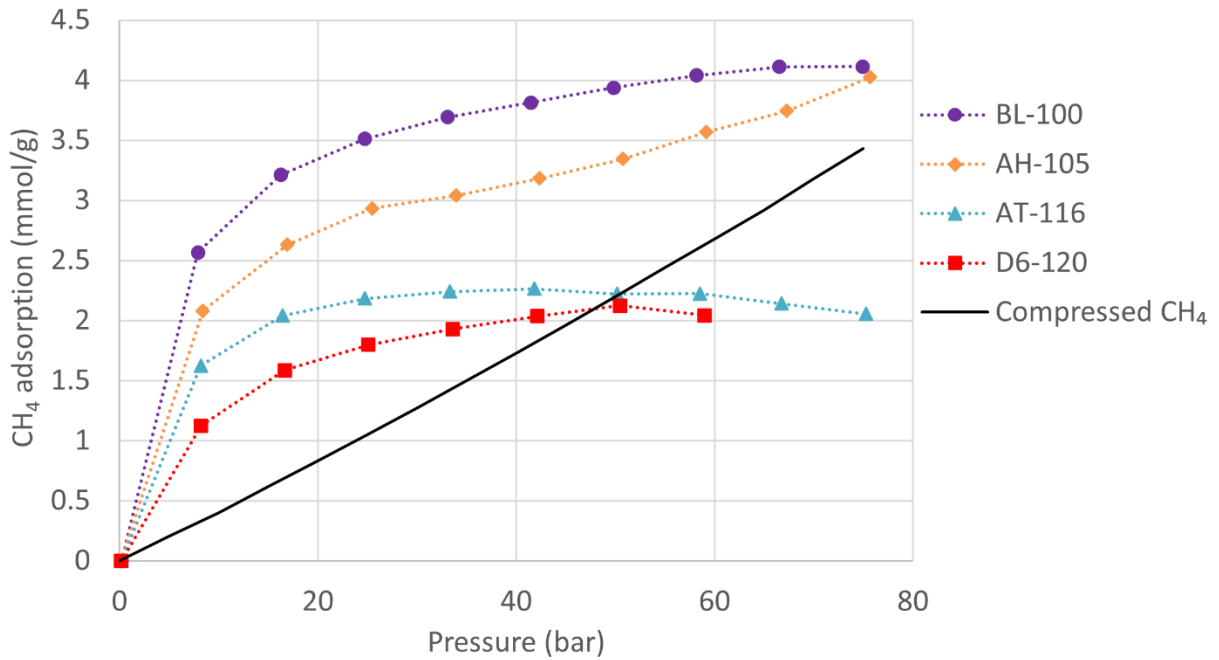


Fig. 6.8 Comparison of CH<sub>4</sub> storage capacity of degraded biochars with compressed gas

Furthermore, when the temperature decreases, the storage capacity of the biochars would be increasingly higher than compressed-gas vessels, as CH<sub>4</sub> adsorption increases with decreasing temperature whereas the density of compressed CH<sub>4</sub> has a weak temperature dependence. The temperature effect is illustrated in Fig. 6.9 by the results of a previous study [11]. This is advantageous for our targeted application in Canadian oil and gas fields, where ambient temperature is lower

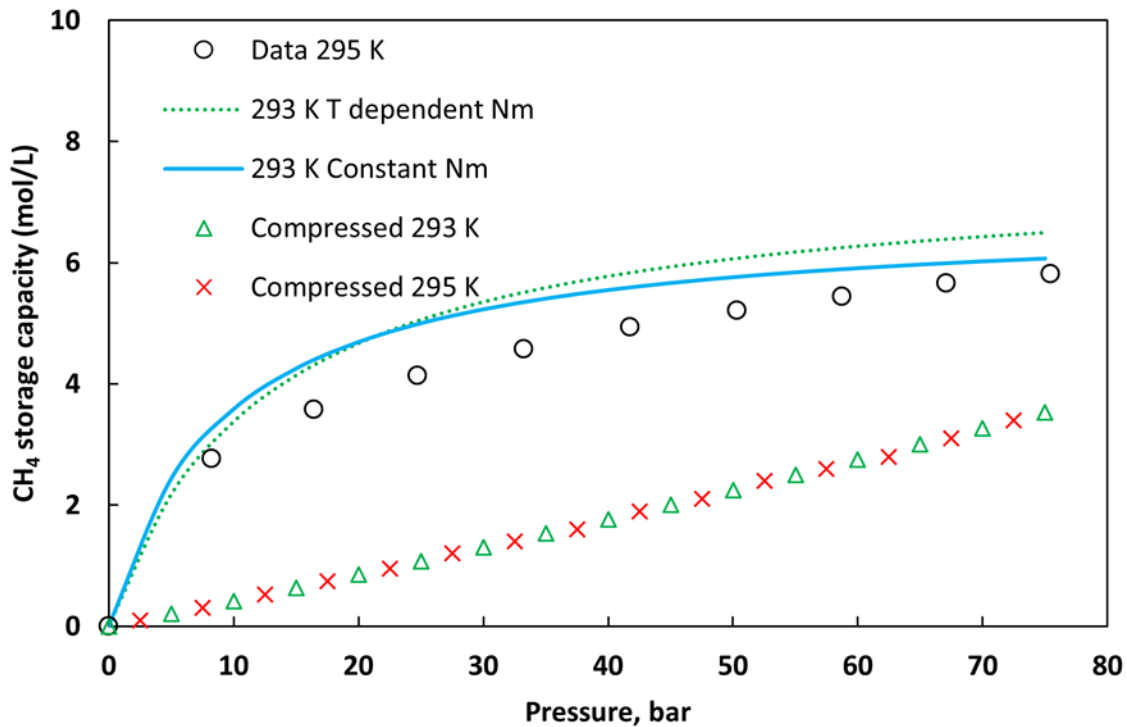


Fig. 6.9 Volumetric CH<sub>4</sub> storage performance of BC-Ash under varying temperature and pressure conditions compared with compressed gas storage. Reproduced from Fig. 3.3 (Chapter 3) [11]

### 6.3.3 Effects of multicycles on calorific values and ignition temperatures of biochars

The observed decrease in adsorption capacity following repeated adsorption-desorption cycles is attributed to residual CH<sub>4</sub> molecules occupying adsorption sites. If this interpretation is correct, the retained CH<sub>4</sub> should contribute to an increase in the calorific value of the biochar, since CH<sub>4</sub> is combustible. To examine this effect, the calorific values of the biochar samples before adsorption and after multicycle operation were evaluated using DSC.

Fig. 6.10 presents representative DSC curves of BL before adsorption (BL-0), after 100 adsorption-desorption cycles (BL-100), and after 100 cycles followed by 30 days of aging (BL-

100-30). The exothermic peak area, corresponding to the calorific value, increases markedly after multicycle adsorption. As summarized in Table 6.4, the calorific value of BL rises from 13.88 kJ/g (BL-0-0) to 18.62 kJ/g (BL-100-0), representing an increase of approximately 34%. If the spent biochar adsorption is used as a solid fuel, the calorific value can be substantially higher compared to the raw biochar.

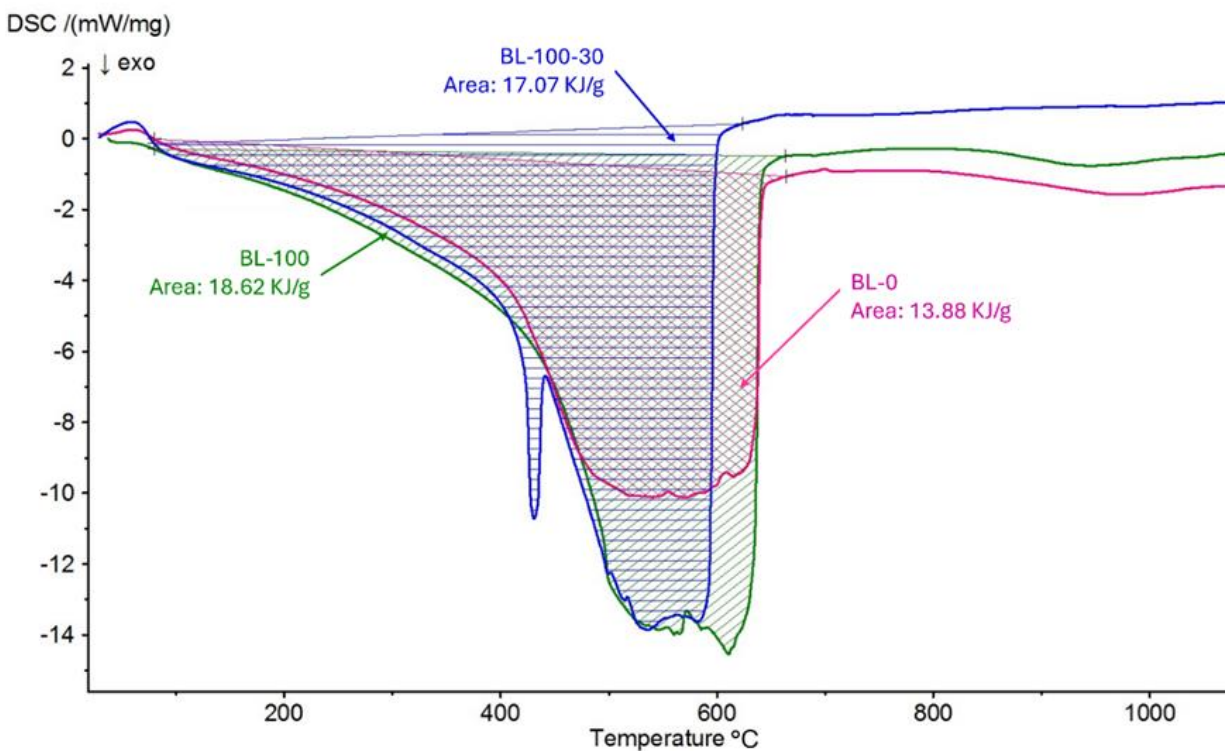


Fig. 6.10 Calorific values of BL biochar before adsorption (BL-0), after 100 CH<sub>4</sub> adsorption-desorption cycles (BL-100), and after 30 days of aging (BL-100-30)

After 30 days of exposure to air (BL-100-30), the calorific value decreases to 17.07 kJ/g from 18.62 kJ/g. Although higher than the raw biochar, the reduction relative to BL-100 suggests gradual desorption or diffusion of CH<sub>4</sub> from the pore network under ambient conditions. This interpretation is consistent with the observed decrease in CH<sub>4</sub> adsorption capacity over cycles and supports the hypothesis that retained CH<sub>4</sub> is responsible for the calorific enhancement.

The shift in ignition temperature shown in Table 6.4 provides complementary evidence. For BL, the ignition temperature decreases from 273 °C (BL-0-0) to 256 °C (BL-100-0), indicating enhanced combustibility after cycling. Following 30 days of aging, the ignition temperature increases to 285 °C, which is consistent with partial CH<sub>4</sub> loss and reduced reactivity. Notably, this increase occurs despite the calorific value of BL-100-30 remaining higher than that of BL-0. This divergence indicates that ignition behavior is not governed solely by residual CH<sub>4</sub> content. The increase in ignition temperature is attributed to moisture uptake during aging under ambient laboratory humidity, where adsorbed water requires additional energy for evaporation prior to combustion, thereby delaying ignition. In contrast, the elevated calorific value reflects retained residual CH<sub>4</sub> within the micropore structure. Therefore, while calorific value and ignition behavior generally reflect CH<sub>4</sub> retention and release, ignition temperature is also sensitive to environmental effects introduced during aging.

For a solid fuel, ignition temperature is a key parameter governing combustion behavior. Understanding how residual CH<sub>4</sub> retained within the pore structure of biochar influences ignition characteristics is therefore of particular interest. The ignition temperatures of the biochars were determined using thermogravimetric analysis (TGA) in the present study.

A representative TGA result is shown in Fig. 6.11 for AH biochar, where sample mass loss is plotted as a function of temperature. Ignition temperature was determined using the deviation method, defined as the temperature at which the combustion curve obtained under oxidizing conditions (air) begins to deviate from the inert pyrolysis baseline (Ar), indicating the onset of oxidative mass loss [20-22]. The two curves in Fig. 6.11 represent the results of raw AH (denoted by AH-0) and AH after 105 cycles of adsorption of CH<sub>4</sub> (denoted by AH-105), respectively. It can

be seen that the ignition temperature of AH decreased from 320 °C to 250 °C after multicyle adsorption of CH<sub>4</sub>.

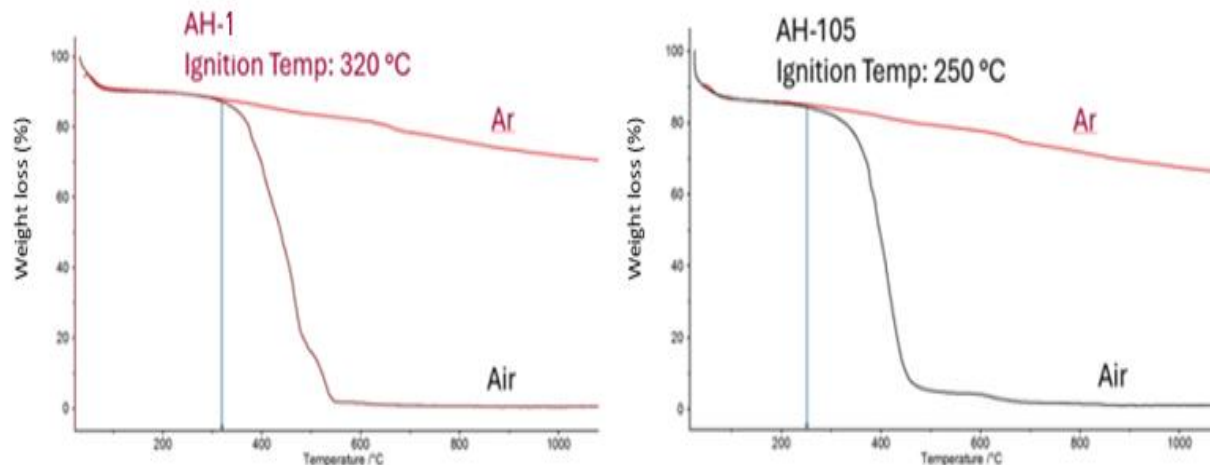


Fig. 6.11 Shift in ignition temperature of AH biochar (AH-0) after 105 cycles (AH-105)

The calorific value and ignition temperature of other biochar samples were evaluated and summarized in Table 6.4. Similar trends are observed for AT and D6. For AT, calorific value increases from 14.12 to 15.06 kJ/g, accompanied by a reduction in ignition temperature from 300 °C to 250 °C. For D6, calorific value increases progressively with cycle number (10.39→12.72 kJ/g from 0 to 120 cycles), while ignition temperature decreases moderately (312→300 °C). However, the magnitude of change for D6 remains smaller than that of BL, consistent with its lower adsorption capacity.

In general, the calorific value increased and ignition temperature decreased after the biochars underwent multicyle adsorption of CH<sub>4</sub>. The slightly reduced calorific value and increased ignition temperature observed for BL-100-30 relative to BL-100 suggest partial release of residual CH<sub>4</sub> during ambient aging. This release may also influence non-combustion applications of spent biochar, such as soil amendment. The accumulation and subsequent loss of residual CH<sub>4</sub>, and their

relationship to changes in calorific value and ignition temperature, are further examined in conjunction with the infrared spectroscopy results discussed.

Table 6.4 Calorific values and ignition temperatures of biochars before and after multicycles of CH<sub>4</sub> adsorption

Sample-Cycles-Aging (days)	Ignition Temperature (°C)	Calorific value (kJ/g)
AH-0	320	14.95
AH-105	250	15.16
AT-0	300	14.12
AT-116	250	15.06
BL-0	273	13.88
BL-100	256	18.62
BL-100-30*	285	17.07
D6-0	312	10.39
D6-49	301	11.33
D6-120	300	12.72

\*BL after 100 CH<sub>4</sub> adsorption cycles and then exposed to air for 30 days.

### 6.3.4 Evidence of residual CH<sub>4</sub> in biochar after multicycle adsorption

Fig. 6.12 presents infrared spectroscopy results providing qualitative evidence for residual CH<sub>4</sub> retained in biochar following multicycle adsorption. The absorption bands near 2990 cm<sup>-1</sup> correspond to C–H stretching vibrations characteristic of CH<sub>4</sub> and are observed in cycled BL samples (BL-100) and in samples exposed to air for 7 and 30 days following cycling, but are absent in the uncycled BL-0 sample. After multicycle operation, a discernible CH<sub>4</sub> signal appears in the biochar, indicating CH<sub>4</sub> retention within the pore structure. Upon exposure to ambient air, the intensity of this band decreases progressively with time, demonstrating gradual CH<sub>4</sub> release. This

behavior is consistent with the calorific values trends summarized in Table 6.4, where the calorific value of BL increases after 100 cycles, and subsequently decreases following 30 days of air exposure.

If the spent biochar adsorbents are repurposed as soil amendments, their contribution extends beyond the gradual release of retained CH<sub>4</sub>. Biochar itself is widely recognized for improving soil health by enhancing water retention, increasing nutrient-holding capacity, improving soil structure, and supporting microbial activity. These properties can promote root development and overall plant growth, particularly in degraded or low-fertility soils.

In addition, the gradual release of retained CH<sub>4</sub> may provide auxiliary functional benefits. CH<sub>4</sub> has been reported to act as a signaling molecule in plants, promoting root development and enhancing tolerance to abiotic stresses. Soil microorganisms can also utilize CH<sub>4</sub> as a carbon and energy source, potentially supporting plant growth through microbe–plant interactions [23]. These effects suggest that CH<sub>4</sub>-retaining biochar may offer combined benefits in soil systems, where the intrinsic properties of biochar provide the primary contribution, while retained CH<sub>4</sub> plays a secondary, supportive role. However, direct biological validation is required to confirm these interactions.

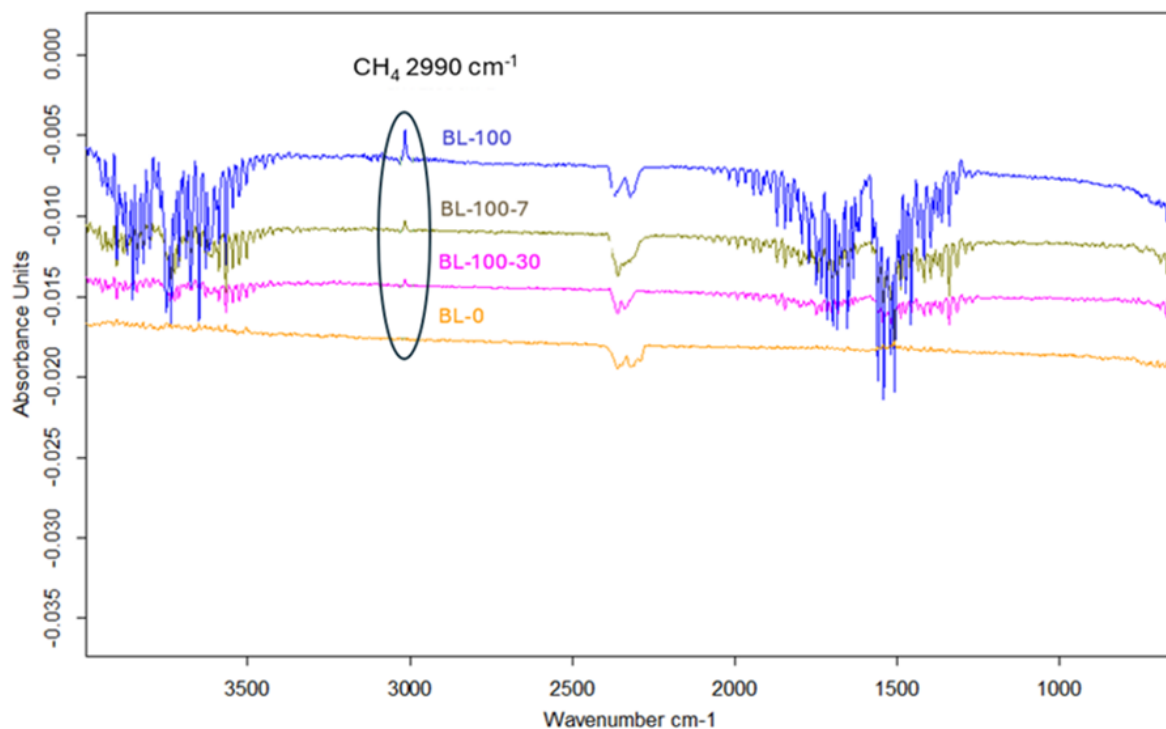


Fig. 6.12 Infrared spectroscopy for BL samples, where BL-0 denotes fresh BL, BL-100 denotes BL-0 subjected to 100 CH<sub>4</sub> adsorption cycles, and BL-100-7 and BL-100-30 denote BL-100 exposed to air for 7 days and 30 days, respectively

### 6.3.5 The relationship of changed calorific value and ignition temperature with respect to decreased CH<sub>4</sub> adsorption capacity

Since the increased calorific value and decreased ignition temperature of the biochars could be related to the residual methane, and the residual methane could be the cause of the decrease in the CH<sub>4</sub> adsorption capacity of the biochars, the change in the calorific value and ignition temperature could be connected to the decrease in the CH<sub>4</sub> adsorption capacity.

CH<sub>4</sub> is a combustible gas. If the calorific values of raw biochar and adsorbed CH<sub>4</sub> are additive, the increased calorific value of the biochar after multicycle CH<sub>4</sub> adsorption may be calculated from the calorific value of adsorbed CH<sub>4</sub>. Table 6.5 compares measured calorific value changes ( $\Delta H$ ) with the calculated calorific values of residual CH<sub>4</sub> ( $\Delta H_{cal}$ ) based on the reduction in adsorption

capacity ( $\Delta A$ ), assuming the amount of the residual  $\text{CH}_4$  is equal to the decreased amount of adsorbed  $\text{CH}_4$  and the calorific value of adsorbed  $\text{CH}_4$  is equal to that of  $\text{CH}_4$  gas.

For AH, the measured calorific-value increase (0.42 kJ/g) is close to the calculated result (0.40 kJ/g) based on the adsorption capacity drop. However, for BL, AT, and D6, the measured calorific-value increases are substantially higher than the predicted values based on the apparent adsorption-capacity reduction. This discrepancy indicates that the actual amount of retained  $\text{CH}_4$  is larger than expected from the apparent adsorption capacity drop.

One possible explanation is that microcracks formed in the biochars due to repeated compression and decompression, similar to the phenomenon of material fatigue under cyclic loading. The microcracks lead to new surface area for adsorption which compensated for the adsorption capacity drop caused by undesorbed  $\text{CH}_4$  molecules. As a result, the actual contents of  $\text{CH}_4$  residue in the biochars are higher, leading to higher calorific value.

Table 6.5 Measured and predicted changes in calorific value based on adsorption capacity reduction

	$A_0$ (mmol/g)	$A_\infty$ (mmol/g)	$\Delta A$ (mmol/g)	$\Delta H$ (kJ/g)	$\Delta H_{cal}$ (kJ/g)
<b>BL-100</b>	2.41	1.96	0.45	4.74	0.36
<b>AH-105</b>	2.30	1.80	0.50	0.42	0.40
<b>AT-116</b>	1.77	1.20	0.57	0.94	0.46
<b>D6-120</b>	1.75	1.40	0.35	2.33	0.28

The multicycled biochars consistently show lower ignition temperatures compared with their raw biochars. This could be attributed to residual  $\text{CH}_4$  accumulation within the pore network. It is worth noting that the autoignition temperature of  $\text{CH}_4$  gas is 537 °C, which is much higher than the ignition temperature of the raw biochars in this study. The lower ignition temperature of the

biochars after multicycle adsorption of CH<sub>4</sub> could be the result of fixation of adsorbed CH<sub>4</sub> molecules on the pore surfaces. In addition to the higher surface concentration of CH<sub>4</sub> which enables higher frequency of collisions with reactive species such as O<sub>2</sub> and O-H radical, favorable orientations of adsorbed molecules may increase the efficiency of the collisions and lower the activation energy for CH<sub>4</sub> oxidation. The overall outcome is lower ignition temperature compared to both raw biochar and pure CH<sub>4</sub> gas. Low ignition temperature allows easy and stable burning and reduces pollutant emissions. These are desirable if the spent biochar is used as a solid fuel.

For natural gas, the degradation of the adsorbent would be more significant because of the presence of higher hydrocarbons C<sub>2</sub> and above which can contribute to pore blocking or stronger adsorption. In conventional activated carbon adsorption systems, regeneration at elevated temperatures is commonly practiced and may be economically viable. However, for low-cost biochars, replacement with fresh material and repurposing of spent biochar for secondary applications may be more cost-effective than thermal regeneration.

The results show that, although the apparent adsorption capacity of the biochars declines only moderately with cycling, residual CH<sub>4</sub> accumulates and enhances the calorific value while reducing ignition temperature. Notably, the calorific values and ignition temperatures of the multicycled biochars compare favorably with those of lignite coal [24], indicating that spent biochar adsorbents possess potential as solid fuels for energy recovery.

## **6.4 Conclusions**

Degradation of CH<sub>4</sub> adsorption capacity was observed for all biochar adsorbents during repeated adsorption–desorption cycles. This degradation follows an exponential trend with cycle number and is attributed to the accumulation of residual CH<sub>4</sub> in biochar, as confirmed by infrared

spectroscopy. The degraded biochars exhibit increased calorific values and reduced ignition temperatures, which could be related to the residual CH<sub>4</sub>.

Despite capacity degradation, the high-performing biochars BL and AH maintain volumetric CH<sub>4</sub> storage capacities exceeding those of compressed gas at pressures up to 75 bar. In addition, all multicycled biochars exhibit calorific values and ignition temperatures comparable to those of lignite coal, indicating that spent adsorbents may be repurposed as solid fuels for energy recovery.

Residual CH<sub>4</sub> was observed to decrease gradually during ambient aging, suggesting slow release from the biochar matrix. This behavior may enable secondary non-combustion applications, such as soil amendment, where retained CH<sub>4</sub> may promote plant growth. Such applications of spent biochar adsorbents can support cost effective reduction of CH<sub>4</sub> emissions and value-added utilization of biochar by the adsorption process.

## **Declarations**

Availability of data and material

All related data are included in this article or available upon request.

## **Competing interests**

The authors have no competing interest in declaring that they are relevant to the content of this article.

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## **Author contributions**

All authors contributed to this work.

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# Chapter 7. Conclusions and Future Directions

## 7.1 Summary of research

This thesis evaluates biochar ANG and a novel approach, i.e., cold plasma, for enhancing the CH<sub>4</sub> adsorption capacity of biochars in the context of ANG storage as a field-deployable strategy to mitigate flaring of APG in remote oil field operations.

The study pursued three interconnected objectives. The first objective was to establish biochar as a viable adsorbent of ANG under oil field-relevant pressures and temperatures. The second objective systematically investigated the effects of three key parameters on plasma modification efficiency, i.e., 1) plasma treatment duration, 2) feedstock properties with emphasis on initial volatile matter content, and 3) plasma source gas composition. The third objective aimed to assess multicycle durability of biochars and identify potential end-of-life pathways for spent biochar as value-added products.

## 7.2 Key findings

The results of this research indicate that biochars are potentially viable adsorbents of ANG for on-site CH<sub>4</sub> storage and energy recovery in remote oil fields, where transporting associated gases to markets is uneconomic. The CH<sub>4</sub> adsorption isotherms and kinetics of four biochars derived from forestry wastes was compared with those of three commercial activated carbons. It was shown that biochar-based ANG can volumetrically store more CH<sub>4</sub> than CNG for a pressure up to 75 bar, suggesting the possibility of avoiding extremely high-pressure gas compression and heavy storage vessels, which may lead to substantial cost savings in oil and gas field applications.

Furthermore, although the adsorption capacity of the biochars was more than 50% lower than that of the activated carbons, their low-cost, renewability, and potential environmental benefits provide strong motivation for further investigation.

Cold plasma surface treatment was investigated as a room-temperature, solvent-free modification strategy to enhance biochar performance without compromising its economic or environmental advantages. Optimized plasma treatment significantly increased CH<sub>4</sub> adsorption capacity, with non-oxidizing plasmas such as Ar and N<sub>2</sub> producing the most pronounced improvements. Results indicate that CH<sub>4</sub> adsorption enhancement increased with plasma treatment duration up to approximately 30 minutes under the investigated conditions; beyond this point, both plasma effectiveness ( $\eta$ ) and surface concentration of adsorbed CH<sub>4</sub> ( $\gamma$ ) declined, indicating that excessive plasma exposure damages the pore network and reduces effective adsorption capacity.

It was also found that, when three biochars and three activated carbons were subjected to identical plasma conditions, the increase in CH<sub>4</sub> adsorption capacity was proportional to the initial volatile matter content of the raw materials. In parallel, when five different plasma source gases (Ar, N<sub>2</sub>, CO<sub>2</sub>, O<sub>2</sub>/He and air) were tested under identical conditions for the same biochar, oxidizing plasmas (O<sub>2</sub>/He and air) were less effective than non-oxidizing plasmas. While Ar and CO<sub>2</sub> plasma produced comparable CH<sub>4</sub> adsorption enhancement, CO<sub>2</sub> plasma is more attractive for practical applications due to its low cost and wide availability.

From a mechanistic perspective, the results indicate that cold plasma enhances CH<sub>4</sub> adsorption primarily through physical restructuring of the pore network, leading to increased specific surface area and formation of micro- and ultramicropores. It was further demonstrated that these pores are generated mainly through removal of volatile organic impurities embedded within the biochar

matrix, which unblocks previously inaccessible pore structures. Evidence supporting this mechanism includes CH<sub>4</sub> adsorption measurements, elemental and proximate analyses, pore structure characterization, surface chemistry analysis (zeta potential, suspension pH, and FTIR), and effluent gas composition measurements.

The durability of biochars was evaluated through multicycle adsorption–desorption experiments, which revealed predictable declines in CH<sub>4</sub> capacity during repeated cycling. Adopting a lifecycle perspective, this work demonstrates that spent biochar retains significant capacity for storing CH<sub>4</sub> and value as a solid fuel with enhanced calorific content due to retained hydrocarbons. This pathway transforms adsorbent replacement from a disposal burden into a recoverable energy resource, thereby strengthening the overall feasibility of biochar-based ANG systems.

Collectively, the results demonstrate that biochars function as a technically viable, economically credible, and lifecycle-compatible adsorbent for on-site CH<sub>4</sub> storage and utilization in oil field environments.

### **7.3 Contribution to the field**

This research makes several contributions to gas adsorption science, porous carbon materials research, and CH<sub>4</sub> mitigation in the oil and gas sector. The primary contribution is a comprehensive evaluation of biochar for high-pressure, cyclic CH<sub>4</sub> storage under conditions relevant to the ANG systems, extending ANG research beyond its traditional focus on vehicular fuel storage and premium engineered adsorbents. By establishing baseline adsorption performance and operational behavior for biochar, this thesis positions low-cost biomass-derived carbon materials as credible candidates for stationary CH<sub>4</sub> storage applications.

A second key contribution is the mechanistic clarification of cold plasma effects on CH<sub>4</sub> adsorption in porous carbons. The results demonstrate that plasma treatment effectiveness is dominated by physical restructuring processes, including volatile matter removal, pore unblocking, and ultramicropore development. This finding explains why non-oxidizing plasmas enhance CH<sub>4</sub> uptake, whereas oxidizing plasma may reduce CH<sub>4</sub> adsorption affinity despite structural changes. The identification of initial volatile matter content as a predictor of plasma effectiveness further provides a practical descriptor for feedstock selection and plasma process optimization.

The thesis also contributes conceptually by reframing evaluation criteria for ANG adsorbents intended for field deployment. Rather than prioritizing maximum adsorption capacity, the analysis presented in this thesis emphasizes deliverable capacity, cyclic stability, operational tolerance, and end-of-life utility. This perspective aligns adsorbent assessment with the practical constraints of stationary oil field systems, where cost, durability, and logistical simplicity dominate design considerations.

Finally, by integrating adsorption performance, plasma modification, multicycle durability, and post-use material utilization within a single framework, this research advances a lifecycle-oriented perspective on solid adsorbents. Demonstrating that degraded biochar can transition from a gas storage medium to a value-added solid fuel or, prospectively, to a soil amendment distinguishes biochar from many engineered adsorbents and strengthens its role within circular carbon management strategies.

## **7.4 Unsolved issues and future directions**

Despite the advances presented in this thesis, several important issues remain open. The adsorption experiments focus primarily on CH<sub>4</sub> as a single component, whereas real APG streams contain

CO<sub>2</sub>, higher hydrocarbons, water vapor, and trace contaminants. Competitive adsorption effects, pore blocking, and long-term exposure to mixed gas compositions may influence both storage capacity and durability. Future work should therefore extend the present framework to multicomponent adsorption systems under dynamic operating conditions. This thesis provides the first empirical evidence for plasma-induced pore development in biochar as a CH<sub>4</sub> adsorbent. Whether this mechanism is distinct from thermal or chemical activation requires explicit comparison, which lies outside the scope of the present work.

Scale-up of plasma treatment also remains a critical engineering challenge. Although dielectric barrier discharge plasma proved effective at laboratory scale, further investigation is required to assess energy efficiency, throughput, and reactor configurations suitable for continuous processing or fluidized bed treatment of large biochar inventories. In addition, longer-term cycling studies would also help clarify the structural evolution of ultramicropores and refine degradation models over extended service lifetimes.

At the system level, the case study presented here demonstrates technical feasibility but does not constitute a full techno-economic optimization. Future research should integrate adsorbent performance with detailed economic modeling, including plasma treatment energy demand, adsorbent replacement frequency, diesel displacement potential, and carbon credit revenues, in order to define deployment thresholds across different field sizes and regulatory contexts.

Beyond oil field APG mitigation, the principles developed in this thesis may also apply to other distributed CH<sub>4</sub> sources such as biogas facilities, landfills, and remote energy systems, offering opportunities to extend the impact of biochar-based ANG technologies to broader CH<sub>4</sub> mitigation strategies.

## Appendix A: Excess adsorption

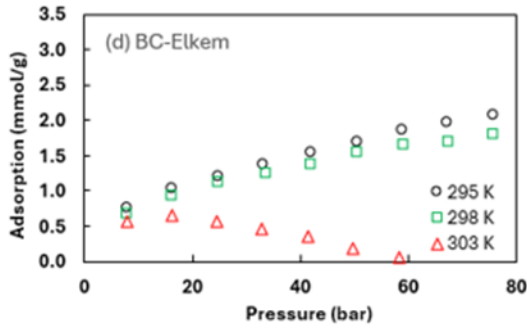
Decreasing CH<sub>4</sub> adsorption with increasing pressure after a peak value has been reported for coal, shale and activated carbon. The behavior is related to the decrease of the free space that is occupied by the gas phase because of the increase of adsorbed phase. For volumetric and gravimetric measurement of adsorption, the observed adsorption can be expressed by

$$M = M_a \left(1 - \frac{\rho_g}{\rho_a}\right) \quad (\text{A-1})$$

where  $M$  is the observed adsorption or excess adsorption;  $M_a$  is the actual adsorption;  $\rho_g$  and  $\rho_a$  are the density of the gas phase and the adsorbed phase, respectively. The observed adsorption is lower than the actual adsorption. The difference between  $M$  and  $M_a$  increases with increasing gas pressure as a result of increasing  $\rho_g$ . When  $\rho_g$  equals  $\rho_a$  the observed adsorption becomes zero. In the present work, other two biochars (BC Biocarb and BC Birch) also show the trend of decreasing adsorption with increasing pressure at 303 K after a peak value, but the activated carbons do not show such a behavior. This may be reconciled with the lower adsorption level of the biochars at 303 K. Lower adsorption may suggest weaker attraction force between the adsorbents and the adsorbate, resulting in a larger distance between the surface of the adsorbents and the center of the adsorbed molecules. In consequence, the density of the adsorbed phase  $\rho_a$  is lower and results in the observed maximums.

### What makes $n_{ex}$ negative?

In Fig. 3.2, BC-Elkem at 303 K exhibits negative excess adsorption at elevated pressures. This appendix explains the physical origin of this observation with reference to Table 3.1.



Sample*	BET Surface Area (m <sup>2</sup> g <sup>-1</sup> )	Pore volume (cm <sup>3</sup> g <sup>-1</sup> )	Average Pore width (Å)
BC-Ash	490	0.25	19.98
BC-Birch	34	0.02	24.07
BC-Biocarb	525	0.29	22.26
<b>BC-Elkem</b>	<b>3.72</b>	<b>0.06</b>	<b>646.4</b>
AC-FW	970	0.65	26.66
AC-CABOT*	551	0.54	39.44
AC-F400	907	0.52	22.80

### Definition of excess adsorption:

$$n_{ex} = n_{abs} \left(1 - \frac{\rho_g}{\rho_a}\right), \quad n_{ex} = n_{abs} - \rho_{bulk} \cdot V_{ads}$$

$n_{ex}$ : excess (observed) adsorption

$n_{abs}$ : actual adsorption

$\rho_g$ : density of gas phase (NIST)

$\rho_a$ : density of adsorbed phase

$\rho_{bulk}$ : bulk gas density at the same  $P, T$  (NIST)

$V_{ads}$ : adsorption-phase volume

### $n_{ex} < 0$ because:

- Weak CH<sub>4</sub> affinity: limited CH<sub>4</sub>–surface interaction.
- Higher temperature: 303 K suppresses exothermic adsorption.
- Under high pressure,  $\rho_g$  or  $\rho_{bulk}$  becomes large.
- Extremely low surface area: 3.72 m<sup>2</sup>/g, pore volume: 0.06 cm<sup>3</sup>/g, large pore width (64.6 nm)

**Physical interpretation.** Negative  $n_{ex}$  does not mean CH<sub>4</sub> is repelled from the surface. It means the density of CH<sub>4</sub> inside BC-Elkem's macropores is lower than the free-gas density at the same pressure — the material displaces gas rather than concentrating it. BC-Elkem acts as dead volume, not as an adsorbent.

### Sievert (Volumetric) Apparatus: How $\Delta n$ Becomes Negative?

The Sievert apparatus measures excess adsorption directly via pressure–volume balance. Each dosing step records the moles of gas before and after valve opening, using the real-gas equation of state  $n = PV/ZRT$ , where  $Z$  is the compressibility factor. The incremental moles adsorbed per dose are:

$$n_{\text{ex}} = \text{Sievert, } n = \frac{PV}{ZRT}$$

$$\Delta n = \left( \frac{P_d V_d}{Z_d RT} + \frac{P_i V_s}{Z_i RT} \right) - \left( \frac{P_f (V_d + V_s)}{Z_f RT} \right)$$

$$\Delta n < 0, \text{ when } \left( \frac{P_d V_d}{Z_d RT} + \frac{P_i V_s}{Z_i RT} \right) < \left( \frac{P_f (V_d + V_s)}{Z_f RT} \right)$$

$$\Delta n = \frac{1}{RT} \left[ V_d \left( \frac{P_d}{Z_d} - \frac{P_f}{Z_f} \right) + V_s \left( \frac{P_i}{Z_i} - \frac{P_f}{Z_f} \right) \right]$$

$$\text{since } V_d, V_s, R, T \text{ are constant, } V_d \left( \frac{P_d}{Z_d} - \frac{P_f}{Z_f} \right) + V_s \left( \frac{P_i}{Z_i} - \frac{P_f}{Z_f} \right) < 0$$

Usually in a dosing step:  $P_d > P_f > P_i$

$$\frac{P_d}{Z_d} - \frac{P_f}{Z_f} \gtrsim 0, \quad \frac{P_i}{Z_i} - \frac{P_f}{Z_f} < 0$$

At high pressure, if  $\frac{P_f}{Z_f}$  becomes large enough,  $\Delta n < 0$ .

$$n_{\text{ex, } j} = \sum_{i=1}^j \Delta n_i < 0 \text{ at pressure } j$$

Negative excess adsorption in the Sievert apparatus is not an instrumental artifact. It is the physically correct measurement for a material whose adsorbed-phase density cannot exceed the free-gas density at the same conditions. For BC-Elkem, the combination of negligible microporosity, macroporous pore structure, weak  $\text{CH}_4$ –surface affinity, and high-pressure non-ideal gas behavior produces this result. The material offers no thermodynamic advantage over free compression and is effectively inert as a  $\text{CH}_4$  adsorbent.

## Appendix B: Equations and parameters of adsorption isotherm models

The adsorption models that have been used to analyze the data are shown in Table below.

Table Equations and parameters of adsorption isotherm models

Model	Equations	Parameters
Langmuir	$N = \frac{N_m * BP}{1 + BP}$	$N_m$ (mmol/g) $B$ (bar <sup>-1</sup> )
Freundlich	$N_m = KP^{1/n}$	$K$ (mmol/g*bar <sup>-1/n</sup> ) $N_m$ (mmol/g)
Sips	$N = \frac{N_m * (BP)^{1/n}}{1 + (BP)^{\frac{1}{n}}}$	$N_m$ (mmol/g) $B$ (bar <sup>-1</sup> ) $n$ (dimensionless)
BET	$\frac{P}{N * (P_0 - P)} = \frac{1}{N_m * C} + \frac{C - 1}{N_m * C} * \frac{P}{P_0}$	$N_m$ (mmol/g) $C$ (dimensionless)
Toth	$N = \frac{N_s * BP}{(1 + (BP)^t)^{1/t}}$ $B = B_0 * \exp \left\{ \frac{Q}{RT_0} * \left( \frac{T_0}{T} - 1 \right) \right\}$ $t = t_0 + \alpha \left( 1 - \frac{T_0}{T} \right)$ $N_s = N_{s_0} * \exp \left\{ \chi \left( 1 - \frac{T}{T_0} \right) \right\}$	$N, N_s, N_{s_0}$ (mmol/g) $B, B_0$ (bar <sup>-1</sup> ) $Q/RT_0$ (dimensionless) $T_0$ (K) $t, t_0$ (dimensionless) $\alpha$ (dimensionless) $\chi$ (dimensionless)

# Appendix C: “Cold plasma-modified biochar for CH<sub>4</sub> capture and utilization on oil fields” - CanCH<sub>4</sub> symposium



## Cold Plasma-Modified Biochar for CH<sub>4</sub> Capture and Utilization in Oil Fields

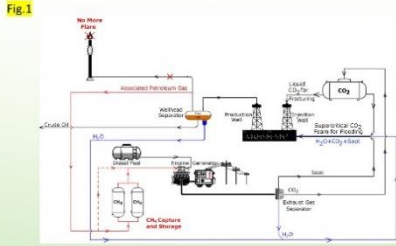
Vivien Yoonhee Ko<sup>1</sup>, Jinsheng Wang<sup>1</sup>, Christopher Lan<sup>2</sup>, David Ryan<sup>1</sup>

<sup>1</sup> Natural Resources Canada, CanmetENERGY, 1 Haanel Dr., Ottawa, ON, K1A 1M1 Canada

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### BACKGROUND



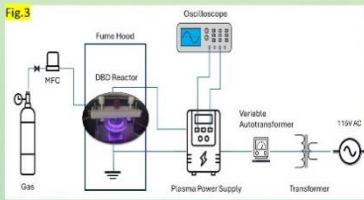
- In oil field operations, CH<sub>4</sub> is often released as a byproduct. Efficient storage and utilization can reduce flaring, improve operational efficiency, and enable on-site power generation. Adsorbed natural gas (ANG) systems store natural gas (NG) at low pressure using porous adsorbents, offering a safer and more energy-efficient solution—ideal for oil field conditions.
- Biochar, a low-cost material produced via pyrolysis, shows CH<sub>2</sub> adsorption capacities comparable to commercial activated carbon. Its performance can be significantly enhanced through cold plasma treatment, making it a scalable option for ANG applications.
- This study examines three plasma reactors—Dielectric Barrier Discharge (DBD), DBD-Fluidized Bed (FB), and Radio Frequency (RF)—using Ar, CO<sub>2</sub>, N<sub>2</sub>, O<sub>2</sub>/He, and Air to activate various biochars and activated carbons.

### OBJECTIVES

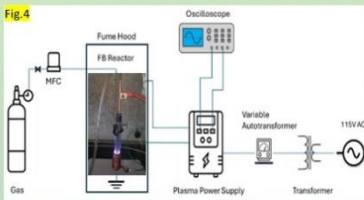


### METHODOLOGY

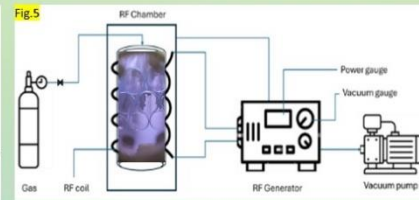
Maximize biochar's CH<sub>4</sub> adsorption potential enhancing specific surface area, pore structure, and surface energy of biochar. Avoids use of solvents or chemical contaminants.



- Dielectric Barrier Discharge (DBD)**
- Atmospheric pressure, dielectric barrier (glass/ceramic)
  - AC voltage (8.2 kHz, 11 kV, 200W), 500 ml/min gas flow (Ar, CO<sub>2</sub>, N<sub>2</sub>, O<sub>2</sub>/He, Air)
  - Non-thermal plasma with micro-discharges for uniform biochar treatment.



- DBD-Fluidized Bed (DBD-FB)**
- Combines DBD with a fluidized bed
  - AC voltage (11 kV, 8.2 kHz, 200W), Ar 500 ml/min
  - Dynamic particle movement for enhanced plasma exposure and biochar modification.



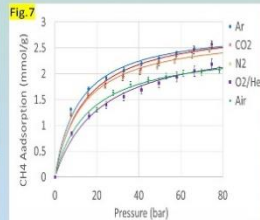
- Radio Frequency (RF)**
- Low pressure (0.1 Torr)
  - RF power (13.58 MHz, 75 W), Ar/O<sub>2</sub> gases
  - Stable, high-density plasma for deep pore modification and biochar surface activation.

### RESULTS & DISCUSSIONS

#### CH<sub>4</sub> Adsorption Measurements

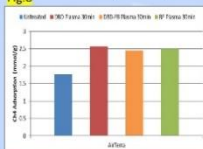


#### Langmuir Isotherms



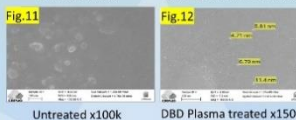
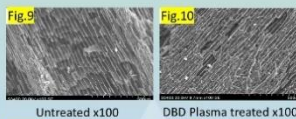
- Plasma gases (Ar, N<sub>2</sub>, CO<sub>2</sub>, O<sub>2</sub>/He, air) tested, increasing CH<sub>4</sub> adsorption by 23-45% vs. untreated biochar.
- Ar, N<sub>2</sub>, CO<sub>2</sub> plasma treatments enhance CH<sub>4</sub> adsorption on biochar and activated carbon by removing volatiles, increasing surface roughness, and developing nanoporosity, while air and O<sub>2</sub>/He treatments are less effective due to oxygen groups and higher hydrophilicity.

#### CH<sub>4</sub> Adsorption: DBD/DBD-FB/RF



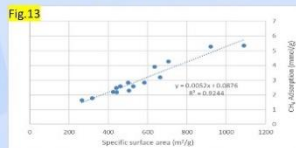
- DBD plasma treatment showed the highest CH<sub>4</sub> adsorption improvement for Airterra biochar.
- DBD-FB underperformed requires optimization in flow rate, exposure time, and electric power.

#### Nanopores



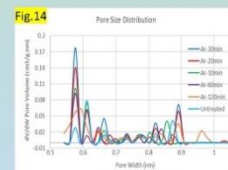
- SEM revealed that the development of nanopores was the key factor driving this increased specific surface area and the CH<sub>4</sub> adsorption capacity

#### Specific Surface Area



- CH<sub>4</sub> adsorption rises linearly with specific surface area, the primary factor driving adsorption.

#### Pore Size Distribution



- New nanopores develop and peak at 30 minutes, the optimal plasma duration; pore volume decreases after due to prolonged exposure.
- Extended plasma exposure causes surface stress, collapsing smaller developed pores.

#### Enhanced CH<sub>4</sub> Adsorption Capacity



- Cold plasma increased CH<sub>4</sub> adsorption in biochars (BC-AT, BC-BL, BC-DE) and activated carbons (AC-CS, AC-DC) by 23-73%.
- Commercial activated carbons saw less plasma benefit, better for low-capacity samples.

#### Highlights

- Cold plasma treatment enhances the CH<sub>4</sub> adsorption capacity of biochar, making it competitive with commercial activated carbon.
- DBD, DBD-FB, and RF plasma reactors offer tunable activation options using gases such as Ar, CO<sub>2</sub>, N<sub>2</sub>, O<sub>2</sub>/He, and air.
- Plasma-treated biochars demonstrate strong potential as low-cost, scalable adsorbents for Adsorbed Natural Gas (ANG) systems.
- This approach supports safer, low-pressure CH<sub>4</sub> storage—ideal for on-site use in oil field operations.

### References

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